











RIGHT VIEW

ITEM	LEGEND
A1	MAIN AIR, 1/4"NPT CONNECTION
	VENT, 3" O.D. DIAMETER
	VENT FOR PERISTALTIC SUPPLY
D1	ELECTRIC DRAIN TO REAR, 3" PIPE SOCKET JOINT
E1	MAIN ELECTRICAL CONNECTION
E2J	E-P PLUS™CONTROLLER (36026X8J)
E2R	MilTouch-EX™ TOUCH SCREEN CONTROLLER (36026X8R)
E3	SECONDARY (240VOLT) CONTROL PANEL
$\overline{}$	MAIN ELECTRICAL CONTROL BOX
F1	BASEPADS, SEE NOTE 8.
	5/8" X 6" BOLTS MINIMUM.
$\overline{}$	(4) 1-1/16" DIAMETER ANCHOR BOLT HOLES, USE
	GROUT HOLES
L1	STANDARD SOAP CHUTE
	USES 6 PORT & 10 PORT MANIFOLDS, SEE NOTE 10.
L2	STANDARD LIQUID SUPPLY WITH 15 LIQUID CHEMICAL SIGNA
	REMOVED FOR SHIPMENT, MUST BE ADDED AT INSTALLATION
	ELECTRICALLY OPERATED. PRESSURE REGULATOR ASSEMBLY
	HOT WATER FOR FLUSHING, 3/4" NPT CONNECTION,
	HOT WATER INLET, ELECTRIC, 3/4" NPT
W3	COLD WATER INLET, ELECTRIC, 3/4" NPT

## NOTES

- 12T305] MINIMUM CLEARANCE IS RECOMMENDED FOR SERVICE TO MACHINE ON SIDES NOT REQUIRING OPERATOR ACCESS. 16T406] MINIMUM IS RECOMMENDED FOR OPERATOR ACCESS TO SOAP SUPPLY. SEE LOCAL ELECTRIC CODES FOR REQUIRED CLEARANCES.
- 10 LIQUID SUPPLY MANIFOLDS COME WITH THREE SETS FITTINGS: ONE SET OF 3/8" FITTINGS, ONE SET OF 1/2" FITTINGS, AND ONE SET OF PLUGS WHICH ARE SHIPPED ON MACHINE.

  9 SHIM TO LEVEL THE MACHINE AND ALLOW FOR 1" [25] MINIMUM GROUT. ANCHOR ALL LABELED ANCHOR BOLT HOLES, USE 5/8" X 6" BOLTS, MINIMUM. SEE INSTALLATION MAINTENANCE MANUAL FOR FURTHER INSTRUCTIONS.

  8 SHADED AREA DENOTES BASE PADS WHICH MUST BE CONTINUOUSLY SUPPORT.

- 7 DO NOT PRE-PIPE ANY CLOSER THAN 60 [1524].

  6 AS OF THIS WRITING, THE MINIMUM CLEARANCE REQUIRED BY U.S. NATIONAL ELECTRIC CODES, FROM ELECTRIC BOX TO ANY OBJECT IS:

  36 [914] IF OBJECT IS AN UNGROUNDED (INSULATED) WALL

  42 [1067] IF OBJECT IS A GROUNDED WALL (ie. BARE CONCRETE, BRICK, ETC.)

  48 [1219] IF OBJECT IS ANY LIVE PART.

  CHECK LOCAL ELECTRIC CODES FOR FURTHER RESTRICTIONS.

  5 CUSTOMER TO SUPPLY CIRCUIT BREAKER OR FUSED BRANCH CIRCUIT DISCONNECT (SAFETY) SWITCHES WITH LAG TYPE FUSES FROM POWER SOURCE TO MACHINE. A SEPARATE GROUND WIRE MUST BE CONNECTED FROM DISCONNECT TO EQUIPMENT.

  4 BASELINE "Z" IS THE SAME FOR ALL MILNOR MACHINES AND IS SHOWN ON ALL DIMENSIONAL DRAWINGS. THE DISTANCE BETWEEN BASELINE "Z" AND THE FINISHED FLOOR MAY VARY (WITH CHANGES IN FLOOR HEIGHT) AS REQUIRED TO INSURE THAT BASELINE "Z" IS HORIZONTAL AND ALL COMPONENTS REQUIRING GROUT ARE SET ON A MINIMUM 1" [25] THICK GROUT BED.
- USE ME-ERENCE LINES "X", "Y", AND "X" TO LOCATE ALL SERVICE CONNECTIONS.

  NUMBERS IN BRACKETS [] DENOTE DIMENSIONS IN MILLIMETERS.

  ALL DIMENSIONS SHOWN ARE APPROXIMATE, SUBJECT TO NORMAL MANUFACTURING TOLERANCES, AND TO OCCASIONAL CHANGES WITHOUT NOTICE THROUGH REDESIGN AND/OR RELOCATION OF COMPONENTS, ET. DO NOT USE FOR CONSTRUCTION UNLESS CERTIFIED, AND IN NO EVENT PRE-PIPE CLOSER THAN FIVE FEET FROM MACHINE, FACTORY MUST BE CONSULTED FOR DIMENSIONS IF MACHINE IS TO BE MOVED THROUGH NARROW OR LOW CORRIDORS OR OPENINGS.

MOST REGULATORY AUTHORITIES (INCLUMING OSHA IN THE USA) HOLD THE OWNER/USER ULTIMATELY RESPONSIBLE TO MAINTAIN A SAFE WORKING ENVIRONMENT. ACCORDINGLY, THE WORKEY USER MUST RECOGNIZE ALL FORESEEABLE SAFETY HAZARDS, FURNISH SAFETY INSTRUCTIONS AND GUIDANCE TO ALL PERSONNEL WHO MAY COME IN CONTACT WITH THE INSTALLATION, AND PROVIDE ALL NECESSARY ADDITIONAL SAFETY GUARDS, FERCES, RESTRAINTS, DEVICES, ETC., NOT FURNISHED BY THE EQUIPMENT MANUFACTURER OR VENDOR.

THE FLOOR AND/OR OTHER SUPPORT COMPONENTS MUST HAVE SUFFICIENT STRENGTH AND RIGIDITY WITH DUE CONSIDERATION FOR NATURAL OR RESONANT FREQUENCY THEREOF) TO WITHSTAND THE FULLY LOADED WEIGHT OF THE MACHINE INCLUDING THE GOODS, THE WATER, AND ANY REPEATED SINUSOIDAL (ROTATING) FORCE GENERATED DURING ITS OPERATION. WRITE THE FACTORY FOR ADDITIONAL MACHINE DATA FOR USE BY A COMPETENT SOIL AND/OR STRUCTURAL ENGINEER.

36026X8J, 36026X8R



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PELLERIN MILNOR CORPORATION
P.O. Box 400 Kenner, LA 70063, USA, Phone 504/467–9591,
FAX 504/468–3094, Email: milnorinfo@milnor.com