





ITFM	LEGEND
D1	DRAIN, 3" PIPE SOCKET JOINT
E1	MAIN ELECTRICAL CONNECTION
E2	MILTOUCH CONTROLS ™
F1	FOUNDATION BASE PADS, 2 PLACES.
	5/8" X 6" BOLTS MINIMUM.
F2	(6) 13/16" DIAMETER ANCHOR BOLTS HOLES, USE
L1	SOAP CHUTE
L2	LIQUID SUPPLY INLETS, SEE NOTE 11.
N1	REMOVABLE SIDE PANELS
N2	REMOVABLE FRONT PANELS
W1	ELECTRIC HOT WATER INLET, 3/4" NPT CONNECTION
W2	ELECTRIC COLD WATER INLET, 3/4" NPT CONNECTION

## NOTES

- STANDARD LIQUID SUPPLY INLETS COMES WITH THREE SETS OF SIX FITTINGS. ONE SET OF  $3/8^\circ$  FITTINGS, ONE SET OF  $1/2^\circ$  FITTINGS, AND ONE SET OF PLUGS WHICH ARE SHIPPED ON MACHINE.
- ARE SHIPPED ON MACHINE.

  10 DO NOT PRE-PIPE ANY CLOSER THAN 60 [1524].

  9 SHIM TO LEVEL THE MACHINE AND ALLOW FOR 1" [25] MINIMUM GROUT. ANCHOR ALL (6) ANCHOR BOLT HOLES, OR THE WARRANTY WILL BE DECLARED INVALID. USE 5',8" X 6" BOLTS, MINIMUM. SEE INSTALLATION MAINTENANCE MANUAL FOR FURTHER INSTRUCTIONS.

  8 WATER INLET PIPING AND BRACKETRY CAN BE EASILY REMOVED TEMPORARILY TO REDUCE OVERALL MACHINE WIDTH FOR PASSAGE THROUGH DOOR WAYS.
- NEVER REDUCE DRAIN PIPING BELOW NPT SIZE OF CONNECTION.

- TO REDUCE OVERALL MACHINE WIDTH FOR PASSAGE HROUGH DOOR WAYS.

  7 NEVER REDUCE DRAIN PIPING BELOW NPT SIZE OF CONNECTION.

  6 AS OF THIS WRITING, THE MINIMUM CLEARANCE REQUIRED BY U.S. NATIONAL ELECTRIC CODES, FROM ELECTRIC BOX TO ANY OBJECT IS:

  36 [914] IF OBJECT IS AN UNGROUNDED (INSULATED) WALL.

  42 [1067] IF OBJECT IS ANY LIVE PART.

  CHECK LOCAL ELECTRIC CODES FOR FURTHER RESTRICTIONS.

  5 CUSTOMER TO SUPPLY CIRCUIT BERAKER OR FUSED BRANCH CIRCUIT DISCONNECT (SAFETY) SWITCHES WITH LAG TYPE FUSES FROM POWER SOURCE TO MACHINE. A SEPARATE GROUND WIRE MUST BE CONNECTED FROM DISCONNECT TO EQUIPMENT.

  4 BASELINE "Z" IS THE SAME FOR ALL MILNOR MACHINES AND IS SHOWN ON ALL DIMENSIONAL DRAWINGS. THE DISTANCE BETWEEN BASELINE "Z" AND THE FINISHED FLOOR MAY VARY (WITH CHANGES IN FLOOR HEIGHT) AS REQUIRED TO INSURE THAT BASELINE "Z" IS HORIZONTAL AND ALL COMPONENTS REQUIRING GROUT ARE SET ON A MINIMUM 1" [25] THICK GROUT BED.

  3 USE REFERENCE LIMES "X", "Y", AND "Z" TO LOCATE ALL SERVICE CONNECTIONS.

  INUMBERS IN BRACKETS [] DENOTE DIMENSIONS IN MILLIMETERS.

  1 ALL DIMENSIONS SHOWN ARE APPROXIMATE, SUBJECT TO NORMAL MANUFACTURING TOLERANCES, AND TO OCCASIONAL CHANGES WITHOUT NOTICE THROUGH REDESIGN AND/OR RELOCATION OF COMPONENTS, ETC. DO NOT USE FOR CONSTRUCTION UNLESS CERTIFIED, AND IN NO EVENT PRE-PIPE CLOSER THAN FIVE FEET FROM MACHINE. FACTORY MUST BE CONSULTED FOR DIMENSIONS IF MACHINE IS TO BE MOVED THROUGH NARROW OR LOW CORRIDORS OR OPENINGS.

MOST REGULATORY AUTHORTIES (INCLUDING OSHA IN THE USA) HOLD THE OWNER/USER ULTIMATELY RESPONSIBLE TO MAINTAIN A SAFE WORKING ENVIRONMENT. ACCORDINGLY, THE OWNER/USER MUST REGOONIZE ALL PORESSEABLE SAFETY HAZARDS, FURNISH SAFETY INSTRUCTIONS AND GUIDANCE TO ALL PERSONNEL WHO MAY COME IN CONTACT WITH THE INSTALLATION, AND PROVIDE ALL NECESSARY ADDITIONAL SAFETY GUARDS, FENCES, RESTRAINTS, DEVICES, ETC., NOT FURNISHED BY THE EQUIPMENT MANUFACTURER OR VENDOR.

ATTENTION
THE FLOOR AND/OR OTHER SUPPORT COMPONENTS MUST HAVE SUFFICIENT
STRENGTH (AND RIGIDITY WITH DUE CONSIDERATION FOR NATURAL OR RESONANT
FREQUENCY THEREOF) TO WITHSTAND THE FULLY LOADED WEIGHT OF THE MACHINE
INCLUDING THE GOODS, THE WATER, AND ANY REPEATED SINUSOIDAL (ROTATING) FORCE
GENERATED DURING ITS OPERATION. WHITE THE FACTORY FOR ADDITIONAL MACHINE
DATA FOR USE BY A COMPETENT SOIL AND/OR STRUCTURAL ENGINEER.

