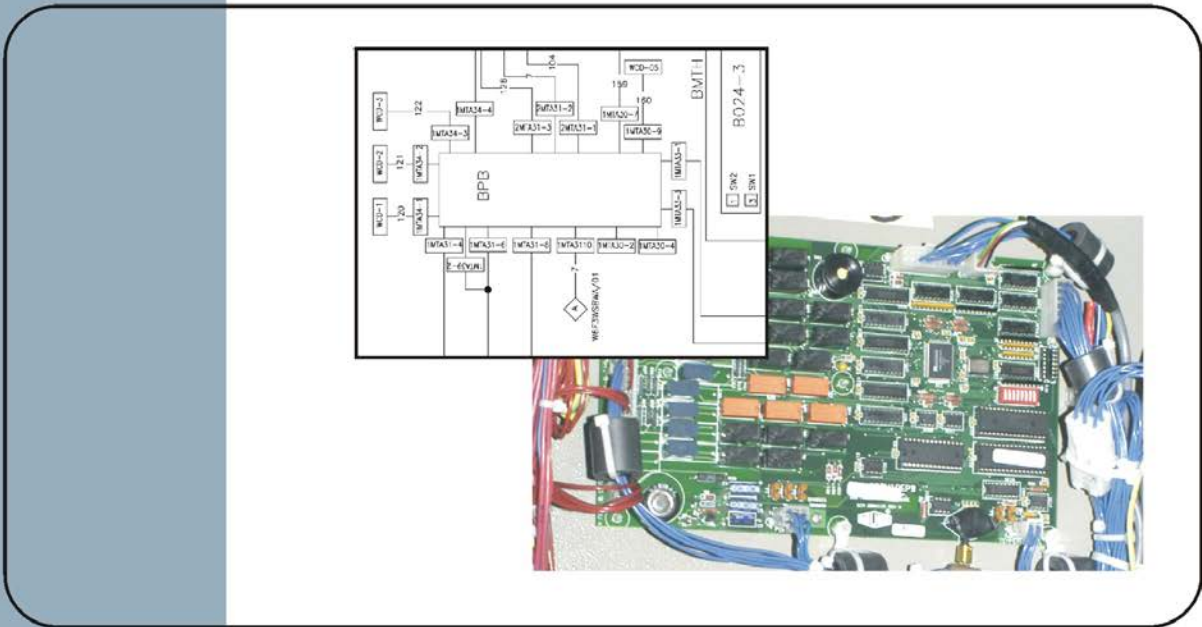




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MultiTrac™



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36	Conveyor 0 forward & reverse /Conveyor 0 Vorwärts & Rückwärtsgang/0 transportadora hacia adelante y marcha atrás/0 convoyeur avant et marche arrière /0 trasportatori avanti e retromarcia /Conveyor 0 vooruit en achteruit /Transportörer 0 framåt och bakåt	W6DM5FR0U/2023383A
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47	Conveyor 11 Forward & reverse /Conveyor 11 Vorwärts & Rückwärtsgang/11 transportadora hacia adelante y marcha atrás/11 convoyeur avant et marche arrière /11 trasportatori avanti e retromarcia /Conveyor 11 vooruit en achteruit /Transportörer 11 framåt och bakåt	W6DM5FRBU/2023195A
48	Conveyor 12 Forward & reverse /Conveyor 12 Vorwärts & Rückwärtsgang/12 transportadora hacia adelante y marcha atrás/12 convoyeur avant et marche arrière /12 trasportatori avanti e retromarcia /Conveyor 12 vooruit en achteruit /Transportörer 12 framåt och bakåt	W6DM5FRCU/2023195A
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51	Conveyor 15 Forward & reverse /Conveyor 15 Vorwärts & Rückwärtsgang/15 transportadora hacia adelante y marcha atrás/15 convoyeur avant et marche arrière /15 trasportatori avanti e retromarcia /Conveyor 15 vooruit en achteruit /Transportörer 15 framåt och bakåt	W6DM5FRFU/2023195A
52	Slave Conveyor / Slave-Conveyor / Esclavo del transportador / Convoyeur Slave / Slave trasportatore / Slave Conveyor / Slave transportör	W6DM5FRSU/2017075A
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54	Feeder-Sequencer Conveyor 5 / Feeder-Sequencer Förderer 5 / Alimentador-secuenciador transportador 5 / Chargeur-séquenceur convoyeur 5 / Alimentatore-Sequencer Trasportatore 5 / Feeder-Sequencer Transportband 5 / matare-sekvenserare transportör 5	W6DM4FS5U/2012235A
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58	600V-480V Transformer / transformator / transformador / transformateur / trasformatore / transformator / transformator	W6DM4MR6U/2019444A
59	Conveyor loading lights / Conveyor Laden leuchtet / Las luces de transportador de carga / Les lumières de chargement du convoyeur / Trasportatore di carico luci / Conveyor het laden van verlichting / transportband lastning ljus	W6DM4RRU/2012235A
60	DEVICE MASTER start circuit / Start-Schaltung / circuito de arranque / circuit de démarrage / inizio del circuito / start circuit / starta krets	W6DM5S+U/2012235A
61	DEVICE MASTER special board / Verwöhpension / junta especial / commission spéciale / junta especial / speciaal bord / särskild nämnd	W6DM4SBU/2012235A
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68	LINEAR COSTA allied interface / verbündeten Schnittstelle / aliados interfaz / alliés d'interface / alleati interfaccia / geallieerde-interface / förbundna gränssnitt	W6DM5AI1U/2012152A
69	LINEAR COSTA allied interface / verbündeten Schnittstelle / aliados interfaz / alliés d'interface / alleati interfaccia / geallieerde-interface / förbundna gränssnitt	W6DM5AI2U/2012152A
70	DEVICE MASTER allied weight / verbündeten Gewicht / aliado de peso / poids alliés / alleato di peso / geallieerde gewicht / allierade vikt	W6DM5DIU/2012152A
71	Allied data pass / Allied Daten weiter / Datos aliados pasan / Allied Data passent / Dati Allied passare / Allied Data passereren / förbundna uppgifter passera	W6DM5DPU/2012152A
72	DEVICE MASTER allied weight out / verbündeten Gewicht aus / aliado de peso a / poids alliée à / alleato di peso fuori / geallieerde gewicht van / allierade vikt ut	W6DM5DWU/2012152A
73	DEVICE MASTER Dyer / trockner / secador / sèche / essiccatore / droger / torktumlare	W6DM5IU/2012152A

The text in this Circuit Guide is provided in the following languages:

- | | | |
|-------------------|------------|------------|
| 1. English | 4. French | 7. Swedish |
| 2. German | 5. Italian | |
| 3. Spanish | 6. Dutch | |

Der Text in dieser Schaltung Guide ist in folgenden Sprachen zur Verfügung:

- | | | |
|-------------------|-------------------|---------------|
| 1. Englisch | 4. Französisch | 7. Schwedisch |
| 2. Deutsch | 5. Italienisch | |
| 3. Spanisch | 6. Niederländisch | |

El texto de esta guía se proporciona Circuito en los siguientes idiomas:

- | | | |
|-------------------|-------------|----------|
| 1. Inglés | 4. Francés | 7. Sueco |
| 2. Alemán | 5. Italiano | |
| 3. Español | 6. Holandés | |

Le texte de ce guide est fourni Circuit dans les langues suivantes:

- | | | |
|-------------|--------------------|------------|
| 1. Anglais | 4. Français | 7. Suédois |
| 2. Allemand | 5. Italien | |
| 3. Espagnol | 6. Néerlandais | |

Il testo in questa Guida Circuit sono fornite nelle seguenti lingue:

- | | | |
|-------------|--------------------|------------|
| 1. Inglese | 4. Francese | 7. Svedese |
| 2. Tedesco | 5. Italiano | |
| 3. Spagnolo | 6. Olandese | |

De tekst in dit circuit gids vindt u in de volgende talen:

- | | | |
|-----------|----------------------|-----------|
| 1. Engels | 4. Frans | 7. Zweeds |
| 2. Duits | 5. Italiaans | |
| 3. Spaans | 6. Nederlands | |

Texten i denna krets Guide ges på följande språk:

- | | | |
|-------------|-----------------|-------------------|
| 1. Engelska | 4. Franska | 7. Svenska |
| 2. Tyska | 5. Italienska | |
| 3. Spanska | 6. Nederländska | |
-



Read the separate safety manual before installing, operating, or servicing



Lesen Sie die separaten Sicherheits-Hanbuch vor der Installation, Betrieb oder die Wartung



Lea el manual de seguridad por separado antes de la instalación, operación o mantenimiento



Lisez le manuel de sécurité séparées avant d'installer, d'exploitation ou d'entretien



Leggere il manuale separato di sicurezza prima di installare, utilizzare o effettuare manutenzione



Lees de afzonderlijke veiligheid handleiding voor het installeren, bedienen of onderhoud



Läs häftet Säkerhets-manualen innan du installerar, använder eller underhåller

How to Get the Necessary Repair Components

You can get components to repair your machine from the approved supplier where you got this machine. Your supplier will usually have the necessary components in stock. You can also get components from the Milnor® factory.

Tell the supplier the machine model and serial number and this data for each necessary component:

- The component number from this manual
- The component name if known
- The necessary quantity
- The necessary transportation requirements
- The schematic number
- If the component is a motor or electrical control, give the nameplate data from the used component.

To write the Milnor factory:

Pellerin Milnor Corporation
Post Office Box 400
Kenner, LA 70063-0400
United States

Telephone: 504-467-2787
Fax: 504-469-9777
Email: parts@milnor.com

Wie bestellt man Ersatzteile

Sie bekommen die Teile von Ihrem autorisierten Milnor Händler. In der Regel haben die eine grosse Auswahl an Teilen am Lager. Sie können auch Teile von der Fabrik bekommen. Milnor®

Bei Bestellungen geben Sie bitte die Maschinen Type und die Seriennummer an sowie nachstehende Information.

- Die Teile Nummer aus dieser Anleitung
- Den Namen des Teils sofern bekannt
- Die gewünschte Anzahl
- Versandinstruktionen
- Sie bitte auch die Nummer des Schaltschemas an.
- Wenn es sich um einen Motor oder um ein Kontrollteil handelt, geben Sie bitte die Daten die auf dem Namensschild ersichtlich sind an..

Um an die Fabrik zu schreiben:

Pellerin Milnor Corporation
Post Office Box 400
Kenner, LA 70063-0400
United States

Telephone: 504-467-2787
Fax: 504-469-9777
E-mail: parts@milnor.com

Cómo obtener los componentes necesarios de reparación

Usted puede conseguir los componentes para reparar la máquina desde el proveedor autorizado de esta máquina. Su proveedor por lo general tienen un balance de los componentes necesarios. También puede obtener los componentes de la fábrica de Milnor ®.

Dígale al proveedor del modelo de máquina y número de serie y estos datos para cada componente necesario:

- El número de componente de este manual
- El nombre del componente, si se conoce
- La cantidad necesaria
- Los requisitos necesarios de transporte
- El diagrama de cableado de número
- Si el componente es un motor o de controles eléctricos, dar los datos de identificación de los componentes utilizados.

Para escribir la fábrica de Milnor:

Pellerin Milnor Corporation,
Post Office Box 400
Kenner, LA 70063-0400
United States

Teléfono: 504-467-2787

Fax: 504-469-9777

Correo electrónico: parts@milnor.com

Comment obtenir les composants de réparation nécessaires

Vous pouvez obtenir des composants pour réparer votre machine à partir du fournisseur agréé où vous avez obtenu cette machine. Votre fournisseur aura habituellement les composants nécessaires en stock. Vous pouvez également obtenir des composants de l'usine de Milnor ®.

Dites au fournisseur le modèle de la machine et le numéro de série et ces données pour chacune des composantes nécessaires:

- Le numéro de la composante de ce manuel
- Le nom du composant s'il est connu
- La quantité nécessaire
- Les besoins de transport nécessaires
- Le nombre schématiques
- Si le composant est un moteur ou de commande électrique, donnent la plaque signalétique de l'appareil utilisé.

Pour écrire l'usine de Milnor:

Pellerin Milnor Corporation
Post Office Box 400
Kenner, LA 70063-0400
United States

Téléphone: 504-467-2787

Télécopieur: 504-469-9777

Email: parts@milnor.com

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Come ottenere i pezzi necessari per le riparazioni

Potete ottenere i componenti per riparare la vostra macchina dal fornitore acquistato la macchina. Solitamente il vostro fornitore ha i componenti Potete inoltre ottenere i componenti dalla Milnor® fabbrica.

Dite al fornitore del modello di macchina e numero di serie e questi dati per ogni componente necessario:

- Il numero dei componenti di questo manuale
- Il nome del componente se noti
- La quantità necessaria
- I requisiti necessari di trasporto
- Fornite il numero dello schema se conosciuto
- Se il componente è un motore elettrico o di controllo, fornire i dati di targa del componente utilizzato.

Per scrivere alla fabbrica Milnor:

Pellerin Milnor Corporation
Post Office Box 400
Kenner, LA 70063-0400
United States

Telefono: 504-467-2787
Fax: 504-469-9777
E-mail: parts@milnor.com

Hoe de noodzakelijke herstellwerkzaamheden Components Get

Reparatie onderdelen kunnen worden besteld bij de erkende leverancier voor deze machine. Uw leverancier zal meestal over de nodige onderdelen in voorraad. U kunt ook onderdelen uit de Milnor ® fabriek.

Vertel de leverancier van de machine model-en serienummer en deze gegevens voor elk noodzakelijk onderdeel:

- De component nummer van deze handleiding
- De component naam indien bekend
- De benodigde hoeveelheid
- Het noodzakelijke transport eisen
- Het schema nummer
- Als de component is een motor of elektrische bediening, geven de gegevens van het typeplaatje van de gebruikte component.

Om de Milnor fabriek schrijven:

Pellerin Milnor Corporation
Post Office Box 400
Kenner, LA 70063-0400
United States

Telefoon: 504-467-2787
Fax: 504-469-9777
Email: parts@milnor.com

Hur får man den nödvändiga reparationen komponenter

Du kan få komponenter för att reparera din maskin från godkänd leverantör där du fick denna maskin. Din leverantör kommer vanligtvis ha de nödvändiga komponenter i lager. Du kan också få komponenter från Milnor ® fabriken.

Tala om leverantören maskinens modell och serienummer och detta data för varje nödvändig del:

- Komponent nummer från denna handbok
- Komponent Namnet om det är känt
- Den nödvändiga mängden
- De nödvändiga transporter Kraven
- Den schematiska Antalet
- Om komponenten är en motor eller elektrisk styrning ger märkskylten data från den använda komponenten

För att skriva Milnor fabriken:

Pellerin Milnor Corporation
Post Office Box 400
Kenner, LA 70063-0400
United States

telefon: 504-467-2787
Fax: 504-469-9777
e-post: parts@milnor.com

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B			
BIO-1	W6DM4BWB	08BS816CT	
BIO-16	W6DM4EB	08BS816CT	
BIO-2	W6DM4BWB	08BS816CT	
BIO-5	W6DM4FD	08BS816CT	
BMTH-1	W6DM5CB2	08BS8MTHAT	
BO24-1	W6DM4LW	08BSO24AT	
BO24-10	W6DM4DF	08BSO24AT	
BO24-2	W6DM4DP	08BSO24AT	
BO24-2	W6DM4DW	08BSO24AT	
BO24-5	W6DM5CB2	08BSO24AT	
BPB	W6DM4BWB	08BSPE1T	
BPC	W6UT4MTA	ECBW12SSPC	
CD			
CD1	W6DM4AD	09CF016037	
CDL	W6DM4SB	09CF002037	
CHCHP	WINSFR1B	09RPE011	
CLL	W6DM4AD	09CL2C-C37	
CP			
CPPEF	W6DM4FP	09RPE004	
CPPEF	W6DM4SB	09RPE004	
CPPEF	WINSFR1A	09RPE011	
CPPEF0	W6DM4FR0	09RPE011	
CPPEF1	W6DM4FR1	09RPE011	
CPPEF2	W6DM4FR2	09RPE011	
CPPEF3	W6DM4FR3	09RPE011	
CPPEF4	W6DM4FR4	09RPE011	
CPPEF5	W6DM4FR5	09RPE011	
CPPEF6	W6DM4FR6	09RPE011	
CPPEF7	W6DM4FR7	09RPE011	
CPPEF8	W6DM4FR8	09RPE011	
CPPEF9	W6DM4FR9	09RPE011	
CPPEFA	W6DM4FRA	09RPE011	
CPPEFB	W6DM4FRB	09RPE011	
CPPEFC	W6DM4FRC	09RPE011	
CPPEFD	W6DM4FRD	09RPE011	
CPPEFE	W6DM4FRE	09RPE011	
CPPEFF	W6DM4FRF	09RPE011	
CPPER	WINSFR1A	09RPE011	
CPPER0	W6DM4FR0	09RPE011	
CPPER1	W6DM4FR1	09RPE011	
CPPER2	W6DM4FR2	09RPE011	
CPPER3	W6DM4FR3	09RPE011	
CPPER4	W6DM4FR4	09RPE011	
CPPER5	W6DM4FR5	09RPE011	
CPPER6	W6DM4FR6	09RPE011	
CPPER7	W6DM4FR7	09RPE011	
CPPER8	W6DM4FR8	09RPE011	
CPPER9	W6DM4FR9	09RPE011	
CPPERA	W6DM4FRA	09RPE011	

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CPPERB	W6DM4FRB	09RPE011	
CPPERC	W6DM4FRC	09RPE011	
CPPERD	W6DM4FRD	09RPE011	
CPPERE	W6DM4FRE	09RPE011	
CPPERF	W6DM4FRF	09RPE011	
CPPSB5	W6DM4FS5	09RPE011	
CPPSB6	W6DM4FS6	09RPE011	
CPRD	W6DM4AD	09RPE004	
CR			
CRCBK	W6DM5CB1	09C024D37	
CRCD	WINSFR1B	09C024D37	
CRCH	WINSFR1B	09C024D37	
CRCHP	WINSFR1B	09C024E24	
CRD	W6DM4AD	09C01DDD37	
CRD	W6DM4FQ	09C024D37	
CRD	W6DM4SB	09C024D37	
CRD	WINSFR1B	09C024D37	
CRDL	W6DM4FQ	09C024D37	
CRDS	W6DM4FQ	09C024D37	
CRFL	W6DM4SB	09C024D37	
CRH	WINSFR1B	09C024D37	
CRL	W6DM4FQ	09C024D37	
CRLLS	W6DM4FQ	09C024D37	
CRLM	W6DM4FQ	09C024D37	
CRLP	W6DM4FQ	09C024D37	
CRM	W6DM4FQ	09C024D37	
CRMS	W6DM4FQ	09C024D37	
CRPEF	W6DM4FP	09C024D37	
CRPEF	W6DM4SB	09C024D37	
CRPEF	WINSFR1A	09C024E24	
CRRBF0	W6DM4FR0	09C024D37	
CRRBF1	W6DM4FR1	09C024D37	
CRRBF2	W6DM4FR2	09C024D37	
CRRBF3	W6DM4FR3	09C024D37	
CRRBF4	W6DM4FR4	09C024D37	
CRRBF5	W6DM4FR5	09C024D37	
CRRBF6	W6DM4FR6	09C024D37	
CRRBF7	W6DM4FR7	09C024D37	
CRRBF8	W6DM4FR8	09C024D37	
CRRBF9	W6DM4FR9	09C024D37	
CRRBFA	W6DM4FRA	09C024D37	
CRRBFB	W6DM4FRB	09C024D37	
CRRBFC	W6DM4FRC	09C024D37	
CRRBFD	W6DM4FRD	09C024D37	
CRRBFE	W6DM4FRE	09C024D37	
CRRBFF	W6DM4FRF	09C024D37	
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CRRBR1	W6DM4FR1	09C024D37	
CRRBR2	W6DM4FR2	09C024D37	
CRRBR3	W6DM4FR3	09C024D37	

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CRRBR4	W6DM4FR4	09C024D37	
CRRBR5	W6DM4FR5	09C024D37	
CRRBR6	W6DM4FR6	09C024D37	
CRRBR7	W6DM4FR7	09C024D37	
CRRBR8	W6DM4FR8	09C024D37	
CRRBR9	W6DM4FR9	09C024D37	
CRRBRA	W6DM4FRA	09C024D37	
CRRBRB	W6DM4FRB	09C024D37	
CRRBRC	W6DM4FRC	09C024D37	
CRRBRD	W6DM4FRD	09C024D37	
CRRBRE	W6DM4FRE	09C024D37	
CRRBRF	W6DM4FRF	09C024D37	
CRS+	W6DM4AD	09C01DDD37	
CRS+	W6DM4FQ	09C024D37	
CRS+	W6DM4S+	09C024D37	
CRS+	WINSFR1A	09C024D37	
CRSB5	W6DM4FS5	09C024D37	
CRSB6	W6DM4FS6	09C024D37	
CRSG	W6DM4S+	09C024D37	
CRT			
CRT-1	W6UT4MTA	08MN23TVGA	
CRUP	W6DM4FQ	09C01DDD37	
CS			
CSBF	W6DM4AD	09MR08B337	
CSBR	W6DM4AD	09MR08B337	
CSRBF	W6DM4FP	09MR08B337	
CSRBF	W6DM4SB	09MR08B337	
CSRBF	WINSFR1A	09MR08B337	
CSRBF0	W6DM4FR0	09MR08B337	
CSRBF1	W6DM4FR1	09MR08B337	
CSRBF2	W6DM4FR2	09MR08B337	
CSRBF3	W6DM4FR3	09MR08B337	
CSRBF4	W6DM4FR4	09MR08B337	
CSRBF5	W6DM4FR5	09MR08B337	
CSRBF6	W6DM4FR6	09MR08B337	
CSRBF7	W6DM4FR7	09MR08B337	
CSRBF8	W6DM4FR8	09MR08B337	
CSRBF9	W6DM4FR9	09MR08B337	
CSRBF A	W6DM4FRA	09MR08B337	
CSRBF B	W6DM4FRB	09MR08B337	
CSRBF C	W6DM4FRC	09MR08B337	
CSRBF D	W6DM4FRD	09MR08B337	
CSRBF E	W6DM4FRE	09MR08B337	
CSRBF F	W6DM4FRF	09MR08B337	
CSRBR	W6DM4FP	09MR08B337	
CSRBR	W6DM4SB	09MR08B337	
CSRBR	WINSFR1A	09MR08B337	
CSRBR0	W6DM4FR0	09MR08B337	
CSRBR1	W6DM4FR1	09MR08B337	
CSRBR2	W6DM4FR2	09MR08B337	

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CSRBR3	W6DM4FR3	09MR08B337	
CSRBR4	W6DM4FR4	09MR08B337	
CSRBR5	W6DM4FR5	09MR08B337	
CSRBR6	W6DM4FR6	09MR08B337	
CSRBR7	W6DM4FR7	09MR08B337	
CSRBR8	W6DM4FR8	09MR08B337	
CSRBR9	W6DM4FR9	09MR08B337	
CSRBRA	W6DM4FRA	09MR08B337	
CSRBRB	W6DM4FRB	09MR08B337	
CSRBRC	W6DM4FRC	09MR08B337	
CSRBRD	W6DM4FRD	09MR08B337	
CSRBRE	W6DM4FRE	09MR08B337	
CSRBRF	W6DM4FRF	09MR08B337	
CSVS	W6DM4FR0	09MR08B337	
CSVS	W6DM4FR1	09MR08B337	
CSVS	W6DM4FR2	09MR08B337	
CSVS	W6DM4FR3	09MR08B337	
CSVS	W6DM4FR4	09MR08B337	
CSVS	W6DM4FR5	09MR08B337	
CSVS	W6DM4FR6	09MR08B337	
CSVS	W6DM4FR7	09MR08B337	
CSVS	W6DM4FR8	09MR08B337	
CSVS	W6DM4FR9	09MR08B337	
CSVS	W6DM4FRA	09MR08B337	
CSVS	W6DM4FRB	09MR08B337	
CSVS	W6DM4FRC	09MR08B337	
CSVS	W6DM4FRD	09MR08B337	
CSVS	W6DM4FRE	09MR08B337	
CSVS	W6DM4FRF	09MR08B337	
EB			
EBC	WINSFR1B	09H020	
EBSG	W6DM4AD	09H015	
EBSG	W6DM4FQ	09H015	
EBSG	W6DM4S+	09H015	
EC			
ECF	W6UT4MTA	13AF100A37	
EF			
EF37	W6DM4FR0	09FF004AHG	
EF37	W6UT4MTA	09FF002AMG	
EFC	WINSFR1B	09H026V37	
EFCF	WINSFR1B	08FL007537	
EL			
EL0	W6DM4FR0	09J060G37	
ELD	W6DM4RR	09J070REC	
ELESR	W6DM5FRVA	09N507E	
ELFRN*	W6DM5FRVA	09H025V12	
ELLL	W6DM4RR	09J070REC	
ELP	W6DM4RR	09J070REC	
ELS+	W6DM4AD	09J060G37	
ELS+	W6DM4FQ	09J060G37	

MC6UTCS1BU

W6UT5PLU/2019273N

ELS+	WINSFR1A	09J060G37	
ELSF	W6UT4MTA	08BNOTPT	
ELSF	W6UT4MTA	09H025V37	
ELSG	W6DM4S+	09J060WH37	
ELUP	W6DM4RR	09J070REC	
EMES	W6DM5FRVA	09N507F	
ES			
ESPC	W6UT4MTA		B-PC
ESPL*	W6DM5FRVA	08PSS3401T	
ESPS	W6UT4MTA	08PSS3401T	
ESPS3	W6DM4BWB	08PSL1B224	
ET			
ETB	W6DM4MR	09FTC0010T	
EX			
EX33	W6UT4MTA	09US010A96	
EX96A	W6DM4MR6	09UA050AAB	
EX96B	W6DM4MR6	09UA050AAB	
EXL	W6DM4RR	09U002EBR	
EXSA	W6DM4MR6	09X001A	
EXSA	W6DM4MR6	09X001B	
KB			
KB1	W6UT4MTA	08PCME005K	
KBM1	W6UT4MTA	08PCME001M	
MR			
MTB	W6DM4MR		
MTVS	W6DM5FR0	13AF300A37	
MTVS	W6DM5FR1	13AF300A37	
MTVS	W6DM5FR2	13AF300A37	
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MTVS	W6DM5FR9	13AF300A37	
MTVS	W6DM5FRA	13AF300A37	
MTVS	W6DM5FRB	13AF300A37	
MTVS	W6DM5FRC	13AF300A37	
MTVS	W6DM5FRD	13AF300A37	
MTVS	W6DM5FRE	13AF300A37	
MTVS	W6DM5FRF	13AF300A37	
SH			
SHAD	W6DM4FP	09N405M210	
SHAD	W6DM4FR0	09N405M210	
SHAD	W6DM4FR1	09N405M210	
SHAD	W6DM4FR2	09N405M210	
SHAD	W6DM4FR3	09N405M210	
SHAD	W6DM4FR4	09N405M210	
SHAD	W6DM4FR5	09N405M210	
SHAD	W6DM4FR6	09N405M210	

MC6UTCS1BU

W6UT5PLU/2019273N

SHAD	W6DM4FR7	09N405M210	
SHAD	W6DM4FR8	09N405M210	
SHAD	W6DM4FR9	09N405M210	
SHAD	W6DM4FRA	09N405M210	
SHAD	W6DM4FRB	09N405M210	
SHAD	W6DM4FRC	09N405M210	
SHAD	W6DM4FRD	09N405M210	
SHAD	W6DM4FRE	09N405M210	
SHAD	W6DM4FRF	09N405M210	
SHAD	W6DM4I	09N405M210	
SHAL	W6DM4I	09N405M210	
SHAM	W6DM4AD	09N400CBNO	
SHAM	W6DM4FQ	09N405M210	
SHBAL	W6DM4FS5	09N405PB10	
SHBAL	W6DM4FS6	09N405PB10	
SHD	W6DM4FQ	09N405PB10	
SHDT	W6DM4FR0	09N405M210	
SHDT	W6DM4FR1	09N405M210	
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SHDT	W6DM4FR3	09N405M210	
SHDT	W6DM4FR4	09N405M210	
SHDT	W6DM4FR5	09N405M210	
SHDT	W6DM4FR6	09N405M210	
SHDT	W6DM4FR7	09N405M210	
SHDT	W6DM4FR8	09N405M210	
SHDT	W6DM4FR9	09N405M210	
SHDT	W6DM4FRA	09N405M210	
SHDT	W6DM4FRB	09N405M210	
SHDT	W6DM4FRC	09N405M210	
SHDT	W6DM4FRD	09N405M210	
SHDT	W6DM4FRE	09N405M210	
SHDT	W6DM4FRF	09N405M210	
SHFA	W6DM4SD	09N041N	
SHFA	W6DM4SF	09N041N	
SHFN	W6DM4SD	09N041N	
SHFN	W6DM4SF	09N041N	
SHFR	W6DM4AD	09N400CBNO	
SHFR	WINSFR1A	09N405S320	
SHFS	W6DM4SD	09N041N	
SHJOG	W6DM4FS5	09N405PB10	
SHJOG	W6DM4FS6	09N405PB10	
SHL	W6DM4FQ	09N405M210	
SHL	W6DM4I	09N405M210	
SHLR	W6DM4FQ	09N405PB01	
SHM	W6DM4FS6	09N405M210	
SHM	W6DM4FS5	09N405M210	
SHMA	W6DM4FQ	09N405M210	
SHMD	W6DM4MR	09N042204	
SHMD	W6DM4S+	09N042204	

MC6UTCS1BU

W6UT5PLU/2019273N

SHMD	WINSFR1A	09N042204	
SHPE1	W6DM4FQ	09R014A	
SHPE1	W6DM4S+	09R014A	
SHPE1	W6DM5FRVA	09R014A	
SHPE1	WINSFR1A	09RS0002	
SHPE2	W6DM4FQ	09R014A	
SHPE2	W6DM4S+	09R014A	
SHPE2	WINSFR1A	09RS0002	
SHS+	W6DM4AD	09N400CBNO	
SHS+	W6DM4FQ	09N405PG10	
SHS+	W6DM4S+	09N405PG10	
SHS+	W6UT4MD	09N405PG10	
SHS+	WINSFR1A	09N405PG10	
SHSFR	W6DM4SD	09N405M210	
SHSG	W6DM4S+	09N405PY10	
SHSM	WINSFR1A	09N405M220	
SHSMA	W6DM4AD	09N400CBNO	
SHSMA	W6DM4BWB	09N405M210	
SHSMA	W6DM4S+	09N405M210	
SHSMA	W6UT4MD	09N405M210	
SHSO	W6DM4AD	09N400CBNC	
SHSO	W6DM4FQ	09N405PR01	
SHSO	W6DM4S+	09N405PR01	
SHSO	W6UT4MD	09N405PR01	
SHSO	WINSFR1A	09N405PR01	
SHTL	W6UT4MTA	09N405PB11	
SHTL	W6DM5FR0	09N405PB11	
SM			
SMD	WINSFR1B	09RPS30CAS	
SMFB1	W6DM4FP	09R014A	
SMFB2	W6DM4FP	09R014A	
SMH	WINSFR1B	09RPS30CAS	
SMLP	W6DM4FQ	09R012	
SMUP	W6DM4FQ	09R012	
ST			
STD	W6DM5FRS	30RA175T	
UPS			
UPS1	W6UT4MTA		BPC
VE			
VECB1	W6DM5CB1	96R301A37	
VECB2	W6DM5CB1	96R301A37	
VECD	WINSFR1B	96R301A37	
VECH	WINSFR1B	96R301A37	
VEET	W6DM4FQ	96R301A37	
VEET	W6DM4SB	96R301A37	
ZF			
ZFDL	W6DM4RR	09A020EBR	
ZFL	W6DM4RR	09A020EBR	
ZFP	W6DM4RR	09A020EBR	
ZFUP	W6DM4RR	09A020EBR	

Legend of Symbols
Leyenda de los símbolos
Legenda dei simboli

Legend of Symbole
Légende des symboles
Legende van de symbolen

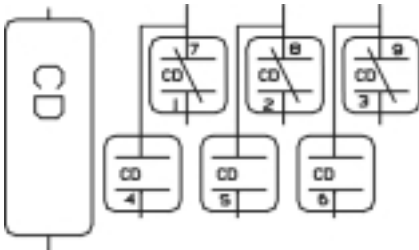
Symbolförklaringar



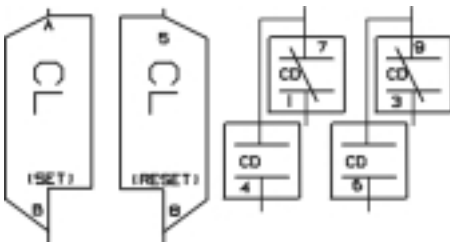
BA = Printed Circuit Board
Printed Circuit Board
Tableros de Circuitos Impresos
Printed Circuit Board
Printed Circuit Board
Printed Circuit Board
Tryckta kretskort



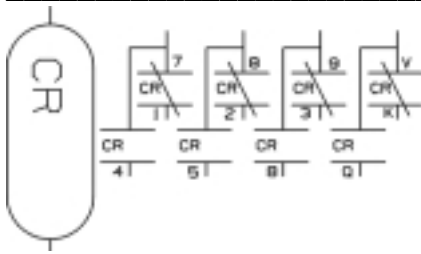
CB = Circuit Breaker
Circuit Breaker
Cortacircuitos
Disjoncteur
Circuit Breaker
Schakelaar
Circuit Breaker
Circuit Breaker



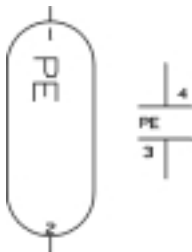
CD = Time Delay Relay
Zeitrelais
Tiempo del Relé de Retardo
Relais à Retardement
Tempo di ritardo relè
Tijdrelais
Tidrelä



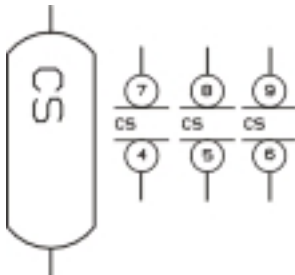
CL = Latch Relay
Latch Relay
Pestillo de Relé
Relais Loquet
Fermo Relè
Latch Relais
latch Relä



CR = Relay
 Relais
 Relé
 Relais
 Relè
 Relais
 Relä



CP = Photo-Eye
 Foto-Eye
 Foto de Ojos
 Photo-Eye
 Photo-Eye
 Photo-Eye
 Photo-Eye



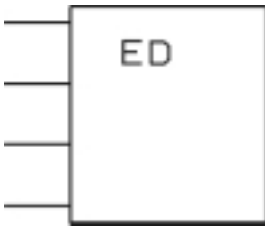
CS = Contactor/Motor Starter
 Schütz / Motorstarter
 Contactor/Arrancador de Motor
 Contacteur/Démarrreur de Moteur
 Contattore/Motorino di Avviamento
 Contactor/Motor Starter
 Kontaktor / Motorskyddsbytare



EB = Audible Signal
 Akustische Signalgeräte
 Señal acústica
 Signal sonore
 Segnale acustico
 Geluidssignaal
 Ljudsignal



EC = Clutch
 Kupplung
 Embrague
 Embrayage
 Frizione
 Koppeling
 Koppling



ED = Electronic Display
Elektronische Anzeige
Pantalla electrónica
Affichage électronique
Display elettronico
Elektronische display
elektronisk display



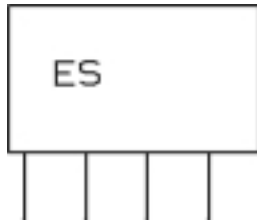
EF = Fuse
Sicherung
Fusible
Fusibles
Fusibile
Zekering
smälta



EL = Light
Licht
Luz
Lumière
Luce
Licht
Ijus



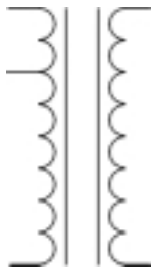
EM = Electro Magnatic Solenoid
Elektromagnet
Solenoide electromagnéticas
Solénoïde électromagnétique
Solenoide elettromagnetico
Elektromagnetische Solenoid
elektromagnetiska solenoiden



ES = Electronic Power Supply
Elektronische Stromversorgung
Fuente de alimentación electrónica
Alimentation électronique
Alimentazione elettronica
Electronic Power Supply
Elektronisk Power Supply



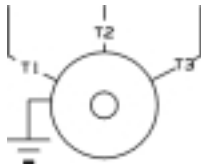
ET = Thermal Overload
Thermische Überlast
Sobrecarga térmica
Sovraccarico termico
Surcharge thermique
Thermische overbelasting
termisk överlast



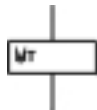
EX = Transformer
Transformator
Transformador
Transformateur
Trasformatore
Transformator
transformator

KB = Keyboard/Keypad
Keyboard/Keypad
Teclado / Teclado Numérico
Clavier
Tastiera
Keyboard / Toetsenbord
Tangentbord / knappsats

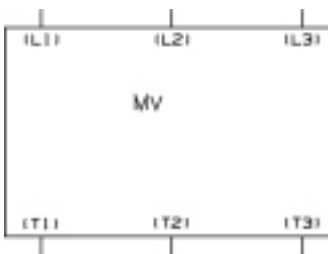
MN = Electronic Monitor
elektronische Überwachung
sistema electrónico de control
moniteur électronique
Monitor elettronico
elektronische Monitor
elektronisk monitor



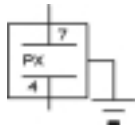
MR = Motor
Motor
Motor
Moteur
Motore
Motor
Motor



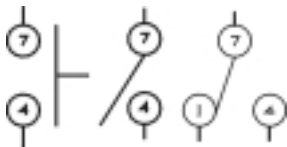
MT = Board Connector
Anschluss
conector de la tarjeta
Conseil de connecteur
Connettore di bordo
Board Connector
Moderkortet
ombord plugg



MV = Motor Inverter
Motor-Wechselrichter
Motor Inverter
moteur Inverter
motore Inverter
Motor Inverter
Motor Inverter



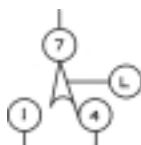
PX = Proximity Switch
Näherungsschalter
Interrupitor de proximidad
contacteur de proximité
Interruttore di proximita
Naderingsschakelaar
närhet switch



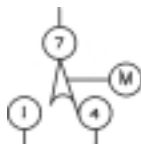
SH = Switch Hand Operated
Schalter Handbetätigte
Interrupitor de mano operada
Commutateur géré à la main
Interruttore manuale azionato
Schakelaar Handbediende
Switch Handmanövrerad



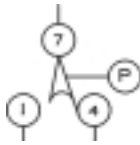
SK = Switch Key Operated
Switch Key betrieben
Interrupitor de llave
Interrupiteur à clé
Interruttore a chiave
Schakelaar sleutel bediend
Växla Nyckellås



SL = Switch Level Operated
Schalteebene
interrupitor de nivel
niveau Commutateur
interruttore di livello
schakelaar Level
Switch Level Flygs



SM = Switch Mechanically Operated
Mechanisch betätigte Schalter
Interruptores de accionamiento mecánico
Interrupiteur à commande mécanique
Interruttore di comando meccanico
Schakelaar bediend Mechanisch
Växla Mekaniskt Flygs



SP = Switch Pressure Operated
Druckschalter
Interruptor de presión
Pressostat
Interruttore di pressione
Drukschakelaar
Switch Tryck Flygs



ST = Switch Temperature Operated
Schalten Temperatur betrieben
Temperatura interruptor operado
Température par commutateur
Temperatura interruttore
Schakelaar Temperatuur
Switch Temperatur Flygs



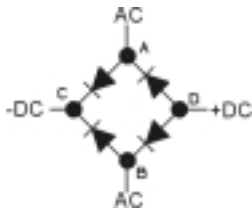
TB = Terminal Block
Terminal Block
Bloque de terminales
Bornier
Morsettiera
terminal Block
kopplingsplint



VE = Valve Electrically Operated
Ventil elektrisch betriebene
Electroválvula
Électrovanne
Valvola a funzionamento elettrico
Valve elektrisch bediend
Ventil manövreras elektriskt



WC = Wiring Connector
Wiring-Anschluss
cableado del conector de
Connecteur de câblage
il cablaggio del connettore
bedrading Connector
Inkoppling Connector



ZF = Rectifier
Gleichrichter
Rectificador
Redresseur
Raddrizzatore
Gelijkrichter
likriktare

- (en) MultiTrac™ Console
- (de) MultiTrac™ Console
- (es) MultiTrac™ consola
- (fr) MultiTrac™ Console
- (it) MultiTrac™ Console
- (nl) MultiTrac™ Console
- (sv) MultiTrac™ Konsol

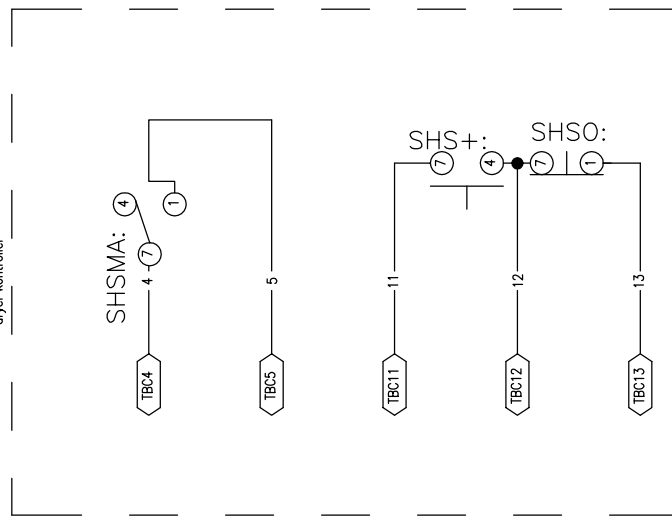
MultiTrac dryer & shuttle controls
 MultiTrac Trockner & Shuttle steuert
 MultiTrac secador y servicio de transporte controles
 MultiTrac contrôle sèche et navette
 MultiTrac asciugatrice e navetta controlli
 MultiTrac droger en shuttle controles
 MultiTrac tork och kontrollor skyttelvektorer

W6UT4MDU

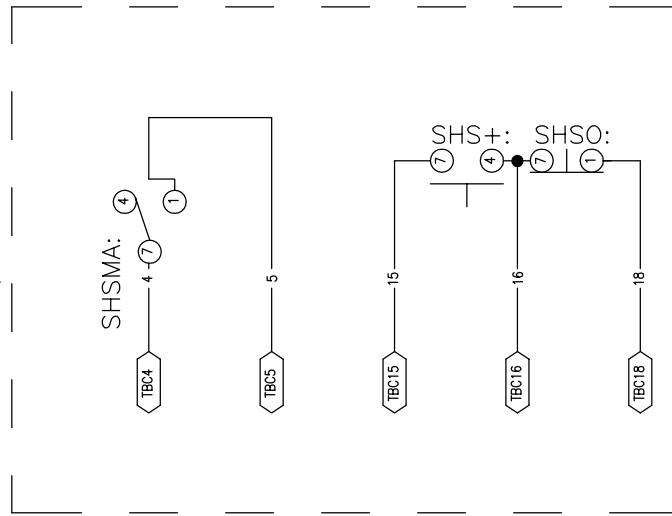
PELLERIN MILNOR CORPORATION

2012152A

Dryer controls
 Trockner steuert
 el secador
 contrôle sèche
 essiccatore controlli
 droger controles
 dryer kontrollor



Shuttle controls
 Shuttle steuert
 controles de transporte
 contrôles de la navette
 Shuttle controlli
 shuttle controles
 skyttelvektor kontrollor

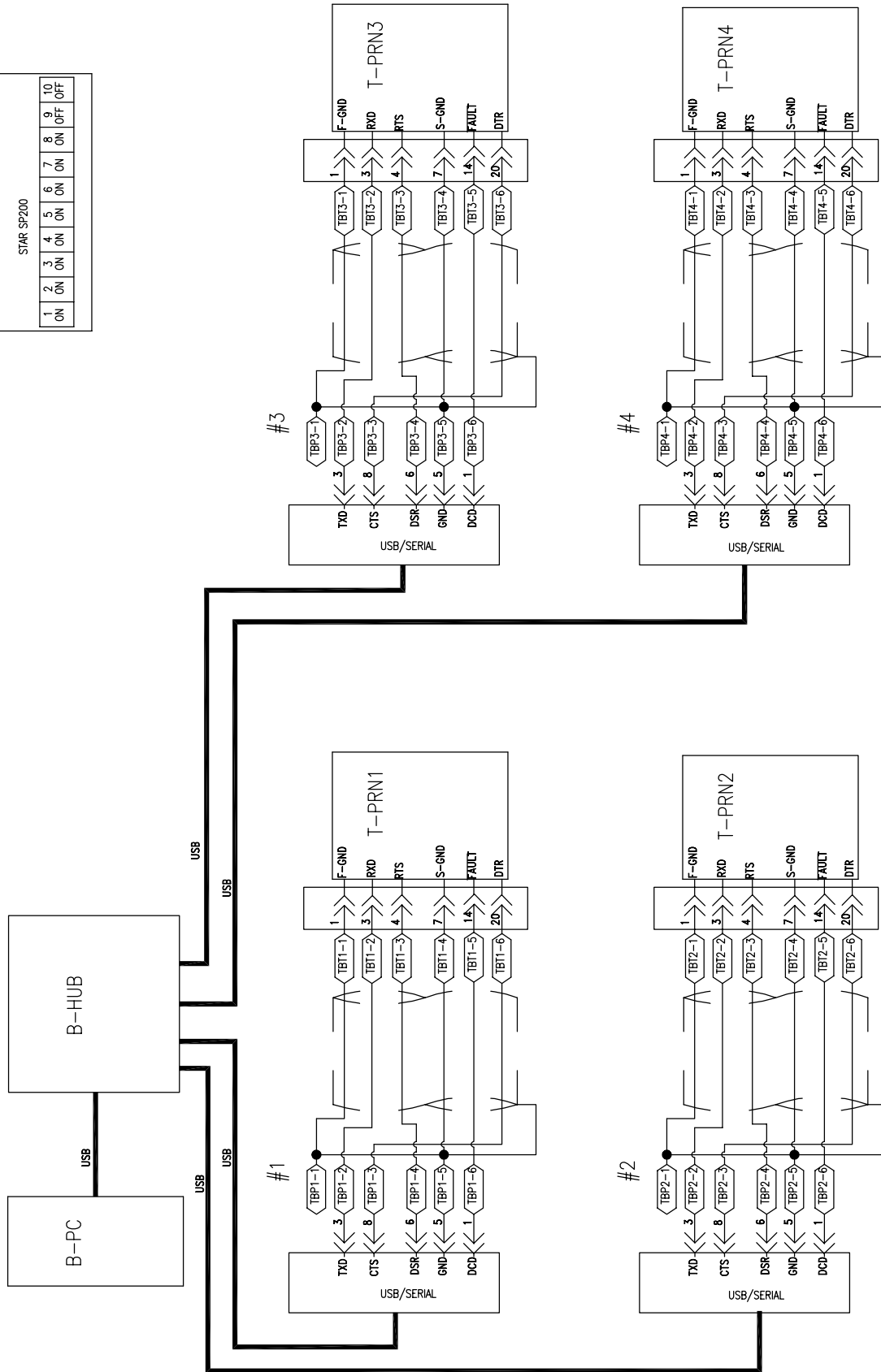


01 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17 18 19

Ticket printers
 Ticket-Drucker
 impresoras de tickets
 imprimantes de tickets
 biglietto stampanti
 ticket printers
 Ticket skrivare

STAR SP200

1	2	3	4	5	6	7	8	9	10
ON	ON	ON	ON	ON	ON	ON	ON	OFF	OFF



W6UT5TPU

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2012152A

01 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17 18 19

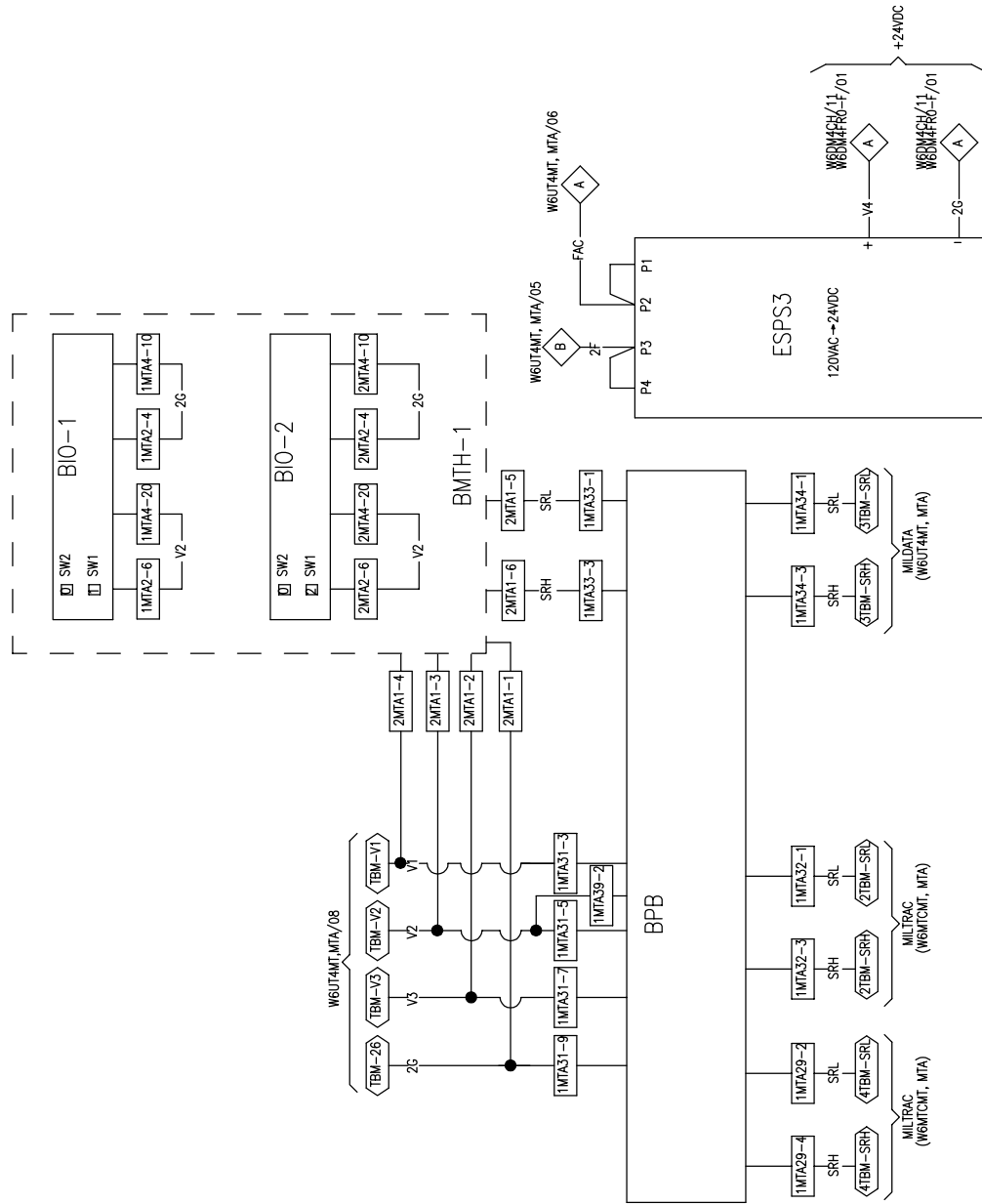
- (en) P.C. Device Master
- (de) P.C. Device Master
- (es) P.C. dispositivo maestro
- (fr) P.C. Device Master
- (it) P.C. dispositivo Master
- (nl) P.C. apparaat Master
- (sv) P.C. Device Mästare

DEVICE MASTER console
 DEVICE MASTER Konsole
 DEVICE MASTER consola
 DEVICE MASTER console
 DEVICE MASTER consolle
 DEVICE MASTER troosten
 DEVICE MASTER trösta

W6DM4BWBU

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01 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17 18 19

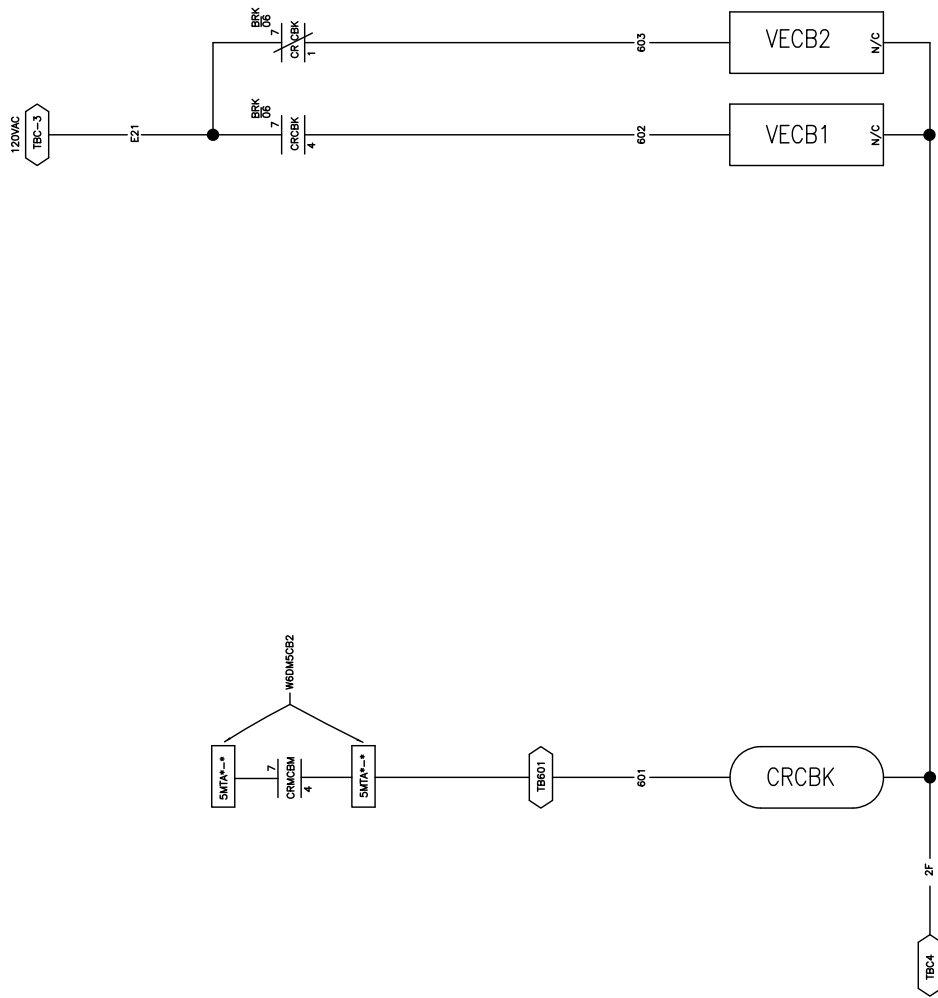


Cake Breaker
 Kuchenbrecher
 Romper la torta
 briser le gâteau
 rompere la tort
 breek de taart
 bryt kakan

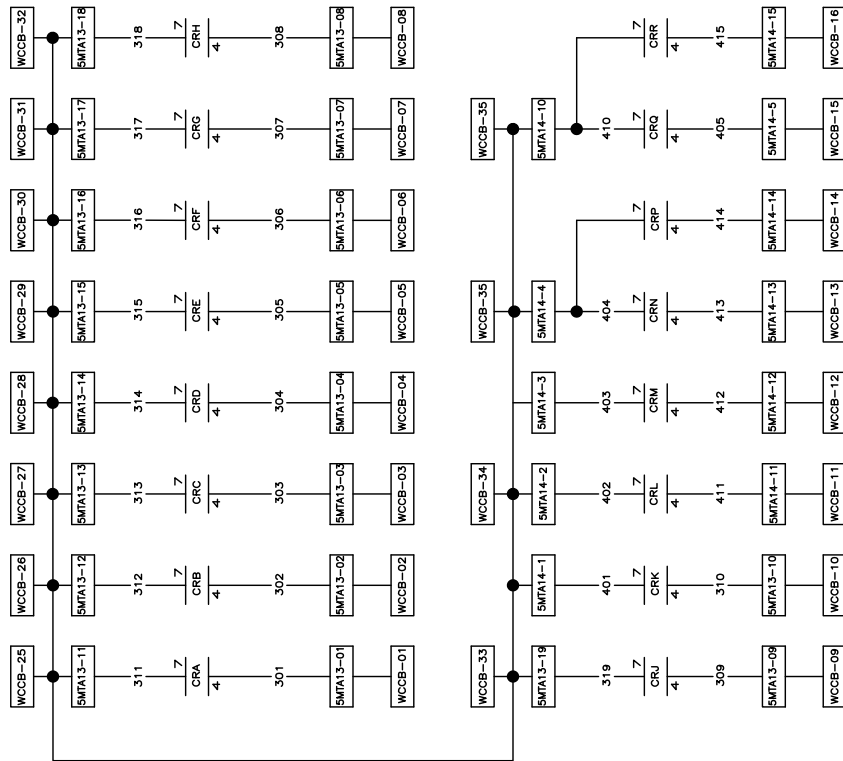
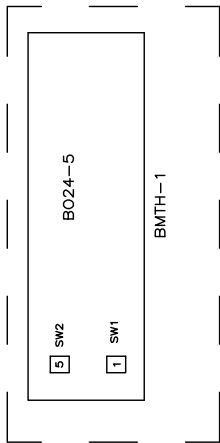
W6DM5CB1U

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2018462A



Output	Ausgang	salida	sortie	punti	vendita	di torta	utgång	utgång	utgång	utgång
0	CRA									
1	CRB									
2	CRC									
3	CRD									
4	CRE									
5	CRF									
6	CRG									
7	CRH									
8	CRJ									
9	CRK									
10	CRL									
11	CRM									
12	CRN									
13	CRP									
14	CRQ									
15	CRR									



Cake Breaker Outputs
den Kuchen brechen Ausgang
romper las salidas de la torta
briser les sorties de gâteau
rompere i punti vendita di torta
breek de cake afzet
bryt kakoutmatningarna

W6DM5CB2U

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01 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17

DEVICE MASTER device finished
 DEVICE MASTER Gerät fertig
 DEVICE MASTER dispositivo de acabado
 DEVICE MASTER dispositif de fin
 DEVICE MASTER apparecchio finito
 DEVICE MASTER het apparaat klaar
 DEVICE MASTER anordningen klar

W6DM5DFU

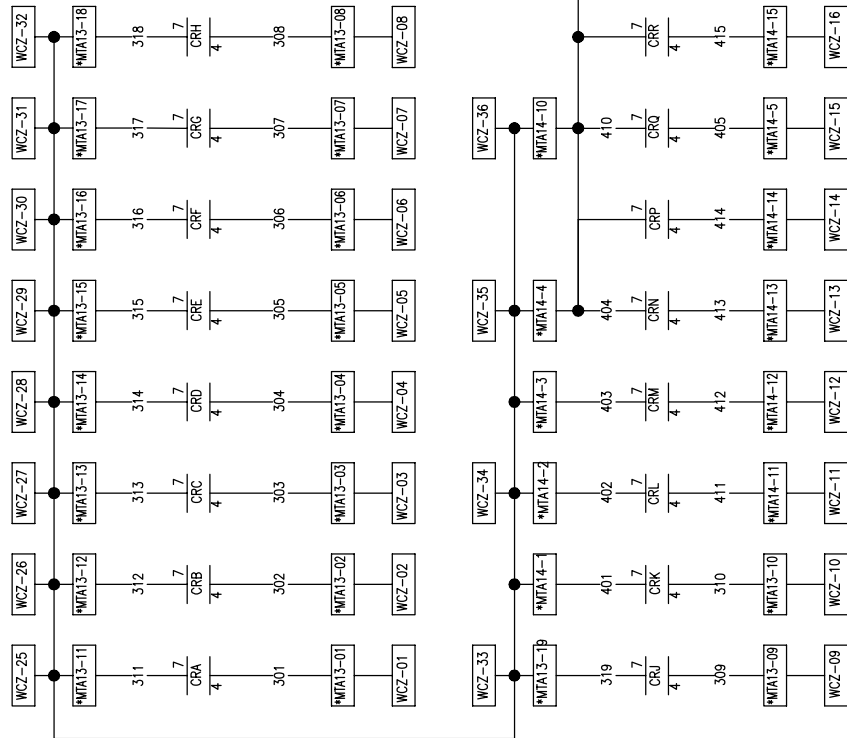
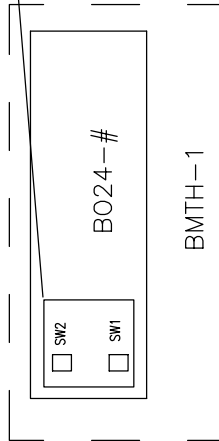
PELLERIN MILNOR CORPORATION

2012152A

Device Gerät dispositivo dispositif apparaat anordningen	SW2	SW1
0		
1		
2		
3	1	A
4		
5		
6		
7		
8		
9		
10		
11		
12		
13		
14		
15		

finish discharging device number
 Finish Entladeeinrichtung Zahl
 terminer la descarga número de dispositivo
 terminer l'exercice de numéro de périphérique
 finish scaricare numero del dispositivo
 afslut afslut nummer
 avslut avslutningsnummer

Output sortie sortie produzione utgång ursignal	SW2 SW1 SW1			SW2 SW1 SW1		
	1	A	A	1	A	A
0	CRA	0	8	CRN	6	14
1	CRB	--	--	CRP	--	--
2	CRC	1	9	CRQ	7	15
3	CRD	--	--	CRR	--	--
4	CRE	2	10	CRS	--	--
5	CRF	--	--	CRT	--	--
6	CRG	3	11	CRU	--	--
7	CRH	--	--	CRV	--	--
8	CRJ	4	12	CRW	--	--
9	CRK	--	--	CRX	--	--
10	CRL	5	13	CRY	--	--
11	CRM	--	--	CRZ	--	--



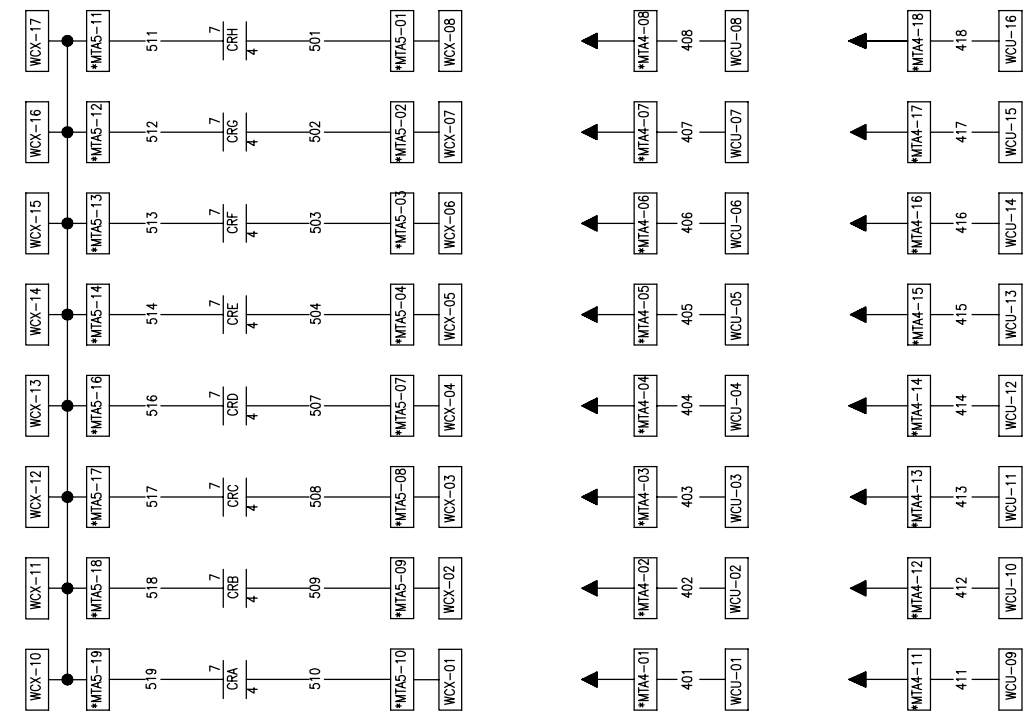
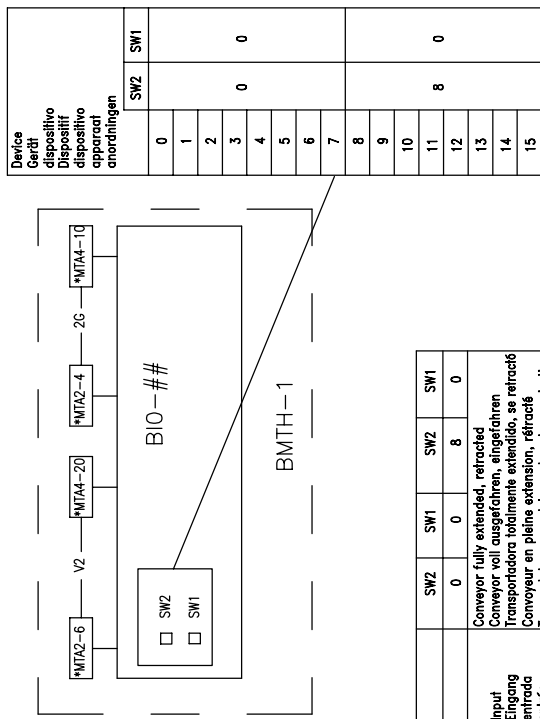
01 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17

DEVICE MASTER extend conveyor
 DEVICE MASTER erweitern Förderband
 DEVICE MASTER se extienden de transporte
 DEVICE MASTER étendre transporteuse
 DEVICE MASTER estendere trasportatore
 DEVICE MASTER uit te breiden transportband
 DEVICE MASTER strækker transportør

W6DM5EBU

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2012152A



Input	SW2	SW1	SW2	SW1
0	0	0	8	8
1	0	0	8	8
2	403	1	9	9
3	404	1	9	9
4	405	2	10	10
5	406	2	10	10
6	407	3	11	11
7	408	3	11	11
8	411	4	12	12
9	412	4	12	12
10	413	5	13	13
11	414	5	13	13
12	415	6	14	14
13	416	6	14	14
14	417	7	15	15
15	418	7	15	15

Output	SW2	SW1	SW2	SW1
0	0	0	8	8
1	CRB	1	9	9
2	CRC	2	10	10
3	CRD	3	11	11
4	CRE	4	12	12
5	CRF	5	13	13
6	CRG	6	14	14
7	CRH	7	15	15

00
01
02
03
04
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06
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16
17

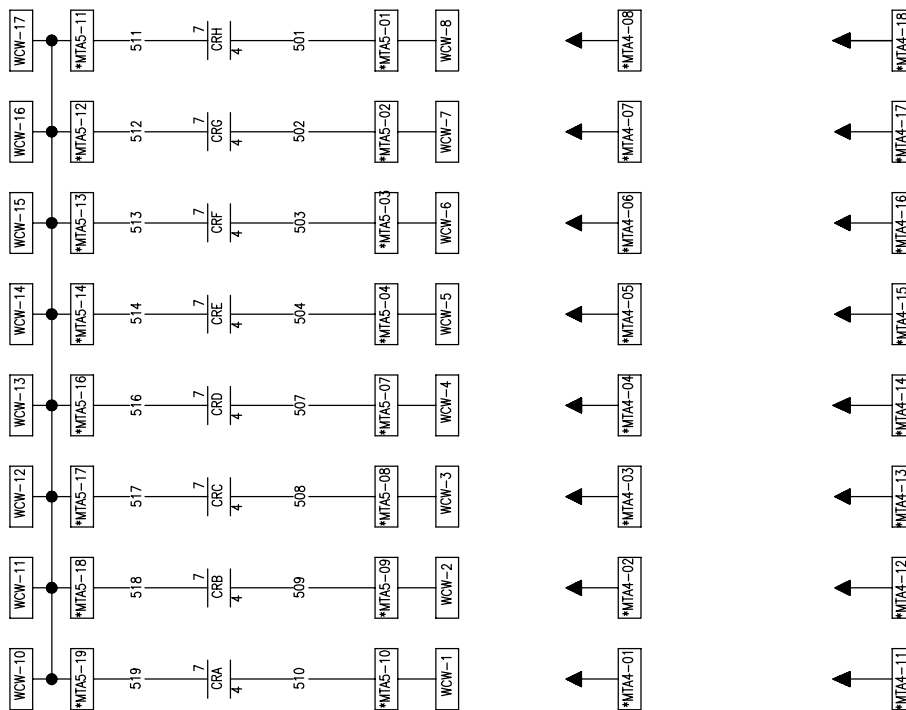
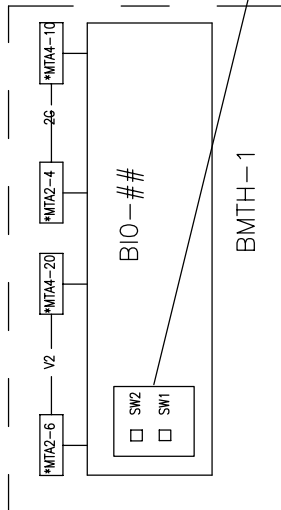
DEVICE MASTER flag down
 DEVICE MASTER Flagge nach unten
 DEVICE MASTER bandera abajo
 DEVICE MASTER héler
 DEVICE MASTER fermare
 DEVICE MASTER vlag naar beneden
 DEVICE MASTER flag ner

W6DM5FDU

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2012152A

Device Gerät	Dispositivo Dispositif	Dispositivo apparat	anordningen	SW2	SW1
0				0	
1				1	
2				2	
3				3	
4				4	
5				5	
6				6	
7				7	
8				8	
9				9	
10				10	
11				11	
12				12	
13				13	
14				14	
15				15	



Output Ausgang salida sortie produzione ulfgang utsignal	SW2	SW1	SW2	SW1
0 CRA	0	5	8	5
1 CRB	1	5	8	5
2 CRC	2	5	8	5
3 CRD	3	5	8	5
4 CRE	4	5	8	5
5 CRF	5	5	8	5
6 CRG	6	5	8	5
7 CRH	7	5	8	5

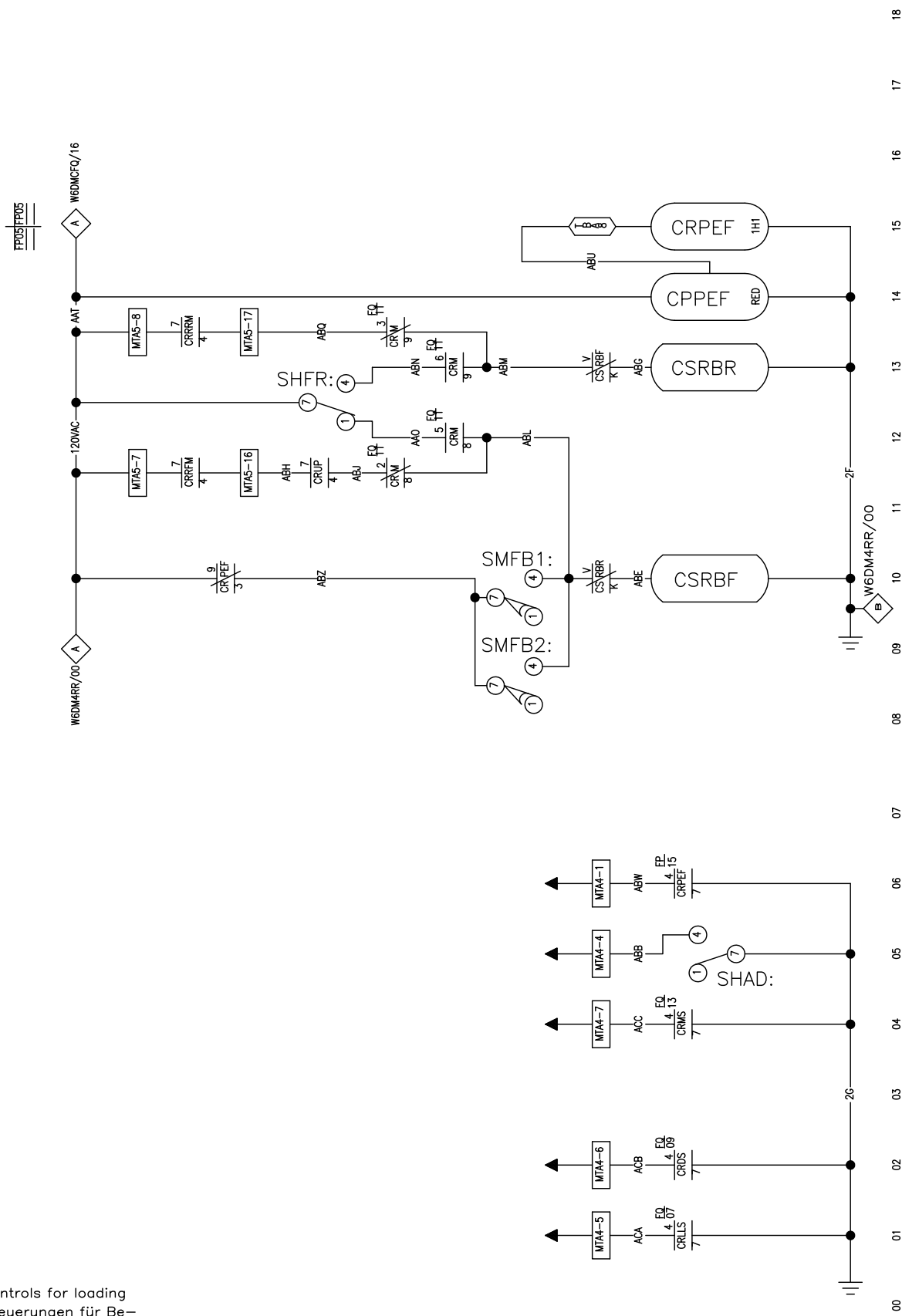
00 01 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17

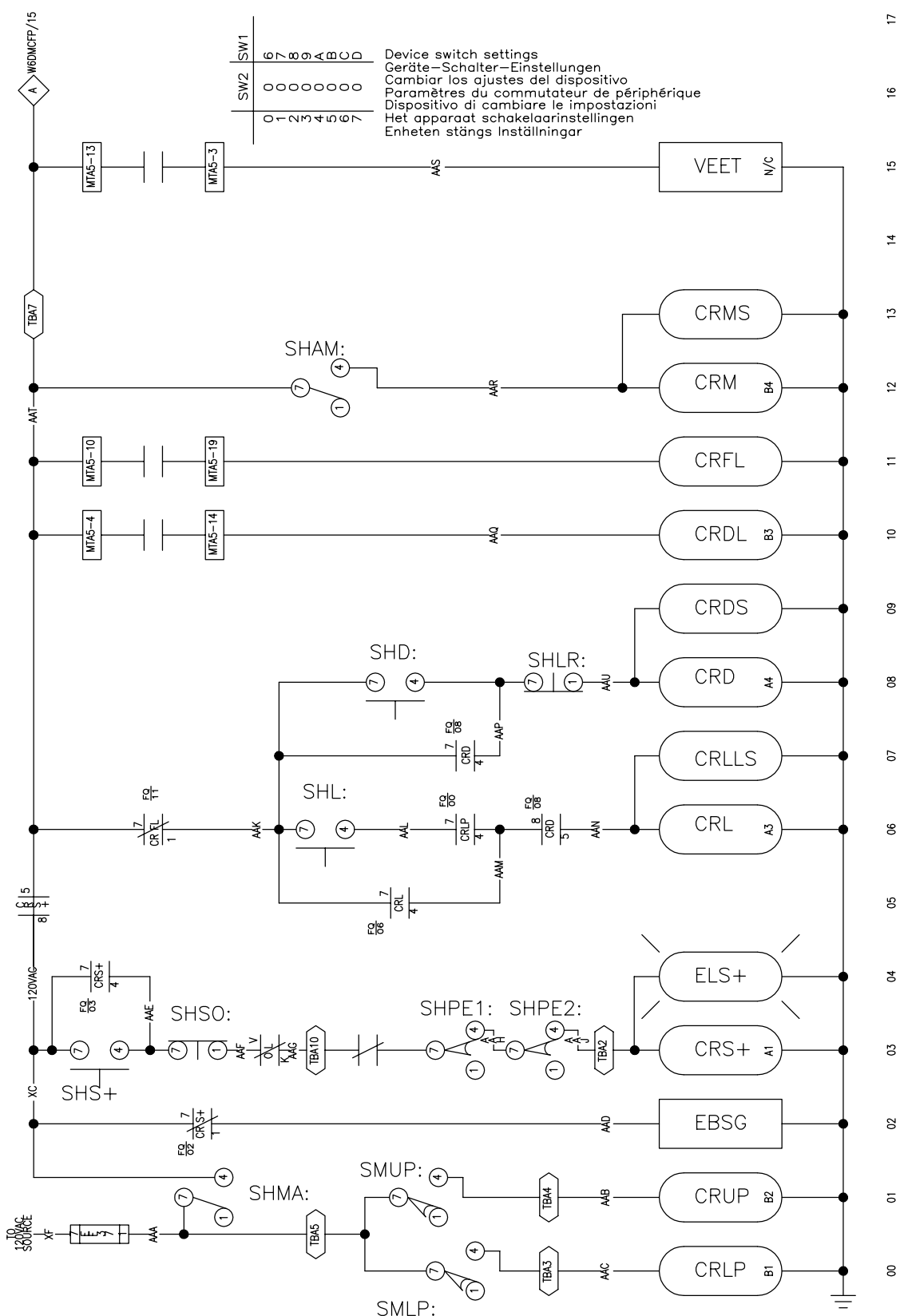
Conveyor controls for loading
 Conveyor Steuerungen für Be-
 Controles de transporte para carga
 Commandes de convoyeur pour le chargement
 Controlli trasportatore per il carico
 Conveyor controles voor het laden
 Transportörer kontrollen för lastning

W6DM4FPU

PELLERIN MILNOR CORPORATION

2012235A





Device switch settings
 Geräte-Schalter-Einstellungen
 Cambiar los ajustes del dispositivo
 Paramètres du commutateur de périphérique
 Dispositivo di cambiare le impostazioni
 Het apparaat schakelaarinstellingen
 Enheten stängs Inställningar

Conveyor controls for loading
 Conveyor Steuerungen für Be-
 Controles de transporte para carga
 Commandes de convoyeur pour le chargement
 Controlli trasportatore per il carico
 Conveyor controles voor het laden
 Transportörer kontrollen för lastning

W6DM4FQU

PELLERIN MILNOR CORPORATION

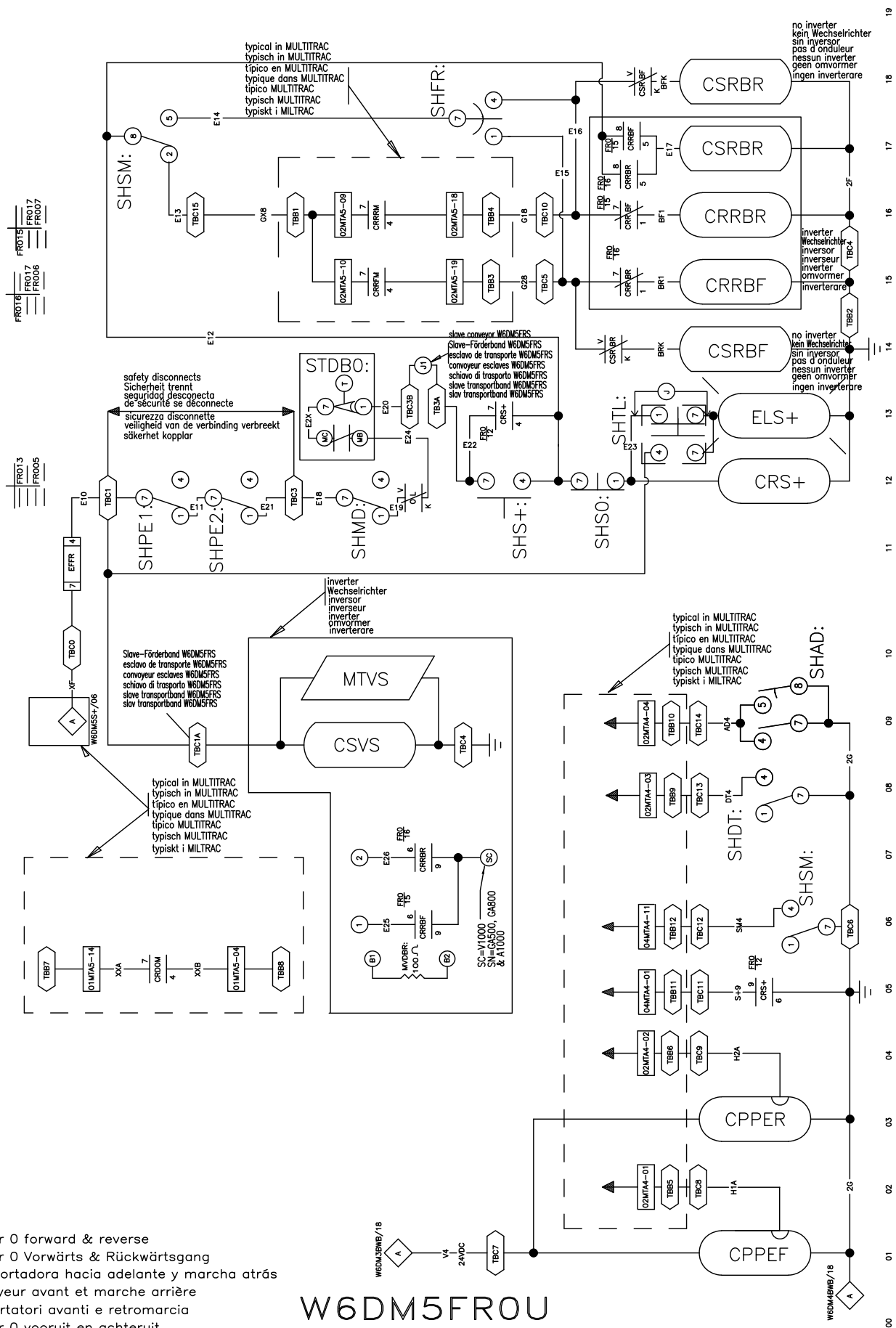
2012235A

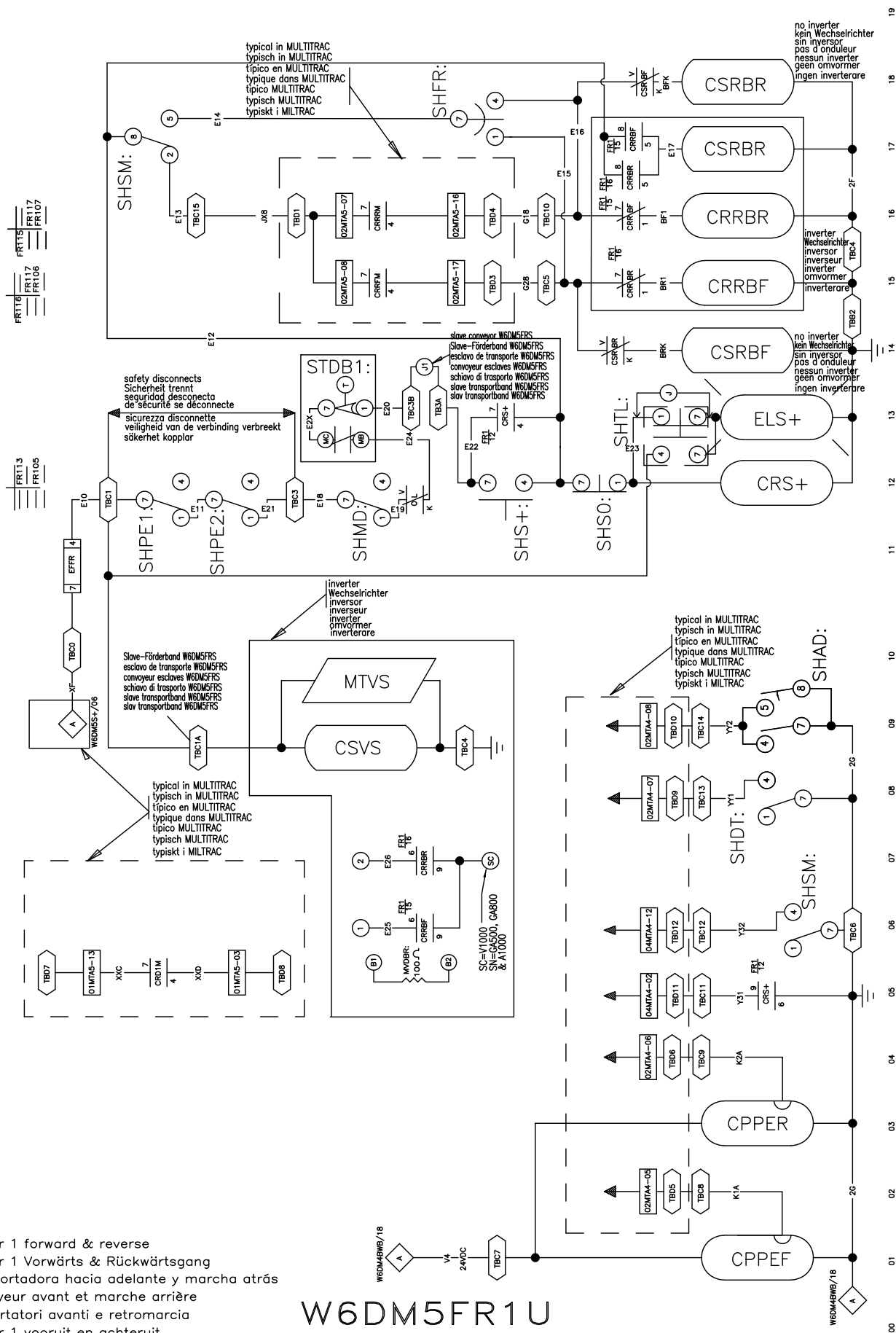
Conveyor 0 forward & reverse
 Conveyor 0 Vorwärts & Rückwärtsgang
 0 transportadora hacia adelante y marcha atrás
 0 convoyeur avant et marche arrière
 0 trasportatori avanti e retromarcia
 Conveyor 0 vooruit en achteruit
 Transportörer 0 framåt och bakåt

W6DM5FROU

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2023383A





Conveyor 1 forward & reverse
 Conveyor 1 Vorwärts & Rückwärtsgang
 1 transportadora hacia adelante y marcha atrás
 1 convoyeur avant et marche arrière
 1 trasportatori avanti e retromarcia
 Conveyor 1 vooruit en achteruit
 Transportörer 1 framåt och bakåt

W6DM5FR1U

PELLERIN MILNOR CORPORATION

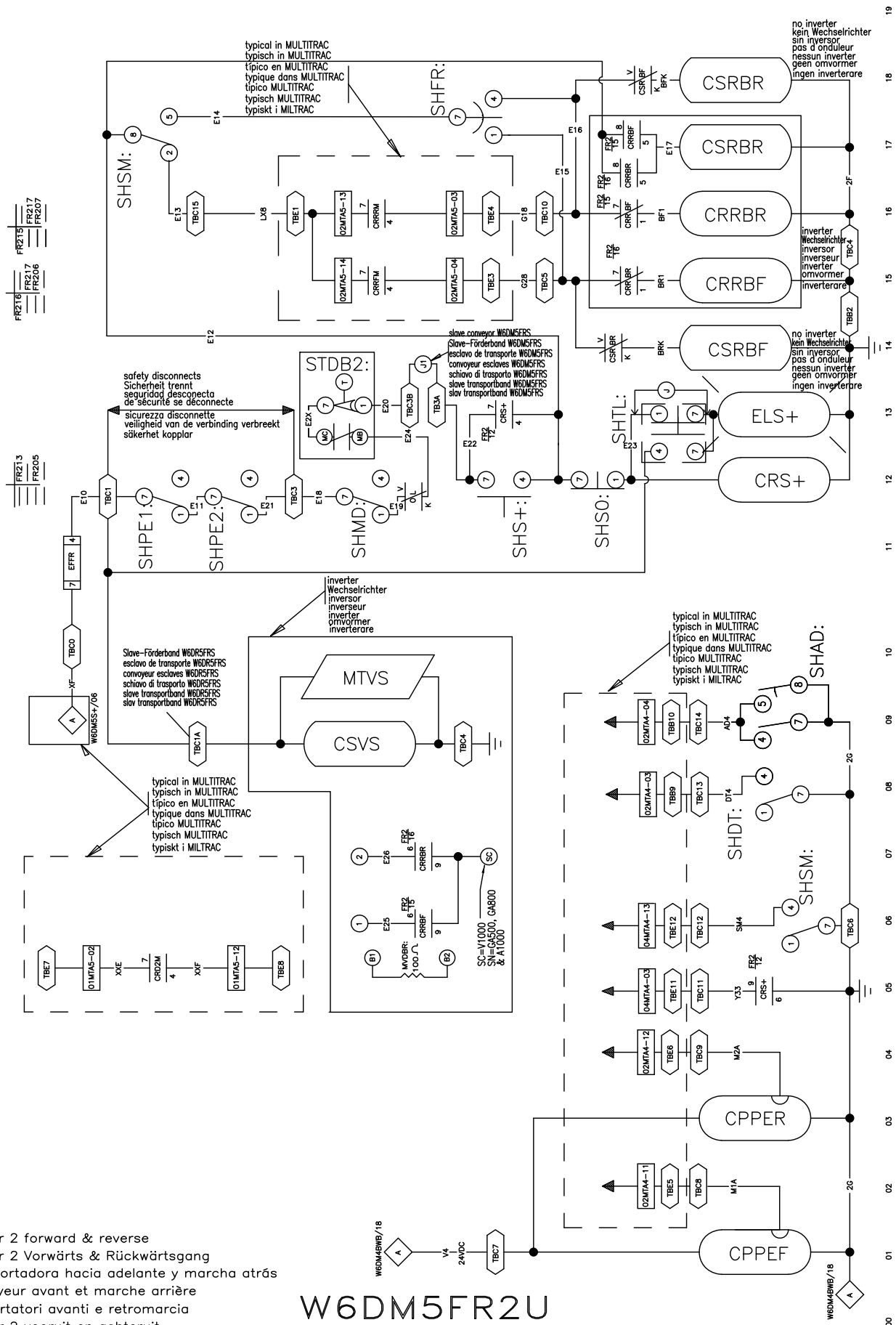
2023383A

Conveyor 2 forward & reverse
 Conveyor 2 Vorwärts & Rückwärtsgang
 2 transportadora hacia adelante y marcha atrás
 2 convoyeur avant et marche arrière
 2 trasportatori avanti e retromarcia
 Conveyor 2 vooruit en achteruit
 Transportörer 2 framåt och bakåt

W6DM5FR2U

PELLERIN MILNOR CORPORATION

2023383A

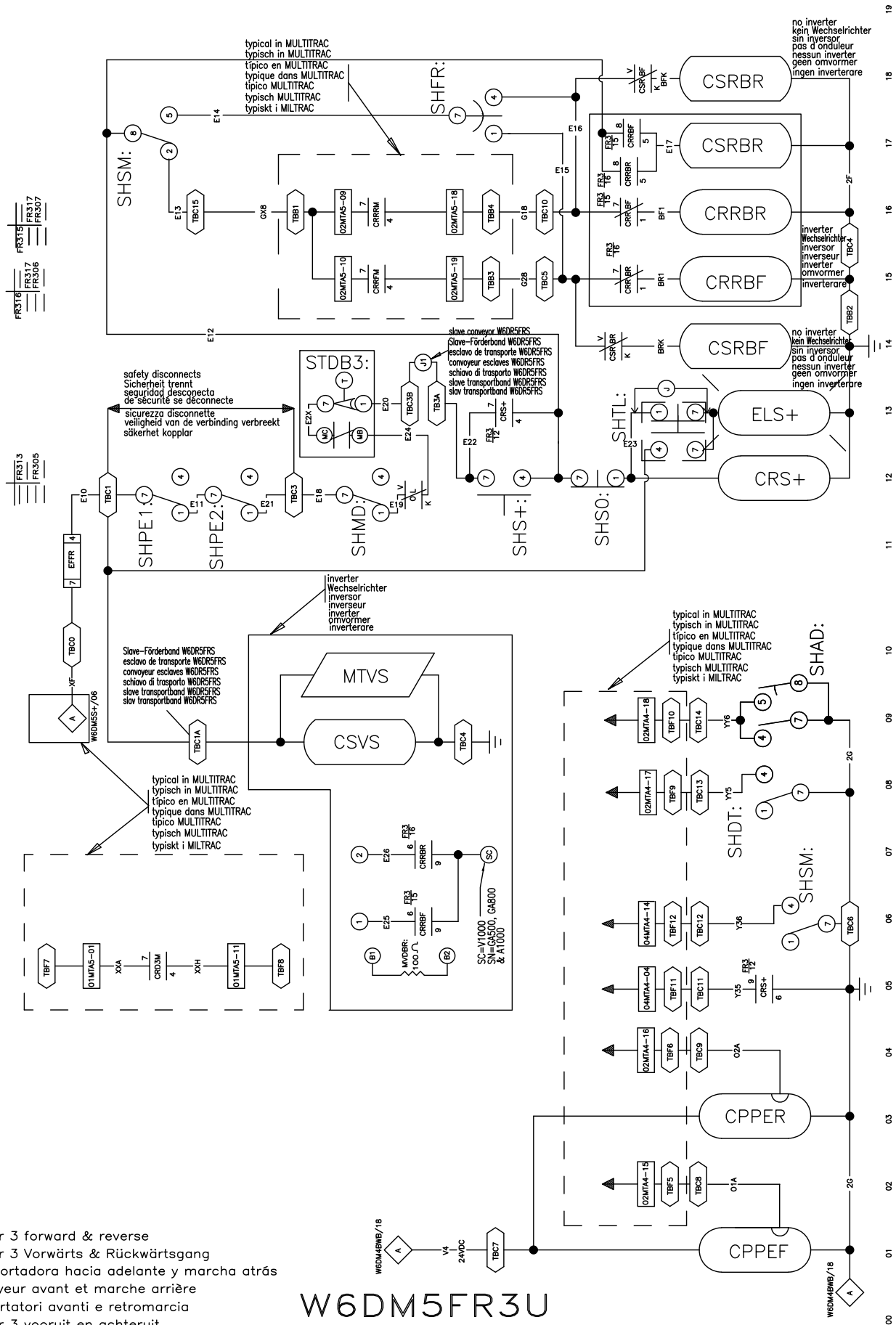


Conveyor 3 forward & reverse
 Conveyor 3 Vorwärts & Rückwärtsgang
 3 transportadora hacia adelante y marcha atrás
 3 convoyeur avant et marche arrière
 3 trasportatori avanti e retromarcia
 Conveyor 3 vooruit en achteruit
 Transportörer 3 framåt och bakåt

W6DM5FR3U

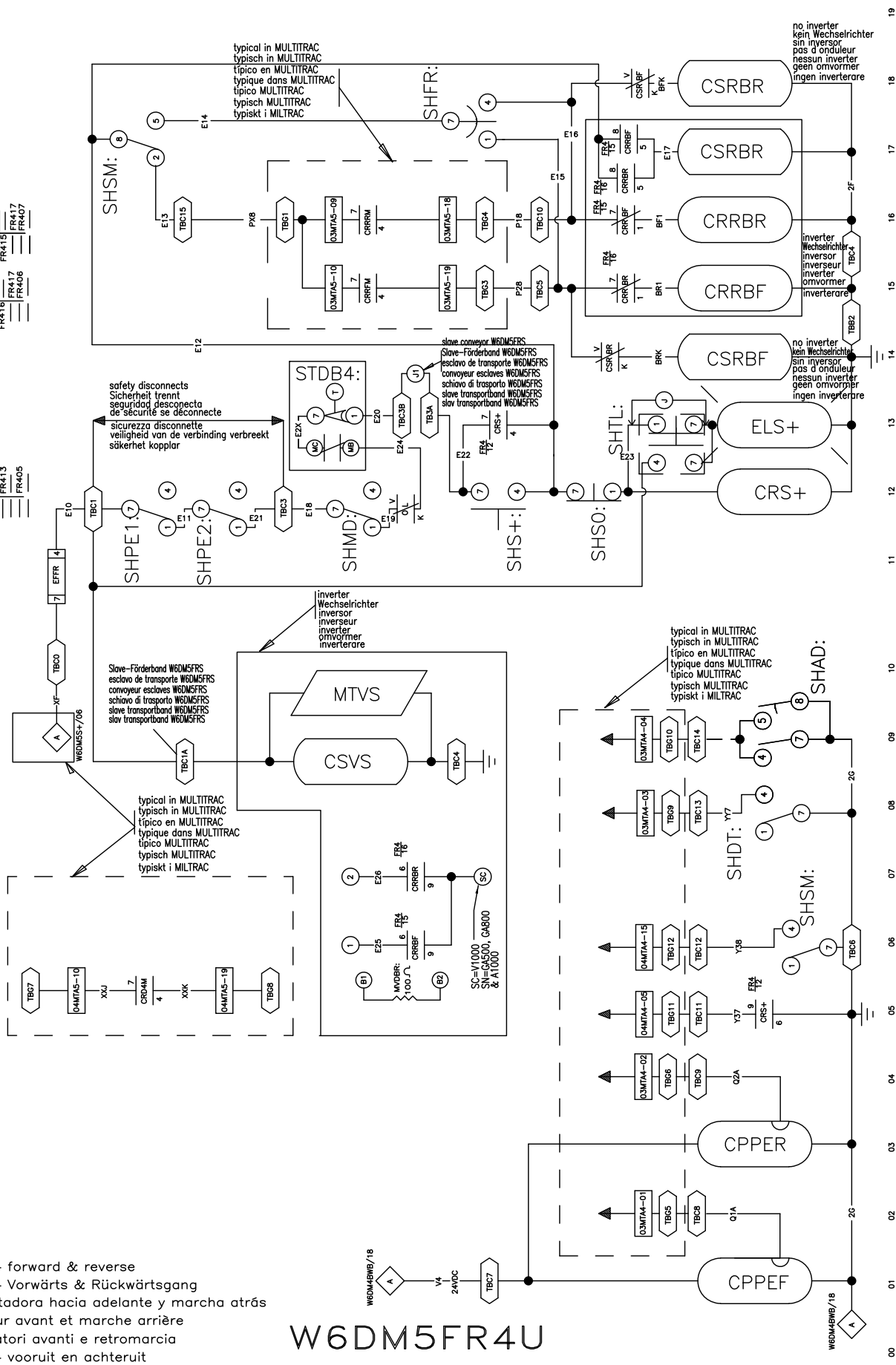
PELLERIN MILNOR CORPORATION

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FR417
FR406
FR415
FR417
FR407

FR413
FR405



Conveyor 4 forward & reverse
 Conveyor 4 Vorwärts & Rückwärtsgang
 4 transportadora hacia adelante y marcha atrás
 4 convoyeur avant et marche arrière
 4 trasportatori avanti e retromarcia
 Conveyor 4 vooruit en achteruit
 Transportörer 4 framåt och bakåt

W6DM5FR4U

PELLERIN MILNOR CORPORATION

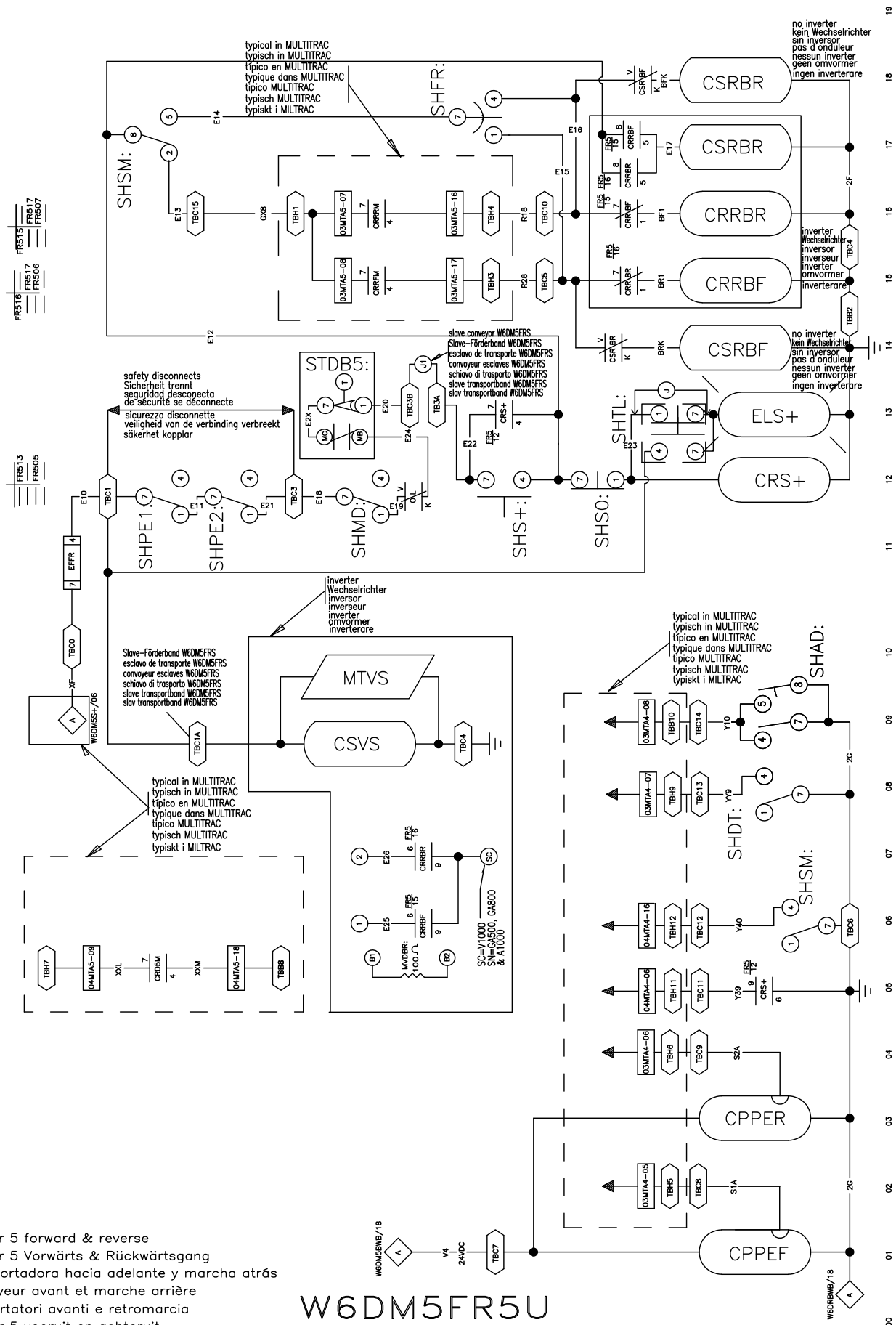
2023383A

Conveyor 5 forward & reverse
 Conveyor 5 Vorwärts & Rückwärtsgang
 5 transportadora hacia adelante y marcha atrás
 5 convoyeur avant et marche arrière
 5 trasportatori avanti e retromarcia
 Conveyor 5 vooruit en achteruit
 Transportörer 5framåt och bakåt

W6DM5FR5U

PELLERIN MILNOR CORPORATION

2023383A

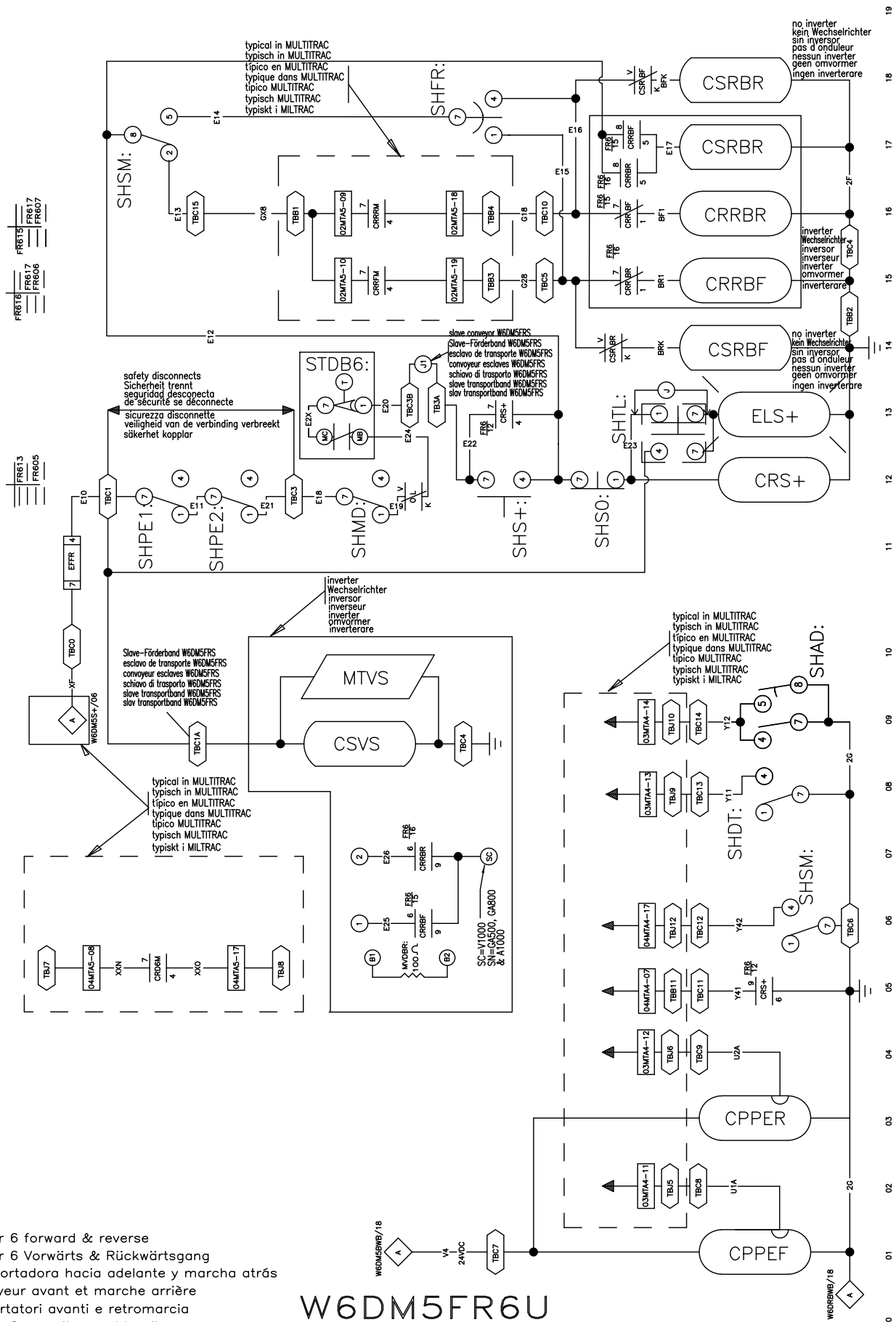


Conveyor 6 forward & reverse
 Conveyor 6 Vorwärts & Rückwärtsgang
 6 transportadora hacia adelante y marcha atrás
 6 convoyeur avant et marche arrière
 6 trasportatori avanti e retromarcia
 Conveyor 6 vooruit en achteruit
 Transportörer 6 framåt och bakåt

W6DM5FR6U

PELLERIN MILNOR CORPORATION

2023195A

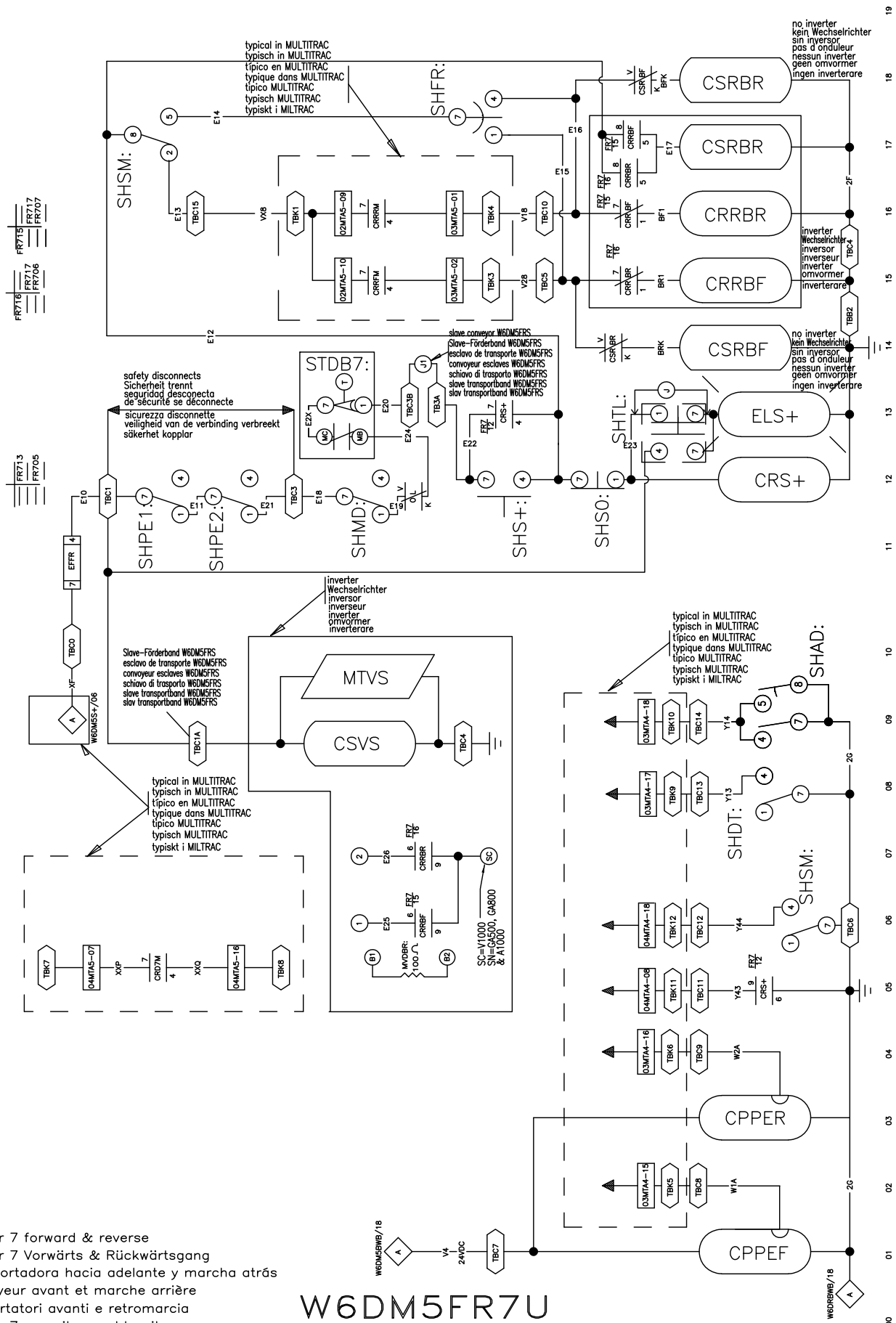


Conveyor 7 forward & reverse
 Conveyor 7 Vorwärts & Rückwärtsgang
 7 transportadora hacia adelante y marcha atrás
 7 convoyeur avant et marche arrière
 7 trasportatori avanti e retromarcia
 Conveyor 7 vooruit en achteruit
 Transportörer 7 framåt och bakåt

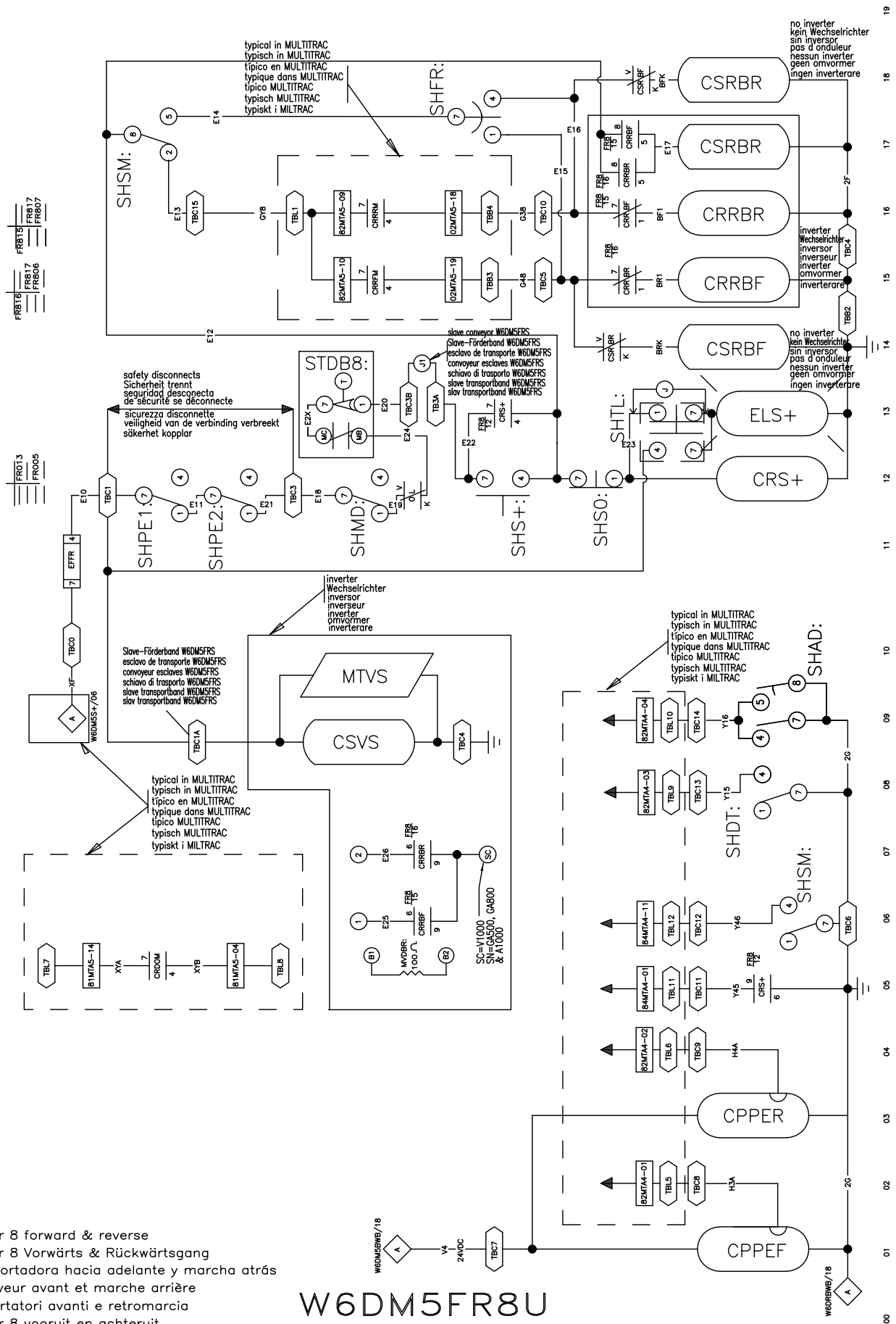
W6DM5FR7U

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2023195A



Conveyor 8 forward & reverse
 Conveyor 8 Vorwärts & Rückwärtsgang
 8 transportadora hacia adelante y marcha atrás
 8 convoyeur avant et marche arrière
 8 trasportatori avanti e retromarcia
 Conveyor 8 vooruit en achteruit
 Transportörer 8 framåt och bakåt



W6DM5FR8U

PELLERIN MILNOR CORPORATION

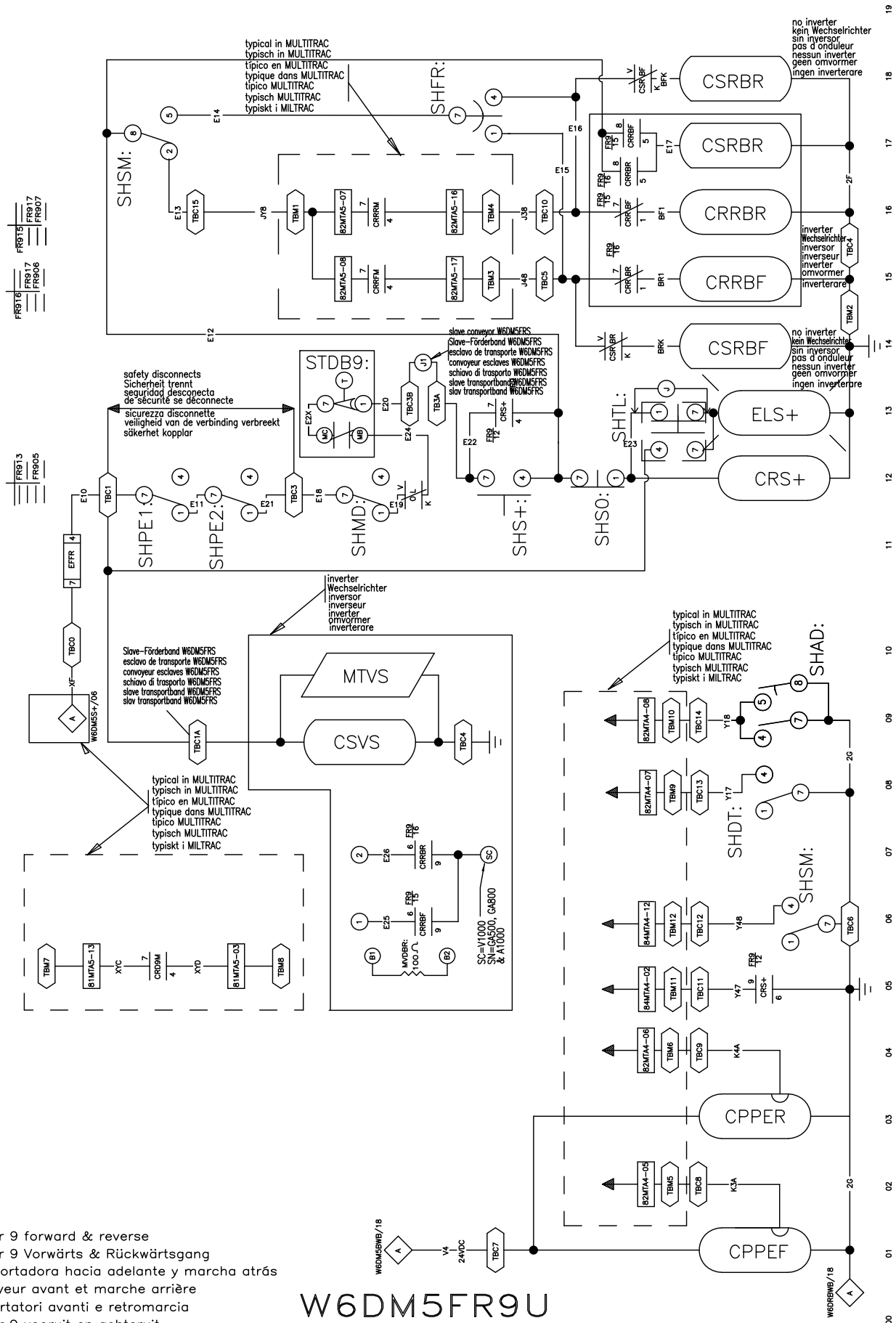
2023195A

Conveyor 9 forward & reverse
 Conveyor 9 Vorwärts & Rückwärtsgang
 9 transportadora hacia adelante y marcha atrás
 9 convoyeur avant et marche arrière
 9 trasportatori avanti e retromarcia
 Conveyor 9 vooruit en achteruit
 Transportörer 9 framåt och bakåt

W6DM5FR9U

PELLERIN MILNOR CORPORATION

2023195A

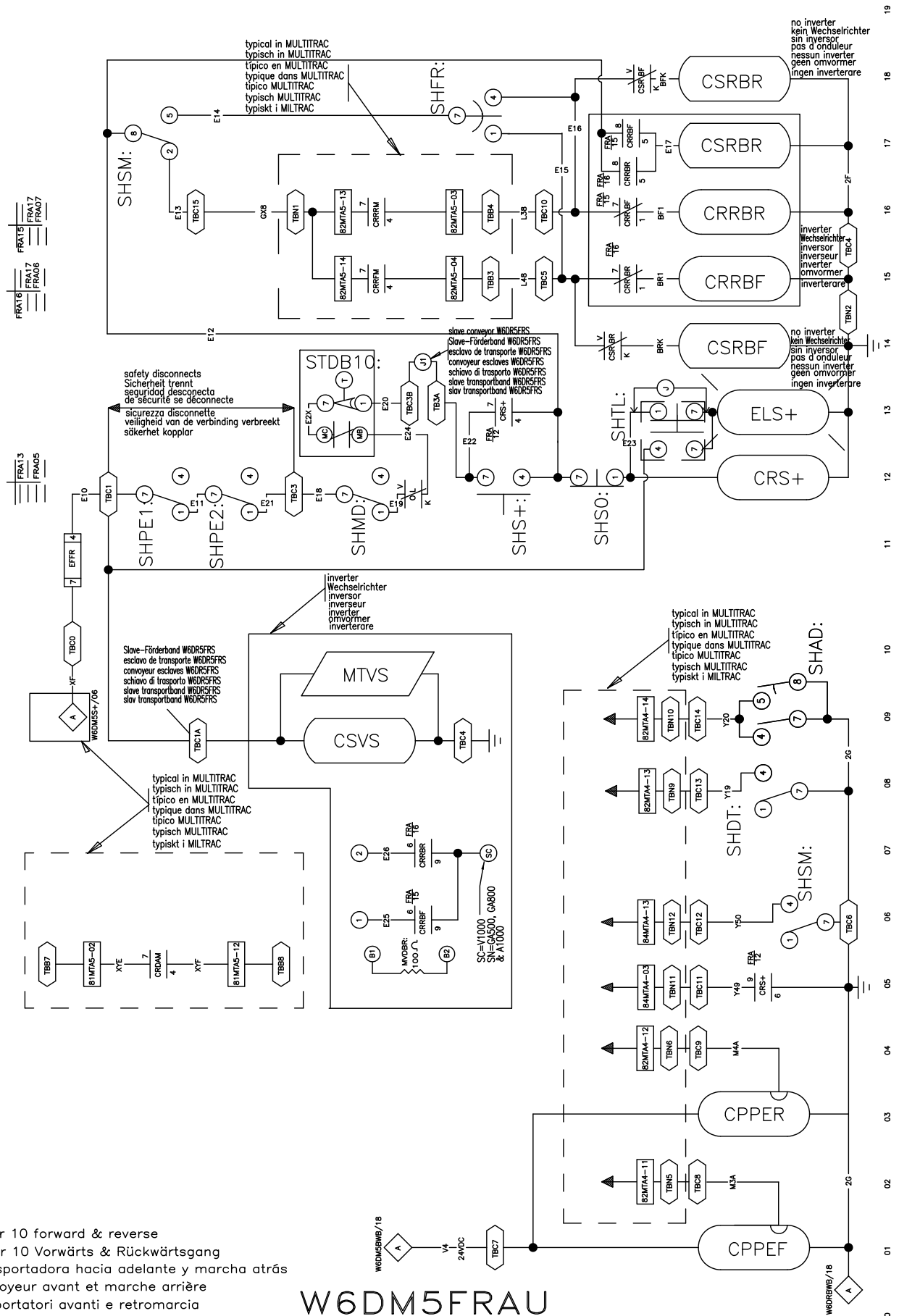


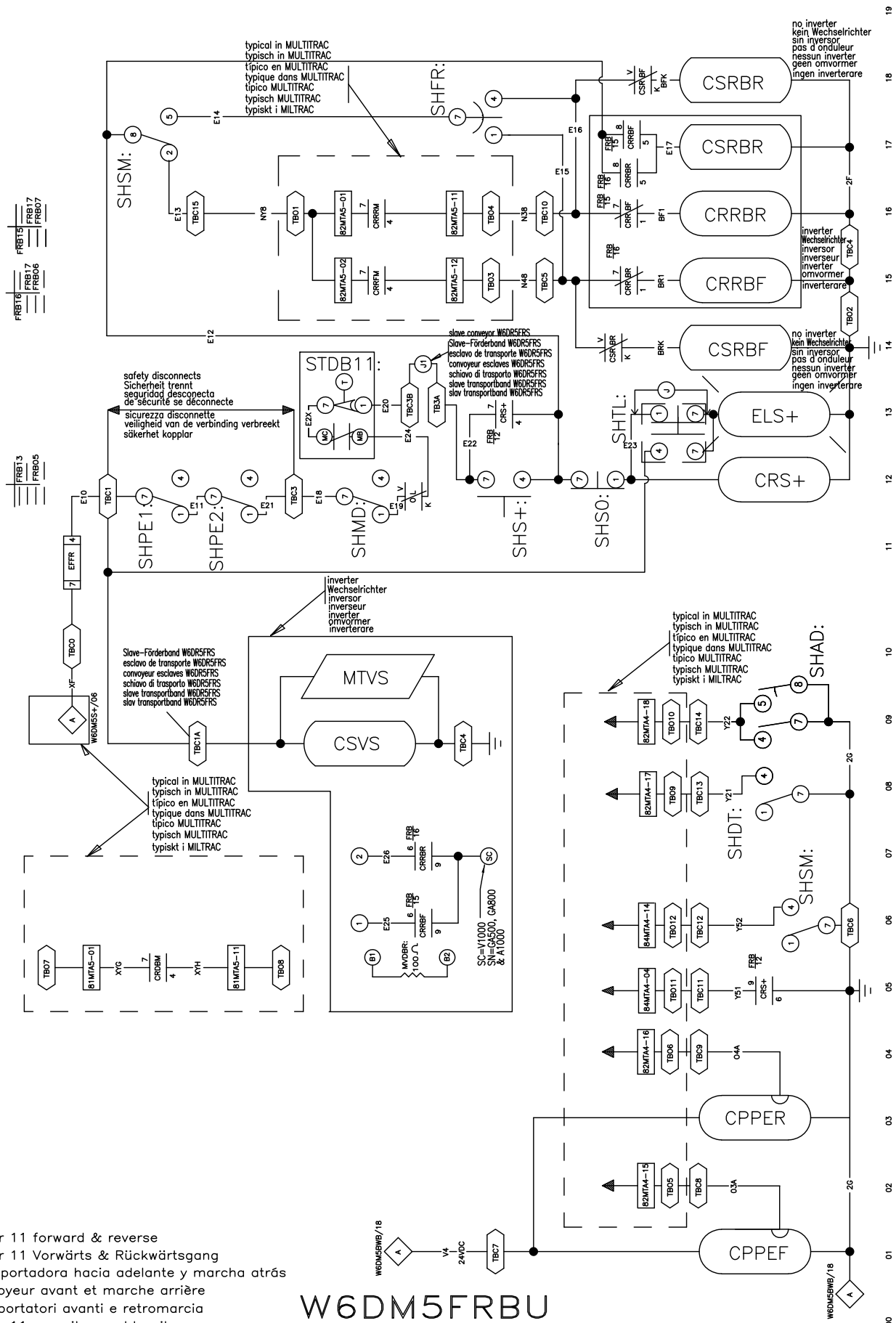
Conveyor 10 forward & reverse
 Conveyor 10 Vorwärts & Rückwärtsgang
 10 transportadora hacia adelante y marcha atrás
 10 convoyeur avant et marche arrière
 10 trasportatori avanti e retromarcia
 Conveyor 10 vooruit en achteruit
 Transportörer 10 framåt och bakåt

W6DM5FRAU

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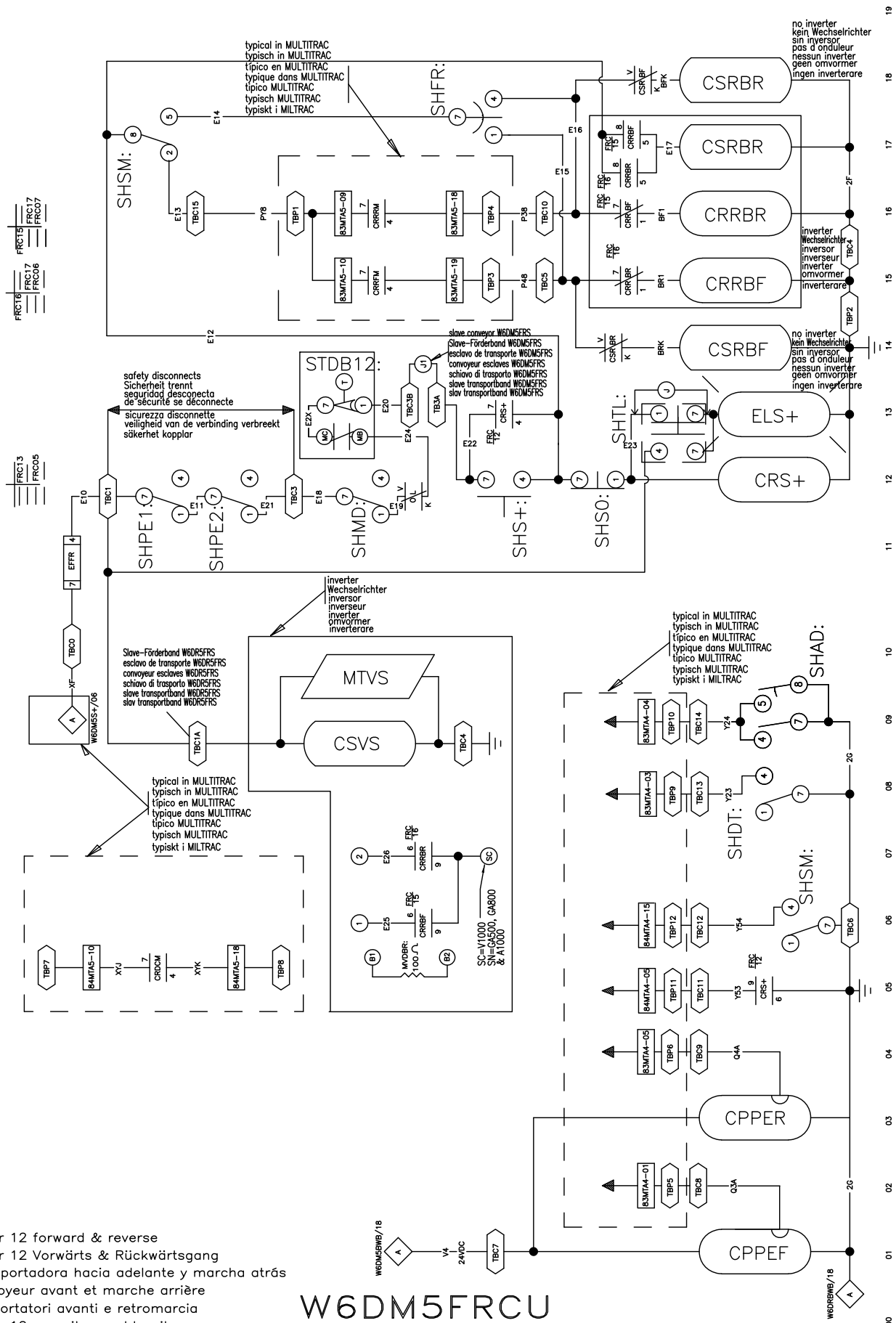


Conveyor 12 forward & reverse
 Conveyor 12 Vorwärts & Rückwärtsgang
 12 transportadora hacia adelante y marcha atrás
 12 convoyeur avant et marche arrière
 12 trasportatori avanti e retromarcia
 Conveyor 12 vooruit en achteruit
 Transportörer 12 framåt och bakåt

W6DM5FRCU

PELLERIN MILNOR CORPORATION

2023195A

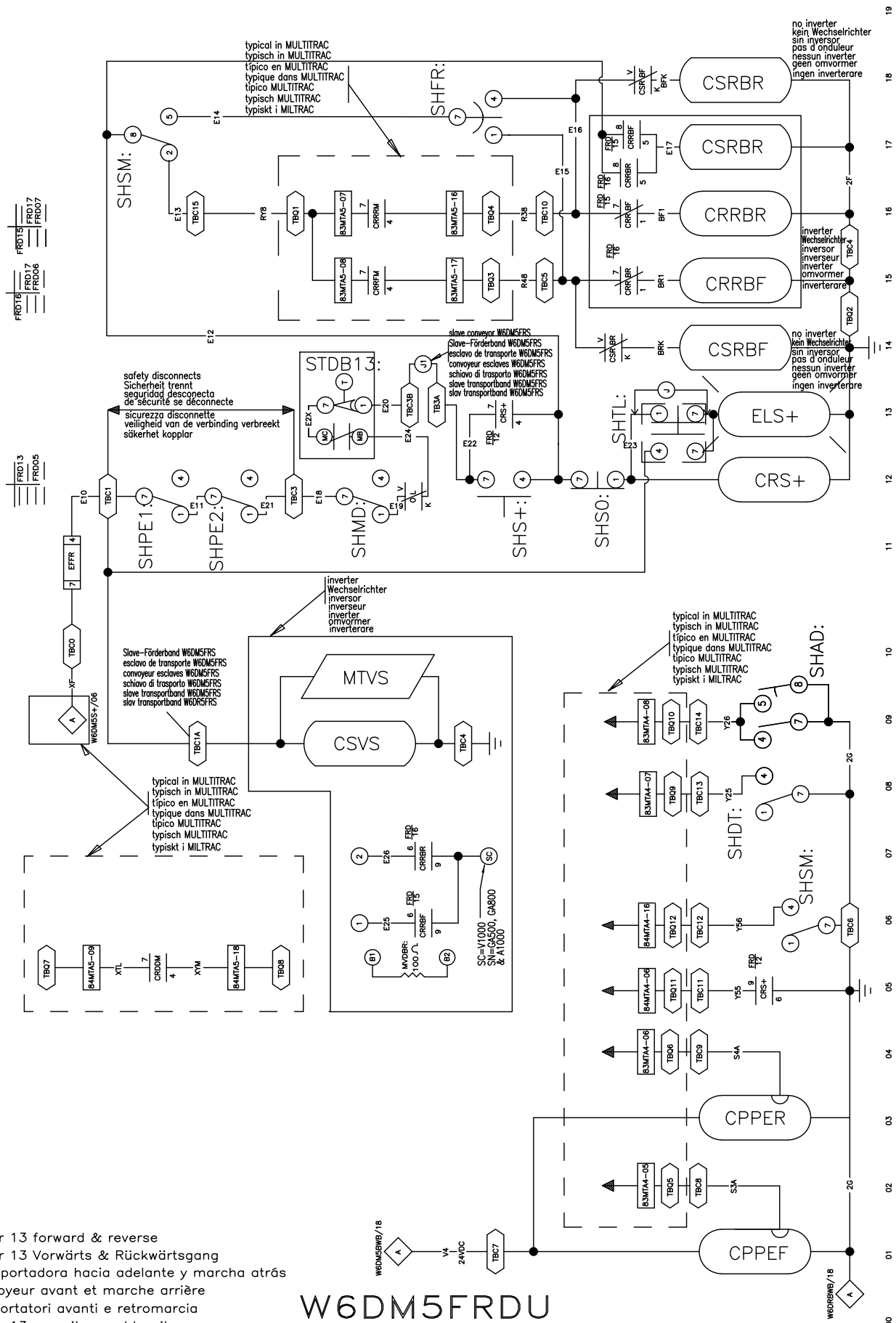


Conveyor 13 forward & reverse
 Conveyor 13 Vorwärts & Rückwärtsgang
 13 transportadora hacia adelante y marcha atrás
 13 convoyeur avant et marche arrière
 13 trasportatori avanti e retromarcia
 Conveyor 13 vooruit en achteruit
 Transportörer 13 framåt och bakåt

W6DM5FRDU

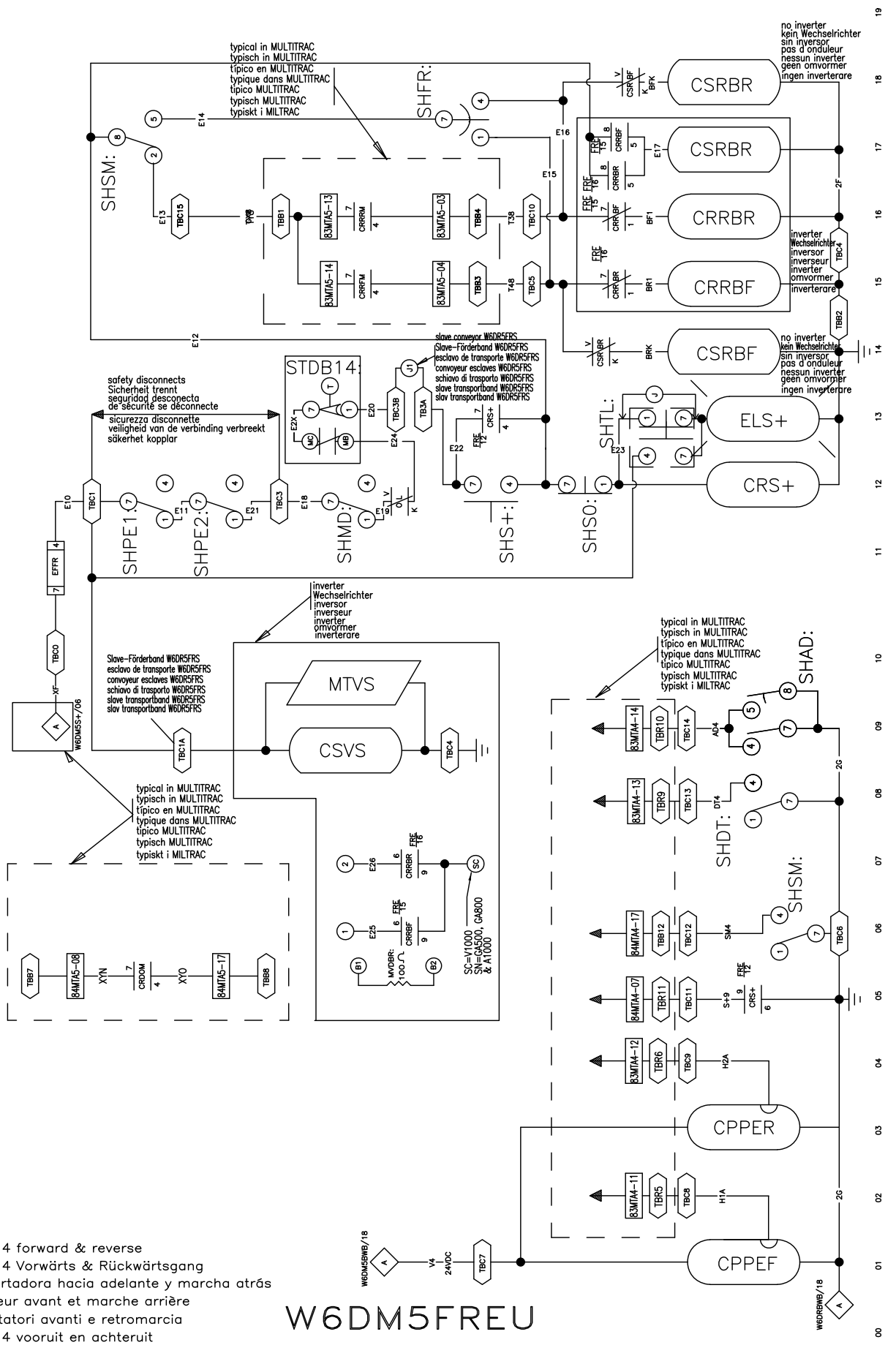
PELLERIN MILNOR CORPORATION

2023195A



FRE16
FRE17
FRE06
FRE07

FRE12
FRE05



Conveyor 14 forward & reverse
 Conveyor 14 Vorwärts & Rückwärtsgang
 14 transportadora hacia adelante y marcha atrás
 14 convoyeur avant et marche arrière
 14 trasportatori avanti e retromarcia
 Conveyor 14 vooruit en achteruit
 Transportörer 14 framåt och bakåt

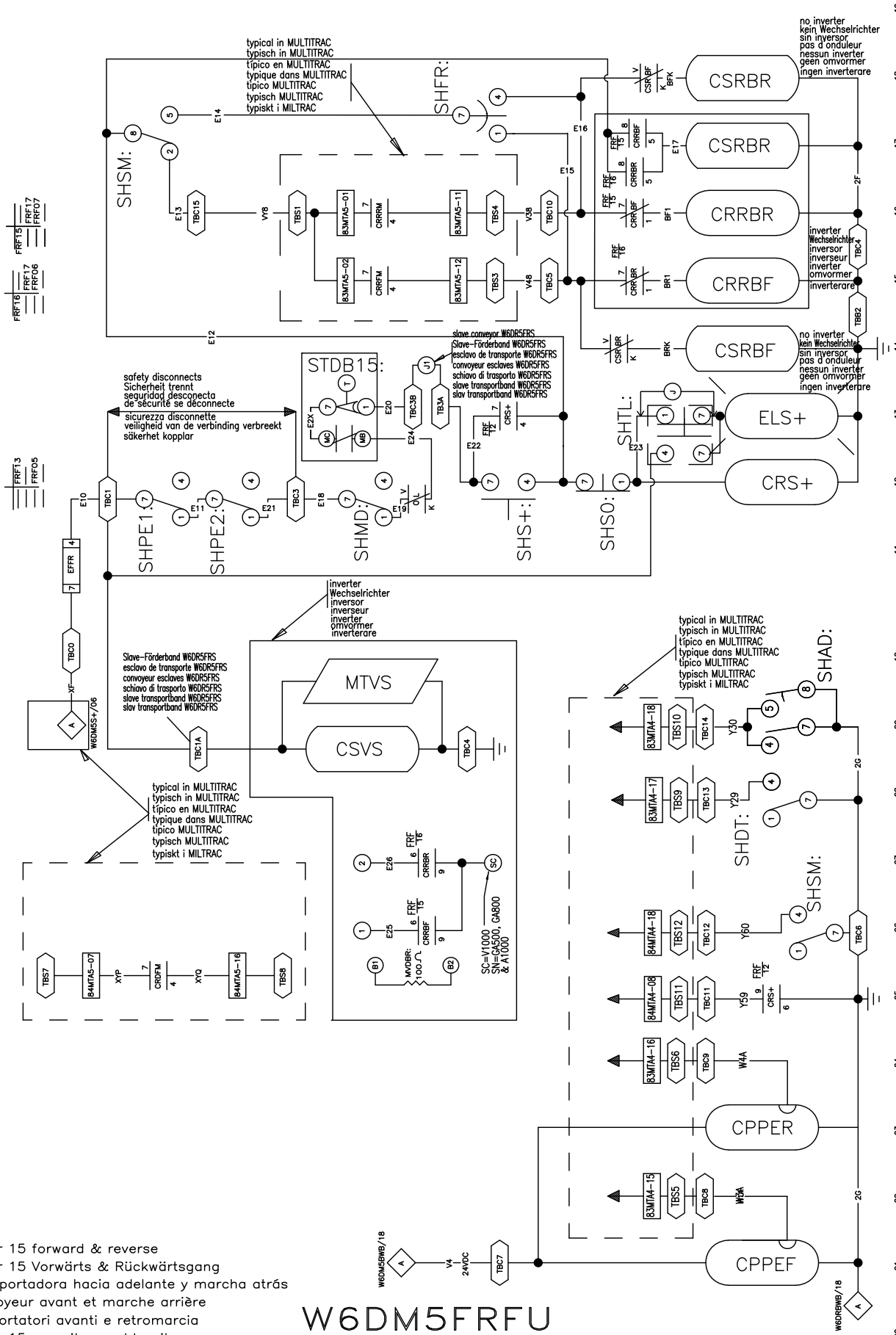
W6DM5FREU

PELLERIN MILNOR CORPORATION

2023195A

FRF16
FRF17
FRF06

FRF13
FRF05



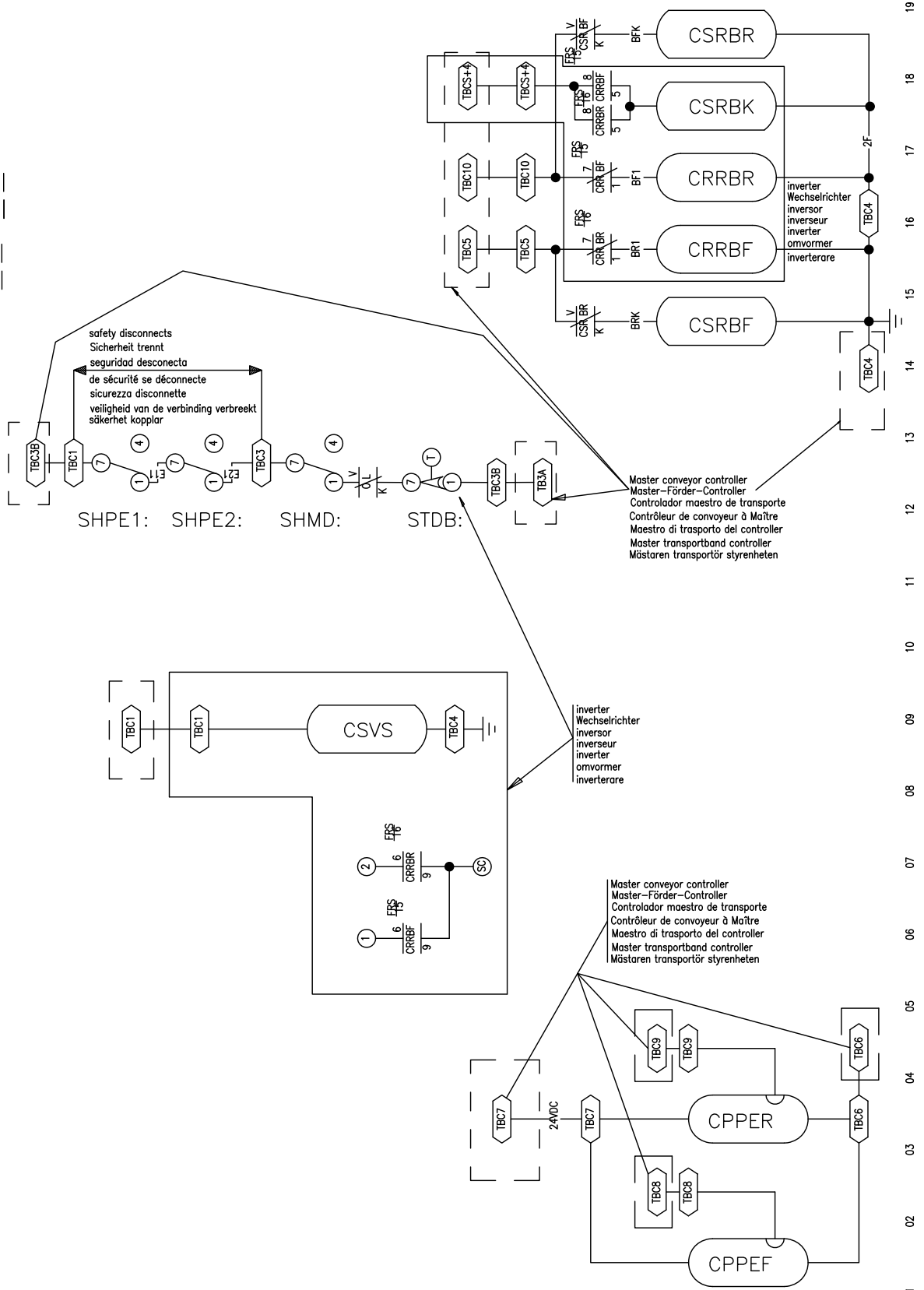
Conveyor 15 forward & reverse
 Conveyor 15 Vorwärts & Rückwärtsgang
 15 transportadora hacia adelante y marcha atrás
 15 convoyeur avant et marche arrière
 15 trasportatori avanti e retromarcia
 Conveyor 15 vooruit en achteruit
 Transportörer 15 framåt och bakåt

W6DM5FRFU

PELLERIN MILNOR CORPORATION

2023195A

FRS16
FRS15
FRS17
FRS18
FRS19



Slave Conveyor forward & reverse
 Slave Conveyor vorwärts & rückwärts
 Esclavo del transportador hacia adelante y marcha atrás
 Convoyeur esclave avant & arrière
 Slave trasportatore avanti e retromarcia
 Slave Conveyor vooruit en achteruit
 Slave transportör framåt och bakåt

W6DM5FRSU

PELLERIN MILNOR CORPORATION

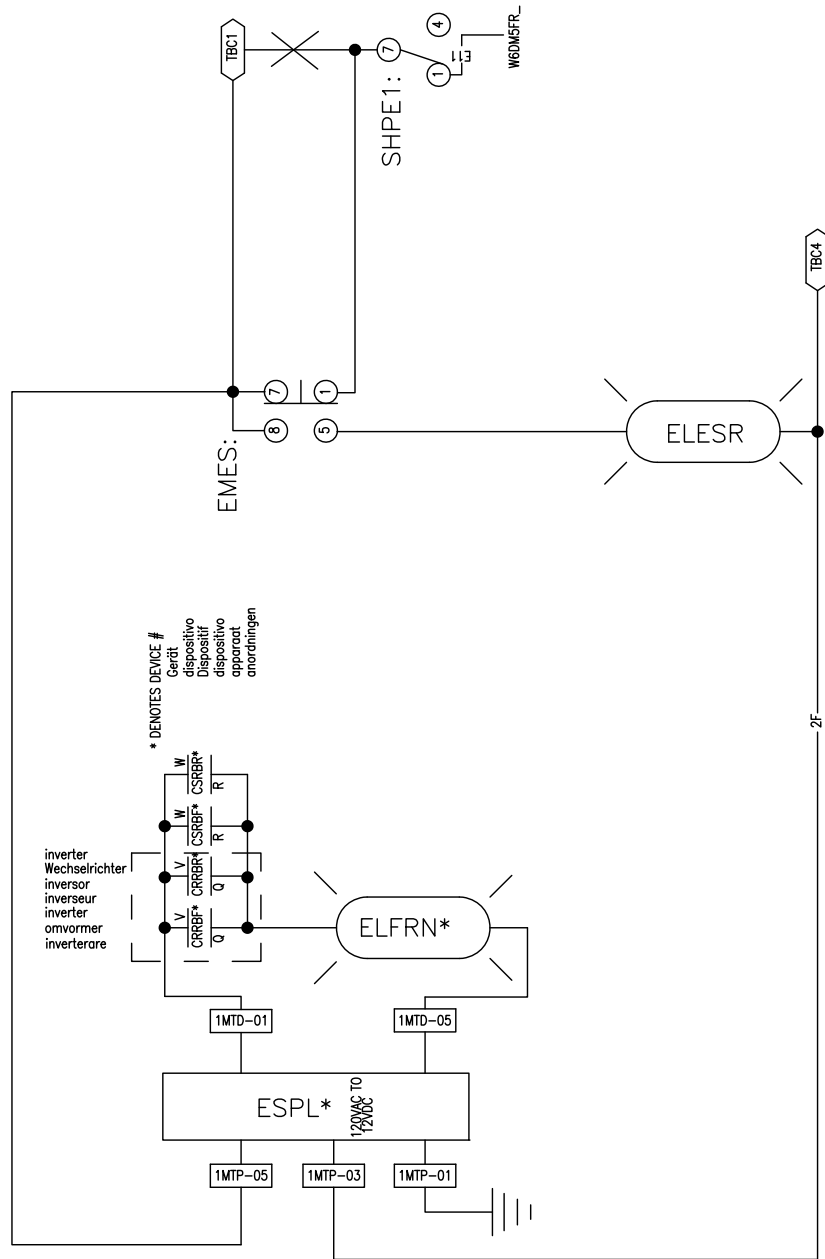
2017075A

VAMC Modifications
 VAMC Änderungen
 VAMC modificaciones
 VAMC Modifications
 VAMC modifichie
 VAMC wijzigingen
 VAMC modifieringar

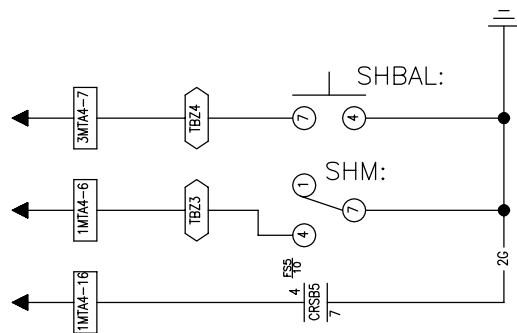
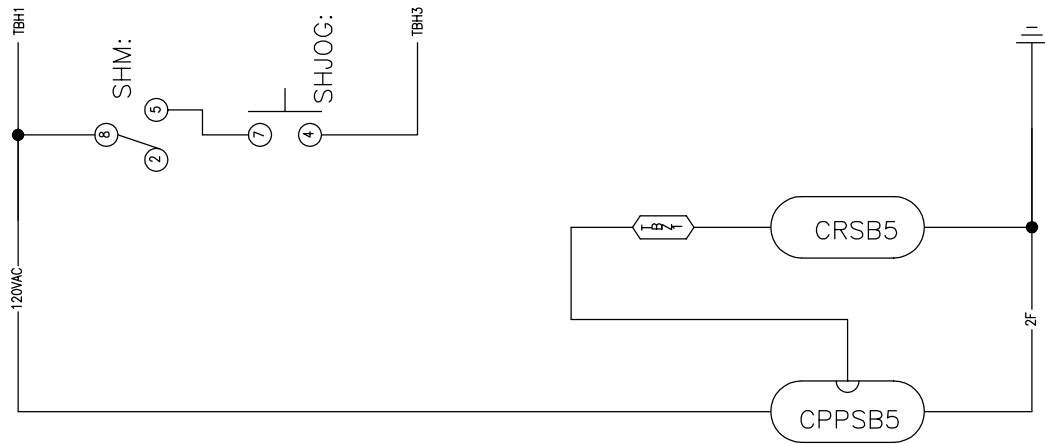
W6DM5FRVAU

PELLERIN MILNOR CORPORATION

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Feeder/Sequencer Conveyor 5
 Feeder / Sequencer Förderer 5
 Alimentador / secuenciador transportador 5
 Chargeur / séquenceur convoyeur 5
 Alimentatore / Sequencer Trasportatore 5
 Feeder / Sequencer Transportband 5
 matare – sekvenserare transportör 5

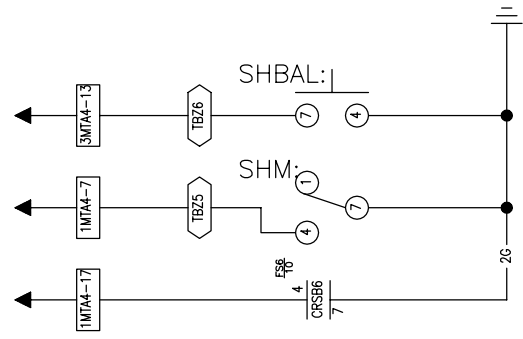
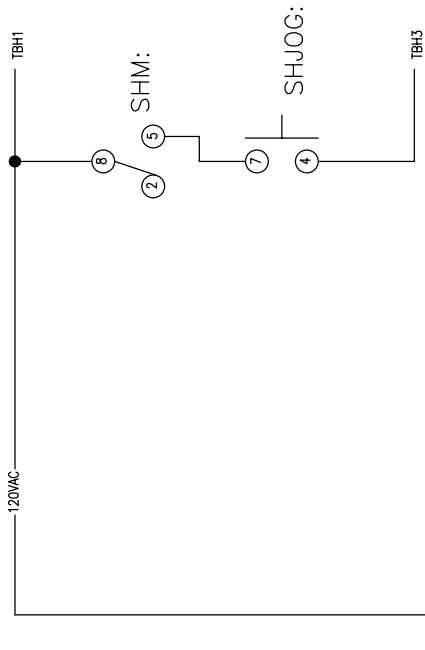
W6DM4FS5U

PELLERIN MILNOR CORPORATION

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2012235A

FS603



Feeder/Sequencer Conveyor 6
 Feeder / Sequencer Förderer 6
 Alimentador / secuenciador transportador 6
 Chargeur / séquenceur convoyeur 6
 Alimentatore / Sequencer Trasportatore 6
 Feeder / Sequencer Transportband 6
 matare – sekvenserare transportör 6

W6DM4FS6U

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2012235A

Load waiting different customer
 Legen Sie warten verschiedene Kunden
 De carga en espera de los clientes diferentes
 Charge d'attente des clients différents
 Carico di attesa dei clienti diversi
 Load wachten andere klant
 Ladda vänta olika kund

W6DM5LWU

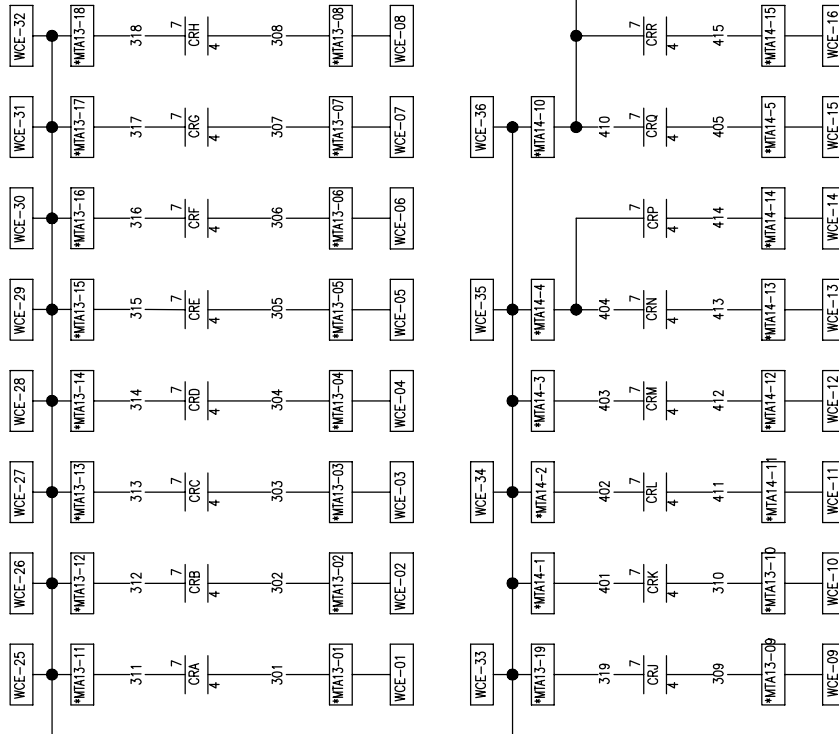
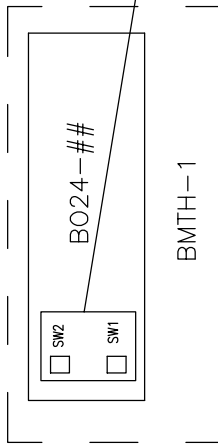
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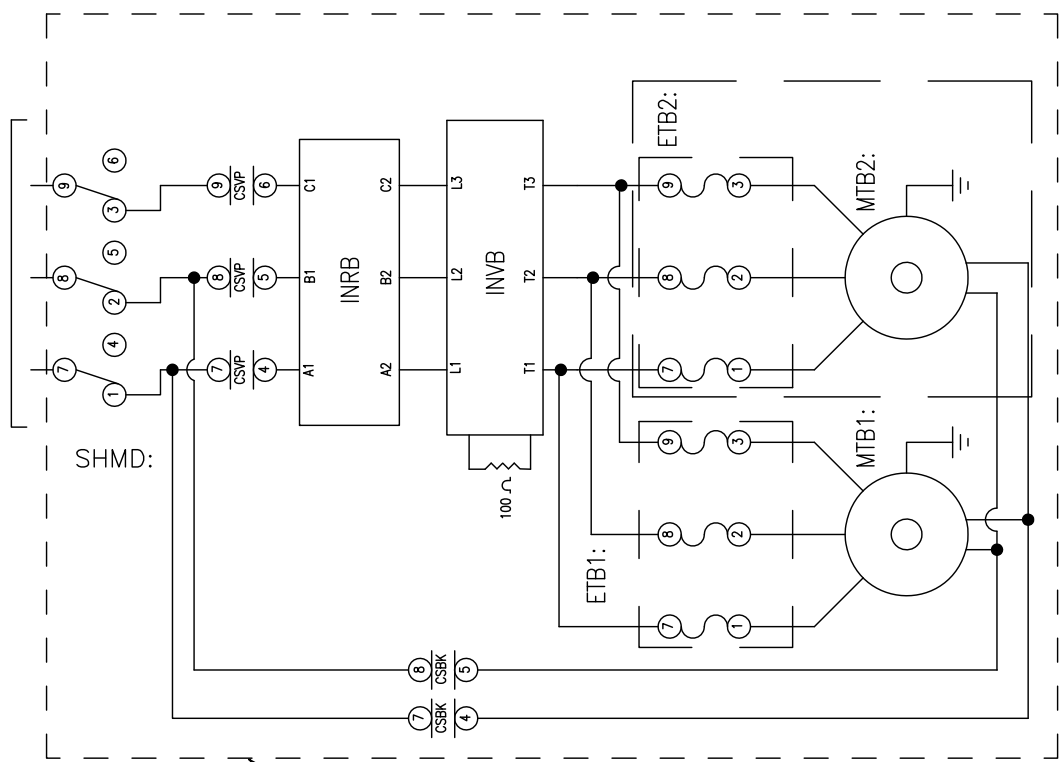
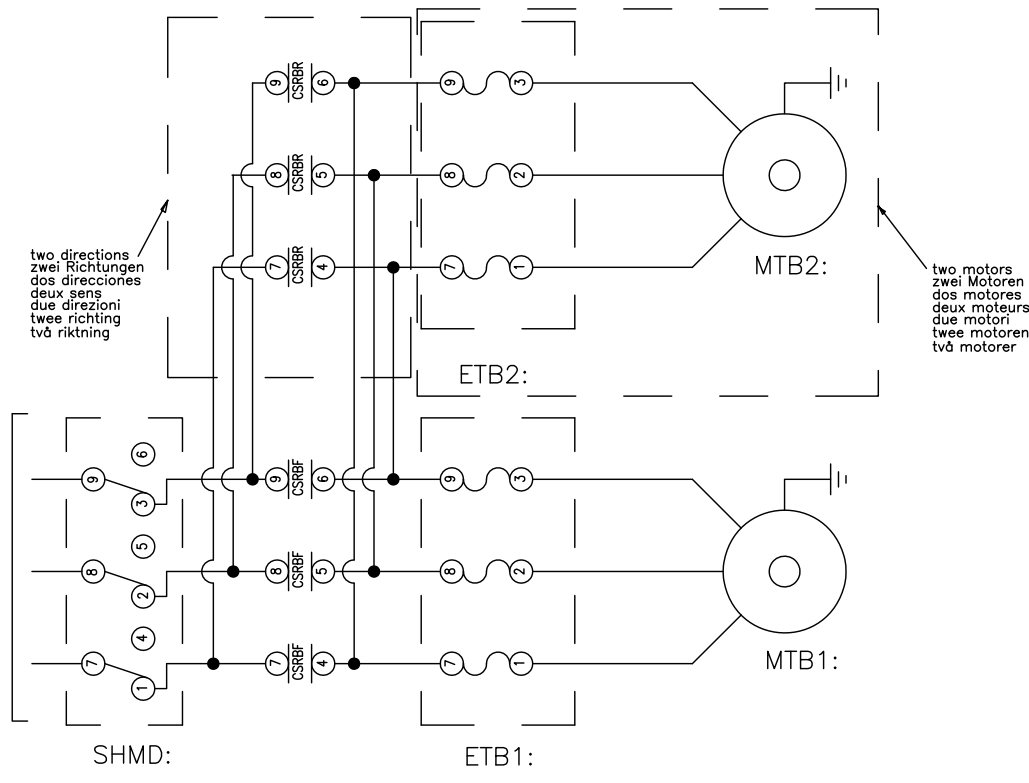
Device	SW2	SW1
Gerät		
dispositivo		
dispositivo		
dispositivo		
apparat		
anordningen		
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14		
15		

load waiting – goods different device number
 Last warten – Waren, die verschiedenen Geräte-Nummer
 De carga en espera – cantidad de bienes dispositivo diferente
 Charge d'attente – le nombre des biens périphérique différent
 Carico di attesa – numero dispositivo diverso bent
 Load wachten – goederen onder apparaat nummer
 Ladda väntar – varor annan enhet nummer

Output	Ausgang			salida			uscita			produção			utgång			utsignal			
	SW2	SW1	SW1	SW2	SW1	SW1	SW2	SW1	SW1	SW2	SW1	SW1	SW2	SW1	SW1	SW2	SW1	SW1	
0																			
1																			
2																			
3																			
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01 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17



Conveyor motor
Conveyor-Motor
transportador de motor
moteur du convoyeur
trasportatore motore
conveyor motor
transportörmotorn

Inverter drive only
Inverter-Laufwerk nur
Convertidor de frecuencia única
Variateur ne
Convertitore di frequenza solo
Frequentiesturing alleen
Inverter enhet enbart

W6DM4MRU

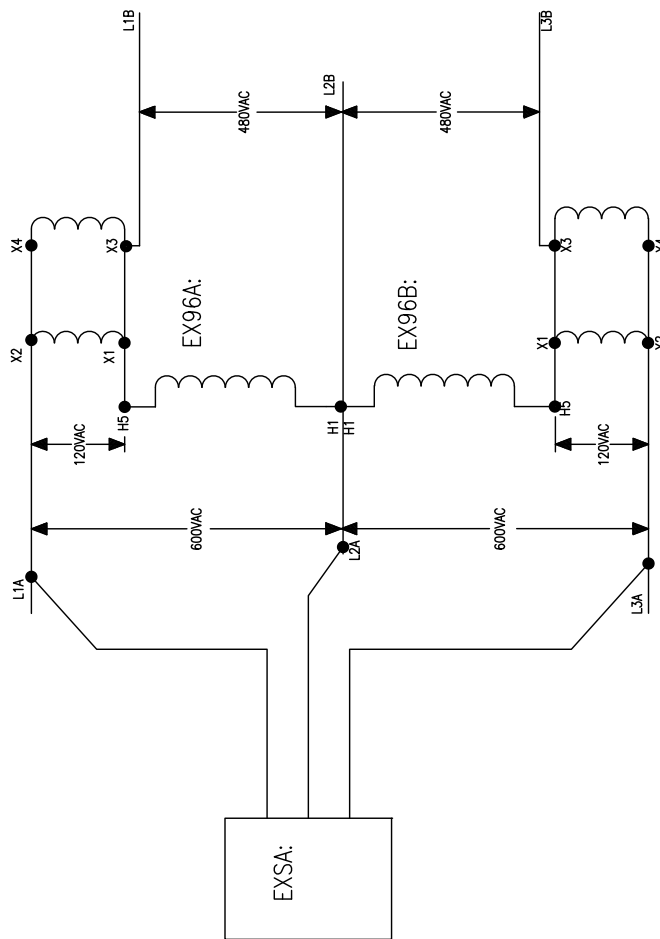
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REFER TO THE CONNECTION DIAGRAM OF THE TRANSFORMERS FOR THE CORRESPONDING WIRE NUMBERS
 VERWEISEN SIE AUF DAS ANSCHLUSSDIAGRAMM DER TRANSFORMATOREN FÜR DIE ENTSPRECHENDEN DRAHTNUMMERN
 CONSULTE EL DIAGRAMA DE CONEXIÓN DE LOS TRANSFORMADORES PARA LOS NÚMEROS DE ALAMBRE CORRESPONDIENTES
 SE RÉFÉRER AU DIAGRAMME DE CONNEXION DES TRANSFORMATEURS POUR LES NUMÉROS DE FIL CORRESPONDANTS
 FARE RIFERIMENTO AL DIAGRAMMA DI CONNESSIONE DEI TRASFORMATORI PER I NUMERI DEI CAVI CORRISPONDENTI
 VERWIJZEN NAAR HET VERBINDINGSSCHEMA VAN DE TRANSFORMATOREN VOOR DE OVEREENKOMSTIGE DRAADNUMMERS
 Hänvisa till anslutningsschemat för transformatorerna för de korresponderande trådnumren

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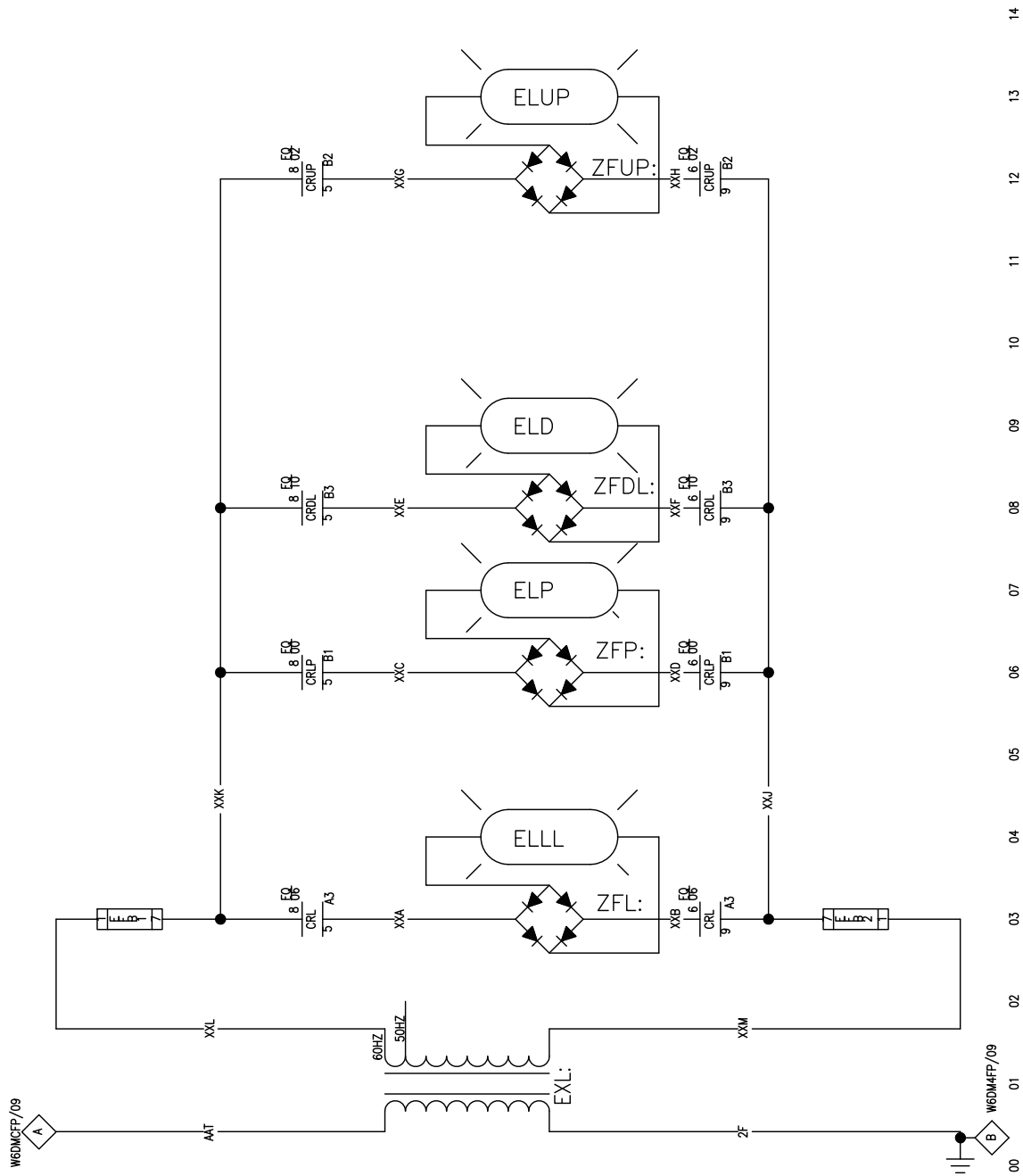


600V-480V Transformer
 Transformator
 transformador
 transformateur
 trasformatore
 transformator
 transformator

W6DM4MR6U

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2019444A



Conveyor loading lights
 Conveyor Laden leuchtet
 Las luces de transportador de carga
 Les lumières de chargement du convoyeur
 Trasportatore di carico luci
 Conveyor het laden van verlichting
 transportband lastning ljus

W6DM4RRU

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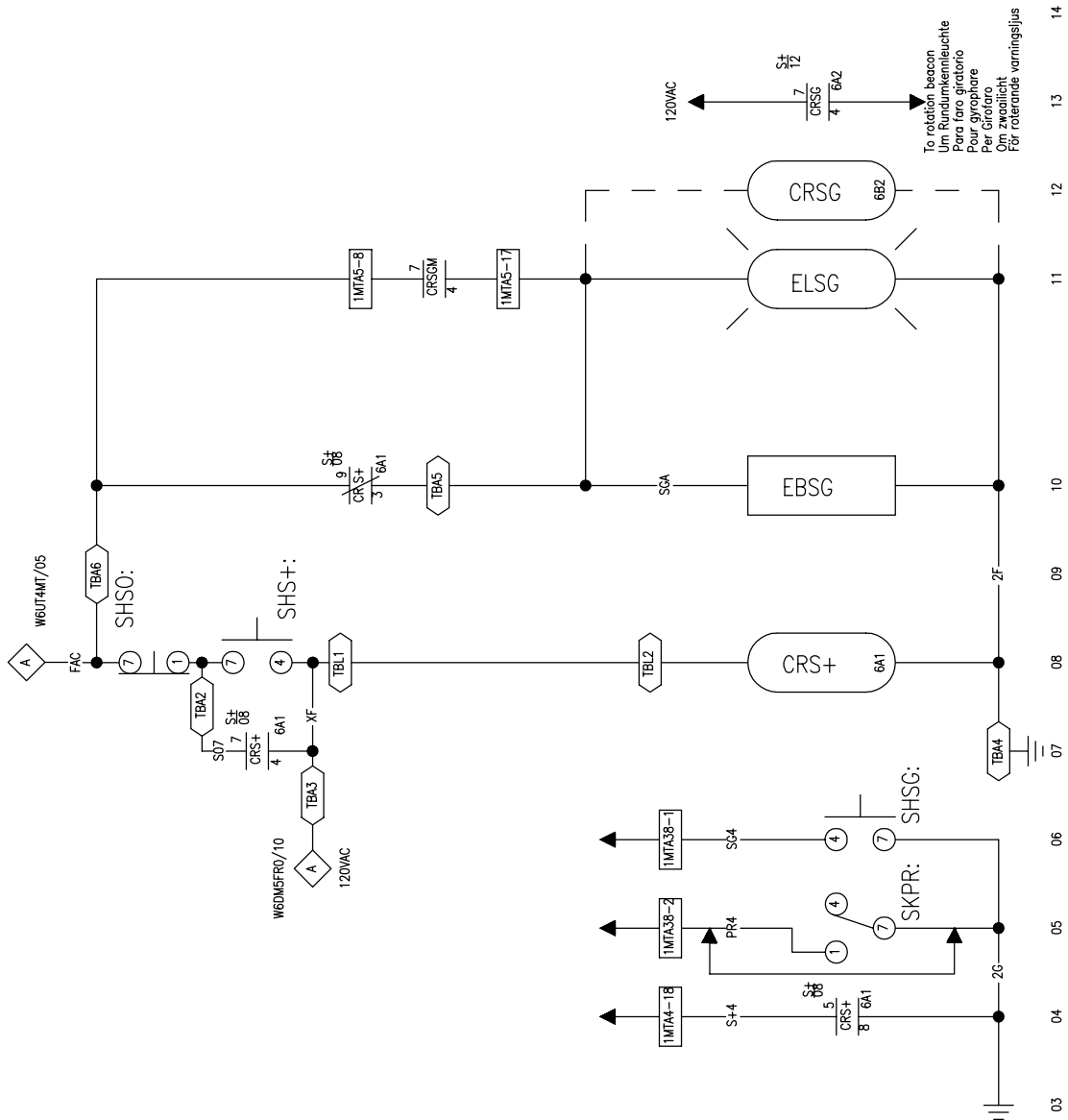
2012235A

Device Master start circuit
 Device Master Start-Schaltung
 Device Master circuito de arranque
 Device Master circuit de démarrage
 Device Master inizio del circuito
 Device Master beginnen circuit
 Device Master starta krets

W6DM5S+U

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2012235A



To rotation beacon
 Um Rundumkennleuchte
 Para faro giratorio
 Pour gyrophare
 Per girolare
 Om zwaailicht
 Om roterende varningsljus

02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17 18 19

DEVICE MASTER special board
 DEVICE MASTER Verwöhnspension
 DEVICE MASTER junta especial
 DEVICE MASTER commission spéciale
 DEVICE MASTER junta especial
 DEVICE MASTER special bord
 DEVICE MASTER särskild nämnd

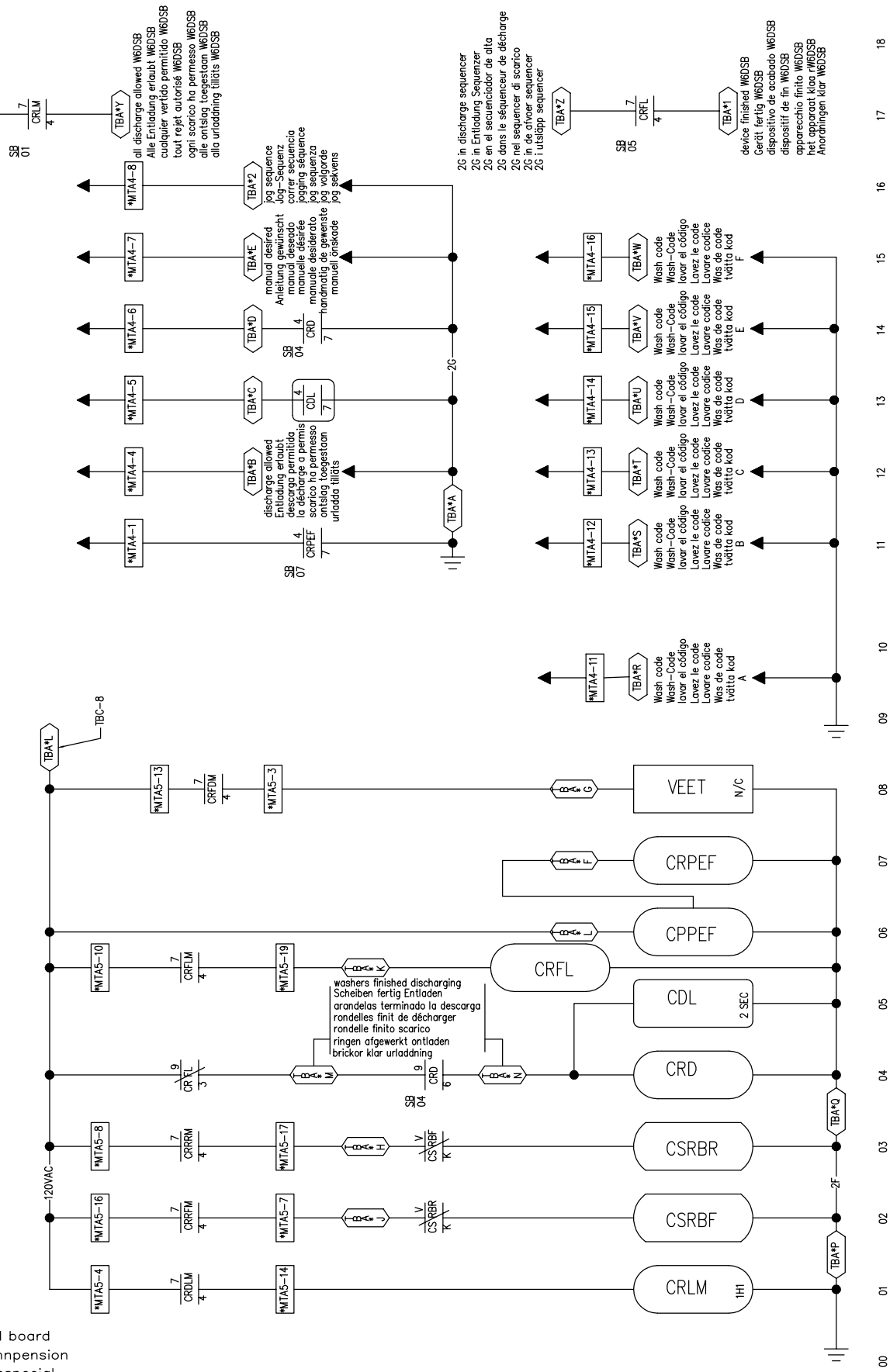
W6DM4SBU

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2012235A

Device Gerät dispositivo Dispositif dispositivo apparat anordning	SWZ SWT
0	6
1	7
2	0
3	8
4	9
5	00
6	A
7	B
	C
	D

120VAC TBAJ in discharge sequencer
 120VAC TBAJ in Entladung Sequencer
 120VAC TBAJ en el secuenciador de alta
 120VAC TBAJ dans le séquenceur de décharge
 120VAC TBAJ in de avvoer sequencer
 120VAC TBAJ uppläse sequencer



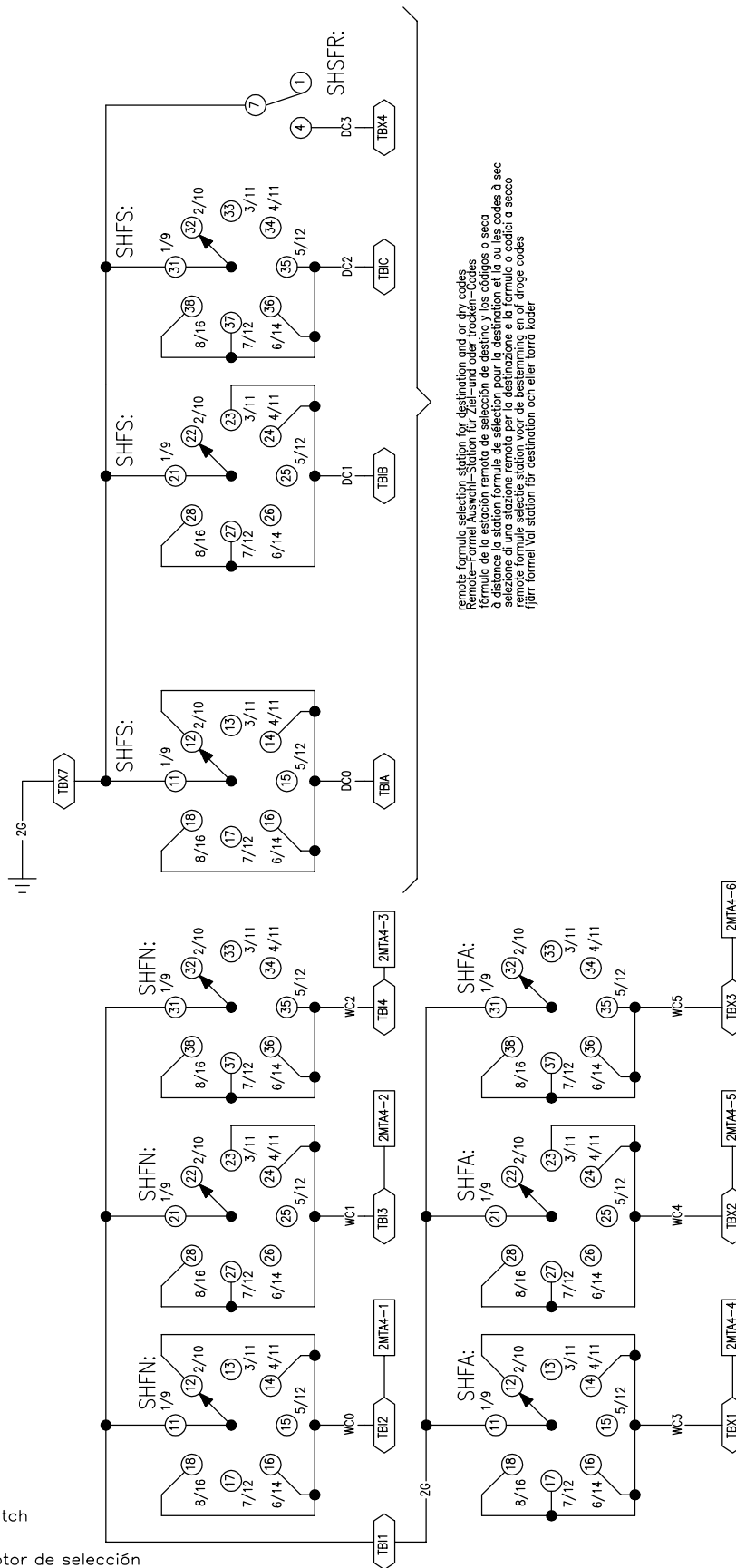
2G in discharge sequencer
 2G in Entladung Sequencer
 2G en el secuenciador de alta
 2G dans le séquenceur de décharge
 2G nel sequencer di scarico
 2G in de avvoer sequencer
 2G i utsläpp sequencer

Gerät fertig W6DSB
 dispositivo de acabado W6DSB
 dispositivo de fin W6DSB
 apparecchio finito W6DSB
 het apparaat klaar W6DSB
 Anordningen klar W6DSB

Code selection switch
 Code Wahlschalter
 Código de interruptor de selección
 Commutateur de sélection de code
 Codice di selezione interruttore
 Code keuzeschakelaar
 Kod väljaromkopplare

W6DM4SDU

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remote formula selection station for destination and or dry codes
 remote-formel Auswahlschaltstation für Ziel- und oder trocken-Codes
 remote formula selection station for destination and or dry codes
 à distance la station formule de sélection pour la destination et la ou les codes à sec
 selezione di una stazione remota per la destinazione e la formula o codici a secco
 remote formule selectie station voor de bestemming en of droge codes
 fjärr formel/Väl station för destination och eller torrd kodar

00 01 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17

Remote formula select switch
 Remote-Formel-Wahlschalter
 Remoto fórmula selector
 Télécommande formule commutateur de sélection
 Remote formula Selettore
 Remote formule keuzeschakelaar
 Remote formeln omkopplare

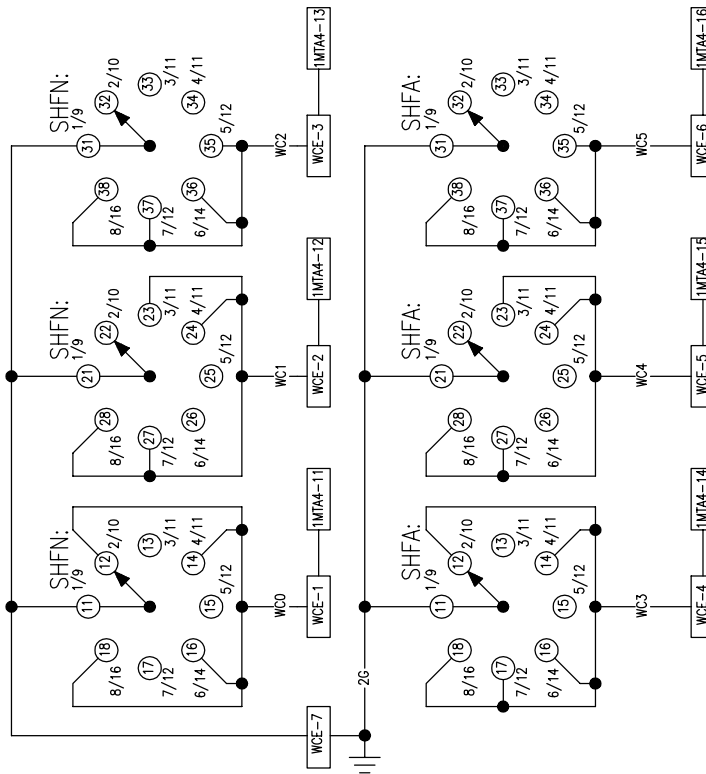
W6DM4SFU

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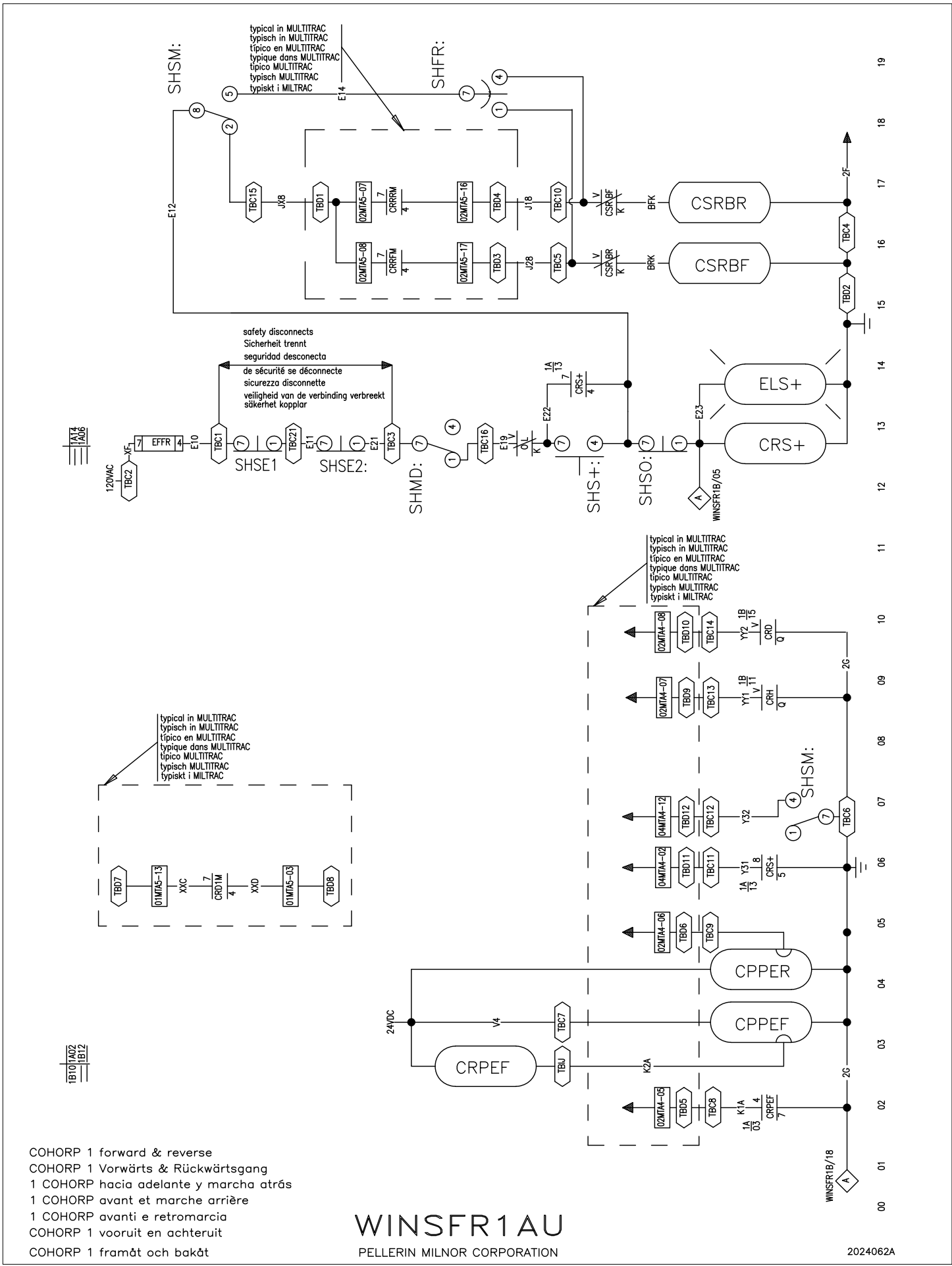
2012152A

Wash code
 Wash-Code
 Lavez el código
 Lavare codice
 Was de code
 Wotta Kod

01	N	A	1	7	N	A	49	N	A	1	G
02	1	A	2	18	1	E	50	1	E	2	G
03	2	A	3	19	2	E	51	2	E	3	G
04	3	A	4	20	3	E	52	3	E	4	G
05	4	A	5	21	4	E	53	4	E	5	G
06	5	A	6	22	5	E	54	5	E	6	G
07	6	A	7	23	6	E	55	6	E	7	G
08	7	A	8	24	7	E	56	7	E	8	G
09	8	A	1	25	8	E	57	8	E	1	H
10	1	A	2	26	1	F	58	1	F	2	H
11	2	A	3	27	2	F	59	2	F	3	H
12	3	A	4	28	3	F	60	3	F	4	H
13	4	A	5	29	4	F	61	4	F	5	H
14	5	A	6	30	5	F	62	5	F	6	H
15	6	A	7	31	6	F	63	6	F	7	H
16	7	A	8	32	7	F	64	7	F	8	H



00 01 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17



- COHORP 1 forward & reverse
- COHORP 1 Vorwärts & Rückwärtsgang
- 1 COHORP hacia adelante y marcha atrás
- 1 COHORP avant et marche arrière
- 1 COHORP avanti e retromarcia
- COHORP 1 vooruit en achteruit
- COHORP 1 framåt och bakåt

WINSFR1AU

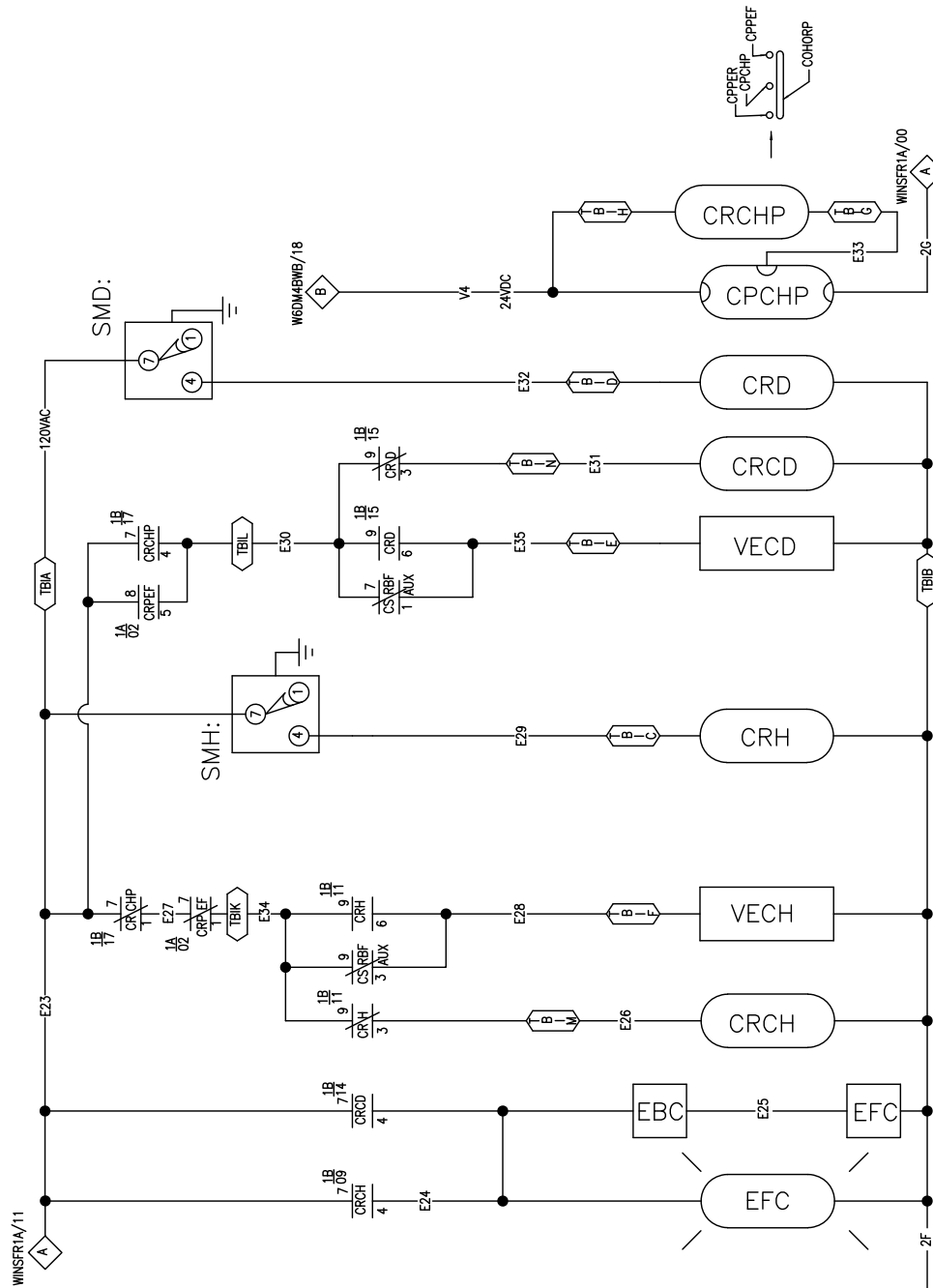
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2024062A

COHORP Controls
 COHORP Steuert
 COHORP Consoles
 COHORP Contrôles
 COHORP Controlli
 COHORP Controls
 COHORP Kontrroller

WINSFR1BU

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- (en) Device Master Allied Interfaces
- (de) Device Master Allied Interfaces
- (es) Dispositivo principal aliado Interfaces
- (fr) Master Device Interface alliées
- (it) Dispositivo Master Allied Interfacce
- (nl) Apparaat Master Allied Interfaces
- (sv) Device master allierade Gränssnitt

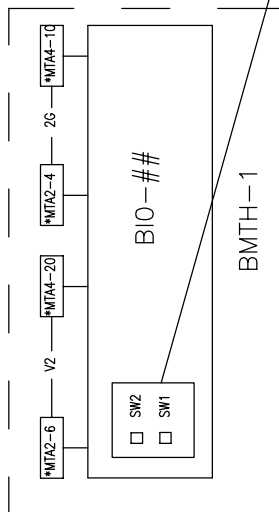
LINEAR COSTA allied interface
 LINEAR COSTA verbündeten Schnittstelle
 LINEAR COSTA aliados interfaz
 LINEAR COSTA alliés d'interface
 LINEAR COSTA alleati interfaccia
 LINEAR COSTA geallieerde-interface
 LINEAR COSTA nråstende grnssnitt

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PELLERIN MILNOR CORPORATION

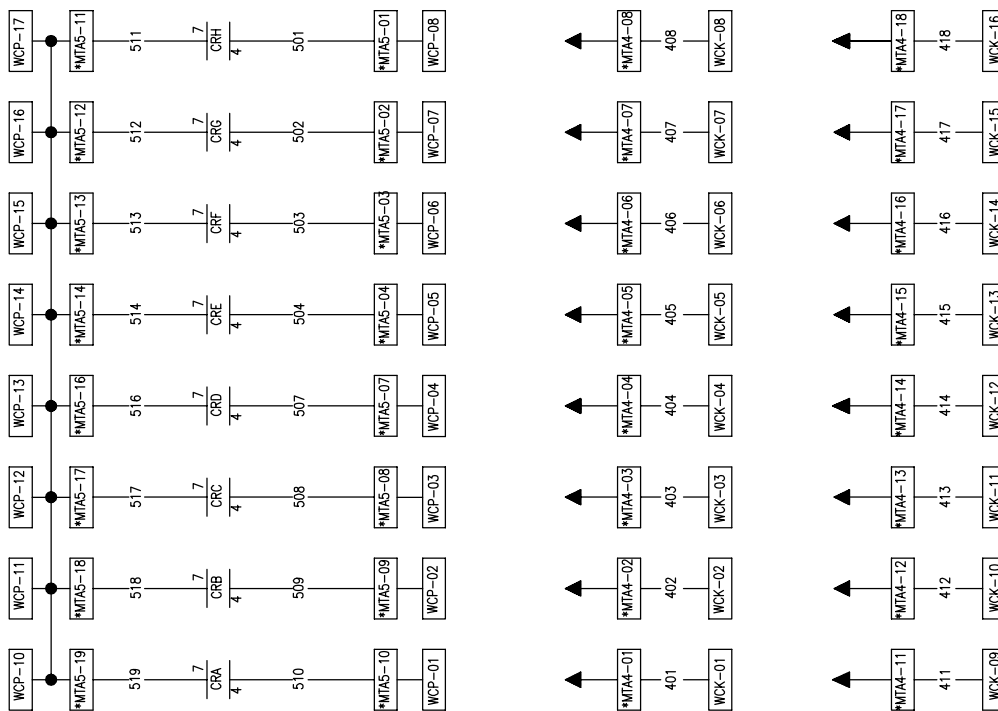
2012152A

Device Gert dispositivo Dispositif dispositivo apparat anordning	SW2	SW1
0	0	6
1	0	7
2	0	8
3	0	9
4	0	A
5	0	B
6	0	C
7	0	D
8	8	6
9	8	7
10	8	8
11	8	9
12	8	A
13	8	B
14	8	C
15	8	D



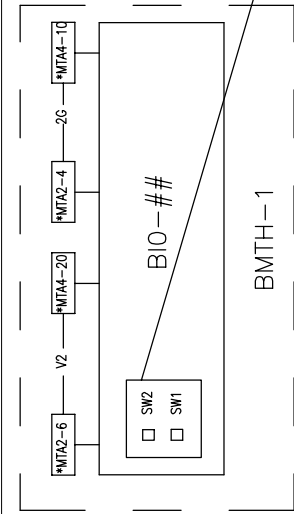
Input Eingang Entrada entree ingresso input	Goods code bit number Waren-Code-Bit-Zahl Cdigo de las mercancas poco nmero Nmero de marchandises bit de code Codice delle merci numero di bit Goederen code bits getal Varukod bit nummer	Customer code bit number Kunden-Code-Bit-Zahl Cdigo de cliente poco nmero Nombre de bits à la clientle de code Codice cliente numero di bit Klantcode bits getal Kundkod bit nummer
0	401	0
1	402	1
2	403	2
3	404	3
4	405	4
5	406	5
6	407	6
7	408	7
8	411	0
9	412	1
10	413	2
11	414	3
12	415	4
13	416	5
14	417	6
15	418	7

Output Ausgang salida sortie produzione utgång utsignal	CRA	CRB	CRC	CRD	CRE	CRF	CRG	CRH
0								
1								
2								
3								
4								
5								
6								
7								



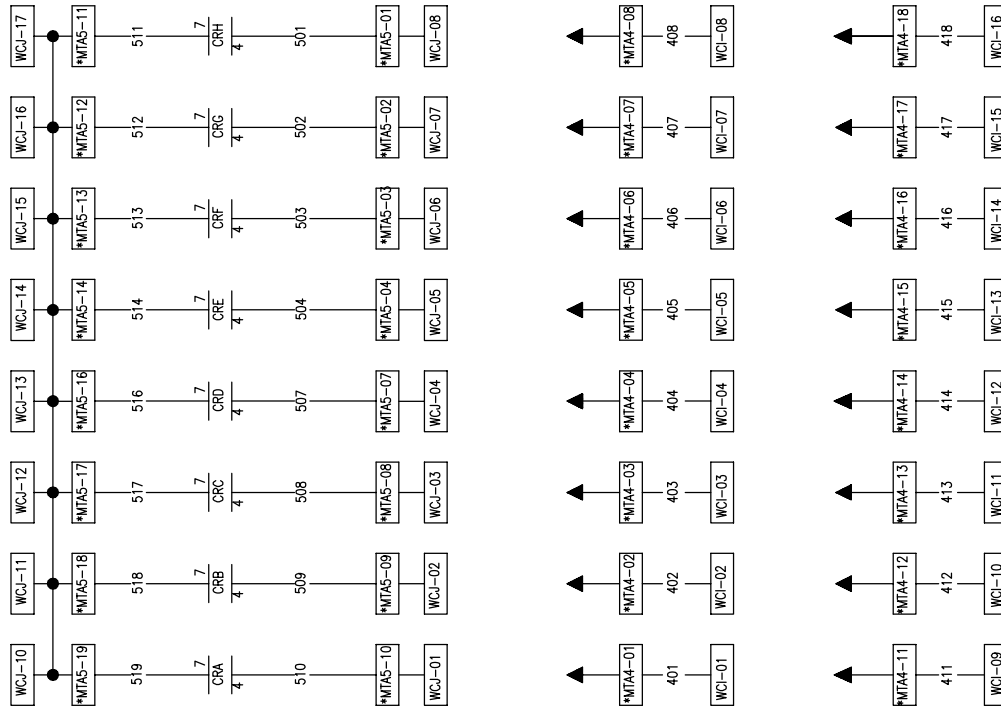
00 01 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17

Device	Card	Dispositivo	Dispositif	Dispositivo	Dispositif	Dispositivo	Dispositif	Dispositivo	Dispositif
anarinnigen	SW2	SW1							
0	4	0							
1	4	1							
2	4	2							
3	4	3							
4	4	4							
5	4	5							
6	4	6							
7	4	7							
8	C	0							
9	C	1							
10	C	2							
11	C	3							
12	C	4							
13	C	5							
14	C	6							
15	C	7							



Output	Output	Output	Output	Output	Output	Output	Output	
salida	sortie	produzione	unigung	unigung	original	drycode bit	torrt kodbit	
0	CRA	0					drycode bit	torrt kodbit
1	CRB	1					trocken Code-Bit	trocken Code-Bit
2	CRC	2					poco de código en seco	poco de código en seco
3	CRD	3					bit de code à sec	bit de code à sec
4	CRE	0					codice po' asciutto	codice po' asciutto
5	CRF	1					drycode bit	drycode bit
6	CRG	2					torrt kodbit	torrt kodbit
7	CRH	3					destination bit	destination bit

Input	Input	Input	Input	Input	Input	Input	Input	Input	Input	Input	Input	Input	Input	Input	Input	Input	Input	Input	Input	Input
Eingang	entrada	entrées	Ingresso	input	input	input	input	input	input	input	input	input	input	input	input	input	input	input	input	input
0	401	0																		
1	402	1																		
2	403	2																		
3	404	3																		
4	405	0																		
5	406	1																		
6	407	2																		
7	408	3																		
8	411																			
9	412																			
10	413																			
11	414																			
12	415																			
13	416	---																		
14	417	---																		
15	418																			



LINEAR COSTA allied interface
 LINEAR COSTA verbündeten Schnittstelle
 LINEAR COSTA aliados interfaz
 LINEAR COSTA alliés d'interface
 LINEAR COSTA alleati interfaccia
 LINEAR COSTA geallieerde-interface
 LINEAR COSTA nárstænde grænsnitt

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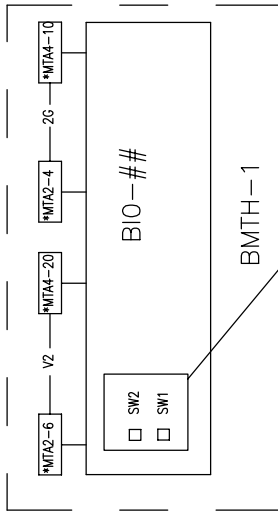
2012152A

DEVICE MASTER allied weight
 DEVICE MASTER verbündeten Gewicht
 DEVICE MASTER aliado de peso
 DEVICE MASTER poids alliés
 DEVICE MASTER alleato di peso
 DEVICE MASTER geallieerde gewicht
 DEVICE MASTER allierade vikt

W6DM5DIU

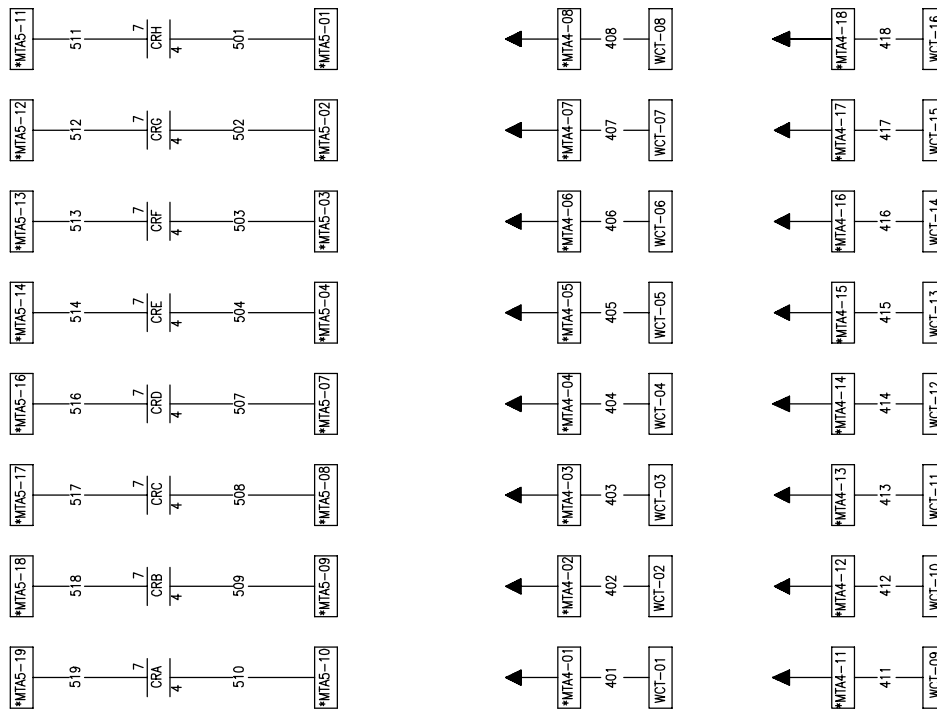
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2012152A



Input Eingang entrées intree input	allied weight bit verbündeten Gewicht bit aliado de peso bit allies poids bits geallieerde gewicht bit allierade vikt bitars	Value Wert valeur valor valeur vårde vårda
0	401	1
1	402	2
2	403	4
3	404	8
4	405	16
5	406	32
6	407	64
7	408	128
8	411	----
9	412	----
10	413	----
11	414	not used nicht verwendet no se utiliza
12	415	pas utilisé not available
13	416	not available not available
14	417	----
15	418	----

Device Gerät dispositivo dispositivo dispositivo apparaat anordningen	SWZ	SW1
0	4	8
1	4	9
2	4	A
3	4	B
4	4	C
5	4	D
6	4	E
7	4	F
8	C	8
9	C	9
10	C	A
11	C	B
12	C	C
13	C	D
14	C	E
15	C	F



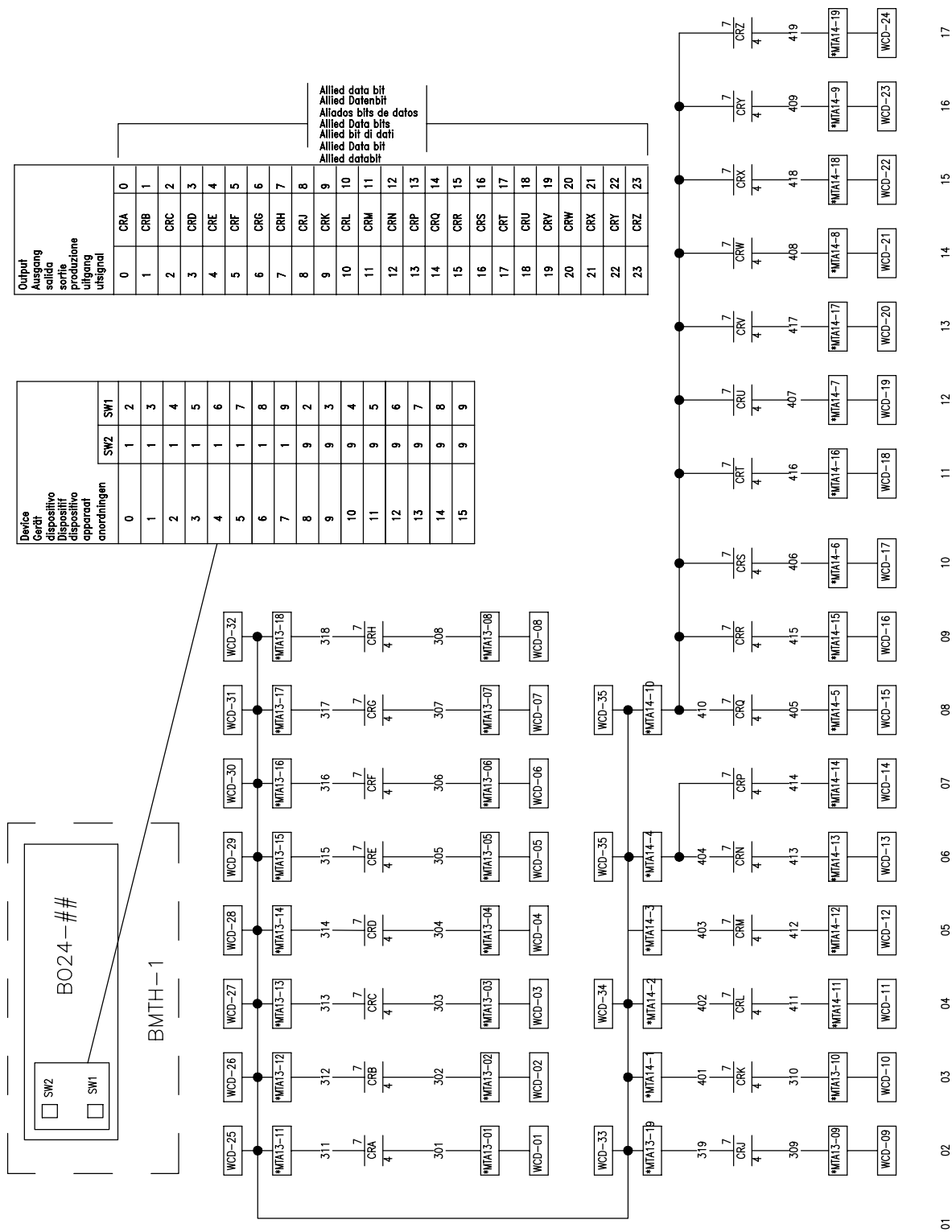
00 01 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17

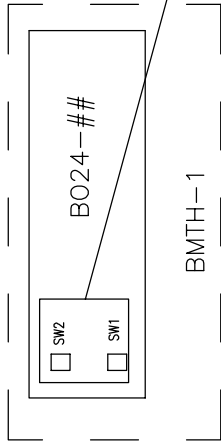
Allied data pass
 Allied Daten weiter
 Datos aliados pasan
 Allied Data passent
 Dati Allied passare
 Allied Data passeren
 förbundna uppgifter passera

W6DM5DPU

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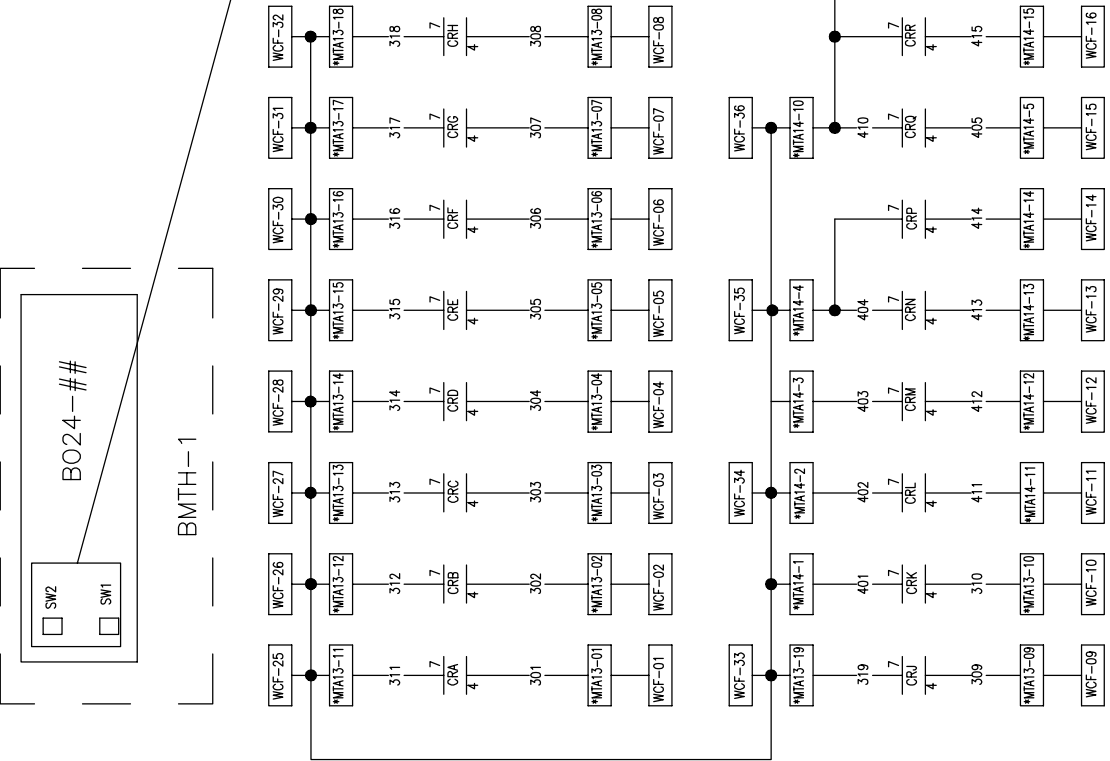
2012152A





Device		SW1		SW2	
0	5	2			
1	5	3			
2	5	4			
3	5	5			
4	5	6			
5	5	7			
6	5	8			
7	5	9			
8	D	2			
9	D	3			
10	D	4			
11	D	5			
12	D	6			
13	D	7			
14	D	8			
15	D	9			

Output	allied weight bit	Value
0	CRA	1
1	CRB	2
2	CRC	4
3	CRD	8
4	CRE	16
5	CRF	32
6	CRG	64
7	CRH	128
8	CRJ	256
9	CRK	512
10	CRL	1024
11	CRM	2048
12	CRN	---
13	CRP	---
14	CRQ	---
15	CRR	---
16	CRS	---
17	CRT	---
18	CRU	---
19	CRV	---
20	CRW	---
21	CRX	---
22	CRY	---
23	CRZ	---



DEVICE MASTER allied weight out
 DEVICE MASTER verbündeten Gewicht aus
 DEVICE MASTER aliado de peso a
 DEVICE MASTER poids alliée à
 DEVICE MASTER alleato di peso fuori
 DEVICE MASTER geallieerde gewicht van
 DEVICE MASTER allierade vikt ut

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01 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17

DEVICE MASTER Dryer
 Device Master Trockner
 DEVICE MASTER secador
 DEVICE MASTER séchoir
 DEVICE MASTER essiccatore
 DEVICE MASTER droger
 DEVICE MASTER Torrtumlare

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2012152A

