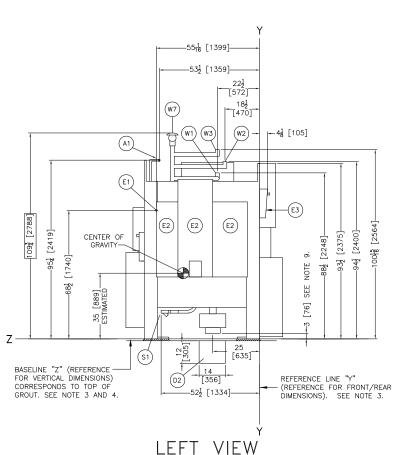
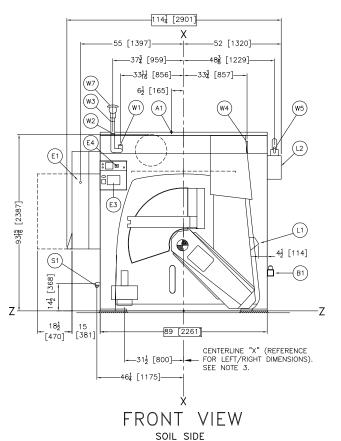
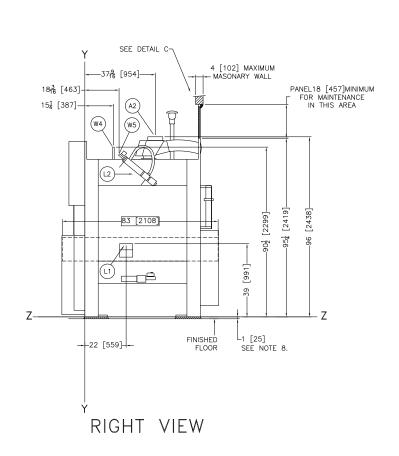


FOUNDATION PLAN







W4 COOL DOWN INLET 1 1/4" NPT PTIONAL THIRD WATER INLET CONNECTION 2" NPT COLD WATER INLET CONNECTION 2" NPT HOT WATER INLET CONNECTION 2" NPT 1/4" NPT STEAM CONNECTION PERISTALTIC SUPPLY SOAP CHUTE GROUT HOLES 1/16" DIAMETER ALTERNATE ANCHOR BOLT HOLES, IF (F2 S INACCESSIBLE 1/16" DIAMETER ANCHOR BOLT HOLES, USE MINIMUM 5/8" X 6" BOLTS MINIMUM. (1) BOLT PER PAD MINIMUM. OUNDATION BASE PADS, 4 PLACES REAR CONTROLS EMERGENCY STOR MilTouch-EX ™ TOUCH SCREEN CONTROLLER HIGH VOLTAGE CONTROL BOXES MAIN ELECTRICAL CONNECTION SINGLE DRAIN TROUGH DRAIN 8" DIAMETER DRAIN VALVE BRAKE AIR CYLINDER STAPHAIRTROI COMPRESSED AIR INLET 1/4" NPT LEGEND

PTIONAL VACUUM BREAKER

HOT WATER INLET FOR PERISTALTIC 1/2" NPT

## NOTES

- I SHIM TO LEVEL THE MACHINE AND ALLOW FOR 1" [25] MINIMUM GROUT. ANCHOR WITH ONE ANCHOR BOLT PER PAD, MINIMUM. USE  $5/8^{\circ}$  X  $6^{\circ}$  BOLTS, MINIMUM. SEE INSTALLATION MAINTENANCE MANUAL FOR FURTHER INSTRUCTIONS.
- 0 "STEAM HAMMER", CAUSED BY WET STEAM OR CONDENSATION, MAY BE PREVENTED BY INSTALLING A TRAP IMMEDIATELY BEFORE THE STEAM VALVE.
- 9 DRAIN VALVE MAY MOVE  $\pm$  1-1/2 [38] IN ANY DIRECTION DURING OPERATION AND MUST NOT BE RIGIDLY CONNECTED TO DRAIN.
- SHADED AREA ARE BASE PLATES WHICH MUST BE CONTINUOUSLY SUPPORTED ON 1"[25] THICK GROUT. ALSO, THIS 1"[25] OF GROUT IS NECESSARY TO INSURE THE STAPH GUARD BRAKE WILL NOT HIT THE FLOOR.

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  6 AS OF THIS WRITING, THE MINIMUM CLEARANCE REQUIRED BY U.S. NATIONAL ELECTRIC COODES, FROM ELECTRIC BOX TO ANY OBJECT IS:

  36 [914] IF OBJECT IS AN UNGROUNDED (INSULATED) WALL.
  42 [1067] IF OBJECT IS A GROUNDED WALL (II.E. BARE CONCRETE, BRICK, ETC.)
  48 [1219] IF OBJECT IS ANY LIVE PART.
  CHECK LOCAL ELECTRIC CODES FOR FURTHER RESTRICTIONS.

  5 CUSTOMER TO SUPPLY CIRCUIT BREAKER OR FUSED BRANCH CIRCUIT DISCONNECT (SAFETY) SWITCHES WITH LAG TYPE FUSES FROM POWER SOURCE TO MACHINE. A SEPARATE GROUND WIRE MUST BE CONNECTED FROM DISCONNECT TO EQUIPMENT.

  4 BASELINE "Z" IS THE REFERENCE FOR ALL VERTICAL DIMENSIONS. ON MACHINES WITH HIF WED BASE PADS, BASELINE "Z" CORRESPONDS TO THE BOTTOM OF THE BASE PAD. ON MACHINES WITH ADJUSTED SO THAT THE MACHINE IS AT ITS MINIMUM ACCEPTABLE HEIGHT, ON TRAVERSION SHUTTLES, BASELINE "Z" CORRESPONDS TO THE BOTTOM OF THE BOTTOM FITH SOURCE SHUTTLES, BASELINE "Z" CORRESPONDS TO THE BOTTOM OF THE BOTTOM OF THE BOTTOM FITH SOURCE SHUTTLES, BASELINE "Z" CORRESPONDS TO THE BOTTOM OF THE BOTTOM FITH SOURCE SHUTTLES, BASELINE "Z" AND THE FINISHED FLOOR WILL VARY AS REQUIRED TO ENSURE BASELINE "Z" AND THE FINISHED FLOOR WILL VARY AS REQUIRED TO ENSURE BASELINE "Z" AND THE FINISHED FLOOR WILL VARY AS REQUIRED TO ENSURE BASELINE "Z" SOURCEONTS.
- THICK GROUT BED.

  3 USE REFERENCE LINES "X", "Y", AND "Z" TO LOCATE ALL SERVICE CONNECTIONS.

  2 NUMBERS IN BRACKETS [] DENOTE DIMENSIONS IN MILLIMETERS.

  1 ALL DIMENSIONS SHOWN ARE APPROXIMATE, SUBJECT TO NORMAL MANUFACTURING TOLERANCES, AND TO OCCASIONAL CHANGES WITHOUT NOTICE THROUGH REDESIGN AND/OR REDCATION OF COMPONENTS, ETC. DO NOT USE FOR CONSTRUCTION UNLESS CERTIFIED, AND IN NO EVENT PRE-PIPE CLOSER THAN FIVE FEET FROM MACHINE, FACTORY MUST BE CONSULTED FOR DIMENSIONS IF MACHINE IS TO BE MOVED THROUGH NARROW OR LOW CORRIDORS OR OPENINGS.

MOST REGULATORY AUTHORITIES (INCLUDING OSHA IN THE USA) HOLD THE OWNER/USER ULTIMATELY RESPONSIBLE TO MAINTAIN A SAFE WORKING ENVIRONMENT. ACCORDINGLY, THE OWNER/USER MUST RECOGNIZE ALL FORESEESABLE SAFETY HAZARDS, FURNISH SAFETY INSTRUCTIONS AND GUIDANCE TO ALL PERSONNEL WHO MAY COME IN CONTACT WITH THE INSTRUCTION, AND PROVIDE ALL NECESSARY ADDITIONAL SAFETY GUARDS, FENCES, RESTRAINTS, DEVICES, ETC., NOT FURNISHED BY THE EQUIPMENT MANUFACTURER OR VENDOR.

MANUFACTURER OR VENDOR.

ATTENTION

THE FLOOR AND/OR OTHER SUPPORT COMPONENTS MUST HAVE SUFFICIENT STRENGTH (AND RIGIDITY WITH DUE CONSIDERATION FOR NATURAL OR RESONANT FREGUENCY THEREOF) TO WITHSTAND THE FULLY LOADED WEIGHT OF THE MACHINE INCLUDING THE GOODS, THE WATER, AND ANY REPEATED SINUSOIDAL (ROTATING) FORCE GENERATED DURING ITS OPERATION, WRITE THE FACTORY FOR ADDITIONAL MACHINE DATA FOR USE BY A COMPETENT SOIL AND/OR STRUCTURAL ENGINEER.

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