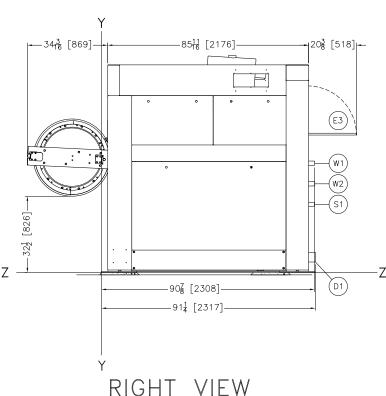


FOUNDATION PLAN



W.5	OPTIONAL THIRD (REUSE) WATER INLET, 1-1/2" NPT
	CONNECTION
W2	COLD WATER INLET, 1-1/2" NPT CONNECTION
W1	HOT WATER INLET, 1-1/2" NPT CONNECTION
S1	OPTIONAL STEAM, 1-1/4" NPT CONNECTION, Y-STRAINER
	REMOVED FOR SHIPPING, MUST BE ADDED AT INSTALLATION.
L3	ADDITIONAL LIQUID SUPPLY INLETS FOR 15 PORT PERISTALTIC
	MWF125Z7 MODEL ONLY.
L2	STANDARD LIQUID SUPPLY INLETS, SEE NOTE 10.
L1	STANDARD SOAP CHUTE
F4	DRAIN HOLES
F2	(4) 1-1/16"[27] DIAMETER ANCHOR BOLT HOLES, USE
	5/8" X 6" BOLTS MINIMUM.
F1	BASEPADS, 6 PLACES, SEE NOTE 8.
E3	MICROPROCESSOR CONTROL BOX
E2	E-P Plus ® Controller - MWF125J7 MODELS,
	MilTouch ™ Controller - MWF125Z7 MODELS
E1	MAIN ELECTRICAL CONNECTION
D1	DRAIN TO REAR, AIR OPERATED, 4"(102) DIAMETER PIPE
	SOCKET JOINT
A1	MAIN AIR, 1/4" NPT CONNECTION
ITEM	LEGEND

WZ ODTIONAL THIRD (DELICE) WATER INLET 1 1/2" NOT

- 12"[305] MINIMUM CLEARANCE IS RECOMMENDED FOR SERVICE TO MACHINE ON SIDES NOT REQUIRING OPERATOR ACCESS. 16"[406] MINIMUM IS RECOMMENDED FO OPERATOR ACCESS TO SOAP SUPPLY. SEE LOCAL ELECTRIC CODES FOR REQUIRED CLEARANCES.
- 10 STANDARD LIQUID SUPPLY INLETS COMES WITH THREE SETS OF FIVE FITTINGS. ONE SET OF 3/8" FITTINGS, ONE SET OF 1/2" FITTINGS, AND ONE SET OF PLUGS WHICE ARE SHIPPED ON MACHINE.

 9 SHIM TO LEVEL THE MACHINE AND ALLOW FOR 1" [25] MINIMUM GROUT. ANCHOR ALL LABELED ANCHOR BOLT HOLES, USE 5/8" X 6" BOLTS, MINIMUM. SEE INSTALLATION MAINTENANCE MANUAL FOR FURTHER INSTRUCTIONS.

 8 SHADED AREA DEMOTES BASE PADS WHICH MUST BE CONTINUOUSLY SUPPORT.

- 7 DO NOT PRE-PIPE ANY CLOSER THAN 60 [1524].

- O NOT PRE-PIPE ANY CLOSER THAN 60 [1524].

 6 AS OF THIS WRITING, THE MINIMUM CLEARANCE REQUIRED BY U.S. NATIONAL ELECTRIC CODES, FROM LECTRIC BOX TO ANY OBJECT IS:
 3.6 [914] IF OBJECT IS AN UNGROUNDED (INSULATED) WALL.
 4.2 [1067] IF OBJECT IS AN UNGROUNDED (INSULATED) WALL.
 4.8 [1219] IF OBJECT IS ANY LIVE PART.
 CHECK LOCAL ELECTRIC CODES FOR FURTHER RESTRICTIONS.
 5 CUSTOMER TO SUPPLY CIRCUIT BREAKER OR FUSED BRANCH CIRCUIT DISCONNECT (SAFETY) SWITCHES WITH LAG TYPE FUSES FROM POWER SOURCE TO MACHINE. A SEPARATE GROUND WIRE MUST BE CONNECTED FROM DISCONNECT TO EQUITMENT.
 4 BASELINE "Z" IS THE SAME FOR ALL MILNOR MACHINES AND IS SHOWN ON ALL DIMENSIONAL DRAWINGS. THE DISTANCE BETWEEN BASELINE "Z" AND THE FINISHED FLOOR MAY VARY (WITH CHANGES IN FLOOR HEIGHT) AS REQUIRED TO INSURE THAT BASELINE "Z" IS THE SAME FOR ALL MILNOR MICHINES AND IS SHOWN ON ALL DIMENSIONAL DRAWINGS. THE DISTANCE BETWEEN BASELINE "Z" IS AND SCONTAGE TO SHOW AND ALL COMPONENTS REQUIRING GROUT ARE SET ON A MINIMUM 1" [25] THICK GROUT BED.
 3 USE REFERENCE LINES "X", "Y", AND "Z" TO LOCATE ALL SERVICE CONNECTIONS.
 2 NUMBERS IN BRACKETS [] DENOTE DIMENSIONS IN MILLIMETERS.
 1 ALL DIMENSIONS SHOWN ARE APPROXIMATE, SUBJECT TO NORMAL MANUFACTURING TOLERANCES, AND TO OCCASIONAL CHANGES WITHOUT NOTICE THROUGH REDESIGN AND/OR RELOCATION OF COMPONENTS, ECT. DO NOT USE FOR CONSTRUCTION MACHINE. FACTORY MUST BE CONSULTED FOR DIMENSIONS IF MACHINE IS TO BE MOVED THROUGH NARROW OR LOW CORRIDORS OR OPENINGS.

MOST RECULATORY AUTHORITIES (INCLUDING OSHA IN THE USA) HOLD THE OWNER/USER ULTIMATELY RESPONSIBLE TO MAINTAIN A SAFE WORKING ENVIRONMENT. ACCORDINGLY, THE OWNER/USER MUST RECOGNIZE ALL FORESEABLE SAFETY HAZARDS, FURNISH SAFETY INSTRUCTIONS AND GUIDANCE TO ALL PERSONNEL WHO MAY COME IN CONTACT WITH THE INSTRUCTIONS AND GUIDANCE TO ALL PERSONNEL WHO MAY COME IN CONTACT WITH THE INSTRUCTIONS AND GUIDANCE TO ALL PERSONNEL WHO MAY COME IN CONTACT WITH THE INSTRUCTIONS AND GUIDANCE TO ALL PERSONNEL WHO MAY COME IN CONTACT WITH THE INSTRUCTIONS AND GUIDANCE TO ALL PERSONNEL WHO MAY COME IN CONTACT WITH THE INSTRUCTIONS AND GUIDANCE TO ALL PERSONNEL WHO MAY COME IN CONTACT WITH THE INSTRUCTION OF THE PROVIDE ALL NECESSARY ADDITIONAL SAFETY GUIPAGN, PENCES, RESTRAINTS, DEVICES, ETC., NOT FURNISHED BY THE EQUIPMENT MANUFACTURER OR VENDOR.

MANDEACTURER OR VENDOR:

ATTENTION

THE FLOOR AND/OR OTHER SUPPORT COMPONENTS MUST HAVE SUFFICIENT STRENGTH (AND RIGIDITY WITH DUE CONSIDERATION FOR NATURAL OR RESONANT FREQUENCY THEREOF) TO WITHSTAND THE FULLY LOADED WEIGHT OF THE MACHINE INCLUDING THE GOODS, THE WATER, AND ANY REPEATED SINUSOIDAL (ROTATING) FORCE GENERATED DURING ITS OPERATION. WHITE THE FACTORY FOR ADDITIONAL MACHINE DATA FOR USE BY A COMPETENT SOIL AND/OR STRUCTURAL ENGINEER.

MWF125J7, MWF125Z7



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