



S1	OPTIONAL STEAM INLET 1/2"NPT (AIR-OPERATED) REQUIRES AIR CONNECTION, A1.
R5	SUDS OVERFLOW TO SEWER, 1-3/4"ID HOSE CONNECTION OR 1-1/2"NPT (PART OF ELECTRICALLY OPERATED REUSE DRAIN OPTION)
R4	AIR-OPERATED REUSE INLET, 3/4" GARDEN HOSE CONNECTION, MALE THREAD
R3	NORMALLY CLOSED REUSE DRAIN, 3" PIPE SOCKET JOINT.
R2	NORMALLY OPEN SEWER DRAIN, 3" PIPE SOCKET JOINT.
R1	OPTIONAL AIR-OPERATED REUSE INLET AND ELECTRICALLY OPERATED REUSE DRAIN-REQUIRES: R2, R3, R4, R5.
L1	3 COMPARTMENT SUPPLY, OPTIONAL
B1	OPTIONAL STARCH TANK
A1	AIR INLET 1/4"NPT, REQUIRED FOR AIR-OPERATED REUSE INLET OR AIR-OPERATED STEAM, CUSTOMER MUST SUPPLY AIR STRAINER.
ITEM	LEGEND

- NOTES**
- AS OF THIS WRITING, THE MINIMUM CLEARANCE REQUIRED BY U.S. NATIONAL ELECTRIC CODES, FROM ELECTRIC BOX TO ANY OBJECT IS:
 36 [914] IF OBJECT IS AN UNGROUNDED (INSULATED) WALL.
 42 [1067] IF OBJECT IS A GROUNDED WALL (ie. BARE CONCRETE, BRICK, ETC.)
 48 [1219] IF OBJECT IS ANY LIVE PART.
 CHECK LOCAL ELECTRIC CODES FOR FURTHER RESTRICTIONS.
 - CUSTOMER TO SUPPLY CIRCUIT BREAKER OR FUSED BRANCH CIRCUIT DISCONNECT (SAFETY) SWITCHES WITH LAG TYPE FUSES FROM POWER SOURCE TO MACHINE. A SEPARATE GROUND WIRE MUST BE CONNECTED FROM DISCONNECT TO EQUIPMENT.
 - BASELINE "Z" IS THE SAME FOR ALL MILNOR MACHINES AND IS SHOWN ON ALL DIMENSIONAL DRAWINGS. THE DISTANCE BETWEEN BASELINE "Z" AND THE FINISHED FLOOR MAY VARY (WITH CHANGES IN FLOOR HEIGHT) AS REQUIRED TO INSURE THAT BASELINE "Z" IS HORIZONTAL AND ALL COMPONENTS REQUIRING GROUT ARE SET ON A MINIMUM 1" [25] THICK GROUT BED.
 - USE REFERENCE LINES "X", "Y", AND "Z" TO LOCATE ALL SERVICE CONNECTIONS.
 - NUMBERS IN BRACKETS [] DENOTE DIMENSIONS IN MILLIMETERS.
 - ALL DIMENSIONS SHOWN ARE APPROXIMATE, SUBJECT TO NORMAL MANUFACTURING TOLERANCES, AND TO OCCASIONAL CHANGES WITHOUT NOTICE THROUGH REDESIGN AND/OR RELOCATION OF COMPONENTS, ETC. DO NOT USE FOR CONSTRUCTION UNLESS CERTIFIED, AND IN NO EVENT PRE-PIPE CLOSER THAN FIVE FEET FROM MACHINE. FACTORY MUST BE CONSULTED FOR DIMENSIONS IF MACHINE IS TO BE MOVED THROUGH NARROW OR LOW CORRIDORS OR OPENINGS.
- ATTENTION**
 MOST REGULATORY AUTHORITIES (INCLUDING OSHA IN THE USA) HOLD THE OWNER/USER ULTIMATELY RESPONSIBLE TO MAINTAIN A SAFE WORKING ENVIRONMENT. ACCORDINGLY, THE OWNER/USER MUST RECOGNIZE ALL FORESEEABLE SAFETY HAZARDS, FURNISH SAFETY INSTRUCTIONS AND GUIDANCE TO ALL PERSONNEL WHO MAY COME IN CONTACT WITH THE INSTALLATION, AND PROVIDE ALL NECESSARY ADDITIONAL SAFETY GUARDS, FENCES, RESTRAINTS, DEVICES, ETC., NOT FURNISHED BY THE EQUIPMENT MANUFACTURER OR VENDOR.
- ATTENTION**
 THE FLOOR AND/OR OTHER SUPPORT COMPONENTS MUST HAVE SUFFICIENT STRENGTH (AND RIGIDITY WITH DUE CONSIDERATION FOR NATURAL OR RESONANT FREQUENCY THEREOF) TO WITHSTAND THE FULLY LOADED WEIGHT OF THE MACHINE INCLUDING THE GOODS, THE WATER, AND ANY REPEATED SINUSOIDAL (ROTATING) FORCES GENERATED DURING ITS OPERATION. WRITE THE FACTORY FOR ADDITIONAL MACHINE DATA FOR USE BY A COMPETENT SOIL AND/OR STRUCTURAL ENGINEER.

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INCHES 0 12 24 36

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