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Schematic/Electrical Parts

30010, 30015 and 30022

G5X, T5X, T6X

E-P Express® Controls



**Read the
separate
safety
manual
before
installing,
operating,
or servicing**



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COMPONENT PARTS LIST

W7T5XPL/2025395N

| <u>COMPONENT NUMBER</u> | <u>FUNCTION OF THIS COMPONENT NUMBER</u> | <u>WHERE TO FIND THIS COMPONENT</u> | <u>MIL NOR P/N</u> | <u>DESCRIPTION</u> | <u>LOCATION</u> |
|-------------------------|---|-------------------------------------|--------------------|---------------------------------------|-----------------|
| | >>>CONTROL BOX LAYOUTS | | | | |
| 01 | DETAIL- CONTROL PANEL T5X | W7T5JTG1 | B2T2001033 | 3015/3022 T5X CONTROL PANEL | SEE FUNCTION |
| 02 | DETAIL- CONTROL PANEL T6X | W7T5JTG2 | B2T2014002 | 3015/3022 T6X CONTROL PANEL | SEE FUNCTION |
| 03 | DETAIL-T5X | W7T5JTG3 | B2T2006013 | CONNECTION BOX T5X | SEE FUNCTION |
| 04 | DETAIL-T6X | W7T5JTG4 | B2T2014003 | CONNECTION BOX T6X | SEE FUNCTION |
| BA | >>>PRINTED CIRCUIT BOARDS | | | | |
| BADV | BOARD=DISPLAY/SWITCH PANEL | W7T5XBW | 08BHERSPT | EP+ SWITCH PANEL BD>TEST | BEHIND SWPNL |
| BAFR | BOARD FUSE/RELAY | W7T5XS+B | 08BHFRCT | BD-TM/X START CIRCUIT->TEST | CONTROL PANEL |
| BAFR | BOARD FUSE/RELAY | W7T5XS+B | 08BHFRDT | BD-TM/X START CIRCUIT->TEST | CONTROL PANEL |
| BAUP-MWR/T5X | BOARD=PROCESSOR+I/O | W7T5XBW | 08BH188AXT | BD:188PROC EXPRESS SMD TESTED | CONTROL PANEL |
| BAUP-T6X | BOARD=PROCESSOR+I/O | W7T5XBW | 08BH188BXT | BD:188PROC EXPRESS SMD+K17(18)>TESTEL | CONTROL PANEL |
| CR | >>>RELAY-PILOT OR CONTROL | | | | |
| CRD | RELAY-OK TO OPEN DOOR | W7T5XS+ | 09C024D71 | RELAY 4PDT DIFGLD 14PN 240V | CONTROL PANEL |
| CRD | RELAY-OK TO OPEN DOOR | W7T5XS+A | 09C024D71 | RELAY 4PDT DIFGLD 14PN 240V | START/RELAY BD |
| CRD | RELAY-OK TO OPEN DOOR | W7T5XS+B | 09C024D71 | RELAY 4PDT DIFGLD 14PN 240V | START/RELAY BD |
| CRDL | RELAY-DOOR CLOSED AND LOCKED | W7T5XS+ | 09C024D71 | RELAY 4PDT DIFGLD 14PN 240V | CONTROL PANEL |
| CRDL | RELAY-DOOR CLOSED AND LOCKED | W7T5XS+A | 09C024D71 | RELAY 4PDT DIFGLD 14PN 240V | START/RELAY BD |
| CRDL | RELAY-DOOR CLOSED AND LOCKED | W7T5XS+B | 09C024D71 | RELAY 4PDT DIFGLD 14PN 240V | START/RELAY BD |
| CS | >>>CONTACTOR-MOTOR STARTER | | | | |
| CSVP | CONTACTOR-ENABLE INVERTER | W7T5XS+ | 09MC08C371 | 16A 3P MCS CONT NR 240V5/6 | CONTROL PANEL |
| CSVP | CONTACTOR-ENABLE INVERTER | W7T5XS+A | 09MC08C371 | 16A 3P MCS CONT NR 240V5/6 | CONTROL PANEL |
| CSVP | CONTACTOR-ENABLE INVERTER | W7T5XS+B | 09MC08C371 | 16A 3P MCS CONT NR 240V5/6 | CONTROL PANEL |
| EF | >>>FUSE OR FUSE HOLDER | | | | |
| EF1 | FUSE-CONTROL CIRCUIT X-BUS | W7T5XS+A | 09FF006AMA | FUSE BK/ABC 6 AMP 250V BUSS | START/RELAY BD |
| EF1 | FUSE-CONTROL CIRCUIT X-BUS | W7T5XS+B | 09FF006AMA | FUSE BK/ABC 6 AMP 250V BUSS | START/RELAY BD |
| EF2 | FUSE-CONTROL CIRCUIT Y-BUS | W7T5XS+A | 09FF006AMA | FUSE BK/ABC 6 AMP 250V BUSS | START/RELAY BD |
| EF2 | FUSE-CONTROL CIRCUIT Y-BUS | W7T5XS+B | 09FF006AMA | FUSE BK/ABC 6 AMP 250V BUSS | START/RELAY BD |
| EF71A | FUSE-CONTROL CIRCUIT X-BUS | W7T5XS+ | 09FF006AMA | FUSE BK/ABC 6 AMP 250V BUSS | CONTROL PANEL |
| EF71B | FUSE-CONTROL CIRCUIT Y-BUS | W7T5XS+ | 09FF006AMA | FUSE BK/ABC 6 AMP 250V BUSS | CONTROL PANEL |
| EFP1 | FUSE-TRANSFORMER PRIMARY | W7T5XLV | 09FF005AWN | FUSE #KTK 5A600V=HPS HOLDER | CONTROL PANEL |
| EFP2 | FUSE-TRANSFORMER PRIMARY | W7T5XLV | 09FF005AWN | FUSE #KTK 5A600V=HPS HOLDER | CONTROL PANEL |
| EM | >>>ELECTROMAGNET AND SOLENOID | | | | |
| EMDL | SOLENOID-DOOR UNLOCK | W7T5XS+ | 09K062B71 | SOLENOID 240/60--220/50 = ILOC | DOOR LATCH |

COMPONENT PARTS LIST

W775XPL/2025395N

| <u>COMPONENT NUMBER</u> | <u>FUNCTION OF THIS COMPONENT NUMBER</u> | <u>WHERE TO FIND THIS COMPONENT</u> | <u>MIL NOR P/N</u> | <u>DESCRIPTION</u> | <u>LOCATION</u> |
|-------------------------|--|-------------------------------------|--------------------|--------------------------------------|-----------------|
| EMDR | SOLENOID-DRAIN VALVE | W775XEV | 96D350SA71 | DRAINVAL 3" 240V50/60 SUDSPOR | BELOW SHELL |
| ES | >>POWER SUPPLY-ELECTRONIC | | | | |
| ESPS | POWER SUPPLY-MICROPROCESSOR - T5X | W775XBW | 08PSS340T1 | 40 WATT POWER SUPPLY TESTED | CONTROL PANEL |
| ESPS | POWER SUPPLY-MICROPROCESSOR - G5X | W775XBW | 08PSS2125T | 25 WATT 5/12 OUT 85-264 VAC/IN PWRSP | CONTROL PANEL |
| EX | >>TRANSFORMERS | | | | |
| EXHV | TRANSFORMER-INCOMING VOLT.240VAC | W775XLV | MESSAGE EW | SEE EX37-1, -2, OR -3 FOR VOLTAGE | CONTROL PANEL |
| EXHV-1 | TRANSFORMER-208VAC TO 240VAC | W775XLV | 09UB25AT71 | AUTOXFMR 208V-230V 250VA | CONTROL PANEL |
| EXHV-3 | TRANSFORMER-380/480V TO 240V | W775XLV | 09UA025AAB | XFMR 380-480PRI/120-240SEC250V | CONTROL PANEL |
| EXHV-2 | TRANSFORMER-600V TO 240V | W775XLV | 09U251AB71 | XFMR 600V PRI/240VSC-250VA-3%REG | CONTROL PANEL |
| MT | >>MOTORS | | | | |
| MTWE | MOTOR-WASHER | W775XVPA | MESSAGE SO | SEE SPECIFIC COMPONENT+NAMEPLATE | BELOW SHELL |
| MTWE | MOTOR-WASHER | W775XVPB | MESSAGE SO | SEE SPECIFIC COMPONENT+NAMEPLATE | BELOW SHELL |
| MTWE | MOTOR-WASHER | W775XVPC | MESSAGE SO | SEE SPECIFIC COMPONENT+NAMEPLATE | BELOW SHELL |
| MTWE | MOTOR-WASHER | W775XVPD | MESSAGE SO | SEE SPECIFIC COMPONENT+NAMEPLATE | BELOW SHELL |
| MV | >>>MOTOR POWER INVERTERS | | | | |
| MV/DBR | BREAKING RESISTOR | W775XVPD | 09MV100RES | RESIST 100 OHM 225WATT ADJ | CONTROL PANEL |
| MV/INR | REACTOR - INVERTER LOW VOLTAGE | W775XVPA | 09MX030A74 | REACTOR 3HP 230V 12A | CONTROL PANEL |
| MV/INR | REACTOR - INVERTER HIGH VOLTAGE | W775XVPA | 09MX030A96 | REACTOR 3HP 460V 6A | CONTROL PANEL |
| MV/INR | REACTOR - INVERTER LOW VOLTAGE | W77FXVPB | 09MX030A74 | REACTOR 3HP 230V 12A | CONTROL PANEL |
| MV/INR | REACTOR - INVERTER HIGH VOLTAGE | W77FXVPB | 09MX030A96 | REACTOR 3HP 460V 6A | CONTROL PANEL |
| MV/INR | REACTOR - INVERTER LOW VOLTAGE | W77FXVPC | 09MX030A74 | REACTOR 3HP 230V 12A | CONTROL PANEL |
| MV/INR | REACTOR - INVERTER HIGH VOLTAGE | W77FXVPC | 09MX030A96 | REACTOR 3HP 460V 6A | CONTROL PANEL |
| MV/INV | INVERTER-VARI SPEED LOW VOLT | W77FXVPD | 09MMW01174 | V1000 INVERTER 11AMP 230V | CONTROL PANEL |
| MV/INV | INVERTER-VARI SPEED LOW VOLT | W77FXVPD | 09MWD01174 | GA500 INVERTER 11AMP 230V | CONTROL PANEL |
| MV/INV | INVERTER-VARI SPEED LOW VOLT 1PH | W77FXVPD | 09MMW01774 | V1000 INVERTER 17.5AMP 230V | CONTROL PANEL |
| MV/INV | INVERTER-VARI SPEED HIGH VOLTAGE | W77FXVPD | 09MMW00796 | GA500 INVERTER 17AMP 230V | CONTROL PANEL |
| MV/INV | INVERTER-VARI SPEED HIGH VOLTAGE | W77FXVPD | 09MMW00796 | V1000 INVERTER 7.2AMP 460V | CONTROL PANEL |
| MV/INV | INVERTER-VARI SPEED LOW VOLTAGE | W77FXVPA | 09MV030G74 | GA500 INVERTER 7.3 AMP 460V | CONTROL PANEL |
| MV/INV | INVERTER-VARI SPEED LOW VOLT 1PH | W775XVPB | 09MV050F74 | VARSPPEED 3HP 11A 230V GPD305 | CONTROL PANEL |
| SH | >>SWITCH-HAND OPERATED | | | | |
| SH01 | SWITCH-208/240VAC | W775XLV | 09N050 | TOGSW SPDT NO OFF 10A250V | CONTROL PANEL |
| SHDD | SWITCH-UNLATCH DOOR | W775XS+ | 09N405PB10 | SWASS PBBK 1NO | DOOR LATCH |

COMPONENT PARTS LIST

W7T5XPL/2025395N

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|-------------------------|--|-------------------------------------|--------------------|-----------------------------------|-----------------|
| SHDD | SWITCH-UNLATCH DOOR | W7T5XS+A | 09N405PB10 | SWASS PBBK 1NO | DOOR LATCH |
| SHES | SWITCH-EMERGENCY STOP OPTIONAL | W7T5XS+B | 09N508A | SW ASSY EMER STOP VERSION 3-2POLE | CONTROL PANEL |
| SK | >>SWITCH-KEYLOCK | | | | |
| SKPR | SWITCH-RUN/PROGRAM | W7T5XIA | 09N127C | KEYSW SPST 7A120VAC SCREW TERM | SWITCH PANEL |
| SM | >>SWITCH-MECHANICAL OPERATED | | | | |
| SMD | SWITCH-DOOR CLOSED | W7T5XS+ | 02-04177 | MICROSWITCH, 1 IN LEVER | DOOR LATCH |
| SMD | SWITCH-DOOR CLOSED | W7T5XS+A | 02-04177 | MICROSWITCH, 1 IN LEVER | DOOR LATCH |
| SMWVB | SWITCH-VIBRATION | W7T5XIA | SAE03 151 | ASSY-VIBRATION SWT=LG CONTR | CONTROL PANEL |
| SP | >>>SWITCH-PRESSURE | | | | |
| SPLL | PRESSURE SW.-LOW WATER LEVEL | W7T5XIA | 09N086A | PRESS SWITCH EATON #738-761 | CONTROL PANEL |
| SPHL | PRESSURE SW.-HIGH WATER LEVEL | W7T5XIA | 09N086A | PRESS SWITCH EATON #738-761 | CONTROL PANEL |
| VE | >>VALVE-ELECTRIC OPERATED | | | | |
| VEC1 | VALVE-FLUSH DETERGENT | W7T5XCF | MESSAGE MS | CHEMICAL FLUSHING VALVE BY OTHERS | SUPPLY INJECT |
| VEC2 | VALVE-FLUSH BLEACH | W7T5XCF | MESSAGE MS | CHEMICAL FLUSHING VALVE BY OTHERS | SUPPLY INJECT |
| VEC3 | VALVE-FLUSH SOUR | W7T5XCF | MESSAGE MS | CHEMICAL FLUSHING VALVE BY OTHERS | SUPPLY INJECT |
| VEC4 | VALVE-FLUSH SOFTNER | W7T5XCF | MESSAGE MS | CHEMICAL FLUSHING VALVE BY OTHERS | SUPPLY INJECT |
| VEC5 | VALVE-FLUSH STARCH | W7T5XCF | MESSAGE MS | CHEMICAL FLUSHING VALVE BY OTHERS | SUPPLY INJECT |
| VEWC | VALVE-COLD WATER | W7T5XEV | 96P057A71 | 1/2"NPT X 1/2"ORIFICE 240V 5/6 | REAR OF MACH |
| VEFL | VALVE-FLUSH | W7T5XEV | 96P058A71 | 1/4"NPT X 1/8"ORIFICE 240V 5/6 | REAR OF MACH |
| VEWH | VALVE-HOT WATER | W7T5XEV | 96P057A71 | 1/2"NPT X 1/2"ORIFICE 240V 5/6 | REAR OF MACH |

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We warrant to the original purchaser that MILNOR machines including electronic hardware/software (hereafter referred to as "equipment"), will be free from defects in material and workmanship for a period of one year from the date of shipment (unless the time period is specifically extended for certain parts pursuant to a specific MILNOR published extended warranty) from our factory with no operating hour limitation. This warranty is contingent upon the equipment being installed, operated and serviced as specified in the operating manual supplied with the equipment, and operated under normal conditions by competent operators.

Providing we receive written notification of a warranted defect within 30 days of its discovery, we will—at our option—repair or replace the defective part or parts, EX Factory (labor and freight specifically NOT included). We retain the right to require inspection of the parts claimed defective in our factory prior to repairing or replacing same. We will not be responsible, or in any way liable, for unauthorized repairs or service to our equipment, and this warranty shall be void if the equipment is tampered with, modified, or abused, used for purposes not intended in the design and construction of the machine, or is altered in any way without MILNOR's written consent.

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We reserve the right to make changes in the design and/or construction of our equipment (including purchased components) without obligation to change any equipment previously supplied.

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BMP720097/25142

How to Get the Necessary Repair Components



This document uses Simplified Technical English.
Learn more at <http://www.asd-ste100.org>.

You can get components to repair your machine from the approved supplier where you got this machine. Your supplier will usually have the necessary components in stock. You can also get components from the Milnor[®] factory.

Tell the supplier the machine model and serial number and this data for each necessary component:

- The component number from this manual
- The component name if known
- The necessary quantity
- The necessary transportation requirements
- If the component is an electrical component, give the schematic number if known.
- If the component is a motor or an electrical control, give the nameplate data from the used component.

To write to the Milnor factory:

Pellerin Milnor Corporation
Post Office Box 400
Kenner, LA 70063-0400
UNITED STATES

Telephone: 504-467-2787
Fax: 504-469-9777
Email: parts@milnor.com

— End of BIUUUD19 —

How to Use Milnor® Electrical Schematic Diagrams

Milnor® electrical schematic manuals contain a table of contents/component list and a set of schematic drawings. These documents are cross referenced and must be used together.

The table of contents/components list shows, for every component on every schematic in the manual, the component item number (explained in detail below), statement of function, parent schematic number, part number, description and electric box location. In older manuals, two component lists are provided: List 1 sorts the components by function, and List 2 by type of component. Newer schematic manuals include only the list sorted by component number.

The schematic drawings use symbols for each electromechanical component, and indicate the function of each. Integrated circuits are not shown, but the function of each microprocessor input and output is stated. Certain electrical components not pertinent to circuit logic, such as wire connectors, are not represented on the schematic.

Most machines require several schematics to describe the complete control system and all the options available on the included models. In most manuals there are some schematic pages that don't apply to your specific machine because certain options and configurations are mutually exclusive or are not necessary in all markets. You may find it helpful to mark or remove such pages. A schematic page that only applies to a subset of machines will normally state, in the title, which models and/or options it covers. Compare this with the nameplate on your machine and with your purchase records.

Each schematic is devoted to circuits with common functions (e.g., microprocessor inputs, motor contactors). Schematics appear in the manual in alphanumeric order.

1. Component Prefix Classifications and Descriptions

Component item numbers consist of up to six characters and appear as part of a component's symbol on the schematic. The first two characters indicate the general class of component, and the remaining characters are a mnemonic for the function. For example, "CD" is the code for all time delay relays, and "SR" stands for safety reset. Thus, CDSR is a time delay relay that serves as a safety reset.

The following are descriptions of electrical components used in Milnor® machines. Descriptions are in alphabetical order by the component class code (two character prefix).

Note 1: Some component class codes do not have a corresponding symbol, but are represented by a box and an accompanying note describing the component. Examples of such codes are BA (printed circuit board), ED (electronic display), and ES (electronic power supply).

BA=Printed Circuit Board—Insulating substrate on which a thin pattern of copper conductors has been formed to connect discrete electronic components also mounted on the board.

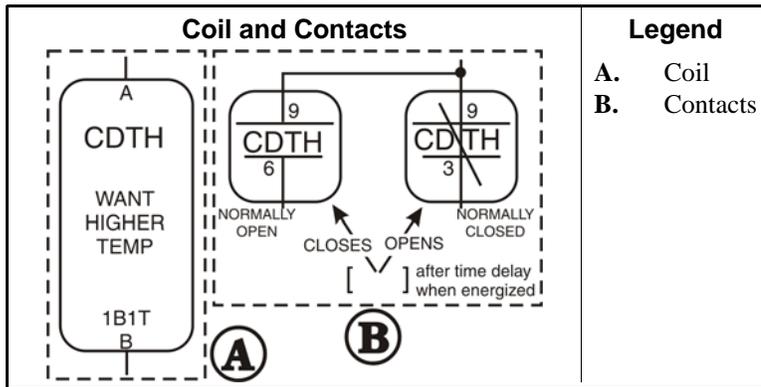
CB=Circuit Breaker (Figure 1)—Automatic switch that opens an electric circuit in abnormal current conditions (e.g., an overload).

Figure 1: Circuit Breaker (CB)



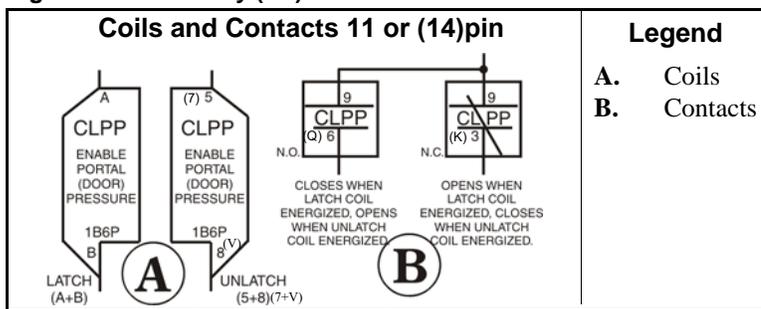
CD=Control, Time Delay Relay (Figure 2)—A relay whose contacts switch only after a fixed or adjustable delay, once voltage has been applied to its coil. The contacts switch back to normal (de-energized state) immediately when the voltage is removed.

Figure 2: Time Delay Relay (CD)



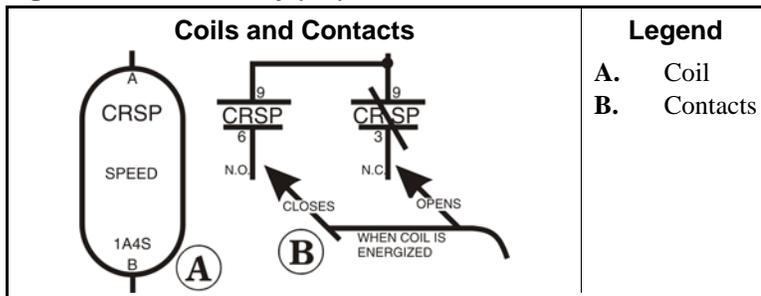
CL=Control, Latch Relay (Figure 3)—A relay which latches in an energized or set position when operated by one coil (the latch/set coil). The relay stays latched even though coil voltage is removed. The relay releases or unlatches when voltage is applied to a second coil (the unlatch/reset coil).

Figure 3: Latch Relay (CL)



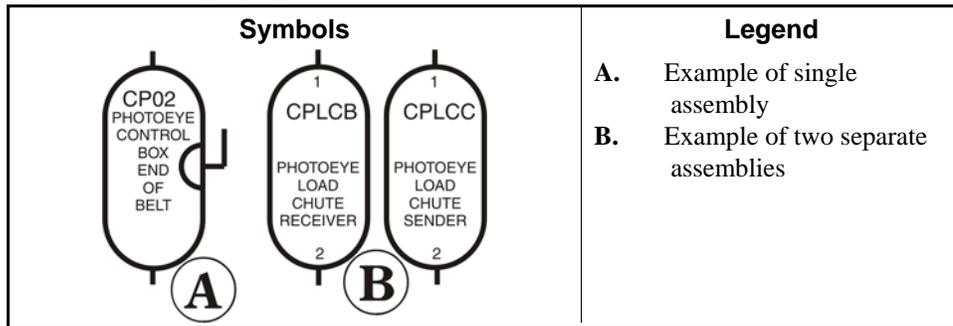
CR=Control, Relay (Figure 4)—A relay whose contacts switch immediately when voltage is applied to its coil and revert to normal when the voltage is removed.

Figure 4: Standard Relay (CR)



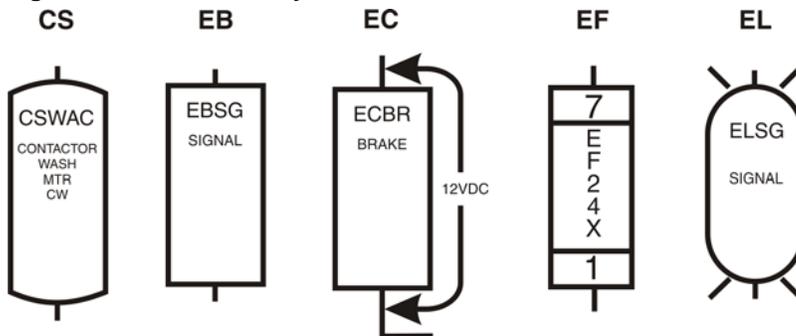
CP=Control, Photo-Eye (Figure 5)—Photo-eyes sense the presence of an object without direct physical contact. Photo-eyes consist of a transmitter, receiver, and output module. These components may be housed in one assembly with the transmitter bouncing light off of a reflector to the receiver, or these components can be housed in two separate assemblies with the transmitter pointed directly at the receiver. The photo-eye can be set to turn on its output either when the light beam becomes blocked (dark operate) or when it becomes un-blocked (light operate).

Figure 5: Photo-eye (CP)



CS=Control, Contactor/Motor Starter (Figure 6)—A relay capable of handling heavier electrical loads, usually a motor.

Figure 6: Other Control Symbols



EB=Electric Buzzer (Figure 6)—An audible signaling device.

EC=Electric Clutch (Figure 6)—A clutch consists of a coil and a rotor. The rotor has two separate rotating plates. These plates are free to rotate independent of each other until the coil is energized. Once energized the two plates turn as one.

ED=Electronic Display—A visual presentation of data, such as an LCD (liquid crystal display), LED (light emitting diode) display, or VFD (vacuum florescent display).

EF=Electric Fuse (Figure 6)—A fuse is an over-current safety device with a circuit opening fusible member which is heated and severed by the passage of over-current through it.

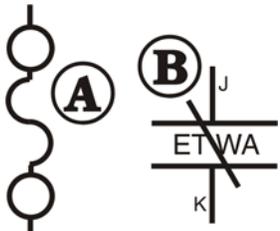
EL=Electric Light (Figure 6)—Indicator lights may be either incandescent or fluorescent.

EM=Electro Magnet Solenoid—A device consisting of a core surrounded by a wire coil through which an electric current is passed. While current is flowing, iron is attracted to the core (e.g., a pinch tube drain valve solenoid).

ES=Electronic Power Supply—A device that converts AC (alternating current) to filtered and regulated DC (direct current). The input voltage to the power supply is usually 120 or 240 VAC. The output is +5, +12, and -12 VDC.

ET=Thermal Overload (Figure 7)—A safety device designed to protect a motor. A thermal overload consists of an overload block, heaters, and an auxiliary contact. The auxiliary contact is normally installed in a safety (three-wire) circuit that stops power to the motor contactor coil when a motor overload occurs.

Figure 7: Thermal Overload (ET)

| Schematic Symbol | Legend |
|---|---|
|  | <p>A. Heater (one per phase)</p> <p>B. Overload relay; contacts open if overload condition exists</p> |

EX=Electrical Transformer (Figure 8)—A device that transfers electrical energy from one isolated circuit to another, often raising or lowering the voltage in the process.

KB=Keyboard—Device similar to a typewriter for making entries to a computer.

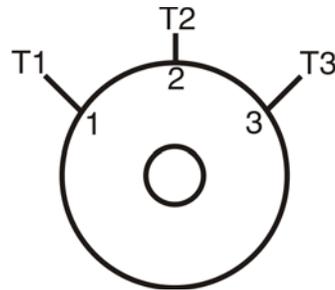
MN=Electronic Monitor (CRT)—A cathode ray tube used for visual presentation of data.

MR=Motors (Figure 9)—Electromechanical device that converts electrical energy into mechanical energy.

Figure 8: Transformer (EX)



Figure 9: Electric Motor (MR)

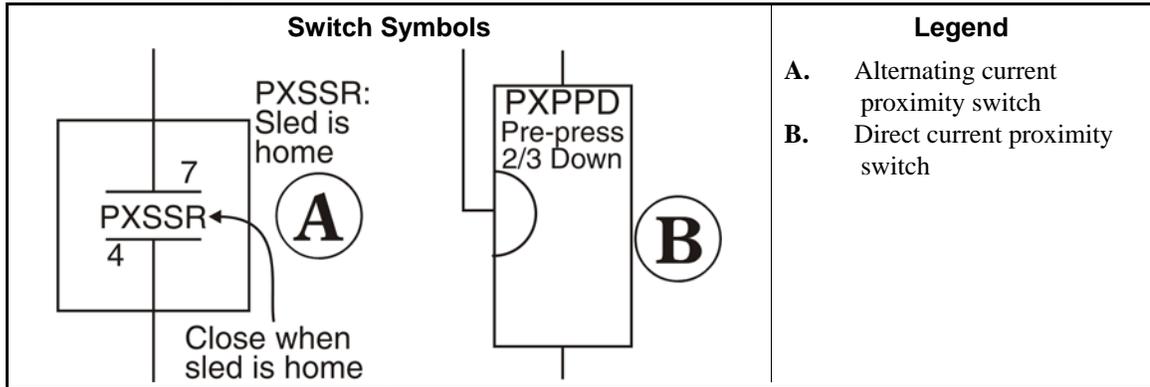


MV=Motor (Variable Speed) Inverter—To vary the speed of an AC motor, the volts to frequency ratio must be kept constant. The motor will overheat if this ratio is not maintained. The motor variable speed inverter converts three phase AC to DC. The inverter then uses this DC voltage to generate AC at the proper voltage and frequency for the commanded speed.

Note 2: Switch symbols used in the schematics and described below always depict the switch in its un-actuated state.

PX=Proximity Switch (Figure 10)—A device which reacts to the proximity of a target without physical contact or connection. The actuator or target causes a change in the inductance of the proximity switch which causes the switch to operate. Proximity switches can be two-wire (AC) or three-wire (DC) devices.

Figure 10: Proximity Switches (PX)



SC=Switch, Cam Operated (Figure 11)—A switch in which the electrical contacts are opened and/or closed by the mechanical action of a cam(s). Applications include 35-50 pound timer operated machines, Autospot, timer reversing motor assembly, and some balancing systems.

SH=Switch, Hand Operated (Figure 12)—A switch that is manually operated (e.g., *Start button, Master switch, etc.*).

Figure 11: Cam Switch (SC)

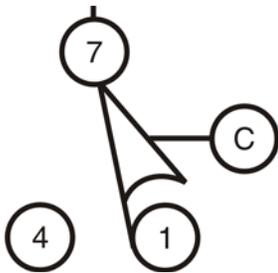
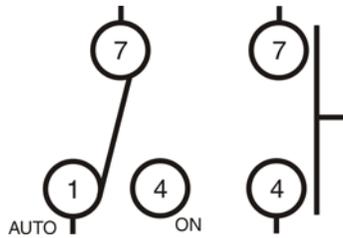


Figure 12: Hand Operated Switch (SH)



SK=Switch, Key Lock (Figure 13)—A switch that requires a key to operate. This prevents unauthorized personnel from gaining access to certain functions (e.g., the *Program menu*).

SL=Switch, Level Operated (Figure 14)—A switch connected to a float that causes the switch to open and close as the level changes.

Figure 13: Key Switch (SK)

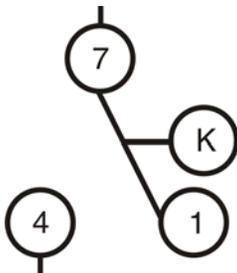
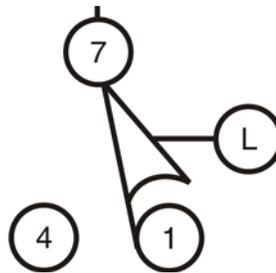


Figure 14: Level Switch (SL)



SM=Switch, Mechanically Operated (Figure 15)—A switch that is mechanically operated by a part of or the motion of the machine (e.g., door closed switch, tilt limit switches, etc.)

SP=Switch, Pressure Operated (Figure 16)—A switch in which a diaphragm presses against a switch actuator.

Figure 15: Mechanical Switch (SM)

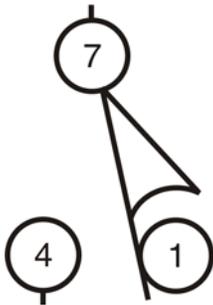
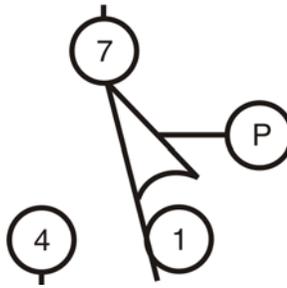


Figure 16: Pressure Switch (SP)



ST=Switch, Temperature Operated (Figure 17)—A switch that is actuated at a preset temperature (e.g., dryer safety probes) or has adjustable set points (e.g., Motometers or Combistats).

TB=Terminal Board (Figure 18)—A strip or block for attaching or terminating wires.

Figure 17: Temperature Switch (ST)

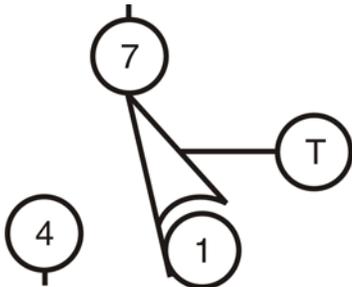
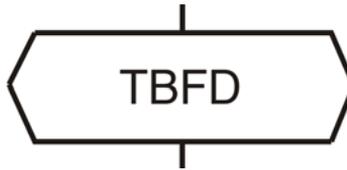


Figure 18: Terminal Board (TB)



VE=Valve, Electric Operated (Figure 19)—A valve operated by an electric coil to control the flow of fluid. The fluid can be air, water or hydraulic.

Figure 19: Electrically Operated Valve (VE)



ZF=Rectifier (Figure 20)—A solid state device that converts alternating current to direct current.

Figure 20: Bridge Rectifier (ZF)

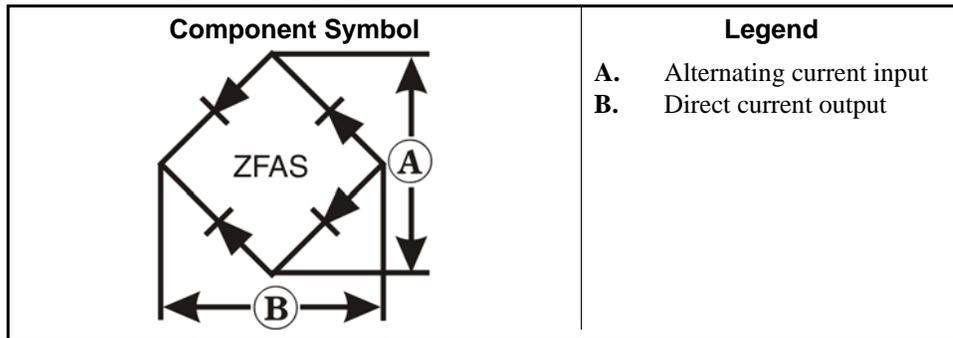
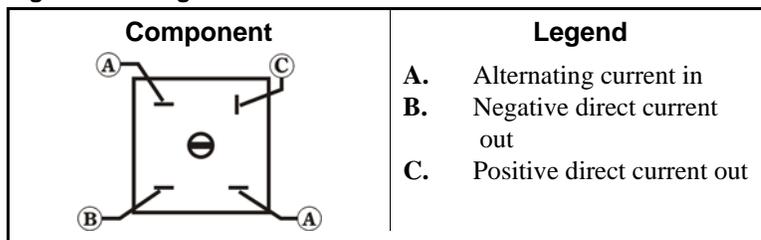


Figure 21: Bridge Rectifier



WC=Wiring Connector—A coupling device for joining two cables or connecting a cable to an electronic circuit or piece of equipment. Connectors are male or female, according to whether they plug into or receive the mating connector.

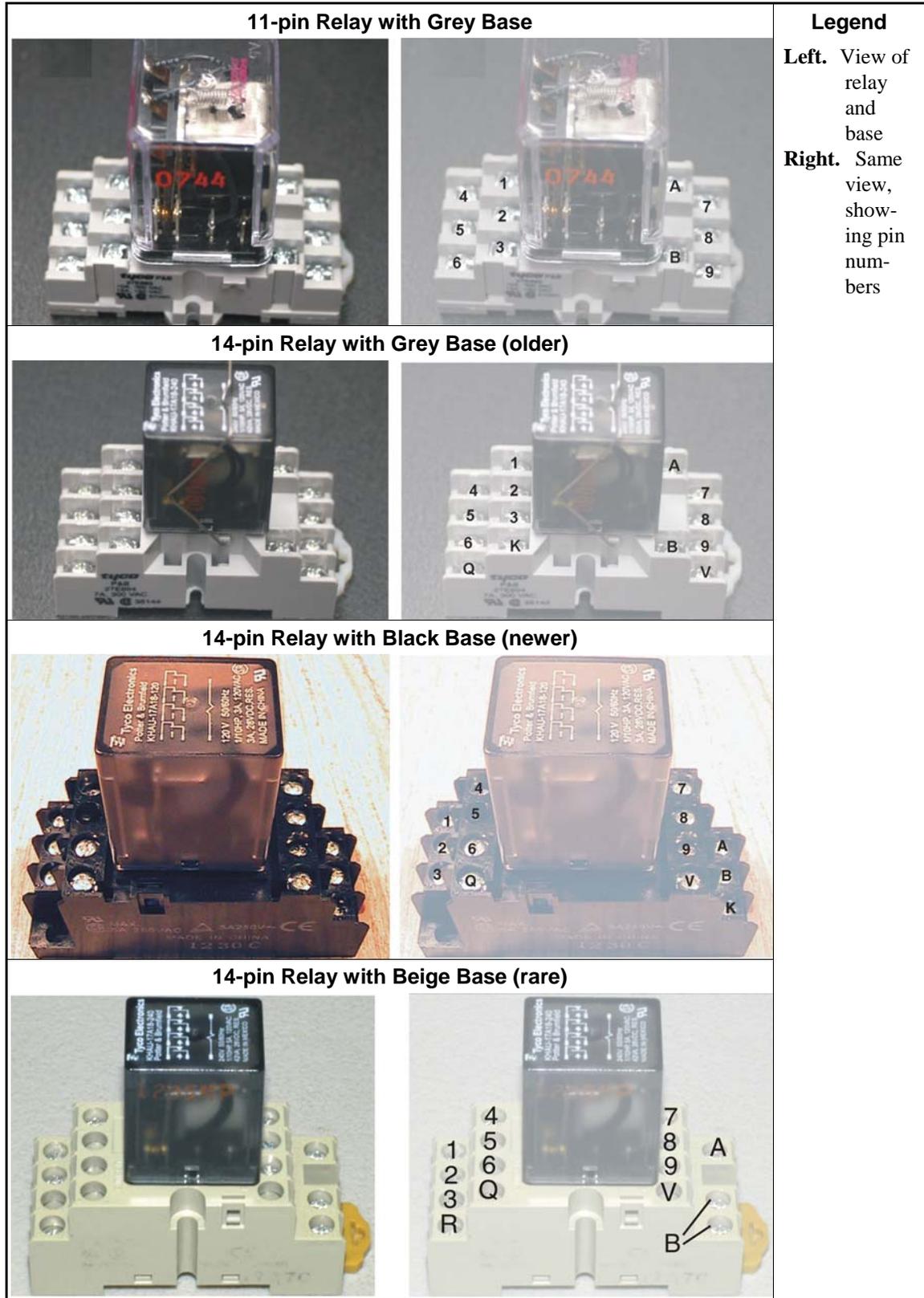
2. Component Terminal Numbering



CAUTION 1: Risk of Mis-wiring—Due to electrical component manufacturing inconsistencies, the pin numbers imprinted on components such as connectors and relay bases used on Milnor machines often do not correspond to the pin numbers shown in the schematics.

- Ignore pin numbers imprinted on in-line connectors (e.g., Molex connectors) and relay bases.
- Use the pin identification illustrations herein to identify pins on these components.

Figure 22: Plug-in Relays



Note 3: Relay functional names ending with the letter "M" (e.g., CRxxM) are not discrete components but are a component of a printed circuit board. They are usually not individually replaceable.

Figure 23: AMP Connector Pin Locations

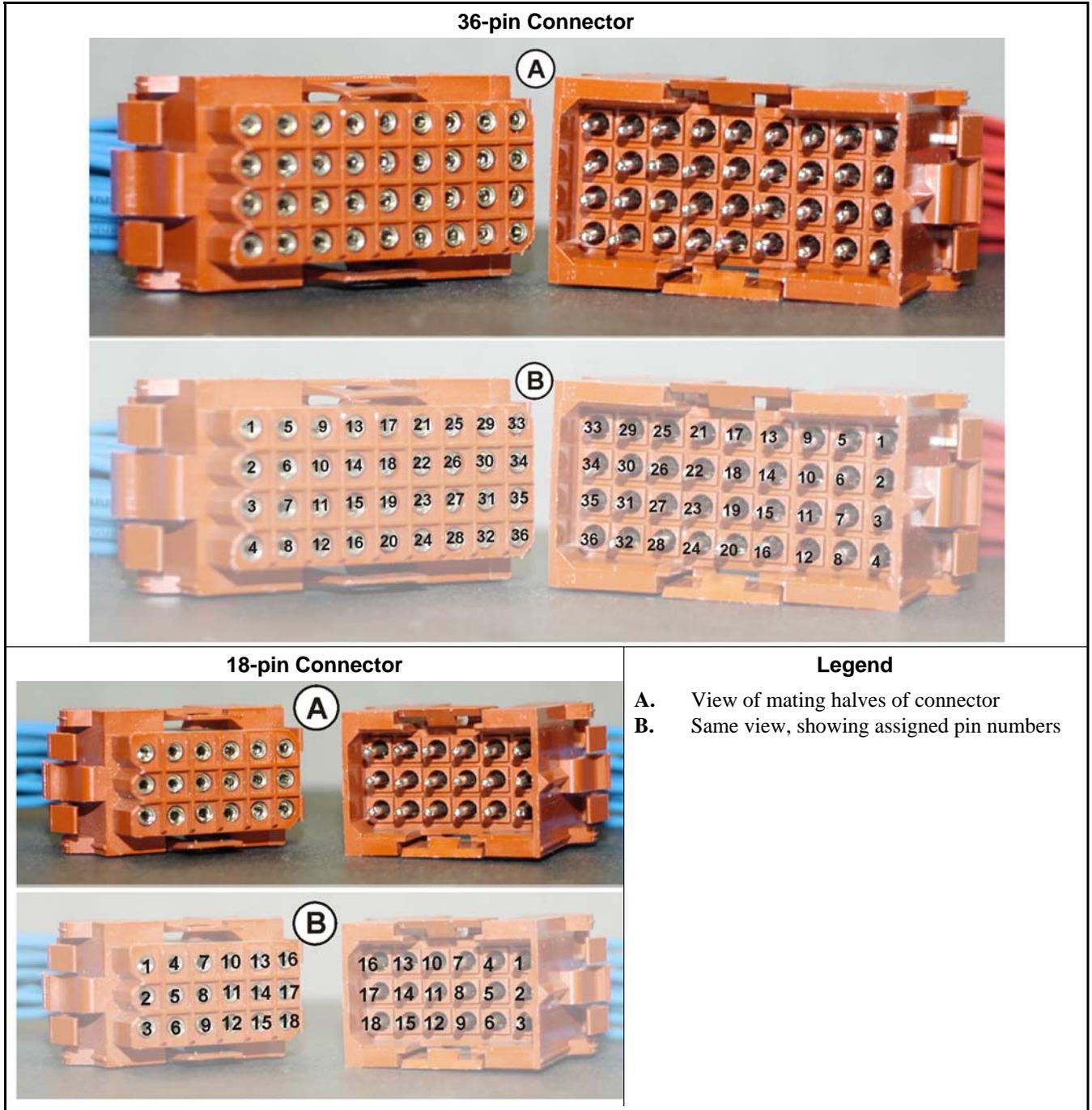


Figure 24: Molex Connector Pin Locations

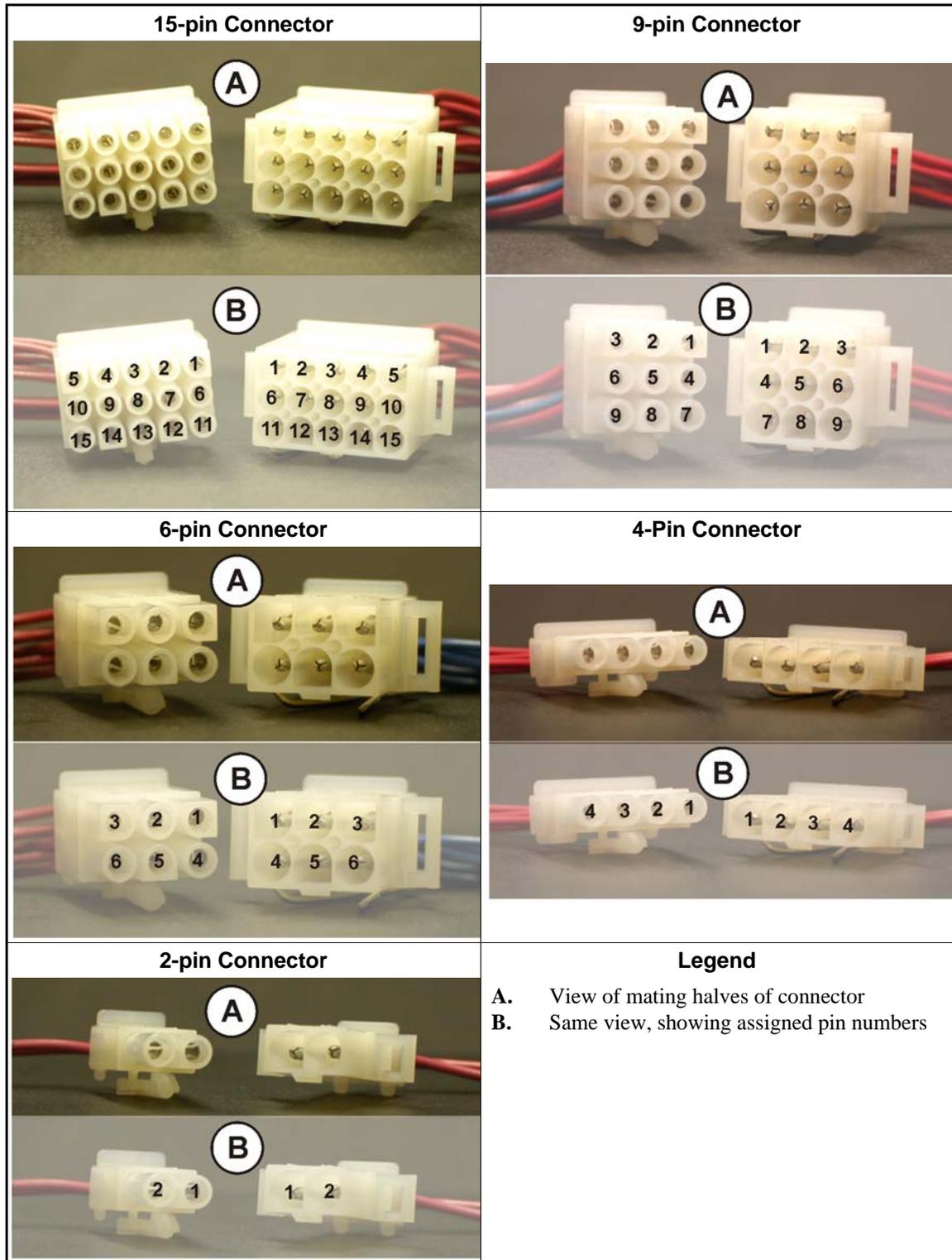


Figure 25: Pressure Switch

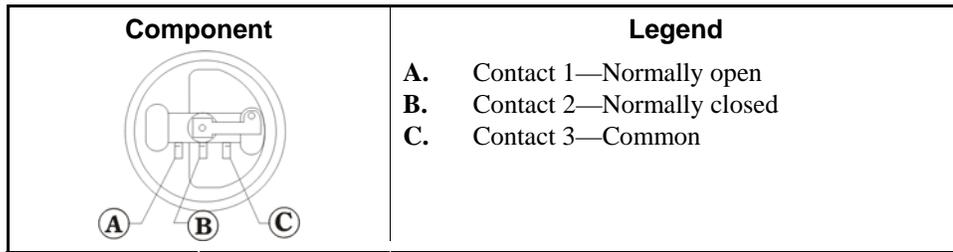


Figure 26: Toggle Switch

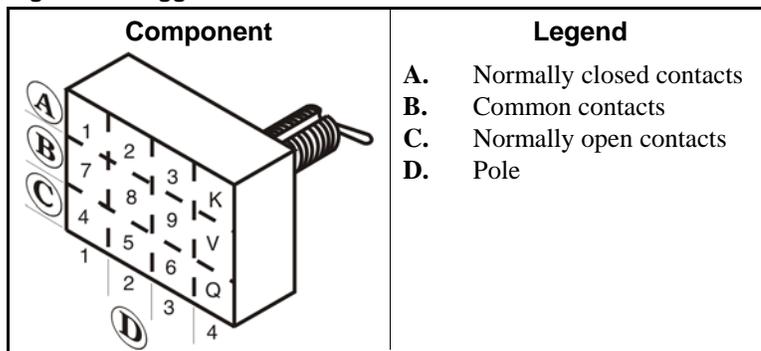
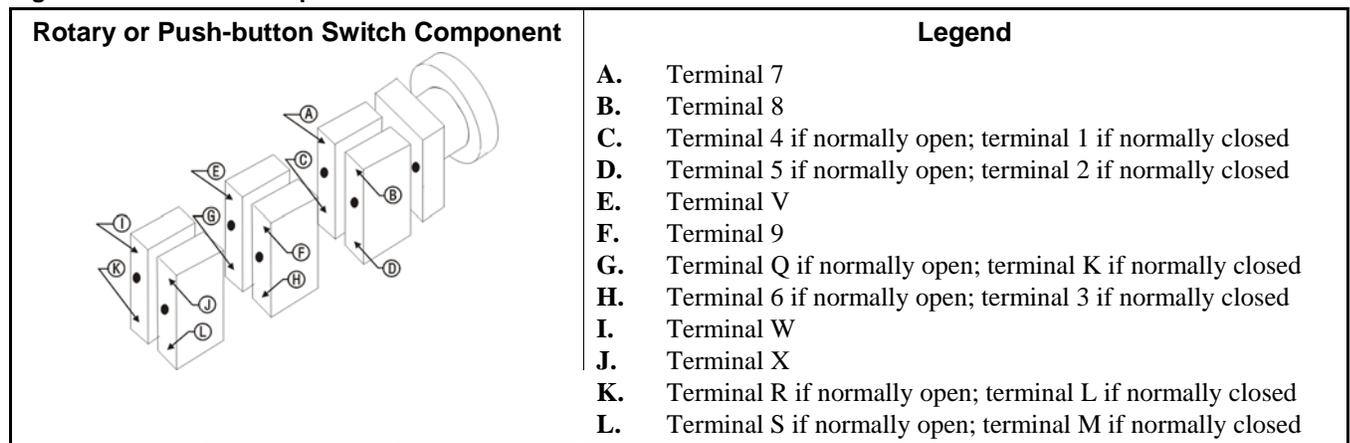


Figure 27: Switch with Replaceable Contact Blocks



3. Features of Milnor® Electrical Schematic Diagrams

Document BMP010012 (following this section) is a sample schematic, based on a schematic diagram for the Milnor® gas dryer. For the purposes of this exercise, the schematic is shown gray and explanations of the items on the schematic are shown black.

The item numbers below correspond to the circled item numbers shown on the drawing.

1. The first six characters of the drawing number (W6DRYG) indicate that this is a wiring diagram (W), identify the generation of controls (6), and identify the type of machine (DRYG=Gas Dryer). These characters appear in the drawing number of every schematic in the set.

The characters following the first six are unique to each drawing. The two characters identified as the page number are an abbreviation for the function performed by the depicted

circuitry (S+=three-wire circuit) and establish the order in which the schematic occurs in the manual (schematics are arranged in alpha-numeric order in the manual).

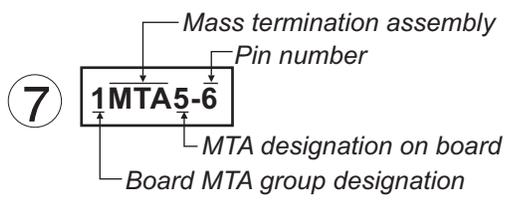
Whenever circuitry changes are significant enough to warrant publishing a new schematic drawing, the new drawing number will be the same as the old except for the major revision letter (A in the example).

2. Included in the drawing title are the class of control system, the title of this circuit, and the circuit voltage.
3. Line numbers are provided along the bottom edge of the drawing. These permit service personnel in the field and at the Milnor® factory to quickly relate circuit locations when discussing troubleshooting over the phone. Page and line numbers are referenced on the drawing as explained in items five and six below.
4. Relay contacts show the page and line number on which the relay coil may be found. This is the type of cross referencing most frequently used in troubleshooting.
5. Relay coils show the page and line number on which its associated contacts are located.
6. Relay contacts and relay coils show the physical location of the relay.
7. The designation MTA applies to electronic circuit board connections. Typically, a control system will contain several different types of circuit boards and one or more boards of each type. A numerical suffix identifies the board type and a numerical prefix identifies which one of several boards of a given type is being depicted. For example, the designation 1MTA5 identifies this as the first I/O board (8 output, 16 input board) in the control system. As shown on the drawing, a pin number follows the board number, separated by a dash. Thus, 1MTA5-9 is pin 9 on this board. The numerical designations for board types vary from one control system to another. Some of the board types commonly encountered on the Mark V and Mark VI washer-extractor control and their designations are as follows:
 - MTM1-MTM8 = Mother board
 - MTA1-MTA5 = 8 output, 16 input (8/16) boards
 - MTA11-MTA14 = 24 output boards
 - MTA30-MTA40 = processor boards
 - MTA41-MTA43 = digital to analog (D/A) boards
 - MTA51-MTA55 = analog to digital (A/D) boards
 - MTA81-MTA85 = balance A-D board

The complete listing of the boards utilized in a given control system can be found in the component list for that system.

8. Wire numbers, as described earlier in this section, are shown at appropriate locations on the schematic drawing.
9. Where diamond symbols appear at the end of a conductor, these are match points for continuing the schematic on another drawing. The page and line number that continues the circuit is printed adjacent to the diamond symbol. Where more than one match point appears on the referenced page, match diamonds containing corresponding letters.

— End of BIUUUK01 —



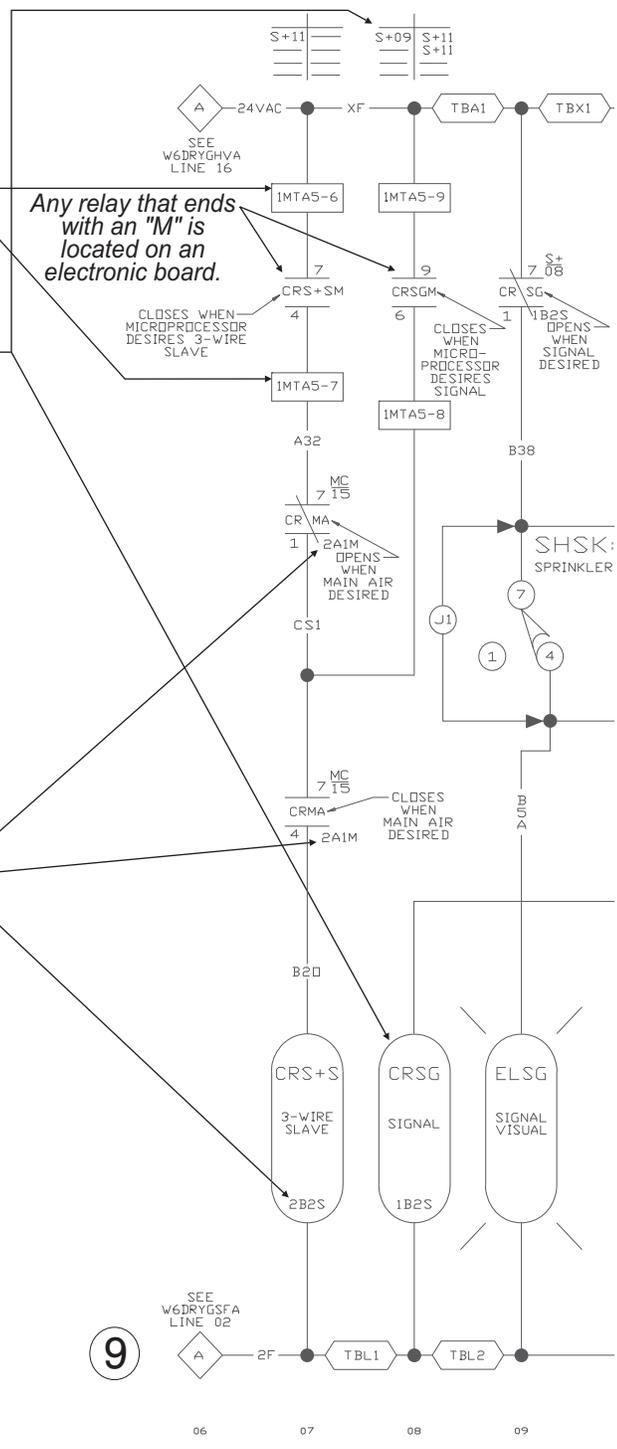
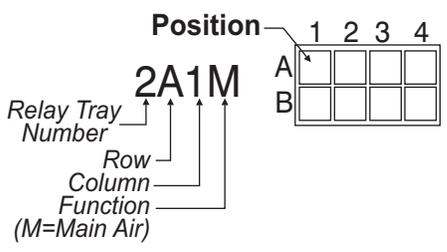
An MTA is a connection on an electronic circuit board. The notes and the tag page locate the appropriate board.

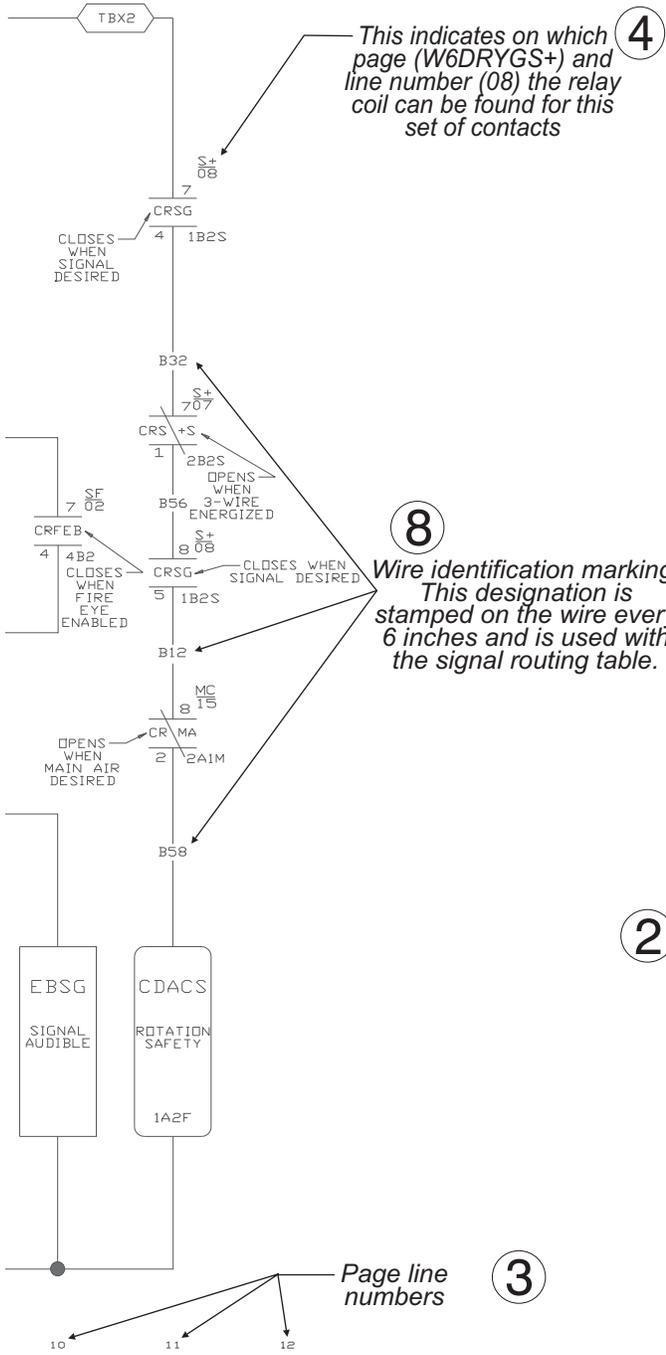
5 This indicates on which schematic page and line number the relay contacts of this coil (on Line 08) are located (i.e., W6DRYGS+, Lines 9 and 11).

| | Normally closed contacts | Normally open contacts | |
|------------------|--------------------------|------------------------|-------------|
| 7-1 contact | S+09 | S+11 | 7-4 contact |
| 8-2 contact | — | S+11 | 8-5 contact |
| 9-3 contact | — | — | 9-6 contact |
| V-K contact | — | — | V-Q contact |
| Contact not used | — | — | |

Drawing and line where contact is located

6 This is the physical location of the relay on the machine. Row and column numbers are shown on the appropriate tag for each relay tray.





Major revision (letter) → A

1 Page number (S+) → S+

Machine type (Gas fired dryer) → DRYG

6th generation of controls → 6

W = Wiring → W

Class of control system → MICRO 6 SYSTEMS

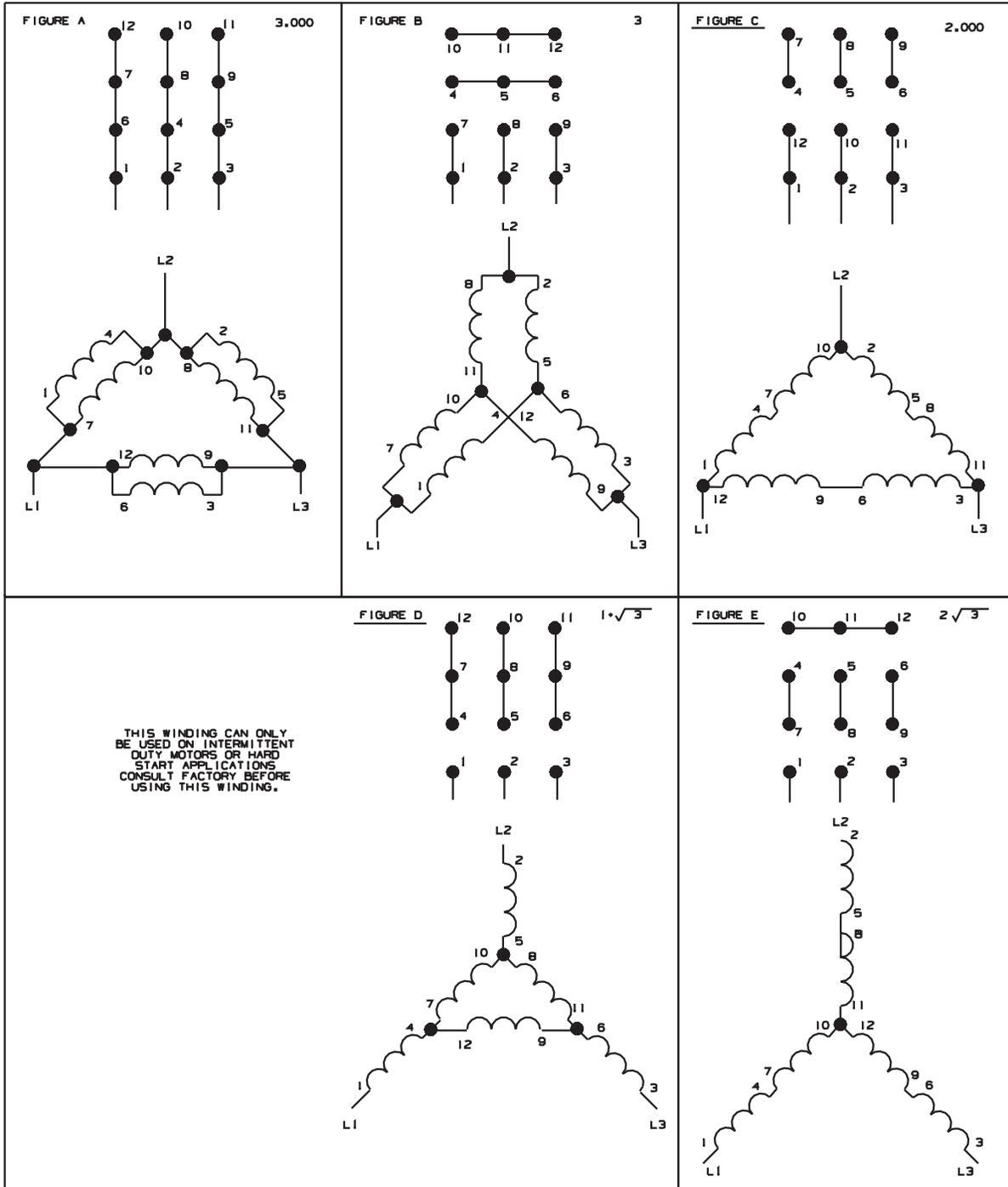
Title of this circuit → SCHEMATIC: 3-WIRE CIRCUIT

Voltage of this circuit → 24V1P50HZ/24V1P60HZ

PELLERIN MILNOR CORPORATION

- NOTES:
1. TBL IS LOCATED IN LEFT CONTROL BOX.
 2. TBA IS LOCATED IN RIGHT CONTROL BOX.
 3. TBX IS LOCATED IN LEFT CONTROL BOX.
 4. 1MTA5 IS LOCATED ON BID1 (8 OUTPUT-16 INPUT BOARD).
 5. REMOVE (J1) IF DRYER HAS VALVE SET SHUT OPTION.

| FIGURE | ELECTRICAL VALUES | SUFFIXES | | | | | | | | | |
|--------|--------------------|----------|------|------|------|------|------|------|------|---------|---------|
| | | B | | H | | M | | T | | U | |
| | | 50HZ | 60HZ | 50HZ | 60HZ | 50HZ | 60HZ | 50HZ | 60HZ | 50HZ | 60HZ |
| A | 1,000 | 20B | 230 | | | 200 | 220 | 220 | 240 | 200-220 | 20B-240 |
| B | $\sqrt{3}$ | | | | | 20B | 346 | 380 | 380 | 346-380 | 380 |
| C | 2,000 | 416 | 460 | 220 | 240 | 400 | 440 | 440 | 480 | 400-440 | 440-480 |
| D | $1 \cdot \sqrt{3}$ | | | | | | | | | | 600 |
| E | $2 \sqrt{3}$ | | | 380 | | | | | | | |



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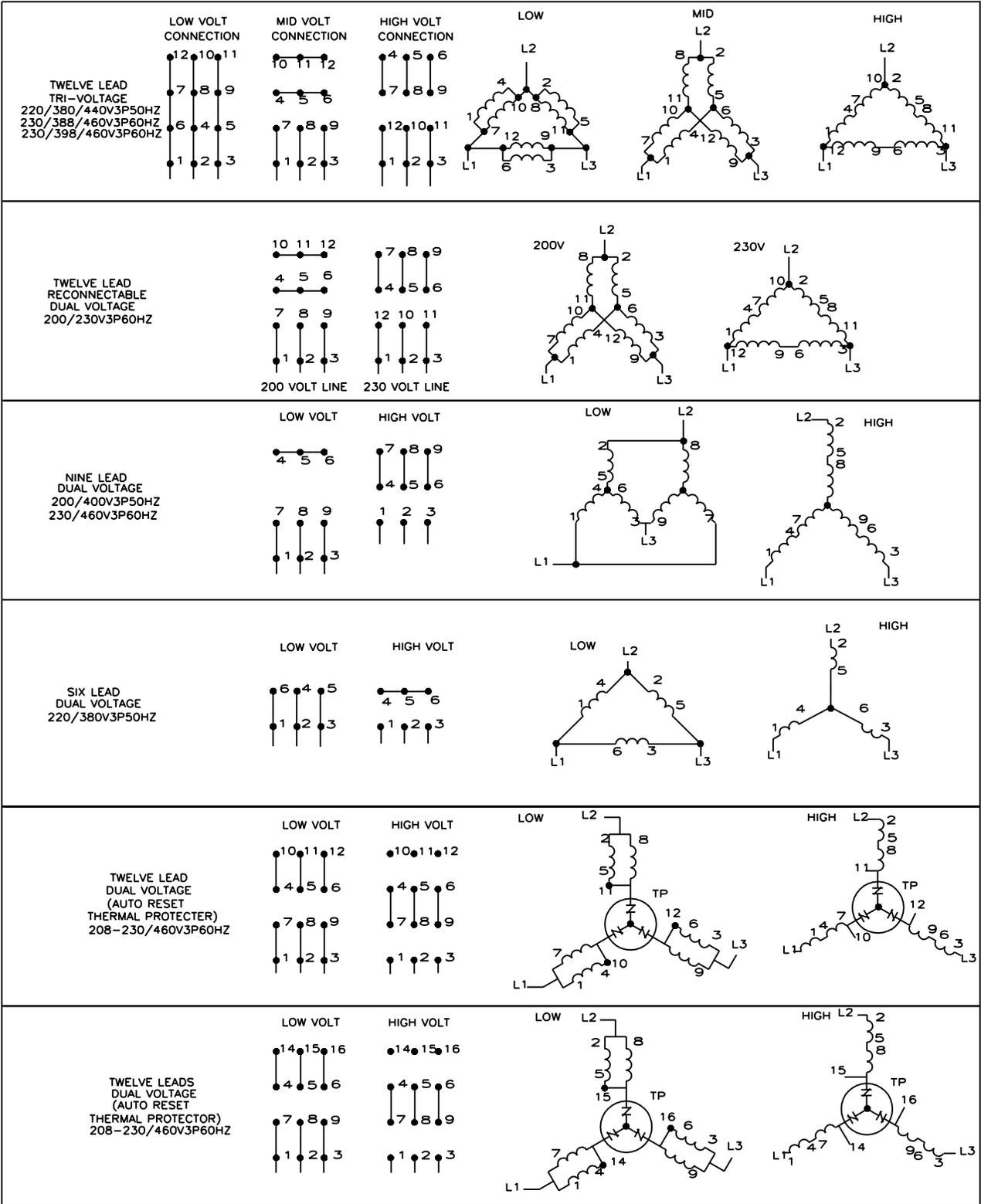
BMP850029

MOTOR CONNECTION DIAGRAMS

THREE PHASE SINGLE SPEED MOTORS WITH MULTIPLE VOLTAGE RATINGS
(ONLY FOR MOTOR SUFFIXES LISTED)

PELLERIN MILNOR CORPORATION

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01
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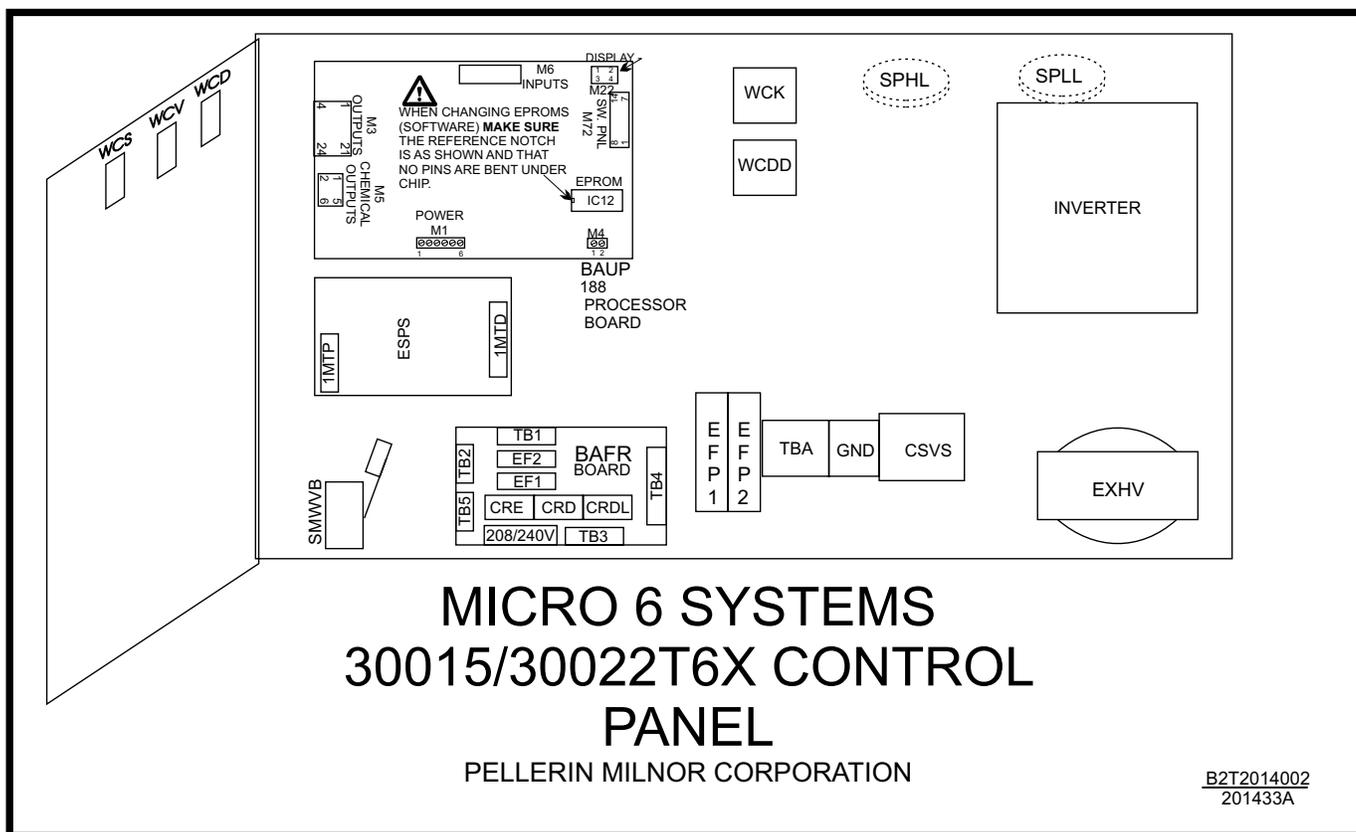
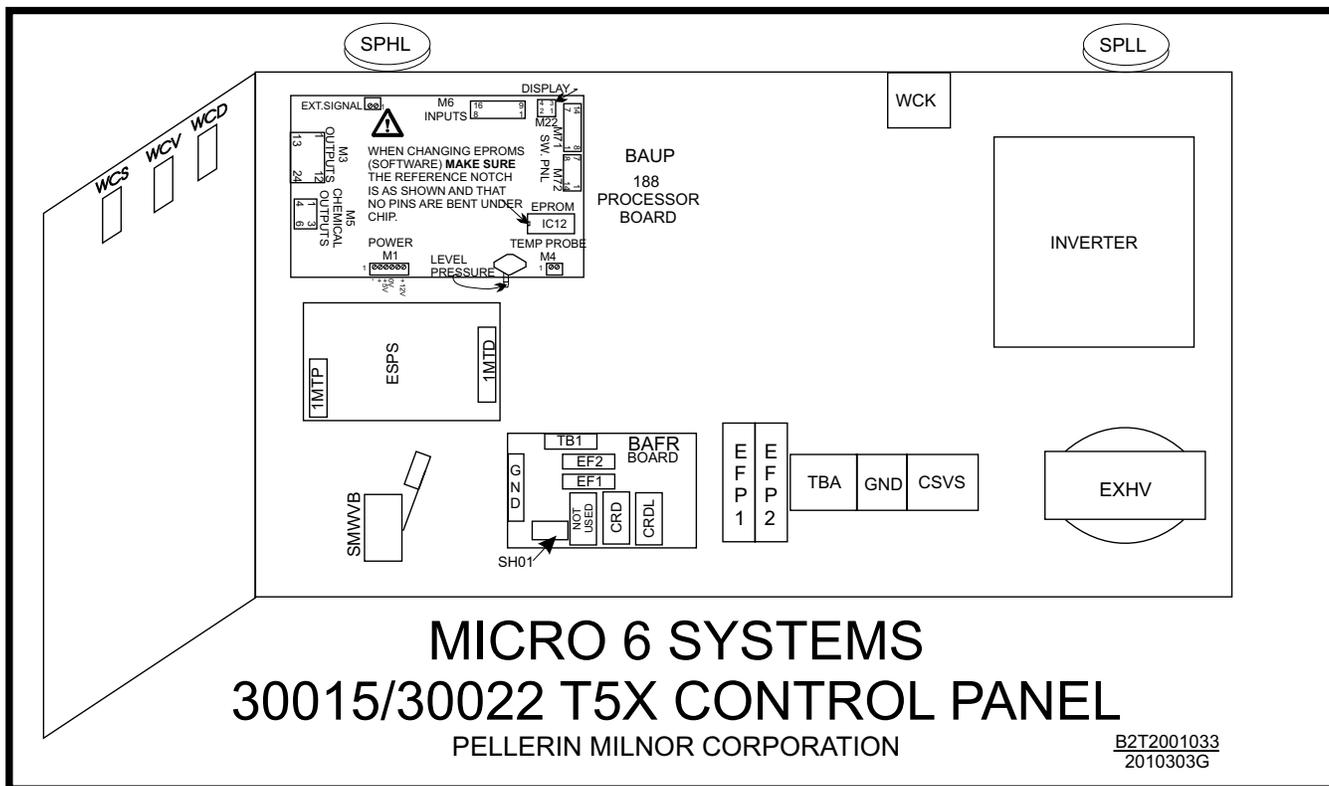


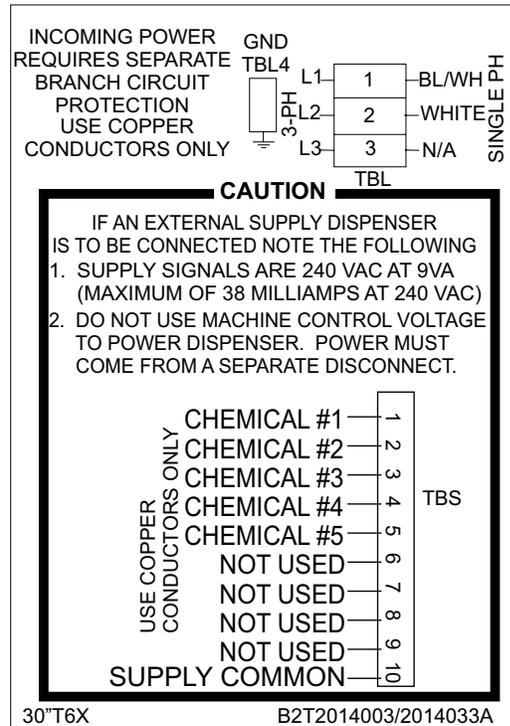
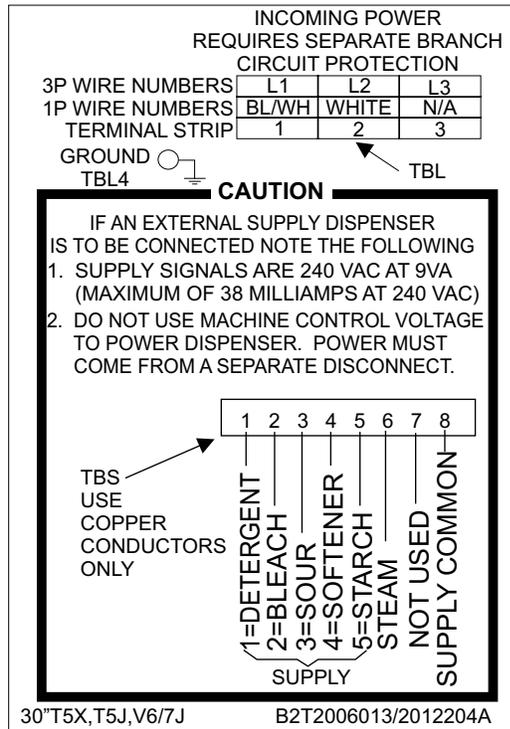
W80008

THREE PHASE
MOTOR CONNECTION DIAGRAMS
SINGLE SPEED MOTORS WITH MULTIPLE VOLTAGE RATINGS
PELLERIN MILNOR CORPORATION

W80008
2001253A

W80008
2001253A

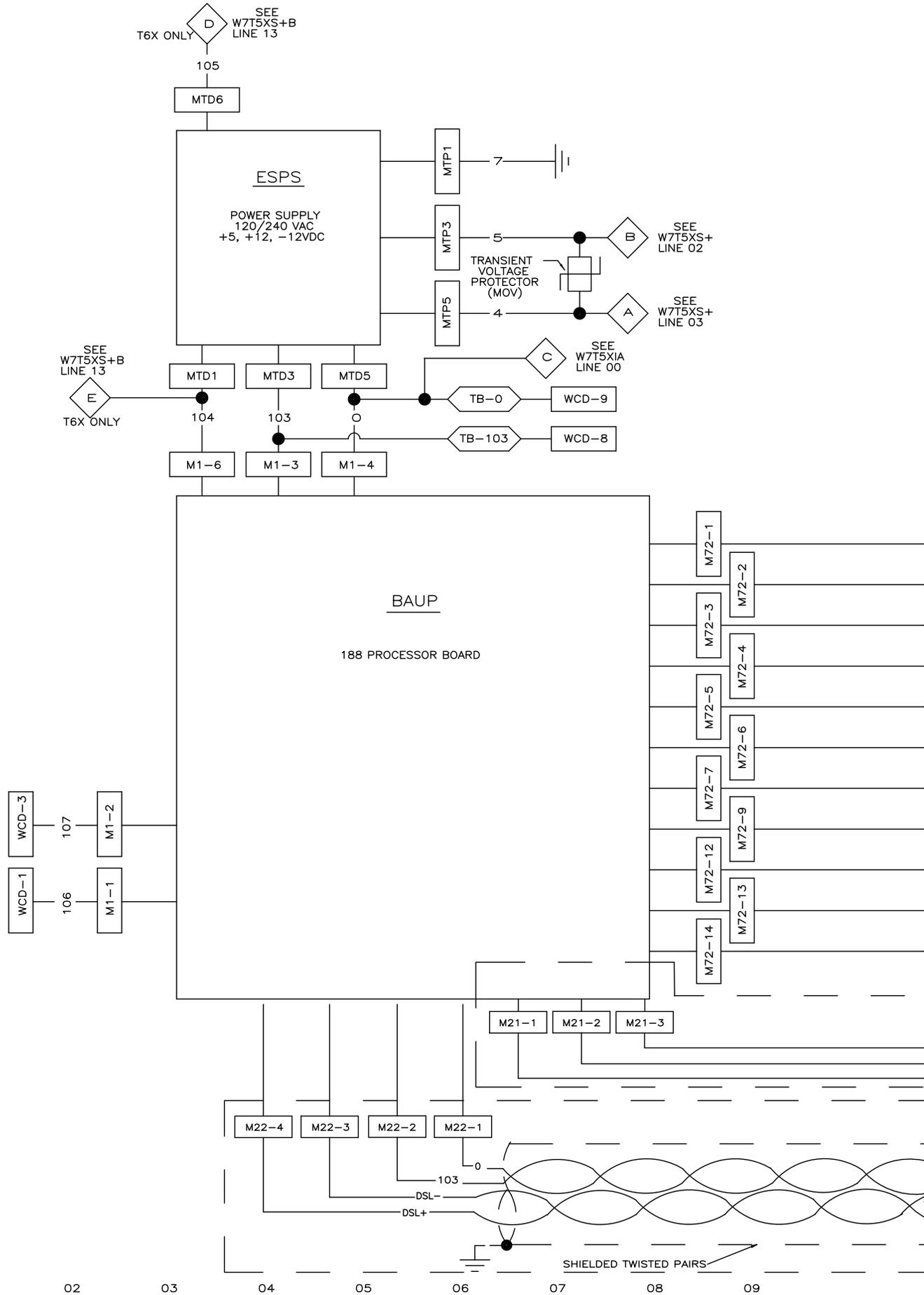




W7T5XTG1

MICRO 6 SYSTEMS CONTROL BOX LAYOUT

PELLERIN MILNOR CORPORATION



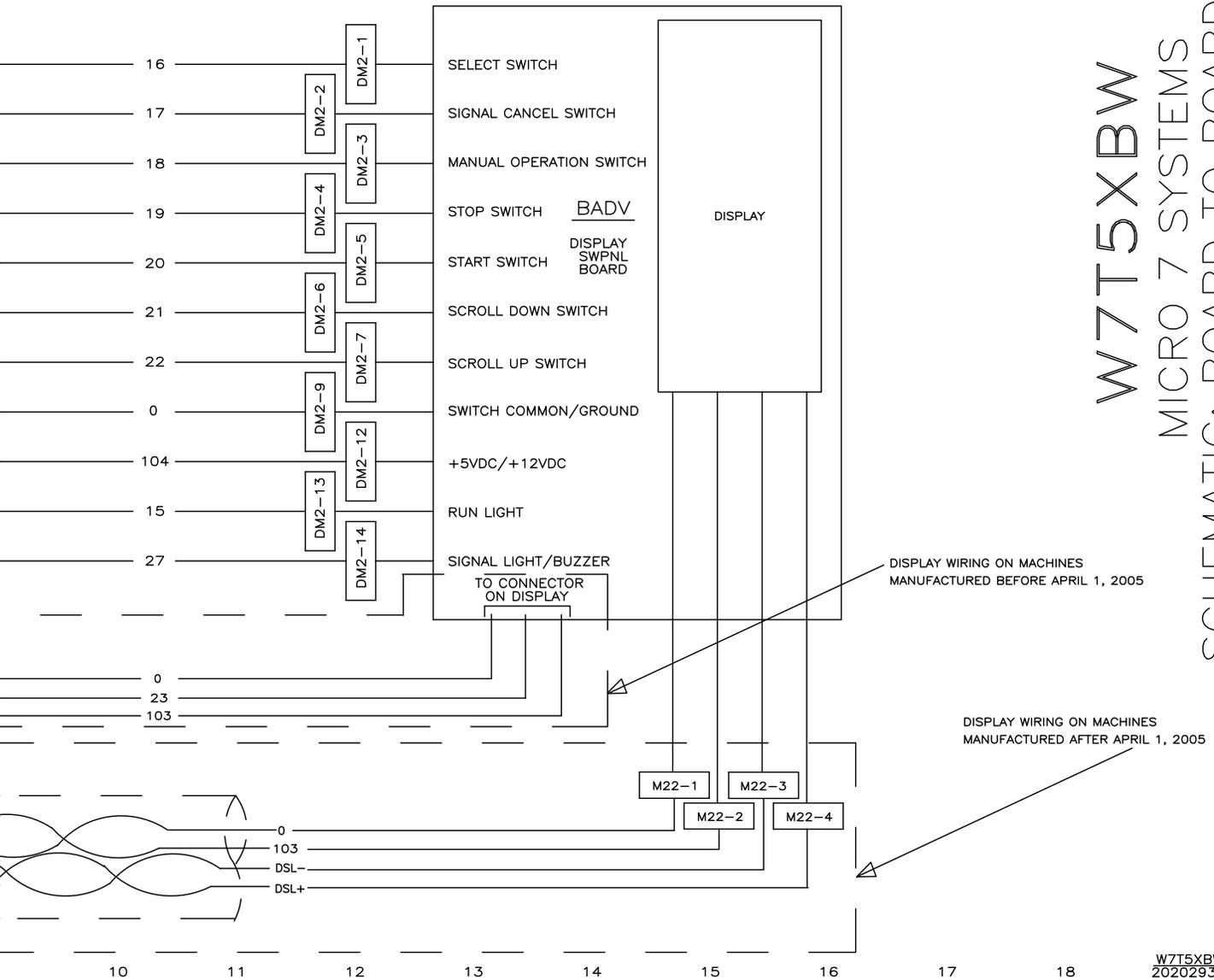
WIRE COLOR CODE

| WIRE COLOR | APPLICATION |
|------------------|----------------------|
| RED | A.C. CONTROL |
| RED/WHITE | A.C. COMMON |
| BLUE -103 | +5 VDC |
| BLUE/ORANGE -104 | +12VDC |
| YELLOW/GREEN | GROUND |
| BLUE/WHITE -0 | D.C. GROUND |
| BLUE/BLACK -105 | D.C. CONTROL SIGNALS |

W7T5XBW
2020293B

NOTES

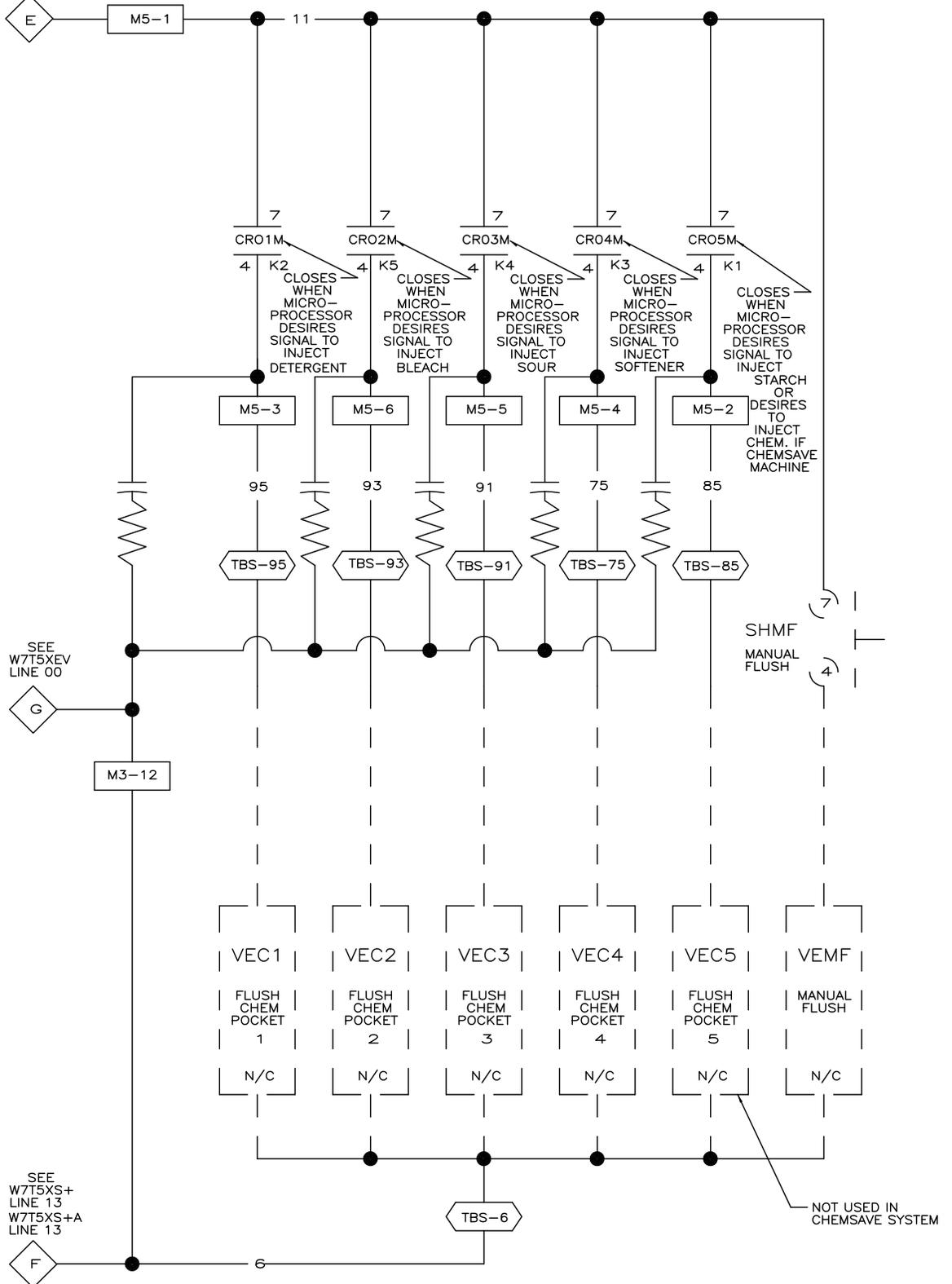
- M1, M2, M4, AND M7 ARE LOCATED ON BAUP 188 PROCESSOR BOARD.
- DM1 IS LOCATED ON BADU DISPLAY SWPNL BOARD.
- WCD IS THE DOWNLOAD CONNECTOR LOCATED ON THE SIDE OF THE SWITCH PANEL CONTROL BOX.



W7T5XBW
 MICRO 7 SYSTEMS
 SCHEMATIC: BOARD TO BOARD WIRING
 PELLERIN MILNOR CORPORATION

W7T5XBW
2020293B

SEE
W7T5XS+
LINE 12
W7T5XS+A
LINE 13



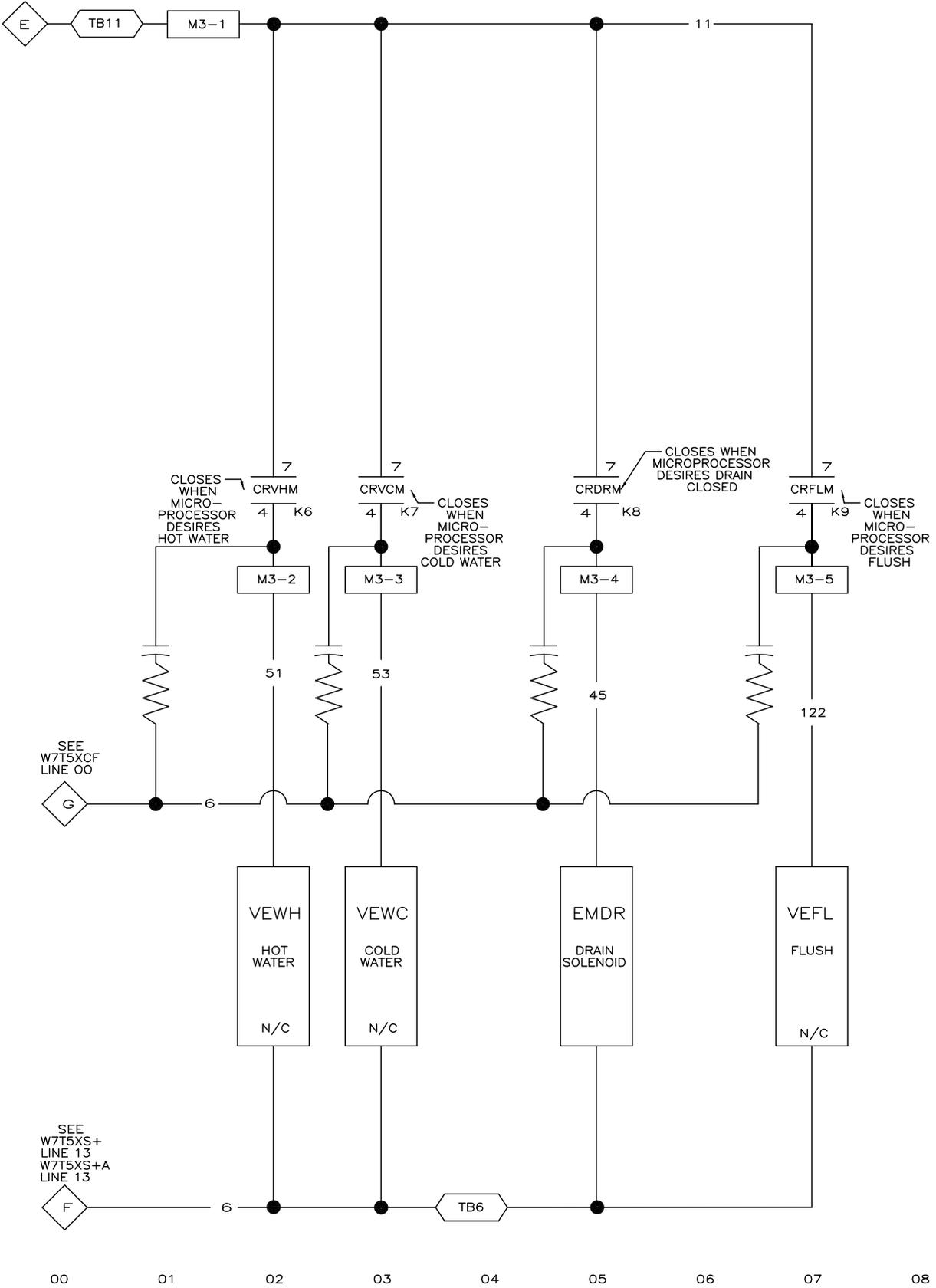
W7T5XCF

SCHEMATIC: FLUSHING SUPPLIES
220V1P50HZ/240V1P60HZ
PELLERIN MILNOR CORPORATION

NOTES:

1. M 5 IS LOCATED ON THE PROCESSOR BOARD.
2. TBS IS LOCATED NEAR THE REAR ACCESS PANEL NEXT TO THE INCOMING POWER CONNECTIONS.

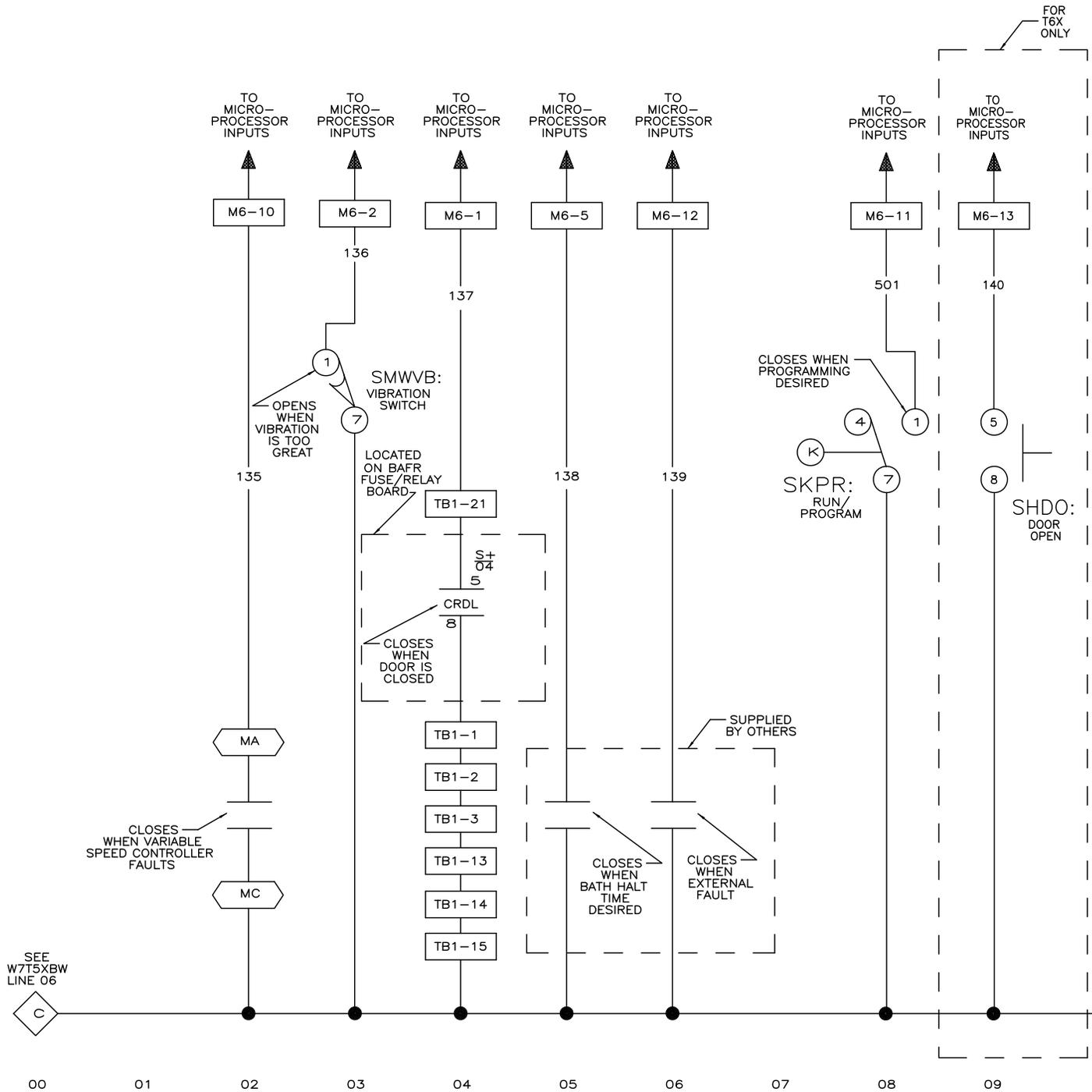
SEE
W7T5XS+
LINE 12
W7T5XS+A
LINE 13



W7T5XEV
SCHEMATIC: ELECTRIC VALVES
220V1P50HZ/240V1P60HZ
PELLERIN MILNOR CORPORATION

NOTES:

1. M3 IS LOCATED ON THE
BAUP (188 PROCESSOR BOARD).



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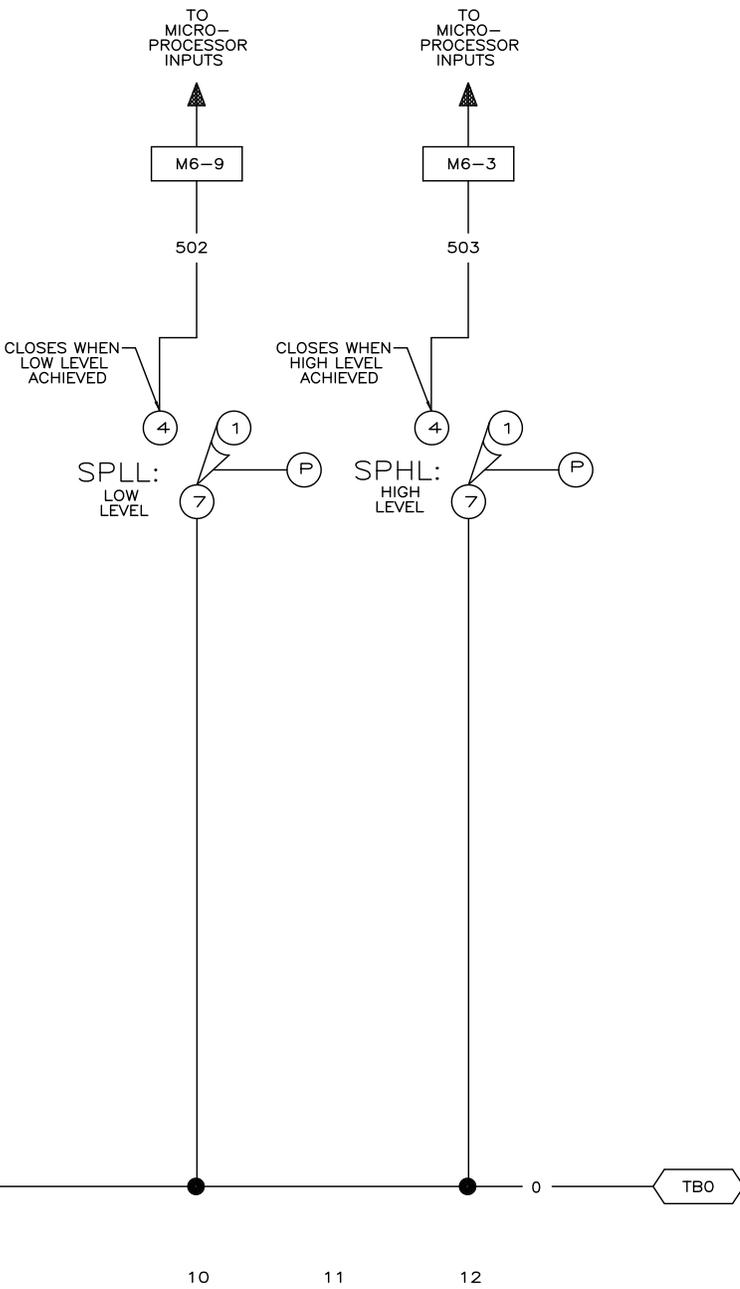
09

W7T5XIA
2025053B

W7T5XIA

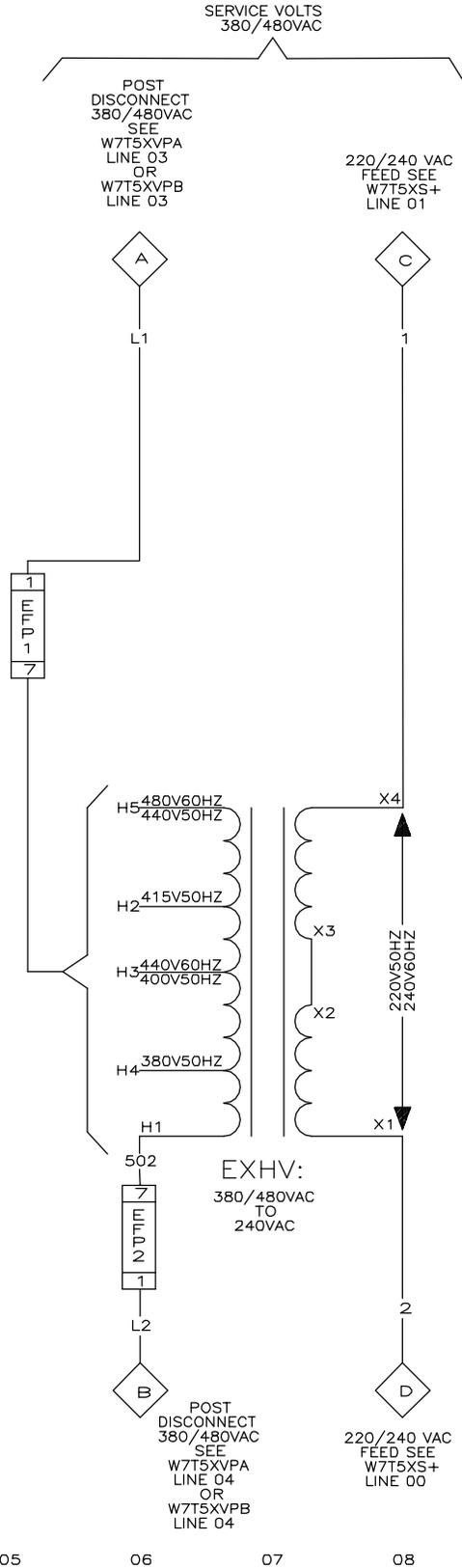
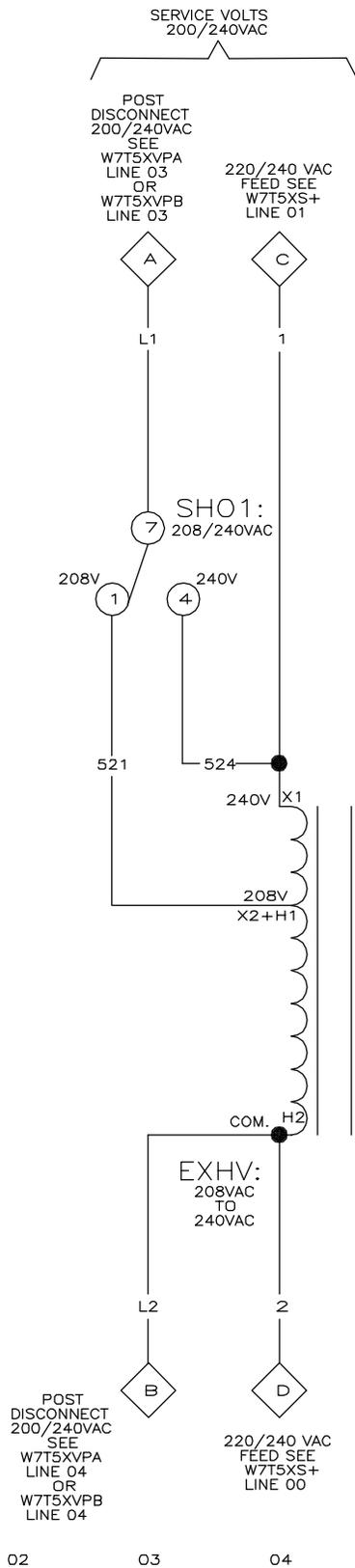
PELLERIN MILNOR CORPORATION

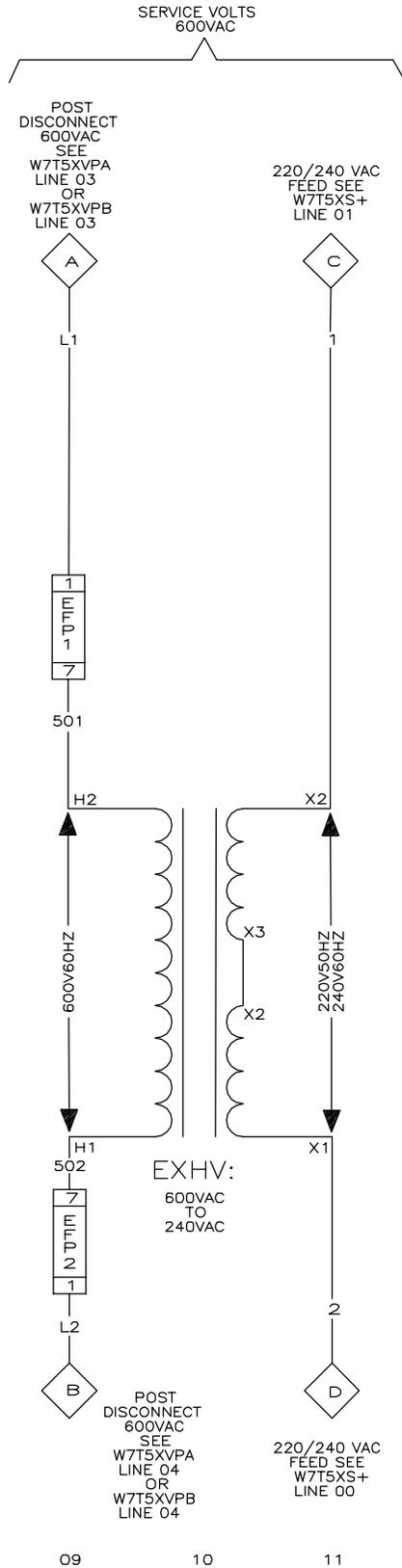
SCHEMATIC: MICROPROCESSOR INPUTS



NOTES

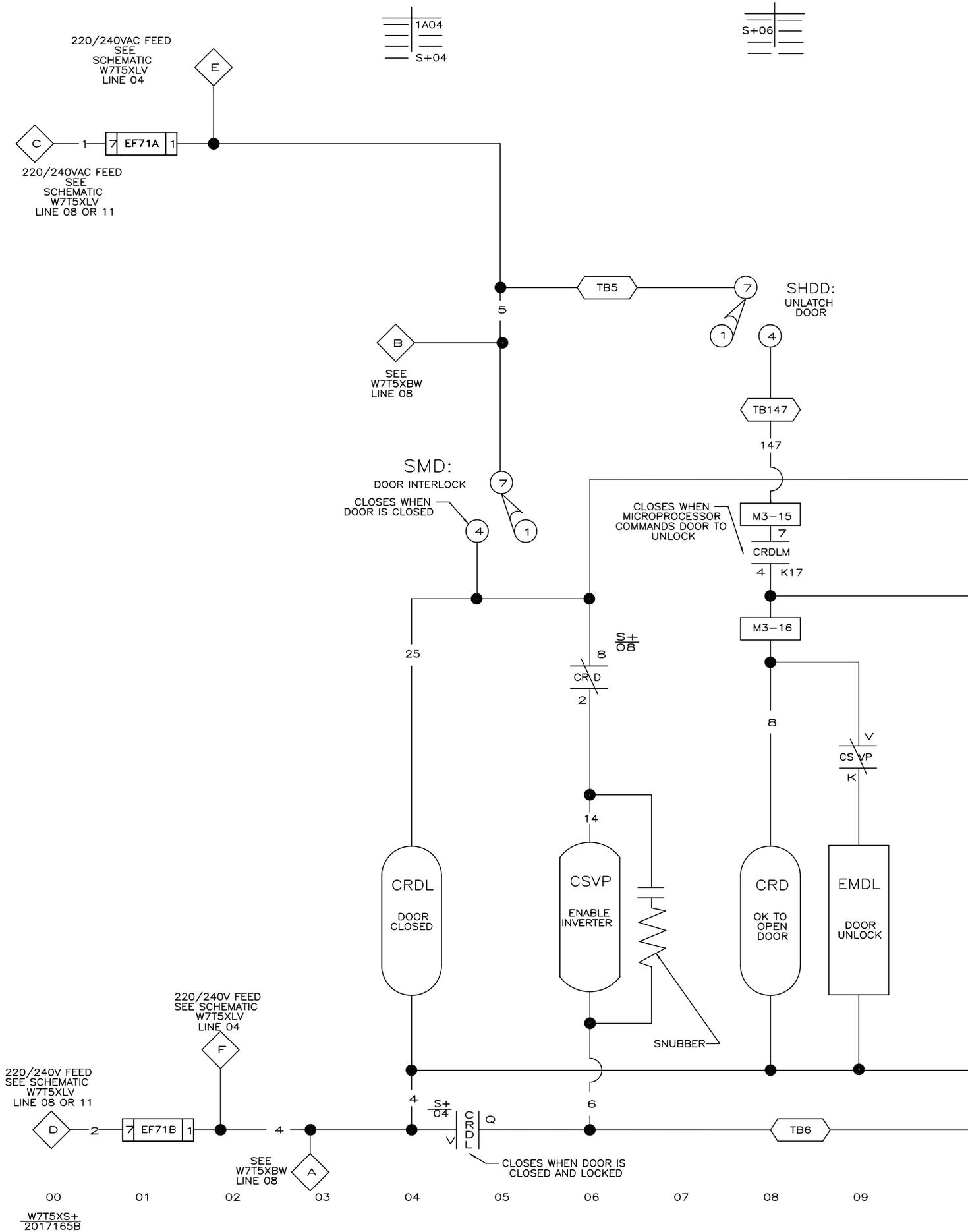
1. M6 IS LOCATED ON THE PROCESSOR BOARD.

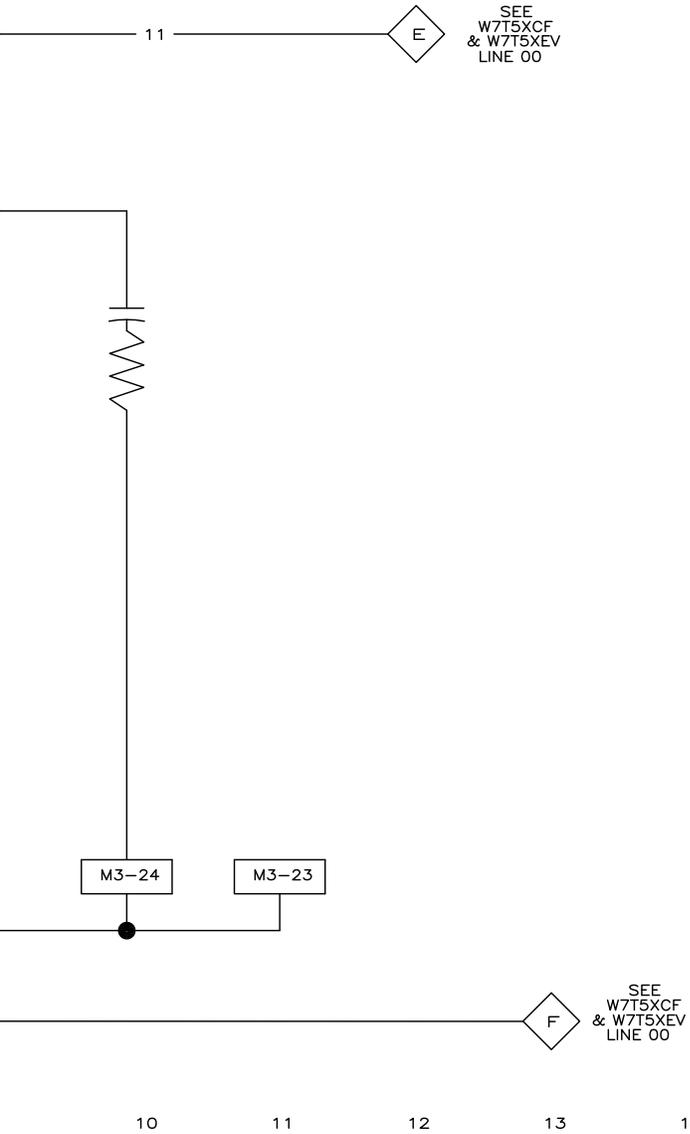




W7T5XLV
SCHEMATIC: CONTROL CIRCUIT TRANSFORMER
220V1P50HZ / 240V1P60HZ

PELLERIN MILNOR CORPORATION





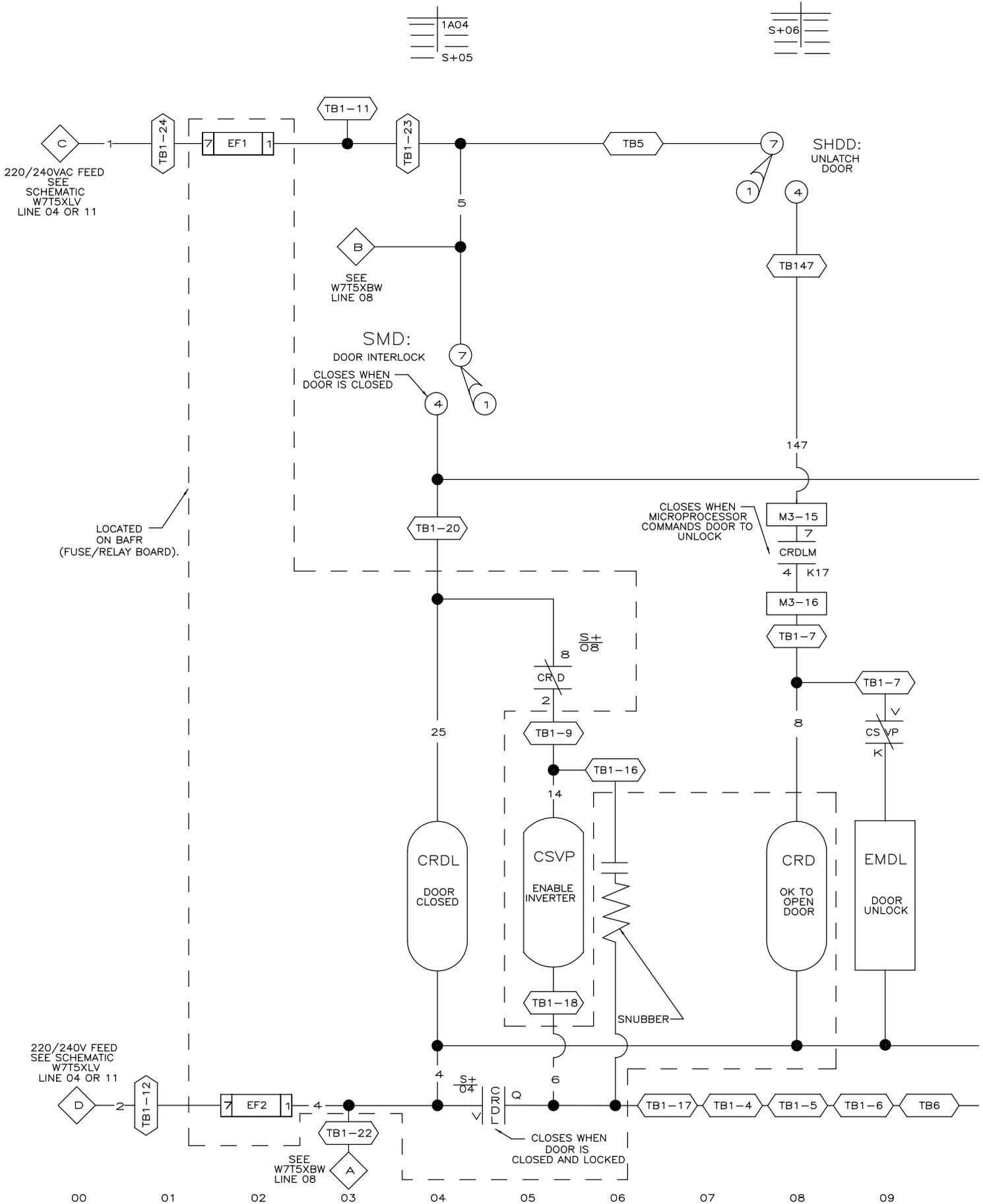
SEE
W7T5XCF
& W7T5XEV
LINE 00

SEE
W7T5XCF
& W7T5XEV
LINE 00

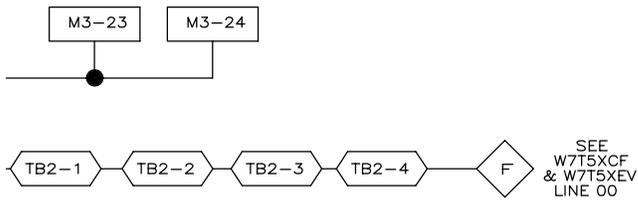
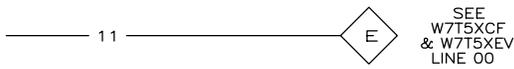
W7T5XS+

SCHEMATIC: START CIRCUIT & DOOR INTERLOCK
FOR 30015T5X & 3022T5X
220V, 1P, 50HZ / 240V, 1P, 60HZ
PELLERIN MILNOR CORPORATION

10 11 12 13 14 15 16



W7T5XS+A
2012306B



10 11 12 13 14 15 16

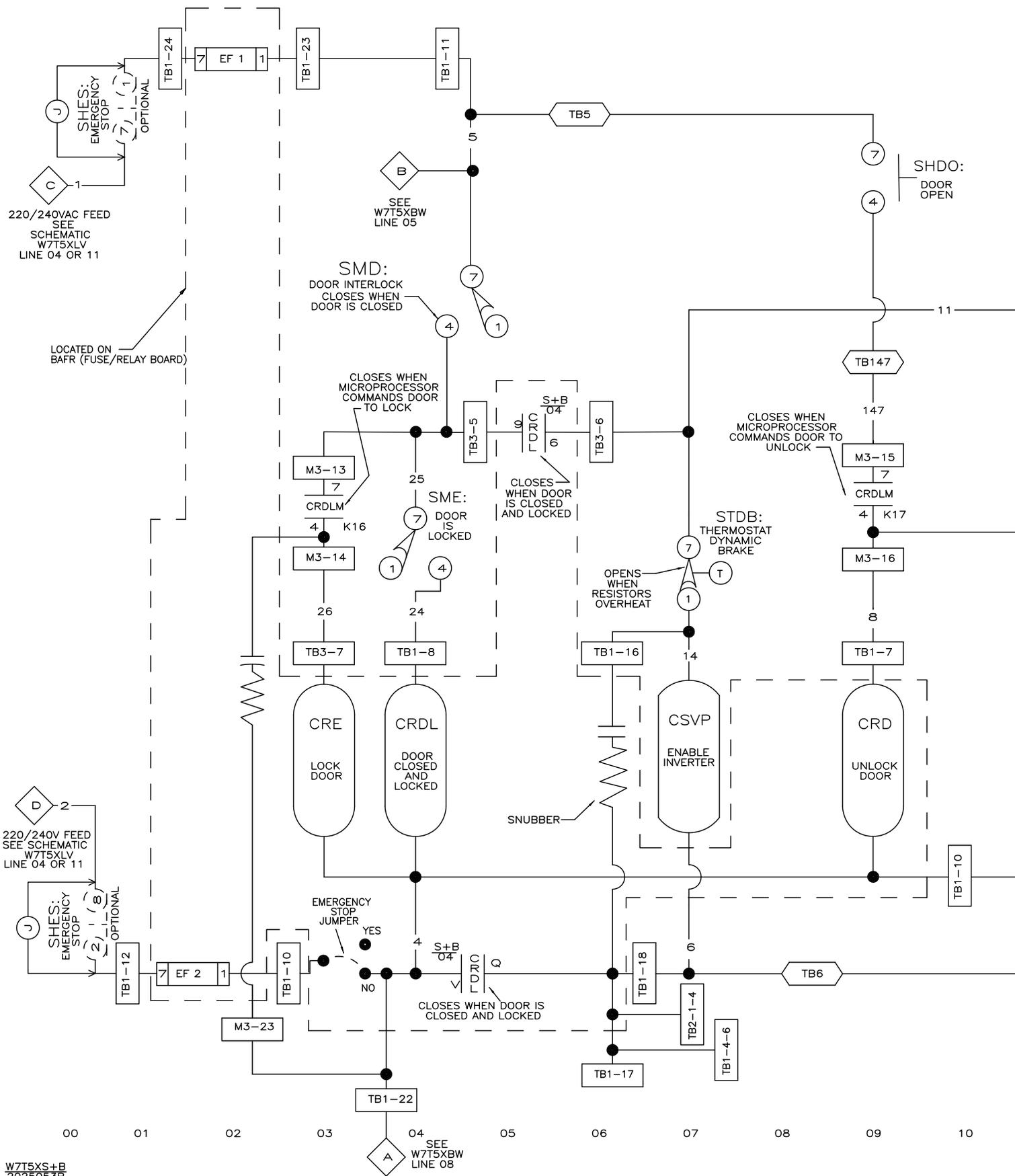
W7T5XS+A

SCHEMATIC: START CIRCUIT & DOOR INTERLOCK
FOR 30015T5X & 3022T5X

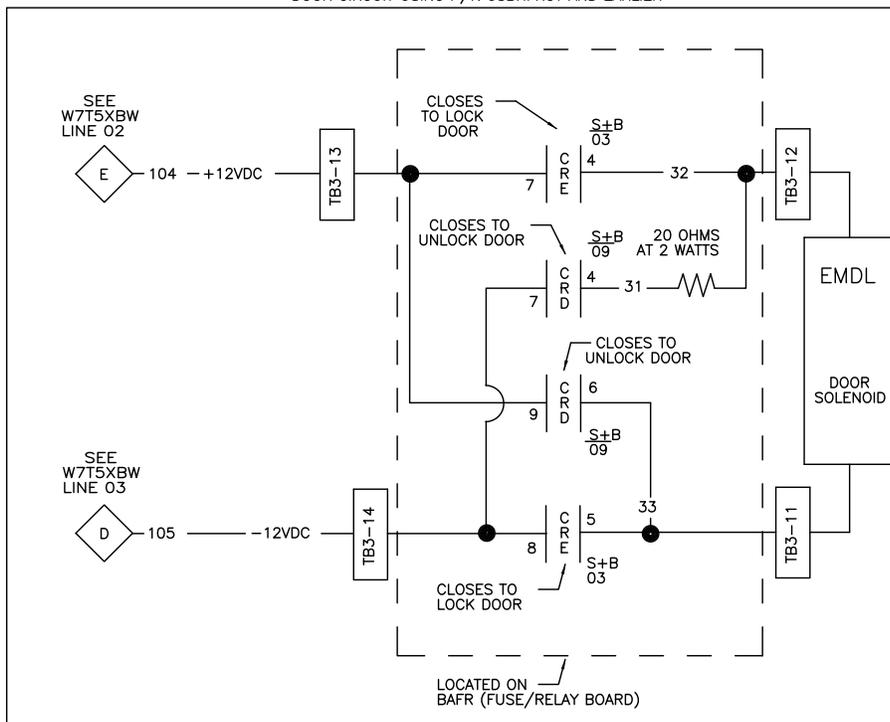
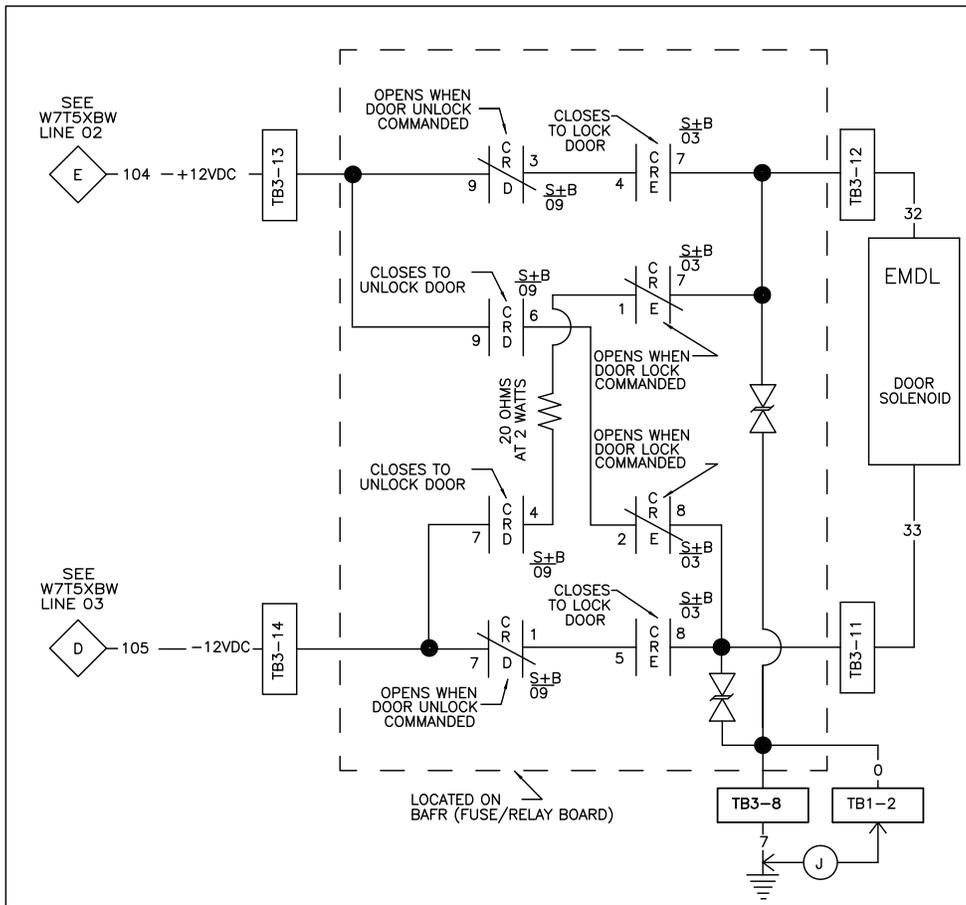
220V, 1P, 50HZ/240V, 1P, 60HZ
PELLERIN MILNOR CORPORATION

| | | |
|-------|-------|-------|
| S+B17 | S+B17 | 1A03 |
| S+B17 | S+B17 | S+B05 |
| | | S+B04 |

| | |
|-------|-------|
| S+B16 | S+B16 |
| S+B16 | S+B16 |



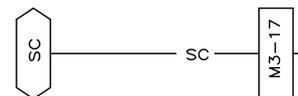
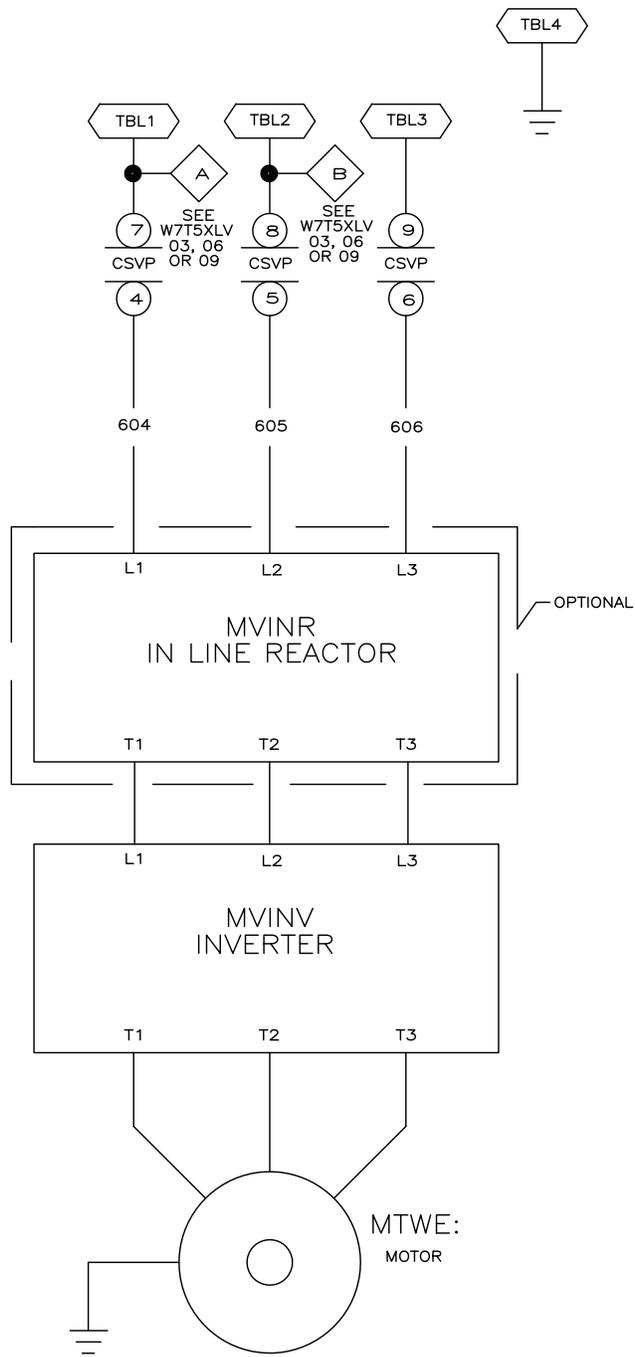
W7T5XS+B
2025053B



W7T5XS+B
 SCHEMATIC: START CIRCUIT & DOOR INTERLOCK
 FOR T6X ONLY
 220V, 1P, 50HZ/240V, 1P, 60HZ
 PELLERIN MILNOR CORPORATION

W7T5XS+B
 2025053B

11 12 13 14 15 16 17 18

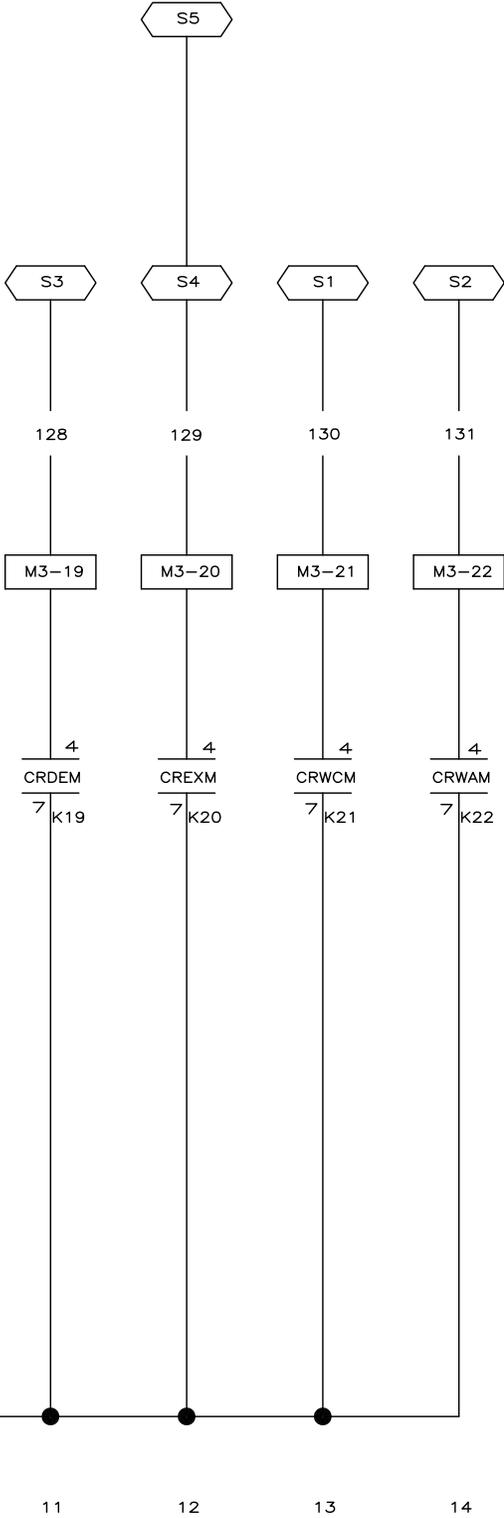


LITHO IN U.S.A.

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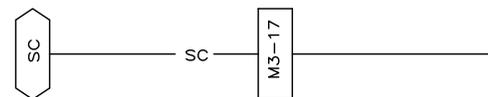
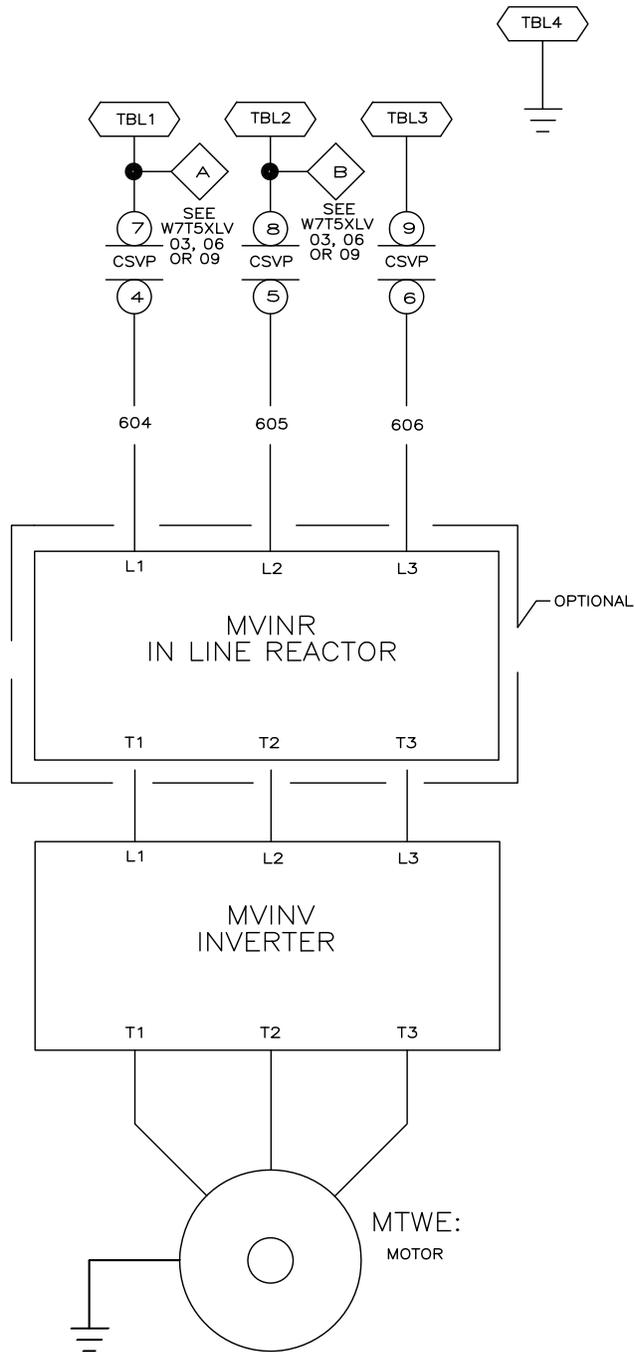
W7T5XVPA
2015162B

| | CW | | CCW | | |
|---------|-----|-----|-----|-----|-----|
| | K21 | K22 | K18 | K19 | K20 |
| WASH | X | | | | |
| DRAIN | X | | | X | |
| EXTRACT | X | | | | X |



W7T5XVPA
SCHEMATIC: VARIABLE SPEED CONTROLLER
FOR 30015T5X & 30022T5X
(GPD305)

PELLERIN MILNOR CORPORATION

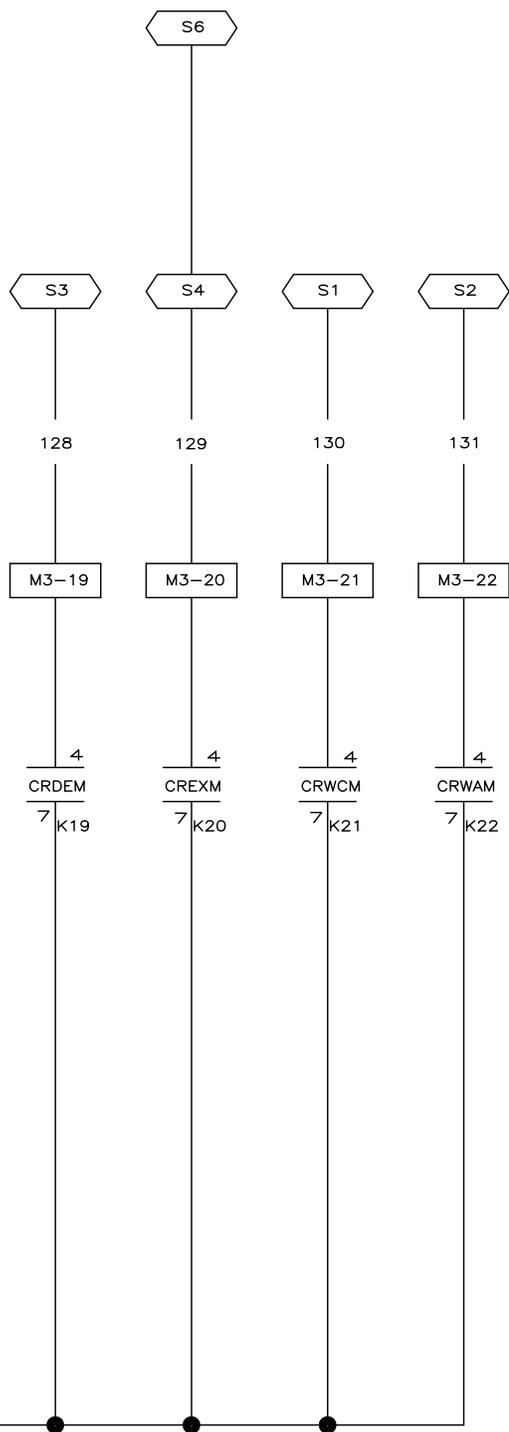


LITHO IN U.S.A.

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W7T5XVPB
2015162B

| | CW | | CCW | | |
|---------|-----|-----|-----|-----|-----|
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| WASH | X | | | | |
| DRAIN | X | | | X | |
| EXTRACT | X | | | | X |

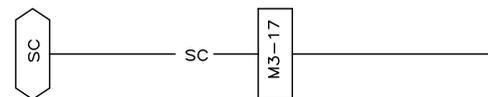
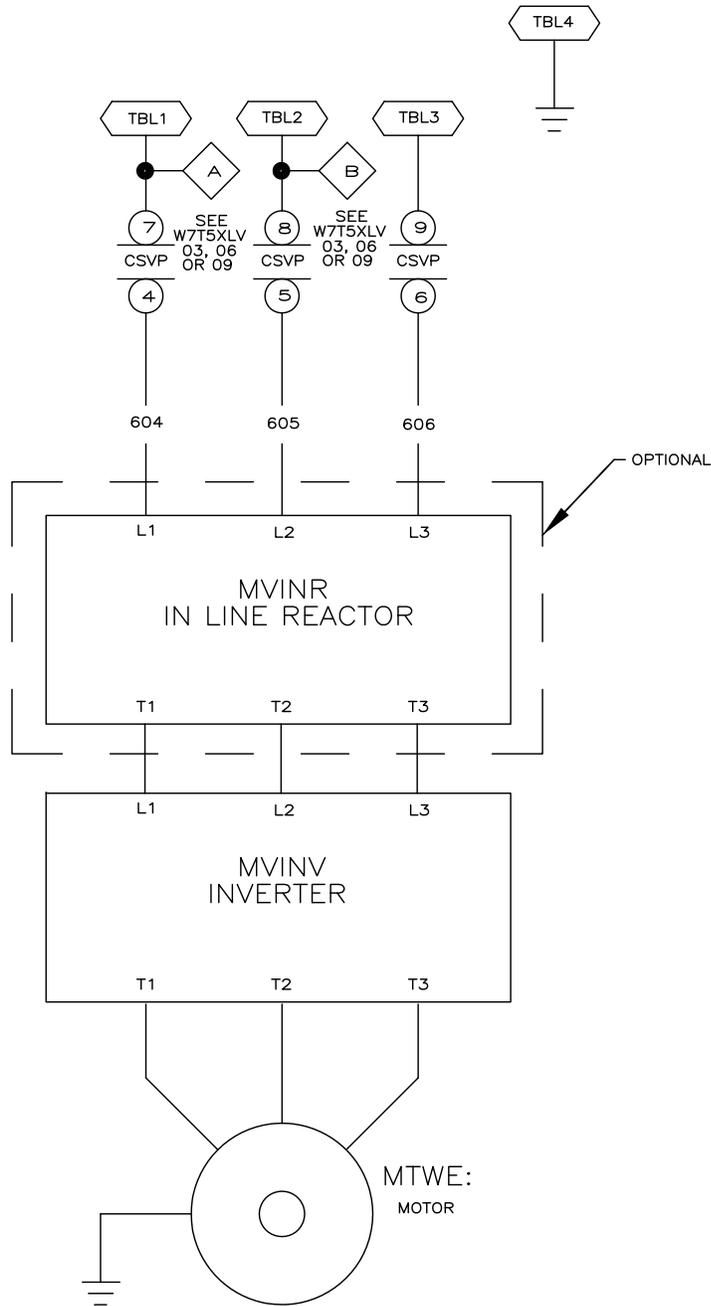


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SCHEMATIC: VARIABLE SPEED CONTROLLER FOR 30015T5X & 30022T5X (GPD315)

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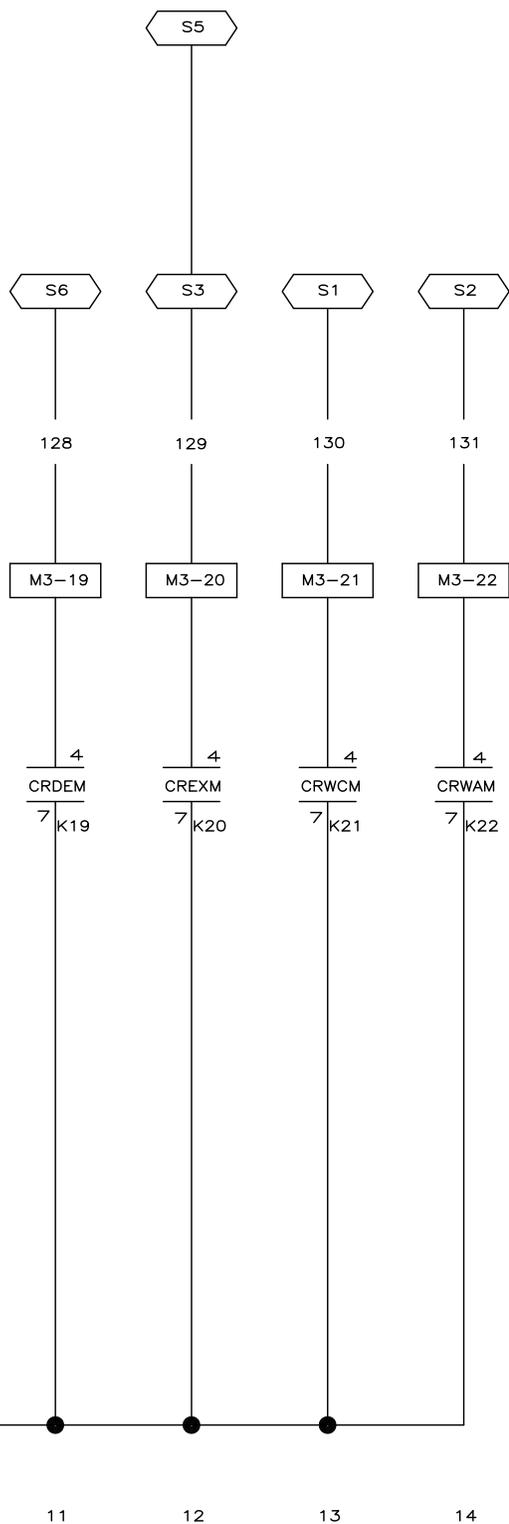


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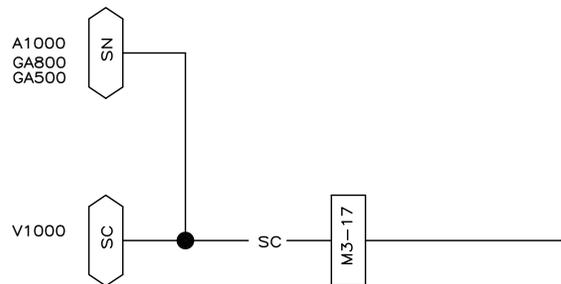
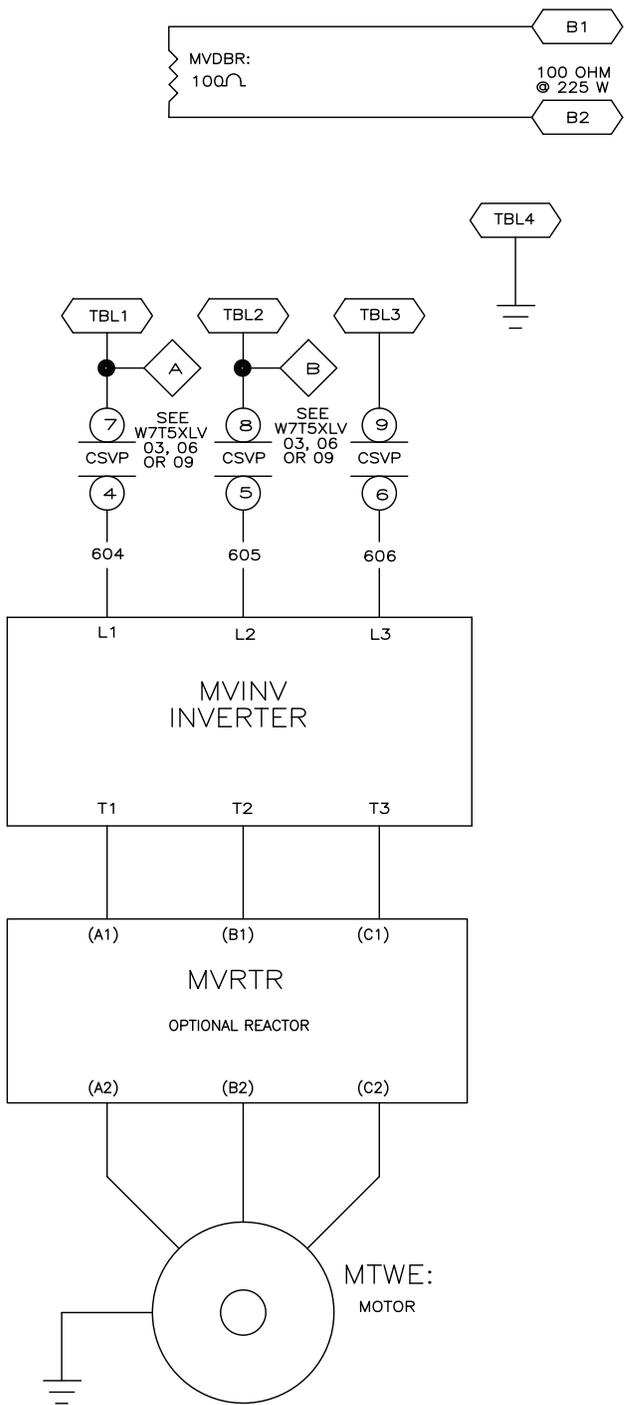
| | CW | | CCW | | |
|---------|-----|-----|-----|-----|-----|
| | K21 | K22 | K18 | K19 | K20 |
| WASH | X | | | | |
| DRAIN | X | | | X | |
| EXTRACT | X | | | | X |



W7T5XVPC

SCHEMATIC: VARIABLE SPEED CONTROLLER FOR 30015T5X & 30022T5X WITH SINGLE PHASE POWER (GPD506)

PELLERIN MILNOR CORPORATION



LITHO IN U.S.A.

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