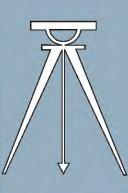
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## Installation

## **Membrane Press**



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## Table of Contents MPIPRESSAE/19193A

Page	Description	Document
1	Limited Standard Warranty	BMP720097/2019036
2	How to Get the Necessary Repair Components	BIUUUD19/20081231
3	Trademarks	BNUUUU02/2017285A
4	Safety—Two Stage Membrane Press	BIUUUS27P2/20051111
9	How To Use the Red Safety Support(s) for Maintenance	BIUUUS06P2/20160823
11	Proximity Safeguarding for Automatic Shuttle Conveyors	BISUUI01/20171205
15	Glossary of Tag Illustrations - Press	MSIUEPTGAE/199449BV
21	1. Installation	
22	Attention Installers! Press, Tunnel Installation	B2T2010023/2019193A
23	Handling a Membrane Press	MSIN0907AE/199449AV
24	Press Level and Alignment Requirements	MSIND418AE/199449AV
27	Service Connections & Adjustments for the Membrane Press	MSIND420AE/199615AV
32	Torque Requirements for Fasteners	BIUUUM04/20180109
41	2. Dimensional Drawings	
43	Dimensional Drawing - MP2501CL, MP2501R	BDMP25CLCE/2015445D
45	Dimensional Drawing - MP2501CR, MP2501L	BDMP25CRCE/2015445D
46	Dimensional Drawing - MP2501CL,CR,L,R Options	BDMP25OPCE/2015445D
47	Dimensional Drawing - MP2601 & MP2605 CR/CL/R/L	BDMP2601AE/2003414D

## PELLERIN MILNOR CORPORATION LIMITED STANDARD WARRANTY

We warrant to the original purchaser that MILNOR machines including electronic hardware/software (hereafter referred to as "equipment"), will be free from defects in material and workmanship for a period of one year from the date of shipment (unless the time period is specifically extended for certain parts pursuant to a specific MILNOR published extended warranty) from our factory with no operating hour limitation. This warranty is contingent upon the equipment being installed, operated and serviced as specified in the operating manual supplied with the equipment, and operated under normal conditions by competent operators.

Providing we receive written notification of a warranted defect within 30 days of its discovery, we will—at our option—repair or replace the defective part or parts, EX Factory (labor and freight specifically NOT included). We retain the right to require inspection of the parts claimed defective in our factory prior to repairing or replacing same. We will not be responsible, or in any way liable, for unauthorized repairs or service to our equipment, and this warranty shall be void if the equipment is tampered with, modified, or abused, used for purposes not intended in the design and construction of the machine, or is repaired or altered in any way without MILNOR's written consent.

Parts damaged by exposure to weather, to aggressive water, or to chemical attack are not covered by this warranty. For parts which require routine replacement due to normal wear—such as gaskets, contact points, brake and clutch linings, belts, hoses, and similar parts—the warranty time period is 90 days.

We reserve the right to make changes in the design and/or construction of our equipment (including purchased components) without obligation to change any equipment previously supplied.

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WE NEITHER ASSUME, NOR AUTHORIZE ANY EMPLOYEE OR OTHER PERSON TO ASSUME FOR US, ANY OTHER RESPONSIBILITY AND/OR LIABILITY IN CONNECTION WITH THE SALE OR FURNISHING OF OUR EQUIPMENT TO ANY BUYER.

BIUUUD19 (Published) Book specs- Dates: 20081231 / 20081231 / 20081231 Lang: ENG01 Applic: UUU

## How to Get the Necessary Repair Components



This document uses Simplified Technical English. Learn more at http://www.asd-ste100.org.

You can get components to repair your machine from the approved supplier where you got this machine. Your supplier will usually have the necessary components in stock. You can also get components from the Milnor<sup>®</sup> factory.

Tell the supplier the machine model and serial number and this data for each necessary component:

- The component number from this manual
- The component name if known
- The necessary quantity
- The necessary transportation requirements
- If the component is an electrical component, give the schematic number if known.
- If the component is a motor or an electrical control, give the nameplate data from the used component.

To write to the Milnor factory:

Pellerin Milnor Corporation Post Office Box 400 Kenner, LA 70063-0400 UNITED STATES

Telephone: 504-467-2787 Fax: 504-469-9777 Email: parts@milnor.com

- End of BIUUUD19 -

## Trademarks

BNUUUU02.R01 0000158093 A.2 7/13/17 1:11 PM Released

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AutoSpot <sup>TM</sup>	GreenTurn™	Milnor®	PulseFlow®
CBW®	GreenFlex <sup>™</sup>	MilMetrix®	PurePulse®
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E-P Express®	Linear Costa Master <sup>TM</sup>	MilTouch-EX <sup>™</sup>	RecircONE®
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E-P Plus®	Mentor®	MultiTrac <sup>™</sup>	SmoothCoil™
Gear Guardian®	Mildata®	PBW™	Staph Guard®

End of document: BNUUUU02

BIUUUS27 (Published) Book specs- Dates: 20051111 / 20051111 / 20060323 Lang: ENG01 Applic: PP2

## Safety—Two Stage Membrane Press

1. General Safety Requirements—Vital Information for Management Personnel [Document BIUUUS04]

Incorrect installation, neglected preventive maintenance, abuse, and/or improper repairs, or changes to the machine can cause unsafe operation and personal injuries, such as multiple fractures, amputations, or death. The owner or his selected representative (owner/user) is responsible for understanding and ensuring the proper operation and maintenance of the machine. The owner/user must familiarize himself with the contents of all machine instruction manuals. The owner/user should direct any questions about these instructions to a Milnor® dealer or the Milnor® Service department.

Most regulatory authorities (including OSHA in the USA and CE in Europe) hold the owner/user ultimately responsible for maintaining a safe working environment. Therefore, the owner/user must do or ensure the following:

- recognize all foreseeable safety hazards within his facility and take actions to protect his personnel, equipment, and facility;
- work equipment is suitable, properly adapted, can be used without risks to health or safety, and is adequately maintained;
- where specific hazards are likely to be involved, access to the equipment is restricted to those employees given the task of using it;
- only specifically designated workers carry out repairs, modifications, maintenance, or servicing;
- information, instruction, and training is provided;
- workers and/or their representatives are consulted.

Work equipment must comply with the requirements listed below. The owner/user must verify that installation and maintenance of equipment is performed in such a way as to support these requirements:

- control devices must be visible, identifiable, and marked; be located outside dangerous zones; and not give rise to a hazard due to unintentional operation;
- control systems must be safe and breakdown/damage must not result in danger;
- work equipment is to be stabilized;
- protection against rupture or disintegration of work equipment;
- guarding, to prevent access to danger zones or to stop movements of dangerous parts before the danger zones are reached. Guards to be robust; not give rise to any additional hazards; not be easily removed or rendered inoperative; situated at a sufficient distance from the danger zone; not restrict view of operating cycle; allow fitting, replacing, or maintenance by restricting access to relevant area and without removal of guard/protection device;
- suitable lighting for working and maintenance areas;
- maintenance to be possible when work equipment is shut down. If not possible, then protection measures to be carried out outside danger zones;
- work equipment must be appropriate for preventing the risk of fire or overheating; discharges of gas, dust, liquid, vapor, other substances; explosion of the equipment or substances in it.

- 1.1. Laundry Facility—Provide a supporting floor that is strong and rigid enough to support–with a reasonable safety factor and without undue or objectionable deflection–the weight of the fully loaded machine and the forces transmitted by it during operation. Provide sufficient clearance for machine movement. Provide any safety guards, fences, restraints, devices, and verbal and/or posted restrictions necessary to prevent personnel, machines, or other moving machinery from accessing the machine or its path. Provide adequate ventilation to carry away heat and vapors. Ensure service connections to installed machines meet local and national safety standards, especially regarding the electrical disconnect (see the National Electric Code). Prominently post safety information, including signs showing the source of electrical disconnect.
- **1.2. Personnel**—Inform personnel about hazard avoidance and the importance of care and common sense. Provide personnel with the safety and operating instructions that apply to them. Verify that personnel use proper safety and operating procedures. Verify that personnel understand and abide by the warnings on the machine and precautions in the instruction manuals.
- **1.3. Safety Devices**—Ensure that no one eliminates or disables any safety device on the machine or in the facility. Do not allow machine to be used with any missing guard, cover, panel or door. Service any failing or malfunctioning device before operating the machine.
- 1.4. Hazard Information—Important information on hazards is provided on the machine safety placards, in the Safety Guide, and throughout the other machine manuals. Placards must be kept clean so that the information is not obscured. They must be replaced immediately if lost or damaged. The Safety Guide and other machine manuals must be available at all times to the appropriate personnel. See the machine service manual for safety placard part numbers. Contact the Milnor Parts department for replacement placards or manuals.
- **1.5. Maintenance**—Ensure the machine is inspected and serviced in accordance with the norms of good practice and with the preventive maintenance schedule. Replace belts, pulleys, brake shoes/disks, clutch plates/tires, rollers, seals, alignment guides, etc. before they are severely worn. Immediately investigate any evidence of impending failure and make needed repairs (e.g., cylinder, shell, or frame cracks; drive components such as motors, gear boxes, bearings, etc., whining, grinding, smoking, or becoming abnormally hot; bending or cracking of cylinder, shell, frame, etc.; leaking seals, hoses, valves, etc.) Do not permit service or maintenance by unqualified personnel.
  - Safety Alert Messages—Internal Electrical and Mechanical Hazards [Document BIUUUS11] The following are instructions about hazards inside the machine and in electrical enclosures.



**WARNING 1**: **Electrocution and Electrical Burn Hazards**—Contact with electric power can kill or seriously injure you. Electric power is present inside the cabinetry unless the main machine power disconnect is off.

- Do not unlock or open electric box doors.
- Do not remove guards, covers, or panels.
- Do not reach into the machine housing or frame.
- Keep yourself and others off of machine.
- Know the location of the main machine disconnect and use it in an emergency to remove all electric power from the machine.



**WARNING 2**: **Entangle and Crush Hazards**—Contact with moving components normally isolated by guards, covers, and panels, can entangle and crush your limbs. These components move automatically.

- Do not remove guards, covers, or panels.
- Do not reach into the machine housing or frame.
- Keep yourself and others off of machine.
- Know the location of all emergency stop switches, pull cords, and/or kick plates and use them in an emergency to stop machine motion.



**WARNING 3**: **Crush and Entrap Hazards**—The main bell will crush your body or limbs if it descends while you are under it. The tamper can crush or entrap you if it descends while you are under it. Bell and tamper can descend with power off or on.

- Do not reach into the machine housing or frame.
- Use the factory supplied gaff-hook to move objects inside the housing.

## 3. Safety Alert Messages—External Mechanical Hazards [Document BIUUUS12]

The following are instructions about hazards around the front, sides, rear or top of the machine.



**WARNING 4**: **Crush Hazards**—Spaces between the press and the receiving conveyor can close and crush or pinch your limbs. The sled extends to discharge goods onto the receiving conveyor (COINC) and some COINCS pivot to discharge.

- Do not reach into the machine housing or frame.
- Keep yourself and others clear of movement areas and paths.

## 4. Safety Alert Messages—Unsafe Conditions [Document BIUUUS14]

## 4.1. Damage and Malfunction Hazards



4.1.1. Hazards Resulting from Inoperative Safety Devices

**WARNING 5**: **Multiple Hazards**—Operating the machine with an inoperative safety device can kill or injure personnel, damage or destroy the machine, damage property, and/or void the warranty.

• Do not tamper with or disable any safety device or operate the machine with a malfunctioning safety device. Request authorized service.



**WARNING 6**: Electrocution and Electrical Burn Hazards—Electric box doors— Operating the machine with any electric box door unlocked can expose high voltage conductors inside the box.



• Do not unlock or open electric box doors.

**WARNING 7**: Entangle and Crush Hazards—Guards, covers, and panels—Operating the machine with any guard, cover, or panel removed exposes moving components.

• Do not remove guards, covers, or panels.

4.1.2. Hazards Resulting from Damaged Mechanical Devices



WARNING 8: Multiple Hazards—Operating a damaged machine can kill or injure personnel, further damage or destroy the machine, damage property, and/or void the warranty.
Do not operate a damaged or malfunctioning machine. Request authorized service.

## 4.2. Careless Use Hazards

4.2.1. Careless Operation Hazards—Vital Information for Operator Personnel (see also operator hazards throughout manual)



**WARNING 9**: **Multiple Hazards**—Careless operator actions can kill or injure personnel, damage or destroy the machine, damage property, and/or void the warranty.

- Do not tamper with or disable any safety device or operate the machine with a malfunctioning safety device. Request authorized service.
- Do not operate a damaged or malfunctioning machine. Request authorized service.
- Do not attempt unauthorized servicing, repairs, or modification.
- Do not use the machine in any manner contrary to the factory instructions.
- Use the machine only for its customary and intended purpose.
- Understand the consequences of operating manually.



**CAUTION** 10: Goods Damage and Wasted Resources—Entering incorrect cake data causes improper processing, routing, and accounting of batches.

- Understand the consequences of entering cake data.
- 4.2.2. Careless Servicing Hazards—Vital Information for Service Personnel (see also service hazards throughout manuals)



**WARNING** 11: Electrocution and Electrical Burn Hazards—Contact with electric power can kill or seriously injure you. Electric power is present inside the cabinetry unless the main machine power disconnect is off.

- Do not service the machine unless qualified and authorized. You must clearly understand the hazards and how to avoid them.
- Abide by the current OSHA lockout/tagout standard when lockout/tagout is called for in the service instructions. Outside the USA, abide by the OSHA standard in the absence of any other overriding standard.



**WARNING 12**: **Entangle and Crush Hazards**—Contact with moving components normally isolated by guards, covers, and panels, can entangle and crush your limbs. These components move automatically.

- Do not service the machine unless qualified and authorized. You must clearly understand the hazards and how to avoid them.
- Abide by the current OSHA lockout/tagout standard when lockout/tagout is called for in the service instructions. Outside the USA, abide by the OSHA standard in the absence of any other overriding standard.



**WARNING** 13: Crush Hazards—The main bell will crush your body or limbs if it descends while you are under it. The tamper can crush or entrap you if it descends while you are under it. Bell and tamper can descend with power off or on.

• Secure both red safety stands in accordance with the instructions furnished, then lock out

and tag out power at the main machine disconnect before working under the bell.

• Shut off air pressure to the tamper and brace it with wood blocking if you must work with any part of your body under the tamper.

— End of BIUUUS27 —

BIUUUS06P2 (Published) Book specs- Dates: 20160823 / 20160823 / 20160823 Lang: ENG01 Applic: PP2

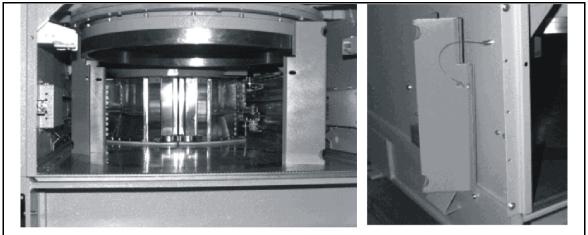
## How To Use the Red Safety Support(s) for Maintenance

## 1. What Safety Supports are Provided and Why

These machines are provided with two safety stands. After the main bell is raised, the stands are placed under the bell.

Use the safety support(s) whenever the maintenance to be performed requires you to place any part of your body in or near the path of the vertically moving portion of the machine. When not in use, stow the safety supports as explained herein.

## Figure 1: Safety Stands for 2-station Press Models (deployed shown at left, stowed shown at right)





**WARNING** 1: Crush Hazard—The safety stands provide protection against the un-powered descent of the bell during maintenance in the event of a failure of the up locks. They are not intended to restrain the bell from coming down under power.

- Never work in or near the path of the vertically moving portion of the machine unless the safety supports are deployed and power is locked out/tagged out.
- Do not attempt to rest the bell on the safety stands by lowering it under power. Use care not to manually command the bell down with the supports in place.
- When working near the installed safety stands use care not to knock the stands out of position.
- Maintain the safety support(s) in good condition.
- When not in use, stow these safety components in the location provided on the machine.

## 2. How to Deploy the Safety Support(s)

- 2.1. Put the Machine In Position to Accept the Safety Support(s)—At the controls, use the *Manual* mode to raise the bell.
- **2.2.** Put the Safety Support(s) in Position—Install the stands through the nearest door; do not reach across the bed. Place the safety stands on opposite sides of the bell (180 degrees apart). Under normal conditions, the raised bell is also held up by the pneumatic up locks, even with power and air off. Do not attempt to rest the bell on the safety stands by lowering it under power (even though it may drift down onto the stands).

2.3. Secure the Safety Support(s) and the Machine—Lock out/tag out power to the machine.

- End of BIUUUS06 -

## **Proximity Safeguarding for Automatic Shuttle Conveyors**

**Proximity safeguarding**—a means of preventing personnel from entering the path of a machine, such as an industrial robot, that moves within a large area.

## 1. Applicability

This document-

**applies** to Milnor<sup>®</sup> automated laundering systems with shuttle conveyors that move without operator intervention (automatic operation),

**does** *not* **apply** to shuttles that require operator input continually, such as directing all shuttle movements (manual operation).

## 2. References for Proximity Safeguarding

ANSI Z8.1-2016 "American National Standard for Commercial Laundry and Drycleaning Equipment and Operations - Safety Requirements"

OSHA Standard 29 CFR § 1910.212 "General Requirements for All Machines"

OSHA Directive STD 01-12-002 - Pub 8-1.3 "Guidelines for Robotic Safety"

ANSI/RIA R15.06-2012 "American National Standard for Industrial Robots and Robot Systems- Safety Requirements"

ANSI/ASME B15.1-2000 "Safety Standard for Mechanical Power Transmission Apparatus" OSHA Publication 3067 "Concepts and Techniques of Machine Safeguarding" ISO 10472-1 "Safety Requirements for Industrial Laundry Machinery"

## 3. Hazards To Personnel in Proximity to Shuttle Conveyors

Milnor automated laundering systems use automatic shuttle conveyors to transport goods among the processing machines in the system. Depending on model, an automatic shuttle conveyor may move in any of the following ways, in addition to running its conveyor belt(s):

- It may travel along (traverse) a line of machines (typically dryers).
- Its conveyor bed(s) may ascend and descend (elevate) within the machine frame.
- Its conveyor bed(s) may extend and retract within the machine frame.
- The conveyor bed and frame may pivot.
- Wet goods shuttles have a bucket that elevates and tilts.

These motions pose strike, crush, sever, and entrapment hazards to personnel in proximity to the shuttle. For the safety of personnel, owner/users must provide proximity safeguarding that protects personnel from the moving shuttle.

A common method of proximity safeguarding is safety fencing with interlocked gates that disable the shuttle when a gate is opened. When a shuttle is disabled, this will eventually cause other machines in the system to hold (wait for action from another machine), but it will not necessarily cause them to immediately stop moving. In the case of a tunnel system, the press or centrifugal extractor can pose additional hazards to personnel in proximity to the equipment. **Hence, the safeguards must also disable any presses or extractors.** Tunnels and dryers do not pose a significant hazard to personnel merely because they are in proximity to the equipment, and need not be automatically disabled.



**WARNING** 1: Multiple Hazards—Proximity safeguarding provides only partial protection and only against injury resulting from entering the shuttle path. It is not a substitute for proper lockout/tagout procedures and good safety practices.

- Always lockout/tagout any individual machine (or follow the published maintenance procedures) when performing maintenance or clearing a fault on that machine.
- Ensure that all personnel understand the safeguards and do not attempt to defeat them.
- Inspect safeguards weekly to ensure that they are not mechanically or electrically circumvented.

## 4. How Milnor Accommodates Proximity Safeguarding

Milnor provides connection points on shuttles, presses and centrifugal extractors for interfacing with devices such as gate interlock switches. These connection points are tagged for easy identification. When Milnor provides equipment layout drawings for an automated laundering system, it indicates on the drawing, the perimeter of the shuttle movement area that must be guarded. The following hazard statement is displayed on connection point tags as well as equipment layout drawings prepared by Milnor:



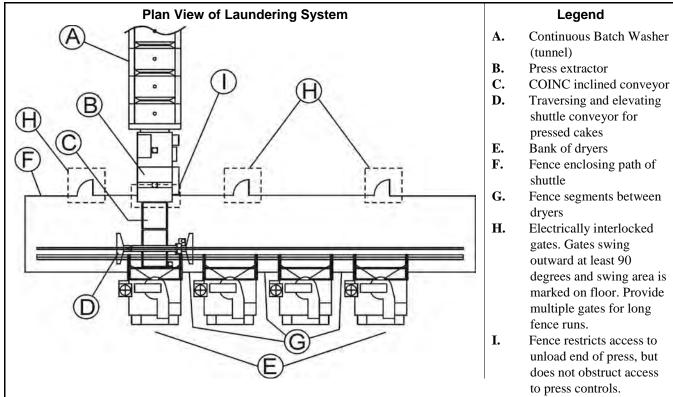
**WARNING 2**: Strike, Crush, Sever, and Entrapment Hazards—Serious bodily injury or death can result to personnel in proximity to machinery/systems that traverse, elevate, extend, pivot, and/or tilt. The following mandatory minimum safety requirements must be installed with the machinery system (local codes may require additional precautions):

- Safety fence enclosing machine movement areas,
- Lockable electrical interlocks on all gates, properly interfaced as shown on machine schematics, to disable machine movement when any gate is opened,
- Signs to alert personnel to these hazards, placed prominently around the fenced area.

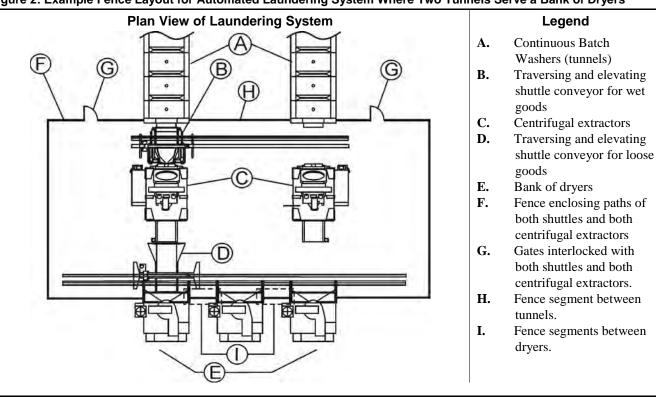
Although the objectives of proximity safeguarding are the same anywhere, design requirements vary with local codes (which occasionally change) and with the plant layout. For this reason, Milnor does not provide detailed designs or materials for proximity safeguarding. If the necessary expertise does not exist within the owner/user's organization, consult appropriate sources such as local engineers or architects specializing in industrial facility design.

## 5. Examples of Safety Fencing With Interlocked Gates

Fencing with interlocked gates like that depicted in Figure 1 and Figure 2, may be used to meet the proximity safeguarding requirement. Should the owner/user choose this method, the following information may be useful. However, this information may not satisfy current or local code requirements. The owner/user must determine its suitability for his particular facility.



### Figure 1: Example Fence Layout for Automated Laundering System Where One Tunnel Serves a Bank of Dryers



## Figure 2: Example Fence Layout for Automated Laundering System Where Two Tunnels Serve a Bank of Dryers

- 5.1. Fence Dimensions—The fence must discourage climbing over and prevent crawling under.
- **5.2. Fence Materials and Setback**—The fence must be constructed of materials and located so as to prevent personnel from reaching through gaps in the fence and contacting the enclosed machinery.
- **5.3. Gates**—Personnel gates must be held firmly closed but permit personnel to easily pass through when necessary. Gates must be equipped with a positive latching arrangement to prevent accidental opening. Adequate floor space must be provided to allow the gate to swing at least 90 degrees when fully open. Gates must open outward; that is, away from the fenced perimeter. The floor must be permanently marked to show the gate's swing area, to discourage obstructing its movement.
- **5.4. Control Circuitry**—All gates must be electrically interlocked with any shuttle conveyors within the fenced area and with any presses or centrifugal extractors that the fence either encloses or intersects. Opening any gate must have the following effects:
  - 1. Shuttle(s), press(es), and/or centrifugal extractor(s) stop moving immediately.
  - 2. An audible alarm sounds.
  - 3. Shuttle(s), press(es), and/or centrifugal extractor(s) cannot be restarted merely by closing the gate(s), but must be restarted at the machine control panel once the gate(s) are closed.

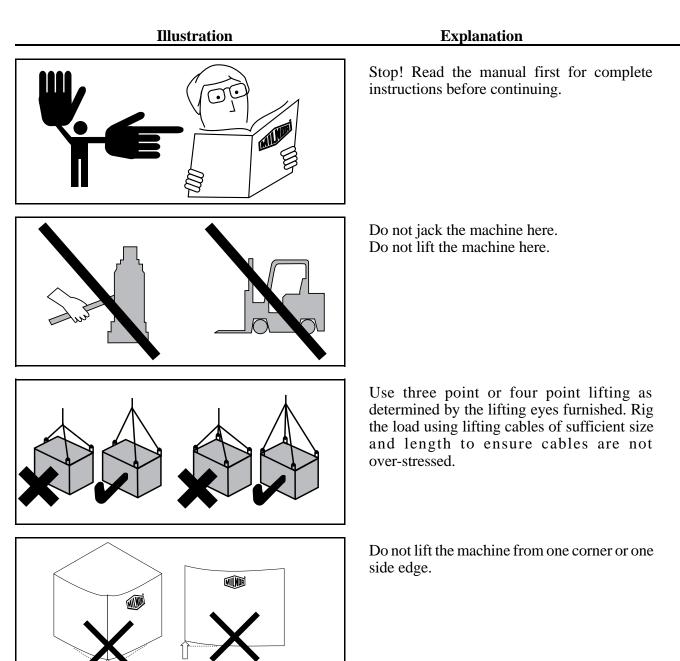
Milnor shuttles, presses and centrifugal extractors provide such functionality when properly interfaced with gate interlock switches.

- **5.5. System Emergency Stop Switches**—The laundry must establish rules and procedures that prohibit personnel from remaining within the fenced area with machine(s) enabled, except in accordance with published maintenance procedures. System emergency stop switches (panic buttons) should be provided inside and outside the fenced perimeter. Emergency stop switches should be located so that personnel anywhere inside the fenced perimeter are only a short distance from a switch, and they should be clearly marked as to their locations and function. Connect switches in series with the gate interlocks so that pressing an emergency stop switch performs the same control function as opening a gate.
- **5.6. Isolating Individual Machine Controls**—The interlock circuitry for each machine must be electrically isolated from that of the other machines. Hence, each gate interlock switch must provide as many pairs of dry contacts as there are machines to interface to. A pair of switch contacts must never be shared by two or more machines.
- **5.7. Recommended Signage**—Safety placards should be posted along the fence and at each gate, alerting personnel to the hazards within. At minimum, the size of lettering and distance between placards should be such that anyone contemplating entering the fenced area will likely see and read the placard first. Wording should be provided in each native language spoken by laundry personnel.

- End of BISUUI01 -

## **Glossary of Tag Illustrations Press**

**MSIUEPTGAE/9449BV** 





Illustration

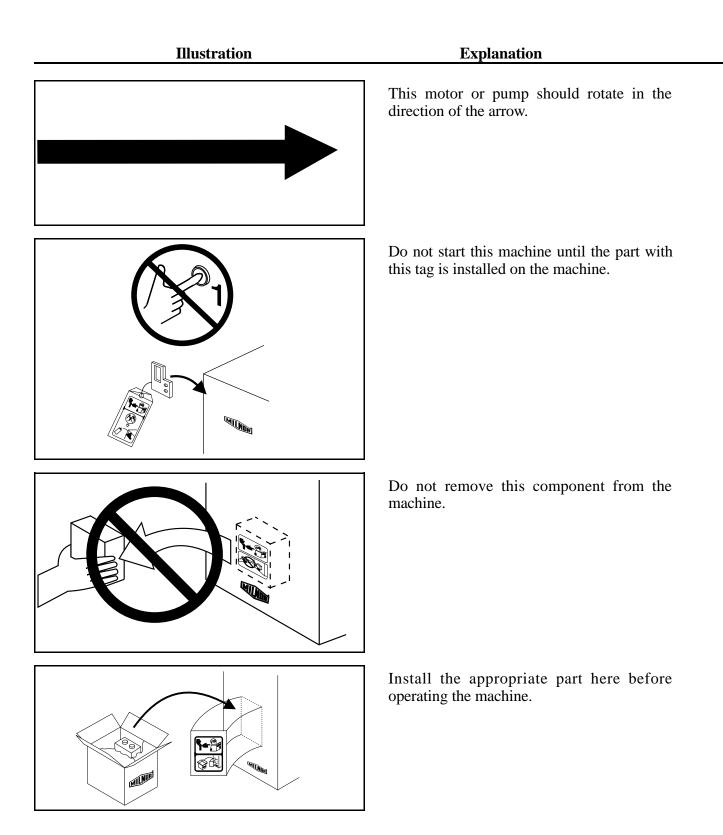
## Explanation

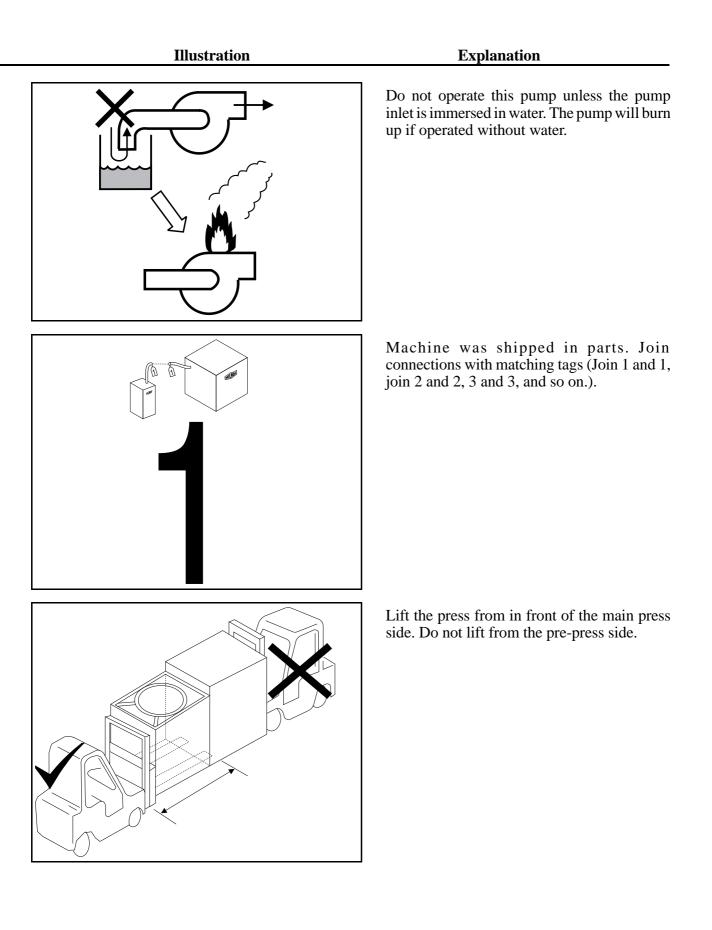
Do not strike machine or components during fork lifting.

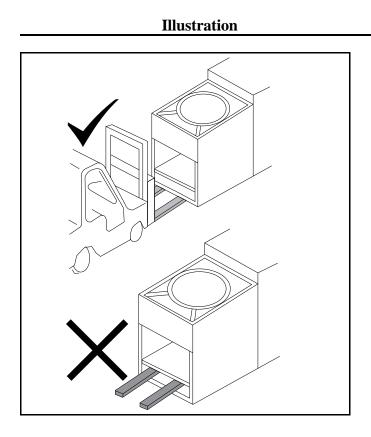
Do not start this machine until the packing materials, lifting brackets, etc. with this tag attached or behind this panel are removed. These materials are painted red. Safety stands or brackets (also painted red) may be provided with this machine. Do not discard safety stands or brackets

Do not step or stand on this machine part.

Maintain a 25 mm. (1") minimum clearance between float clips. Set "low level" so that the bottom of the float is always at least 25mm (1") above the bottom of the float tube.

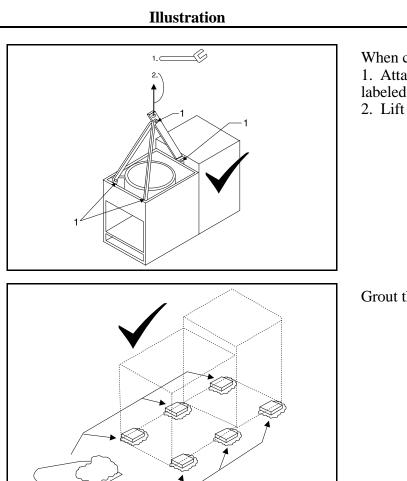






Explanation

Place fork lift blades under the machine. Do not place blades between the machine frame and press bed.



σ

## Explanation

When crain lifting:1. Attach bridle for lifting by securing points labeled 1.2. Lift from point labeled 2.

Grout the press at each of six footpads.

## Installation

## ATTENTION INSTALLERS!

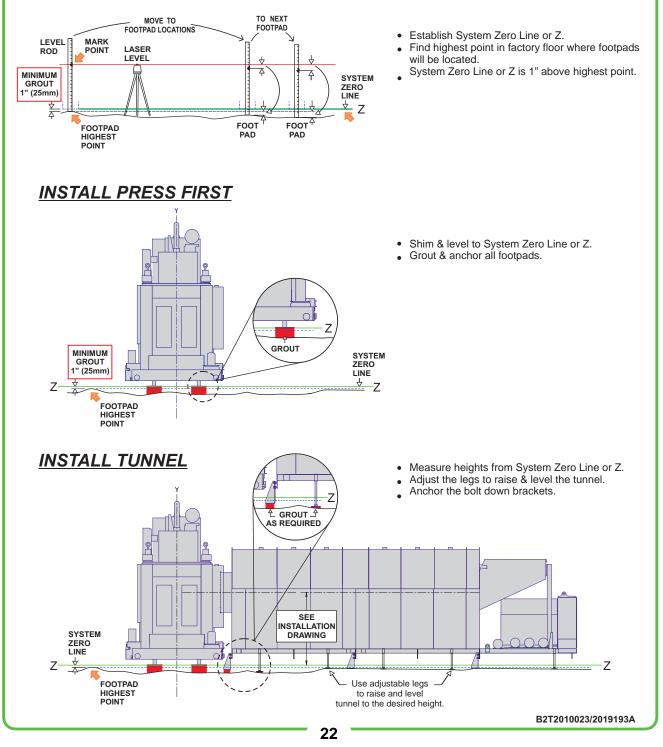


## PRESS MUST BE HIGH ENOUGH

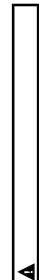
If you set the press at a low area of the floor, you may not have sufficient clearance for the tunnel. It will be necessary to reinstall the press higher

- Establish the System Zero Line or Z.
- Refer to the dimensional drawings of the various machines for required heights.

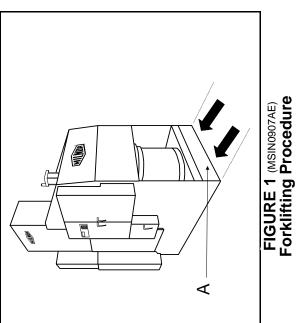
## FLOOR IS UNEVEN

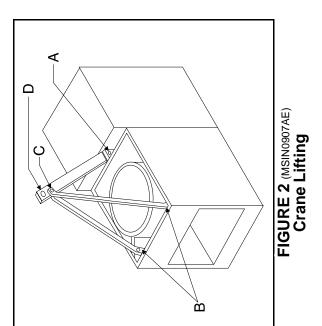


## MSIN0907AE/9449AV (1 of 1)



Remove all packing the secures the pre-press and lifting brackets for shipping before attempting to lift or operate the press.





## Grouting

The press must be grouted at each footpad. Any press installed on terrazzo floor may also require bolting. Consult factory concerning terrazzo floor.

# HANDLING A MEMBRANE PRESS

## **A CAUTION**

## Forklifting

Place forklift completely under the main press side of the machine. Do not insert blades into location A in FIGURE 1. Do not use the rear, bottom corner of the pre-press as a fulcrum. Never forklift from under the pre-press.

## Crane Lifting

Install bridle as shown in FIGURE 2. Reattach center support at point A. (A steel pin and cotter pin are provided. Be sure to secure the pin with the cotter pin.) Tighten bolts at A, B, and C. Remove the cosmetic panel from the main press. Lift from point D. Be careful not to bind hoses or wires when lifting.

MSIND418AE/9449AV

## PRESS LEVEL AND ALIGNMENT REQUIREMENTS

## 



CRUSH HAZARDS—Components such as the tamper and sled can move during installation if not securely blocked. This can crush and entangle limbs and damage the machine.

Do not move, level, or align the press unless moving components are properly blocked.

## **A WARNING A**

Lift the press using only the lifting points provided. (This will lift the pre-press tank first so weight is never imposed on it.)

- ☞ Never lift, jack, or support the press by the pre-press tank.
- Do not put rollers under the pre-press when moving it. Failure to lift the press properly will distort the perforated press bed and void all warranty.

## **Leveling Requirements**

Once the press is in place, the main press bed should be leveled.

- 1. Using a carpenter's level on the bed directly beneath the bell, check the level of the bed under the bell from side to side *and* front to back. See FIGURE 1.
- 2. If the main press is not level, shim it using the jacking pads until it is level. This shimming will allow you to begin aligning the machine. See FIGURE 1.

## **Aligning Requirements**

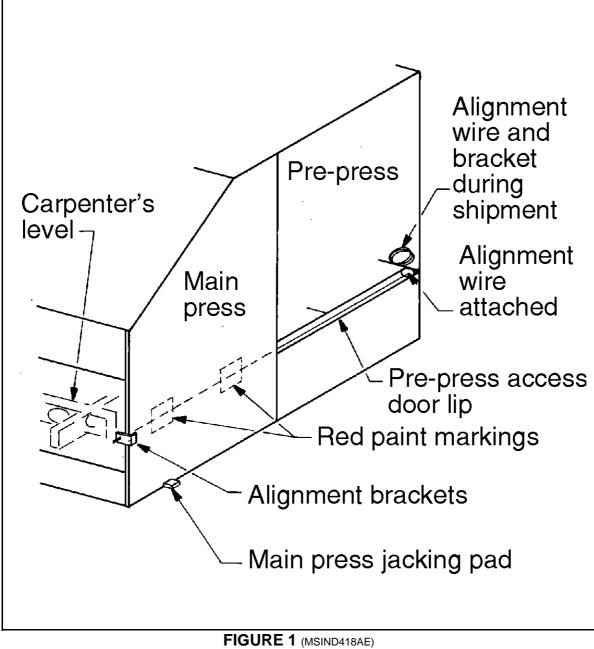
The following steps explain how to align the main press with the pre-press. See FIGURE 1 when aligning.

- 1. Raise pre-press access doors (both sides).
- 2. Alignment lines (piano wire) are provided for both sides of the press. This alignment line is attached to the end of the pre-press access door lip. It is coiled and taped there for shipment.
- **3.** Uncoil the alignment wire and bracket. Run the wire along the pre-press access door lip and inside the main press wall.
- 4. Attach the alignment brackets to the holes provided at the unload end of the main press.
- 5. If the alignment wire does not match the red paint markings inside the main press, shim the pre-press until it is aligned.

Make sure the perforated press bed is *absolutely flat*. If twisted, bent, or distorted, intermittent gaps will occur between the perforated bed sheet and the bottom of the pre-press sled as the sled moves forward to deliver goods under the main press. These gaps will catch goods, causing press faults and potentially damaging the goods.

## **Finishing Steps**

- 1. If shims were required to either level the main press or align the pre-press, replace them with grout.
- 2. Once aligned, remove all brackets and wire used for leveling and aligning.



**Aligning the Press** 

## Installing the Press With a Receiving Shuttle

The press sled protrudes 2 1/2" beyond its discharge end during transfer. To avoid conflict between the two machines, the appropriate distance must be maintained between them when installed. FIGURES 2 and 3 show appropriate distances for installing and receiving elevating shuttle and receiving stationary conveyor, respectively.

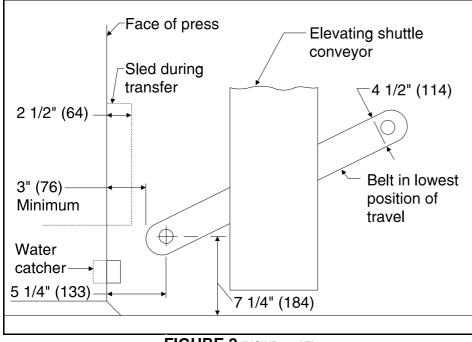


FIGURE 2 (MSIND418AE) Required Clearance Between Press and Receiving Elevating Shuttle

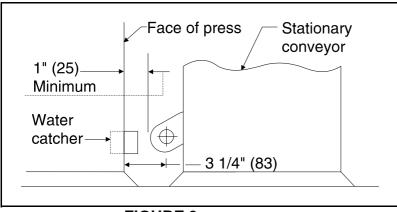


FIGURE 3 (MSIND418AE) Required Clearance Between Press and Receiving Stationary Conveyor

## SERVICE CONNECTIONS AND ADJUSTMENTS FOR THE MEMBRANE PRESS

These are normal service connections for the press:

- Piped inlets and outlets: fresh water inlet for upper water tank, reuse water inlet from CBW<sup>®</sup> finish zone, reuse water outlet to CBW<sup>®</sup> flush tank, compressed air inlet, and drip drain to sewer.
- Electric power connections.
- Electrical control connections.

## **Precautions for Piped Connections**

Observe these precautions when making plumbing connections:

- 1. Inlet air pressure must be within the minimum/maximum range displayed on your machine nameplate. Pressure outside of the specified range may cause the machine to operate inefficiently or to malfunction and damage machine components.
- 2. Do not distort valve bodies when connecting plumbing. Hold tension against these valves with a pipe wrench, etc., on the side of the valve to which the pipe is being connected. Otherwise, the valve will be twisted and distorted.
- **3.** When connecting water inlets, always furnish unions at the point of connection. This permits removal of the valve assembly if servicing is necessary.
- **4.** The water inlet valve on your machine is of the *ball valve* construction. The flow rate of a ball valve is far greater than that of a globe valve of equal normal size. Do not use globe type shut-off valves in front of ball valves unless the globe valve is equivalent in size to the ball valve.

## **Piped Inlet Specifications**

These are the piped inlet requirements. See the press dimensional drawing for sizes, locations, and types of connections required.

То	From or Source	Piping Specifications	Comments			
Water inlet for upper tank	Cold, fresh water	Any approved material per plumbing code	This inlet admits water only when required to make up for water loss through evaporation and overflow, when cooling water is called for. Do not treat water with oil. Set maximum water temperature not to ex- ceed 125°F (52°C)			
Reuse water inlet	(D)	Per CBW <sup>®</sup> Reference manual	The drain connection must be installed to the under- side of the trough on the unload end of the last module, with the hardware provided. This water is not used by the press. It combines with water extracted from goods and is subsequently returned to the CBW <sup>®</sup> for reuse.			
-		Run 1" NPT minimum pipe. Run 1-1/4" NPT pipe for lines longer than 75 feet (23 meters).	Air used for pneumatic controls and to actuate the several air cylinders.			

## **Piped Inlets**

Insufficient air pressure (or volume, which is generally caused by piping that is too small or otherwise restricted) will cause the bell to raise slowly (or not at all). This may cause one of these conditions:

- **1.** Increased press cycle time which reduces CBW<sup>®</sup> output.
- 2. Stolen press cycle time, which reduces the total time-on pressure and causes the goods to come out wet.

## **Piped Outlet Specifications**

These are the piped outlet requirements. See the press dimensional drawing for sizes, locations, and types of connection points.

Piped Outlets

То	From or Source	Piping Specifications	Comments
Reuse water outlet	CBW <sup>®</sup> flush tank	Per CBW <sup>®</sup> Reference manual	
Drip drain to sewer	Sanitary sewer per plumbing code	Rubber hose or PVC pipe	Drains off small amounts of extracted water from water catcher.

## **Electric Power Connections**

The customer must furnish a remotely mounted disconnect switch with lag type fuses and wiring between this box and the motor contactor box on the machine. The sizes of these fuses and wires, along with the motor fuses supplied with your machine, depend on the machine voltage. For your machine specifications, see these documents:

Specifications	Document	Document Location			
Machine voltage; external fuse and wire sizes	Machine nameplate	Affixed to machine frame			
	Fuse and wire size information	Schematic manual			
Motor fuses	Motor fuse nameplate	Affixed to door of motor contactor box			

## **Electric Power Requirement References**

NOTE: Because motors come phased in, only change incoming power lines.

## **Precautions for Power Connections**

- 1. Connections must be made by a competent electrician.
- 2. Prior to making power connections, read the instructions on all related tags.
- 3. "Stinger leg", if any, must be connected to terminal L3; not L1 or L2.
- **4.** Only use Bussman Fustron FRN (up to 250V), FRS (250V to 600V) or similar lag fuses. The nameplate fuse sizes must not be applied to standard fuses.
- 5. See nameplate for fuse and wire size. If wire runs more than 50 feet, increase one wire size for every 50 feet.
- 6. Check machine for proper phasing. See "MANUALLY OPERATING AND VIEWING INPUTS"... in the Reference manual, and verify the pumps are properly rotating. If the pumps rotate in the wrong direction, interchange the wires connected to L1 and L2. Never move L3 if L3 is a stinger leg.

## **Electric Control Connections**

Unlike stand-alone machines, all CBW<sup>®</sup> system components, including the press, require power and control cabling between themselves and their external, remotely located controllers. Three sources of information describe various aspects of these connections and must be consulted:

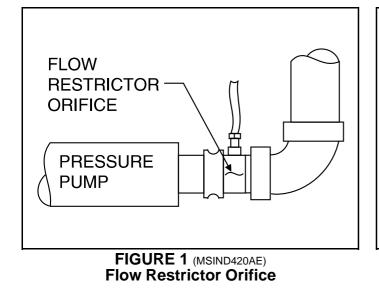
- 1. CBW<sup>®</sup> System Interconnections—This document is the primary source of information on required field connections. It describes each typical component to component interface and the field connections required.
- 2. Cabling Diagram—A unique cabling diagram is provided with each CBW<sup>®</sup> system and shows schematically the overall wiring scheme between the components of that installation.
- 3. Schematic Manuals—These are the sets of electrical schematics for each system component and its associated controller (i.e., dryer, press, shuttle, CBW<sup>®</sup>, etc.). The primary purpose of these schematics is to show circuit logic. Although these schematics are of limited value in making field connections, the signal routing table provided with each set of schematics can assist in tracing individual conductors through each connection point including some of those between components.

## **Preparing Pressure Pump for Operation**

## **A** CAUTION **A**

The pressure pump will be damaged after one minute of operation unless the press tank contains water prior to operation.

- 1. Ensure pressure pump flow restrictor orifice is installed before attempting operation. See FIGURE 1.
- 2. Install high pressure pump strainer in pre-press. See FIGURE 2.



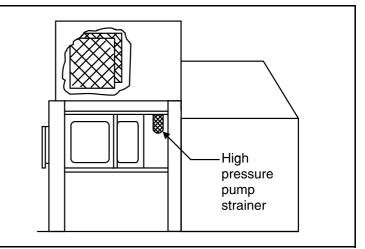


FIGURE 2 (MSIND420AE) High Pressure Pump Strainer

## How To Set the Level Switch for the Press Water Return Pump

## **A** CAUTION **A**

The press water return pump will be damaged after one minute of operation unless the pump contains water prior to operation.

- **Ensure that the pump never runs long enough to evaporate all the water.**
- Make sure all *level switches* controlling the pump are set so that its suction connection is always flooded.
- **NOTE 1:** If the press water return pump is supplied by the customer, ensure it is able to pump solids suspended in water.
- **NOTE 2:** You can see the water level in the pre-press tank by moving the sled approximately 10 inches (250mm) towards the main bell section and shining a flashlight through the perforations.
- **NOTE 3:** The pre-press tank will overflow, if the water level inside the tank rises to approximately 2 inches (50 mm) below the perforated bed sheet, 6+ inches (165 mm) above the bottom of the tank. An overflow almost always indicates that the pump is not working correctly—almost never that the prepress tank is leaking.

The *level switch* for the water return pump should be adjusted to stop the water pump when approximately 1 inch (25 mm) of water is left in the pre-press tank and to turn the pump back on again when the level has risen about 2 inches (50 mm), to a total level of 3 inches (75 mm). This adjustment will make the pump seem to "suck air," because it will make a gurgling sound. The pump will operate properly despite the gurgling sound.

- 1. If the level switch is set so high that a gurgling sound never occurs, the capacity of the tank to accept the additional rapid flow of water at the beginning of a new press cycle will surely cause the pre-press tank to overflow.
- 2. A pump with too high of a pumping capacity will exceed the capacity of the suction connection on the prepress tank. This will cause the pump to suck air, cavitate, stop pumping, and permit the pre-press tank to overflow.
- **3.** Make sure there are no air leaks in the suction piping to the pump. This will have the same effect as an oversized pump.

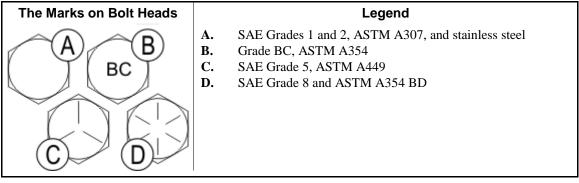
BIUUUM04 (Published) Book specs- Dates: 20180109 / 20180109 / 20180109 Lang: ENG01 Applic: UUU

## **Torque Requirements for Fasteners**

This document uses Simplified Technical English. Learn more at http://www.asd-ste100.org.

The document about the assembly gives the torque requirements for other fasteners. **If fastener torque specifications or threadlocker requirements in an assembly document are different from this document, use the assembly document.** 

### Figure 1: The Bolts in Milnor® Equipment



## **1. Torque Values**

SE

These tables give the standard dimension, grade, threadlocker, and torque requirements for fasteners frequently used on Milnor<sup>®</sup> equipment.

**Note 1:** Data from the Pellerin Milnor<sup>®</sup> Corporation "Bolt Torque Specification" (bolt\_torque\_milnor.xls/2002096).

## 1.1. Fasteners Made of Carbon Steel

## 1.1.1. Without a Threadlocker

### Table 1: Torque Values for Standard Fasteners with Maximum 5/16-inch Diameters and No Lubricant

	The Grade of the Bolt							
	Grade 2		Grade 5		Grade 8		Grade BC	
Dimension	Pound-Inches	N-m	Pound-Inches	N-m	Pound-Inches	N-m	Pound-Inches	N-m
1/4 x 20	66	7	101	11	143	16	126	14
1/4 x 28	76	9	116	13	163	18		
5/16 x 18	136	15	209	24	295	33	258	29
5/16 x 24	150	17	232	26	325	37		

		The Grade of the Bolt									
	Grad	de 2	Gra	de 5	Gra	de 8	Grade	e BC			
Dimension	Pound-feet	N-m	Pound-feet	N-m	Pound-feet	N-m	Pound-feet	N-m			
3/8 x 16	20	27	31	42	44	59	38	52			
3/8 x 24	23	31	35	47	50	68					
7/16 x 14	32	43	49	66	70	95	61	83			
7/16 x 20	36	49	55	75	78	105					
1/2 x 13	49	66	75	102	107	145	93	126			
1/2 x 20	55	75	85	115	120	163					
9/16 x 12	70	95	109	148	154	209	134	182			
9/16 x 18	78	106	121	164	171	232					
5/8 x 11	97	131	150	203	212	287	186	252			
5/8 x 18	110	149	170	231	240	325					
3/4 x 10	172	233	266	361	376	510	329	446			
3/14 x 16	192	261	297	403	420	569					
7/8 x 9	167	226	429	582	606	821	531	719			
7/8 x 14	184	249	473	641	668	906					
1 x 8	250	339	644	873	909	1232	796	1079			
1 x 12	274	371	704	954	994	1348					
1 x 14	281	381	723	980	1020	1383					
1 1/8 x 7	354	480	794	1077	1287	1745	1126	1527			
1 1/8 x 12	397	538	891	1208	1444	1958					
1 1/4 x 7	500	678	1120	1519	1817	2464	1590	2155			
1 1/4 x 12	553	750	1241	1682	2012	2728					
1 3/8 x 6	655	888	1469	1992	2382	3230	2085	2827			
1 3/8 x 12	746	1011	1672	2267	2712	3677					
1 1/2 x 6	869	1178	1949	2642	3161	4286	2767	3751			
1 1/2 x 12	979	1327	2194	2974	3557	4822					

 Table 2: Torque Values for Standard Fasteners Larger Than 5/16-inch Diameters and No Lubricant

		The Grade of the Bolt										
	Grade 2		Grade 5		Grade 8		Grade BC					
Dimension	Pound-Inches	N-m	Pound-Inches	N-m	Pound-Inches	N-m	Pound-Inches	N-m				
1/4 x 20	49	6	76	9	107	12	95	11				
1/4 x 28	56	6	88	10	122	14						
5/16 x 18	102	12	156	18	222	25	193	22				
5/16 x 24	113	13	174	20	245	28						

	The Grade of the Bolt										
	Grad	le 2	Grae	de 5	Grae	de 8	Grade	e BC			
Dimension	Pound-feet	N-m	Pound-feet	N-m	Pound-feet	N-m	Pound-feet	N-m			
3/8 x 16	15	20	23	31	33	44	29	38			
3/8 x 24	17	23	26	35	37	49					
7/16 x 14	24	32	37	50	52	71	46	61			
7/16 x 20	27	36	41	55	58	78					
1/2 x 13	37	49	56	76	80	106	70	93			
1/2 x 20	41	55	64	85	90	120					
9/16 x 12	53	70	81	110	115	153	101	134			
9/16 x 18	59	79	91	122	128	174					
5/8 x 11	73	97	113	150	159	212	139	186			
5/8 x 18	83	110	127	172	180	240					
3/4 x 10	129	173	200	266	282	376	246	329			
3/14 x 16	144	192	223	297	315	420					
7/8 x 9	125	166	322	430	455	606	398	531			
7/8 x 14	138	184	355	474	501	668					
1 x 8	188	250	483	644	682	909	597	796			
1 x 12	205	274	528	716	746	995					
1 x 14	210	280	542	735	765	1037					
1 1/8 x 7	266	354	595	807	966	1288	845	1126			
1 1/8 x 12	298	404	668	890	1083	1444					
1 1/4 x 7	375	500	840	1120	1363	1817	1192	1590			
1 1/4 x 12	415	553	930	1261	1509	2013					
1 3/8 x 6	491	655	1102	1470	1787	2382	1564	2085			
1 3/8 x 12	559	758	1254	1672	2034	2712					
1 1/2 x 6	652	870	1462	1982	2371	3161	2075	2767			
1 1/2 x 12	733	994	1645	2194	2668	3557					

Table 4: Torque Values for Plated Fasteners Larger Than 5/16-inch Diameters and No Lubricant

## 1.1.2. With a Threadlocker

#### Table 5: Threadlocker by the Diameter of the Bolt (see Note 2)

	Dimension							
LocTite Product	1/4-inch	1/4- to 5/8-inch	5/8- to 7/8-inch	1-inch +				
LocTite 222	OK							
LocTite 242		0						
LocTite 262			OK					
LocTite 272			High temperature					
LocTite 277				OK				

**Note 2:** The acceptable bolt size ranges for various LocTite<sup>®</sup> threadlocking products is the LocTite manufacturer's **general** recommendation. Specific applications sometime require that a LocTite product is applied to a bolt size outside the ranges shown here. For example, Milnor specifies LocTite 242 for use on certain 1" bolt applications and has confirmed this usage with the LocTite manufacturer. You may see variances such as this in the documentation for specific machine assemblies.

		The Grade of the Bolt									
	Gra	de 2	Grade 5		Grade 8		Grade BC				
Dimension	Pound-inc hes	N-m	Pound-inc hes	N-m	Pound-inc hes	N-m	Pound-inc hes	N-m			
1/4 x 20	60	7	96	11	132	15	108	12			
1/4 x 28	72	8	108	12	144	16					

## Table 6: Torque Values if You Apply LocTite 222

## Table 7: Torque Values if You Apply LocTite 242

				The Grade	e of the Bolt			
	Grade 2		Gra	de 5	Grade 8		Grad	e BC
Dimension	Pound-feet	N-m	Pound-feet	N-m	Pound-feet	N-m	Pound-feet	N-m
5/16 x 18	11	15	17	23	25	34	22	30
5/16 x 24	13	18	19	26	27	37	27	37
3/8 x 16	20	27	31	42	44	60	38	52
3/8 x 24	23	31	35	47	50	68		
7/16 x 14	32	43	49	66	70	95	61	83
7/16 x 20	36	49	55	75	78	106		
1/2 x 13	49	66	75	102	107	145	93	126
1/2 x 20	55	75	85	115	120	163		
9/16 x 12	70	95	109	148	154	209	134	182
9/16 x 18	78	106	121	164	171	232		
5/8 x 11	97	132	150	203	212	287	186	252
5/8 x 18	110	149	170	230	240	325		

## Table 8: Torque Values if You Apply LocTite 262

		The Grade of the Bolt									
	Grade 2		Grade 5		Grade 8		Grade BC				
Dimension	Pound-feet	N-m	Pound-feet	N-m	Pound-feet	N-m	Pound-feet	N-m			
3/4 x 10	155	210	240	325	338	458	296	401			
3/4 x 16	173	235	267	362	378	512					
7/8 x 9	150	203	386	523	546	740	477	647			
7/8 x 14	165	224	426	578	601	815					

		The Grade of the Bolt									
	Grad	le 2	Grae	Grade 5		Grade 8		BC			
Dimension	Pound-feet	N-m	Pound-feet	N-m	Pound-feet	N-m	Pound-feet	N-m			
1 x 8	350	475	901	1222	1272	1725	1114	1510			
1 x 12	383	519	986	1337	1392	1887					
1 x 14	393	533	1012	1372	1428	1936					
1-1/8 x 7	496	672	1111	1506	1802	2443	1577	2138			
1-1/8 x 12	556	754	1247	1691	2022	2741					
1-1/4 x 7	700	949	1568	2126	2544	3449	2226	3018			
1-1/4 x 12	774	1049	1737	2355	2816	3818					
1-3/8 x 6	917	1243	2056	2788	3335	4522	2919	3958			
1-3/8 x 12	1044	1415	2341	3174	3797	5148					
1-1/2 x 6	1217	1650	2729	3700	4426	6001	3873	5251			
1-1/2 x 12	1369	1856	3071	4164	4980	6752					

Table 9: Torque Values if You Apply LocTite 272 (High-Temperature)

Table 10: Torque V	Values if You Apply LocTite 277
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	The Grade of the Bolt										
	Grade 2		Grae	Grade 5		Grade 8		e BC			
Dimension	Pound-feet	N-m	Pound-feet	N-m	Pound-feet	N-m	Pound-feet	N-m			
1 x 8	325	441	837	1135	1181	1601	1034	1402			
1 x 12	356	483	916	1242	1293	1753					
1 x 14	365	495	939	1273	1326	1798					
1-1/8 x 7	461	625	1032	1399	1674	2270	1464	1985			
1-1/8 x 12	516	700	1158	1570	1877	2545					
1-1/4 x 7	650	881	1456	1974	2362	3202	2067	2802			
1-1/4 x 12	719	975	1613	2187	2615	3545					
1-3/8 x 6	851	1154	1909	2588	3097	4199	2710	3674			
1-3/8 x 12	970	1315	2174	2948	3526	4781					
1-1/2 x 6	1130	1532	2534	3436	4110	5572	3597	4877			
1-1/2 x 12	1271	1723	2852	3867	4624	6269					

## 1.2. Stainless Steel Fasteners

Table 11: Torque Values for Stainless Steel Fasteners 5/16-inch and Smaller

	316 Stainless		18-8 St	ainless	18-8 Stainless with Loctite 767		
Dimension	Pound-Inc hes	N-m	Pound-Inc hes	N-m	Pound-Inc hes	N-m	
1/4 x 20	79	9	76	9	45	5	
1/4 x 28	100	11	94	11	56	6	
5/16 x 18	138	16	132	15	79	9	
5/16 x 24	148	17	142	16	85	10	

	316 Sta	ainless	18-8 St	ainless	18-8 Stair Loctit	
Dimension	Pound-feet	N-m	Pound-feet	N-m	Pound-feet	N-m
3/8 x 16	21	28	20	27	12	16
3/8 x 24	23	31	22	29	13	18
7/16 x 14	33	44	31	42	19	25
7/16 x 20	35	47	33	45	20	27
1/2 x 13	45	61	43	58	26	35
1/2 x 20	47	64	45	61	27	37
9/16 x 12	59	81	57	77	34	46
9/16 x 18	66	89	63	85	38	51
5/8 x 11	97	131	93	125	56	75
5/8 x 18	108	150	104	141	62	84
3/4 x 10	132	179	128	173	77	104
3/4 x 16	130	176	124	168	75	101
7/8 x 9	203	275	194	263	116	158
7/8 x 14	202	273	193	262	116	157
1 x 8	300	406	287	389	172	233
1 x 14	271	367	259	351	156	211
1-1/8 x 7	432	586	413	560	248	336
1-1/8 x 12	408	553	390	529	234	317
1-1/4 x 7	546	740	523	709	314	425
1-1/4 x 12	504	683	480	651	288	390
1-1/2 x 6	930	1261	888	1204	533	722
1-1/2 x 12	732	992	703	953	422	572

Table 12: Torque Values for Stainless Steel Fasteners Larger Than 5/16-inch

## 2. Preparation

**WARNING 2**: **Fire Hazard**—Some solvents and primers are flammable.

- Use threadlocker and primers with sufficient airflow.
- Do not use flammable material near ignition sources.
- 1. Clean all threads with a wire brush or a different tool.
- 2. Remove the grease from the fasteners and the mating threads with solvent. Make the parts dry.

**Note 3:** LocTite 7649 Primer<sup>™</sup> or standard solvents will remove grease from parts.

3. Apply a spray of LocTite 7649 Primer<sup>™</sup> or equal on the fasteners and the mating threads. Let the primer dry for one minute minimum.

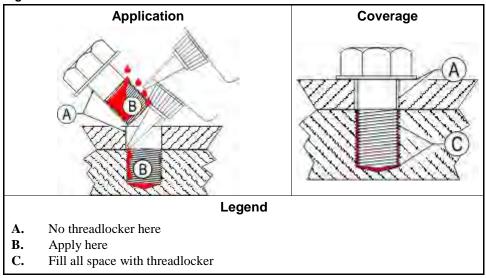
## 3. How to Apply a Threadlocker



**CAUTION 3**: **Malfunction Hazard**—Heat, vibration, or mechanical shocks can let the fasteners loosen if you do not apply the threadlocker correctly. Loose fasteners can cause malfunctions of the equipment.

• Read the threadlocker manufacturer's instructions and warnings. Obey these instructions.

Apply the threadlocker only to the areas where the fastener threads and the mating threads engage.



## Figure 2: Blind Hole

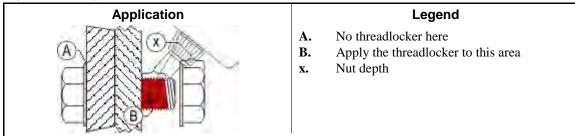
## 3.1. Blind Holes

- 1. Apply the threadlocker down the threads to the bottom of the hole.
- 2. Apply the threadlocker to the bolt.
- 3. Tighten the bolt to the value shown in the correct table (Table 5 to Table 11).

## 3.2. Through Holes

- 1. Put the bolt through the assembly.
- 2. Apply the threadlocker only to the bolt thread area that will engage the nut.
- 3. Tighten the bolt to the value shown in the correct table (Table 5 to Table 11).

#### Figure 3: Through Hole



**3.3. Disassembly**—For high-strength threadlocker, apply heat for five minutes. Disassemble with hand tools while the parts are hot.

For low-strength and moderate-strength threadlocker, disassemble with hand tools.

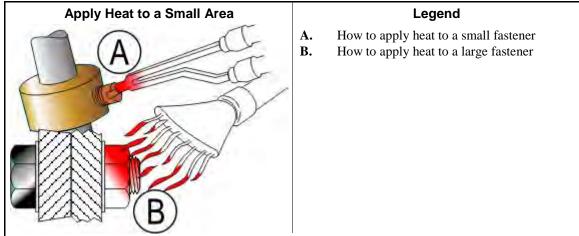
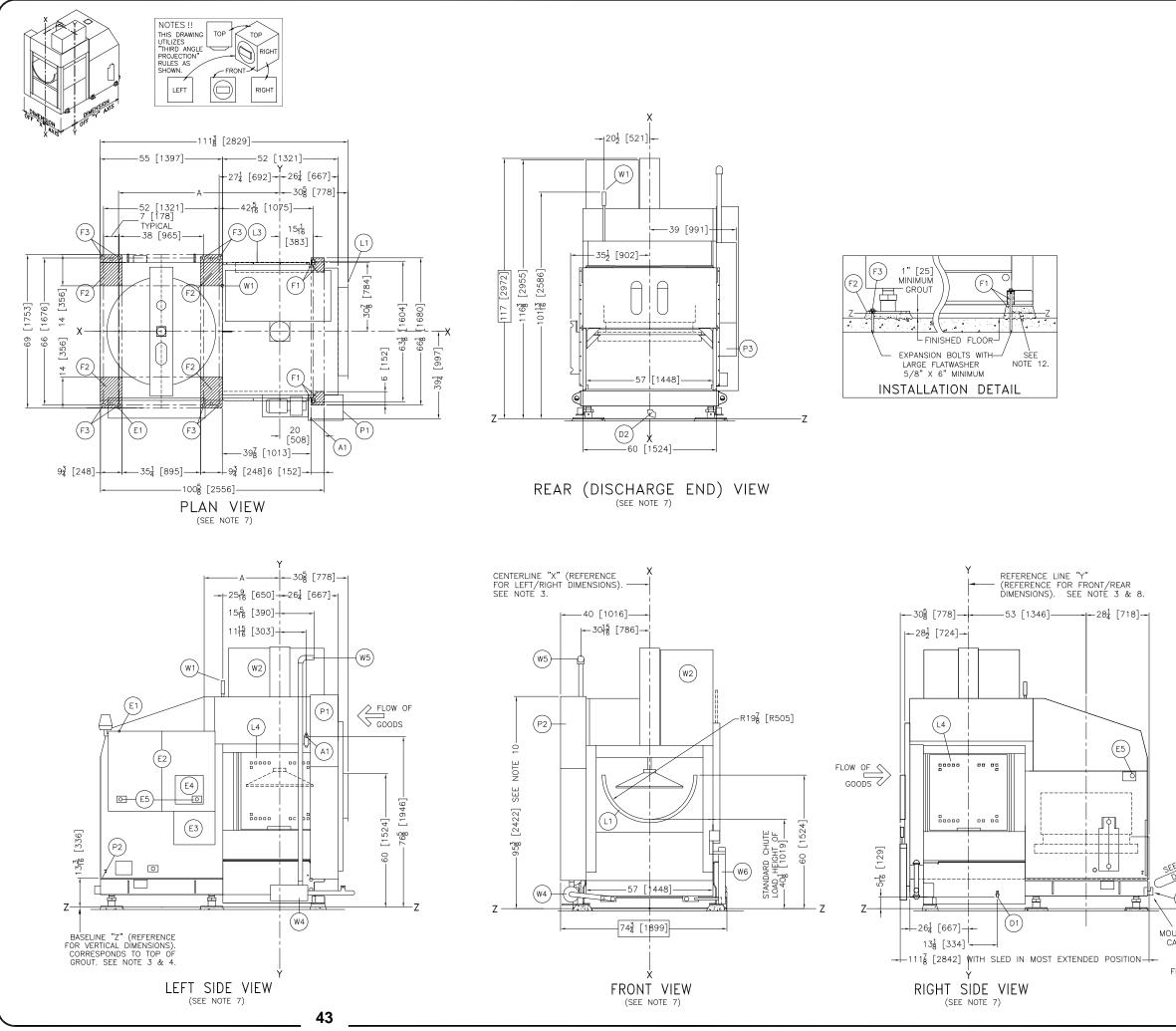
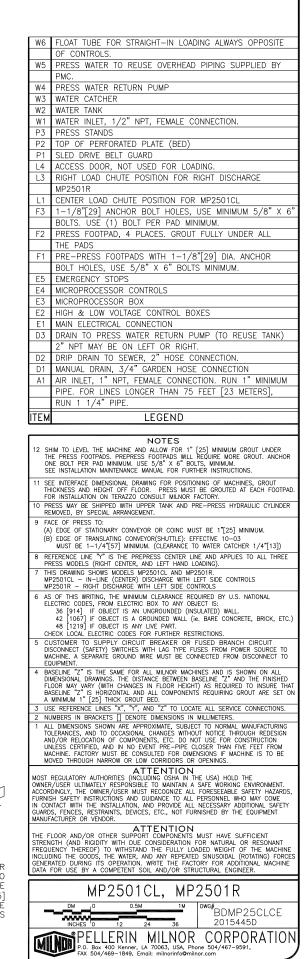


Figure 4: Disassembly

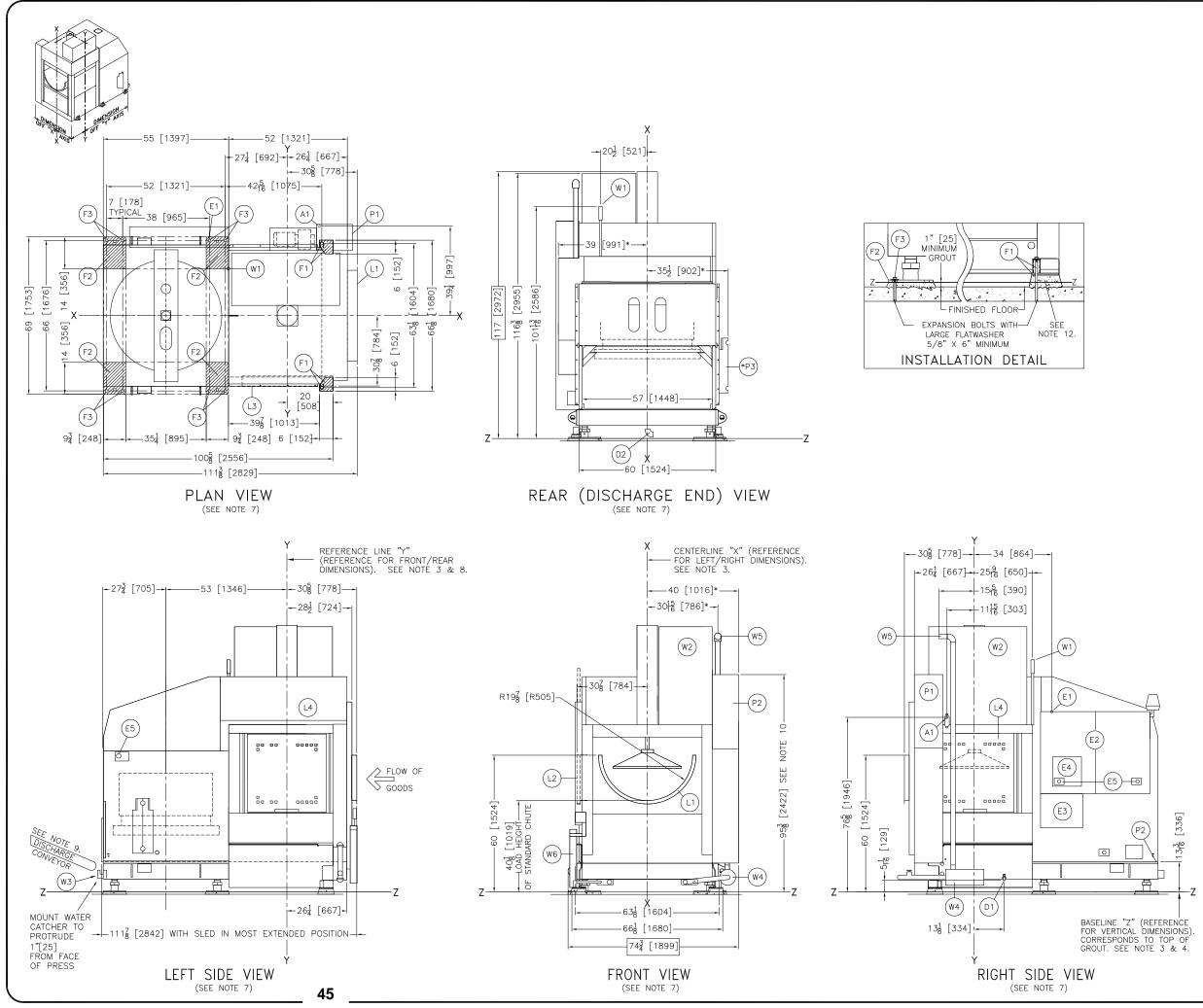
- End of BIUUUM04 -

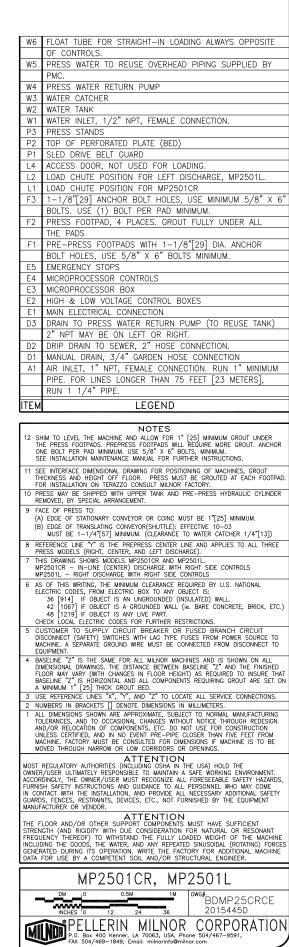
# Dimensional Drawings

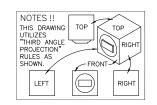


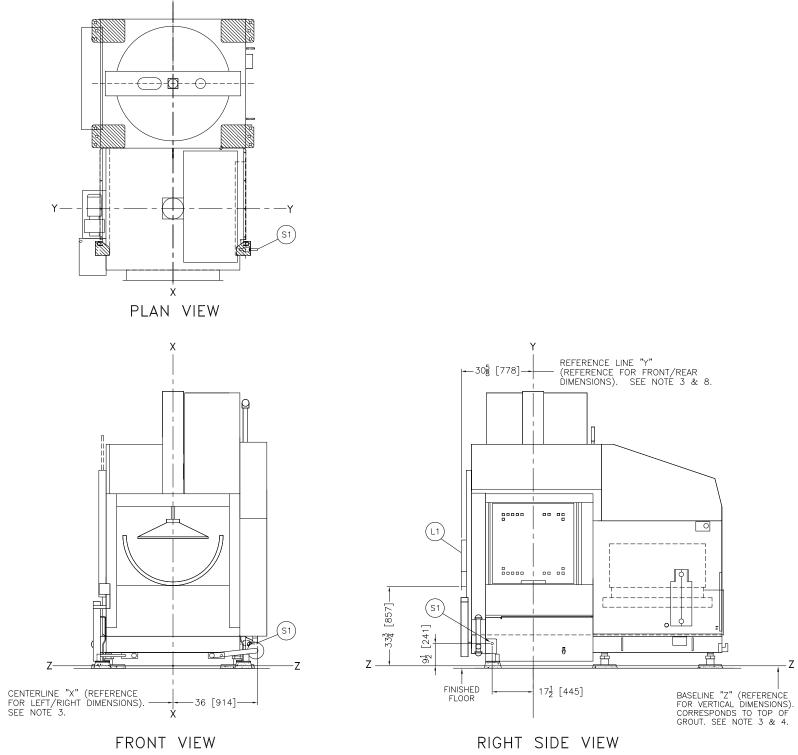


SEE NOTE 9. SEE NOTE 9. CONVETOR W3 Z WOUNT WATER CATCHER TO PROTRUDE 11"[25] FROM FACE OF PRESS









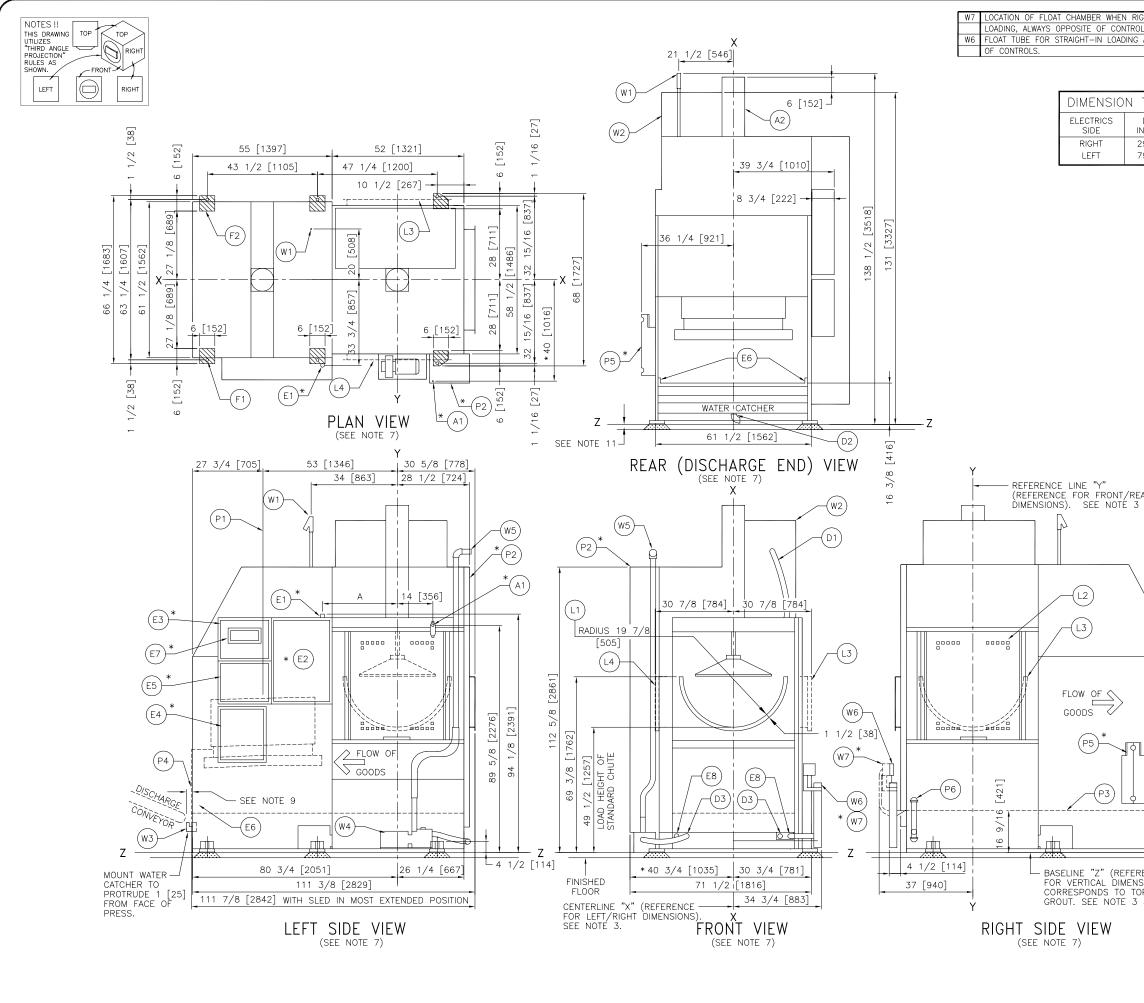


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	NPT, MALE CONNECTION. ALWAYS OPPOSITE OF SLED DRIVE.
L1	OPTIONAL, LOWER LOAD CHUTE NOT FOR USE WITH MILNOR
	CBW. USE ONLY WITH BOTTOM TRANSFER MACHINES.
ITEM	LEGEND
	NOTES
8 OF MF	PTIONS SHOWN ON THIS PAGE APPLY TO ALL MODELS; MP2501CL,CR,L,& R. 22501CL SHOWN.
	NOT PRE-PIPE ANY CLOSER THAN 60 [1524].
EL	OF THIS WRITING, THE MINIMUM CLEARANCE REQUIRED BY U.S. NATIONAL ECTRIC CODES, FROM ELECTRIC BOX TO ANY OBJECT IS: 36 [914] IF OBJECT IS AN UNGROUNDED (INSULATED) WALL. 42 [1067] IF OBJECT IS A GROUNDED WALL (ie. BARE CONCRETE, BRICK, ETC.) 48 [1219] IF OBJECT IS ANY LIVE PART. ECK LOCAL ELECTRIC CODES FOR FURTHER RESTRICTIONS.
DI M/ EC	JSTOMER TO SUPPLY CIRCUIT BREAKER OR FUSED BRANCH CIRCUIT SCONNECT (SAFETY) SWITCHES WITH LAG TYPE FUSES FROM POWER SOURCE TO CVINEL A SEPARATE GROUND WIRE MUST BE CONNECTED FROM DISCONNECT TO NUPMENT.
DI FL B/	SELUNE "Z" IS THE SAME FOR ALL MILNOR MACHINES AND IS SHOWN ON ALL WENSIONAL DRAWINGS. THE DISTANCE BETWEEN BASELINE "Z" AND THE FINISHED OOR MAY VARY (WITH CHANGES IN FLOOR HEIGHT) AS REQUIRED TO INSURE THAT SELINE "Z" IS HORIZONTAL AND ALL COMPONENTS REQUIRING GROUT ARE SET ON MINIMUM "I "ZSI THICK GROUT BED.
3 US	E REFERENCE LINES "X", "Y", AND "Z" TO LOCATE ALL SERVICE CONNECTIONS.
	JMBERS IN BRACKETS [] DENOTE DIMENSIONS IN MILLIMETERS.
TC AN UN M/	L DIMENSIONS SHOWN ARE APPROXIMATE, SUBJECT TO NORMAL MANUFACTURING LERANCES, AND TO OCCASIONAL CHANGES WITHOUT NOTICE THROUGH REDESIGN D/OR RELOCATION OF COMPONENTS, ETC. DO NOT USE FOR CONSTRUCTION NLESS CERTIFIED, AND IN NO EVENT PRE-PIPE CLOSER THAN FIVE FEET FROM UCHINE, FACTORY MUST BE CONSULTED FOR DIMENSIONS IF MACHINE IS TO BE IVED THROUGH NARROW OR LOW CORRIDORS OR OPENINGS.
OWNEF ACCOR FURNIS IN COL GUARD	ATTENTION REGULATORY AUTHORITIES (INCLUDING OSHA IN THE USA) HOLD THE //USER ULTIMATELY RESPONSIBLE TO MINITAN A SAFE WORKING ENVIRONMENT. DINGLY, THE OWNER/USER MUST RECOGNIZE ALL FORESEEABLE SAFETY HAZARDS, HI SAFETY INSTRUCTIONS AND GUIDANCE TO ALL PERSONNEL WHO MAY COME VTACT WITH THE INSTALLATION, AND PROVIDE ALL NECESSARY ADDITIONAL SAFETY S, FENCES, RESTRAINTS, DEVICES, ETC., NOT FURNISHED BY THE EQUIPMENT ACTURER OR VENDOR.
STREN FREQU INCLUE GENEF	ATTENTION LOOR AND/OR OTHER SUPPORT COMPORTIS MUST HAVE SUFFICIENT GTH (AND RIGIDITY WITH DUE CONSIDERATION FOR NATURAL OR RESONANT ENCY THEREOF) TO WITHSTAND THE FULLY LOADED WICHT OF THE MACHINE ENCY THEREOF) TO WITHSTAND THE FULLY LOADED WICHT OF THE MACHINE ING THE GOODS, THE WATER, AND ANY REPEATED SINUSOIDAL (ROTATING) FORCES ATED DURING ITS OPERATION, WRITE THE FACTORY FOR ADDITIONAL MACHINE FOR USE BY A COMPETENT SOIL AND/OR STRUCTURAL ENGINEER.
	MD25010L OD L D ODTIONS
	MP2501CL,CR,L,R OPTIONS
-	DM 0 0.5M 1M DWG#BDMP250PCE INCHES 0 12 24 36 2015445D
M	PELLERIN MILNOR CORPORATION P.O. Box 400 Kenner, LA 70063, USA, Phone 504/467-9591, SAX 504/489-1849, Telex IIT 460124/PELM UL, Cable PELMINOR

S1 OPTIONAL, THERMO DISINFECTANT "STEAM INJECTOR," 3/4"

- 7



NC ALWAYS OPPOSITE W.4 PRESS WATER RETURN PUMP W.2 WATER CALVEER W.2 WATER CALVEER W.2 WATER TANK W.2 WATER CALVEER W.2 WATER CALVER PEGE TANK W.2 WATER CALVEER W.2 WATER CALVEER W.2 WATER CALVER W.2 WATER CALVER PEGE TANK W.2 WATER CALVEER W.2 WATER CALVER PEGE TANK W.2 WATER CALVER W.2 WATER CALVER PEGE TANK W.2 WATER CALVER W.2 WATER CALVER PEGE TANK W.2 WATER CALVER WATER CALVER PEGE TANK W.2 WATER CALVER WATER CALVER PEGE TANK W.2 PROTOCOLOR OF THE POSITION PEGE TANK PEGE TANK W.2 PROTOCOLOR OF THE POSITION PEGE TANK W.2 PROTOCOLOR OF REFT HAND LOADING L.1 CONCERN OF MERCIS L.1 CONTER OF MADUS OF ADALOCAT COW EATT RNC). L.2 ACCESS DOOR, NOT USED FOR LOADING. L.1 CENTER OF FADULS OF LOAD CHUTE FLANGE (ALUGNS WITH CONTECTION FOR LEVEL SWITCH CONNECTIONS, 3/4" NPT WAY BE ON LEFT OR REGT. PEGE TANK WAY BE ON LEFT OR REGT. E DO NOT MEET OR REGARD. E DO NOT MEET OR REGA			
NO. ALWAYS OPPOSITE  W-V PERSS WARER RETURK FULUP WATER TAME.  W-V WATER TAME.  H-R OLESS STANDOS  P-R STREAM FOR LOCATION		W5	
N3       WATER TAKK         WATER TAKK       WI WATER TAKK         WATER TAKK       WI WATER TAKK         DIMENSION *A'       MICHES         INCLES       MEDIANSION *A'         INCLES       MEDIANSION *A'         100-DES       MEDIANSION *A'         100-DES       TOP OF PERFORMED PLATE (BED)         129 1/2       Z019         14       COMP CHARGE MARK         15       TOP OF PERFORMET CRUE LEFT HAND LOADING         16       COMP CHARGE MARKS RECOMPT CRUE LEFT HAND LOADING         17       CACCESS DOOR NOT USED FOR LOADING         18       CACCESS DOOR NOT USED FOR LOADING         19       CACCESS DOOR NOT USED FOR LOADING         10       CENTRE OF RADIUS OF LOADICATIC CPU TAKINE (ALLONS WITH CENTRE O	ROLS.		
W2       WATER TANK.         W1       WATER TANK.         W1       WATER TANK.         P6       Dut.STIC GAUGE         P6       Dut.STIC GAUGE         P7       P1/2         P3       J.2         P3       J.2         P3       J.2         P3       J.2         P4       SLED IN MOST EXTENDED POSTEON         P3       J.2         P3       J.2         P4       SLED IN MOST EXTENDED POSTEON         P3       J.2         P4       SLED IN MOST EXTENDED POSTEON         P4       SLED IN MOST EXTENDED POSTEON         P4       SLED FORTE SUBJECT         P4       CONSECTORY MAN PRESS         P4       CONSECTORY MAN PRES	NG ALWAYS OPPOSITE		
Image: Standback       Image: Standback         Image: Standback       PRESS Standback         DIMENSION **       Image: Standback         Image: Standback       PRESS Standback         29 1/2 748       748         79 1/2 2019       Image: Standback         Image: Standback       PRESS Standback         Image: Standback       Image: Standback			
PEAR       SLED IF CAUGE         PHESS STANDS       PHESS STANDS         P4       SLED IF NOST EXTENDED POSITION         P3       1/2       SLED ENV BELT GUARD         P4       LOAD CHUTE POSITION FOR LEFT HAND LOADING         (L)       COMPEDITION FOR LEFT HAND LOADING		W2	
THAT VARIES         PS         DIMENSION *A* INCHES         DIMENSION *A* INCHES         P3       1/2         29       1/2         29       1/2         29       1/2         29       1/2         20       2019         14       ECNIERLINE OF MAIN PRESS         15       CONTRON FOR LEFT HAND LODING (MP260TH OR MP2606U).         14       CACCESS DOOR NOT USED FOR LODING.         15       CACCESS DOOR NOT USED FOR LODING.         16       CENTER OF RADUS OF LODING TOR LEFT HAND LODING.         17       BARCHAR BOLL OR MP2606U).         18       CENTER OF RADUS OF ADJACENT CBW EXT INFORMACE AND OF BASCINE Z.         19       INCENDE FOR TOR INFORMED EXT 1/167 MANUAL ADOVE BASCINE Z.         10       CONTROL FOR REPARAMENT AND OF CALCONNECTION FOR CBW).         10       INCENDE FOR CONTROL FOR REPARAMENT AND OF CALCONNECTION FOR CBW).         11       CENTER OF RADUS OF ADJACENT CONTROL FOR MANUAL ADOVE BASCINE Z.         12       DO NOT PRE-PERAMENT OR REPARAMENT AND OF CALCONNECTION FOR CBW).         14       MICHAR PROFILES C.         15       DEAN IN TERSES WALLER RETURN PUMP (10 REUSE TANK).         16       DEAN IN TERSES WALLER RETURN PUMP (10 REUSE TANK).		W1	
PEAR         SLED EN MOST EXTENDED POSITION           29         1/2         2019           29         1/2         2019           29         1/2         2019           29         1/2         2019           29         1/2         2019           29         1/2         2019           20         1/2         2019           21         LAD CONTRE PLATE EXAMPLE (EDD)           21         LAD CONTRE PORTON FOR ROLET HAND LADADIG           21         LAD CONTRE PORTON FOR ROLET EVANCE ALLENDS           21         ACCESS DOOR, NOT USED FOR LOADING.           21         ACCESS DOOR, NOT USED FOR LOADING.           22         ACCESS DOOR, NOT USED FOR LOADING.           23         ACCESS DOOR, NOT USED FOR LOADING.           24         ACCESS DOOR, NOT USED FOR LOADING.           25         CONTRO FOR ROLET EVANCE ALLENDS           26         CONTRO FOR LOCE ALLENDS           27         MORE MAIL PORTON FOR ROLET EVANCE ALLENDS           28         CONTRO FOR LOCE ALLENDS		P6	
PLANE		P5	PRESS STANDS
Processor         Processor           29         1/2         2019           79         1/2         2019           71         2019         2019           72         2019         2019           73         1/2         2019           73         1/2         2019           73         1/2         2019           73         1/2         2019           73         1/2         2019           74         1/2         SLED DRIVE BELT GUARD           74         1/2         CONST DORR INCH ELT GUARD           74         1/2         CONST DORR INCE BELT GUARD           74         1/2         CONST DORR INCE BELT GUARD           74         1/2         CONST DORR INCE BELT GUARD           74         CANCHT DORR INCE BELT GUARD         CONST DORR INCE BELT GUARD           74         CONST DORR INCE BELT GUARD         CONST DORR INCE BELT GUARD           74         CONST DORR INCE BELT GUARD         CONST DORR INCE BELT GUARD           74         CONST DORR INCE BELT GUARD         CONST DORR INCE BELT GUARD           74         CONST DORR INCE BELT GUARD         CONST DORR INCE BELT GUARD           74         CONST DORR INCE DORR INCE BELT GUARD <th>N THAT VARIES</th> <td>P4</td> <td>SLED IN MOST EXTENDED POSITION</td>	N THAT VARIES	P4	SLED IN MOST EXTENDED POSITION
INCHES         mm         #*22 SLED ENK ELT CUARD           79 1/2         2019         21	DIMENSION "A"	P3	TOP OF PERFORATED PLATE (BED)
29       1/2       2019         19       1/2       2019         14       ICADE CHILE POSITION FOR LEFT HAND LODING (MP2601L OR MP2606R).         12       ACCESS DORN NO USED FOR LOADING.         11       CENTER OF RADUS OF LOAD CHILE FLANDE LADING (MP2601R OR MP2606R).         12       ACCESS DORN NO USED FOR LOADING.         11       CENTER OF RADUS OF LOADING TOW TEXT INANCE (ALICHS WITH CENTER OF RADUS OF ADJACENT CWE STATISTICAL CONNECTION.         12       EASE PLATES, SHADED AREAS REQUIRE SUPPORT.         14       CENTER OF RADUS OF ADJACENT CWE STATISTICAL CONNECTION.         15       MARUFACTURED SINCE CET271. NONEUNER 26, 1986).         14       INCENDER CONNECTION SINCE CET271. NONEUNER 26, 1986).         14       INCENDER CONNECTION SINCE CONNECTION.         15       DEMINITION FOR LEVEL SWITCH CONNECTION.         16       INCERNAL PROFERE CONNECTION.         17       PROFERENTIES CONNECTION REGULATION FOR LEVEL STANK.         16       DEMINITION FOR MAIN PRESS.         17       DEMINITION FOR MAIN PRESS.         18       MARUFACTURED CONNECTION.         19       DEMINITION FOR MAIN PRESS.         10       OWER CONNECTION FOR MAIN PRESS.         12       DEMINITION FOR MAIN PRESS.         14       AR CILLI, 11 MET, FERMAL		*P2	SLED DRIVE BELT GUARD
1/2         2019           1/2         2019           1/2         2019           1/2         2019           1/2         2019           1/2         2019           1/2         2019           1/2         2019           1/2         2010           1/2         2010           1/2         2010           1/2         2010         2010         2010         2010         2010           1/2         2010         2010         2010         2010         2010         2010           1/2         2010         2010         2010         2010         2010         2010         2010           1/2         2015         MUST PROTECTION FOR LEFT HAND LOADING.         2010 <th< td=""><th></th><td>P1</td><td></td></th<>		P1	
19         1/2         2013           Image: Im	· · ·		
TEAR 3 & 8.  TERM  TEAM	/9 1/2 2019		
REAR 3 & 8. I Control Server, 201 Se		13	
IL2 ÁCCESS DOGR. NOT USÉD FOR LOADING. IL CENTRE OF RADIUS OF LOAD CHUTE FLANDE (ALLONS WITH CONTRE OF RADIUS OF LOAD CHUTE FLANDE (ALLONS WITH CONTRE OF RADIUS OF LOAD CHUTE FLANDE (ALLONS WITH CONTRE OF RADIUS OF LOAD CHUTE FLANDE (ALLONS WITH CONTRET FI ANCHORE BOLT HOLES, 11/3" DUMETER, 1" ANCHOR BOLTS, MUST PROTRIDGE 6 [152] MINIMUM ABOVE BASELINE: E BLOCRAINING AND OPERATING CONTROLS. E BLITENAL HOLE OF ROOT. E COW INTERFACE DAVE BOX. E COMPROCESSOR BOX. E COMPROCESSOR BOX. E COMPROCESSOR BOX. E CLEMENT OF PRESS WITHER FUTURE NUMBER 26, 1980). E COW INTERFACE DAVE BOX. E CLEMENT OF PRESS WITHER FUTURE NUMP (TO REUSE TANK). E CONTROL OF PRESS WITHER FUTURE NUMP (TO REUSE TANK). E CONTROL OF PRESS WITHER FUTURE NUMP (TO REUSE TANK). E CONTROL OF PRESS WITHER FUTURE NUMP (TO REUSE TANK). E CONTROL OF LOAD BOX E CLEMENT OF PRESS WITHER FUTURE NUMP (TO REUSE TANK). E CONTROL OF PRESS WITHER FUTURE NUMP (TO REUSE TANK). E CONTROL OF PRESS WITHER FUTURE NUMP (TO REUSE TANK). E CONTROL OF PRESS WITHER FUTURE NUMP (TO REUSE TANK). E CONTROL OF PRESS WITHER FUTURE NUMP (TO REUSE TANK). E CONTROL OF PRESS WITHER FUTURE NUMP (TO REUSE TANK). E CONTROL OF PRESS WITHER FUTURE NUMP (TO REUSE TANK). E CONTROL OF PRESS WITHER FUTURE NUMP (TO REUSE TANK). E CONTROL OF PRESS WITHER FUTURE NUMP (TO REUSE TANK). E CONTROL OF PRESS WITHER PRESS. E AL ARC NULLET, 'T NUT, FEMALE CONNECTION. D O OFERS WITHOR OF MERSON. E DAMAN TO SEVER TO REUSE NUMB. E CONTROL OF PRESS WITH AN OF PRESS WITHOUT O			
ELC CENTER OF RADIUS OF LADA CHUTE FLANGE (ALLONS WITH CENTER OF RADIUS OF ADJACENT CEW EXT RINK). F2 BASE PLATES, SHADENT CEW EXT RINK, SHADENT CEW EXT RINK). F2 BASE PLATES, SHADENT CEW EXT RINK, SHADENT CEW EXT		10	
FEAR A BASE PLATES, SHADD AFAS REQUERE SUPPORT. FI ANCHOR BOLT, HOLES, LI 1/A" DAMETER, I" ANCHOR BOLTS, MUST PROTRUDE 6 [152] MINNUM ABOVE Coloniant of the second se			
F2       BASE PLATES, SHADED APEAS REQUERE SUPPORT.         F1       AACHOR BOUT HOLES, 11/37 DAMCHER, 11 ACHOR         BOLTS, MUST PROTRUDE 6 [152] MINIMUM ABOVE         BOSELINE 2;         E8       LOCATIONS FOR LEVEL SWITCH CONNECTIONS, 3/4" NPT         MAY BE ON LETT OR RIGHT.         E7       PROGRAMMOR AND OPPRATING CONTROLS.         E8       HORD AND OPPRATING CONTROLS.         E9       IPROGRAMMOR AND OPPRATING CONTROLS.         E9       INTERNAL PHOTOPICS. (EFFECTIVE ON WACHNES)         MANUFACTURED SINCE 72721. NOVEMBER 25, 61, 1860.         MANUFACTURED SINCE 727.10. NOVEMBER 25, 62, 1880.         MARCOPROCESSOR BOX         E1       ELECTRICAL POWER CONNECTION         D2       DPAIN TO PRESS WATER RETURN PLUMP (TO REUSE TANK)         D2       DPAIN TO PRESS WATER RETURN PLUMP (TO REUSE TANK)         D2       DPAIN TO PRESS WATER RETURN PLUMP (TO REUSE TANK)         D4       DPAIN TO PRESS WATER RETURN PLUMP (TO REUSE TANK)         D4       DPAIN TO PRESS WATER RETURN PLUMP (TO REUSE TANK)         D4       DPAIN TO PRESS WATER RETURN PLUMP (TO REUSE TANK)         D4       DPAIN TO PRESS WATER RETURN PLUMP (TO REUSE TANK)         D4       DPAIN TO PRESS WATER RETURN PLUMP (TO REUSE TANK)         D4       DPAIN TO PRESS WATER RETURN PLUMP (TO REUSE TANK)		LI	
FI ANCHOR EDUT HOLES, I 1/2" DIMUNUM ABOVE BOLTS, MUST PROTRUDE G [152] MINIUUM ABOVE ESSENTIAL CONNECTION FOR LEVEL SWITCH CONNECTIONS, 3/4" NPT MAY BC ON LEFT OR RIGHT. EP PROGRAMMING AND OPERATING CONTROLS. EG INTERNAL HORDER BOX. EG		50	
BOLTS, MUST PROTRUDE 6 [152] MINIAUM ABOVE     BASELINE Z     BOSELINE Z			
PEAR 3 & 8.  PEAR 3 & 8.  PEAR 3 & 4.  PECAR 4  PECAR 4  PECAR 4  PECAR 4  PECAR 5  PECE 5  PECEA 5 PECEA 5 PECEA 5 PECEA 5 PECEA 5 PECEA 5 PECEA 5 PECEA 5		+1	
EB       LOCATIONS FOR LEVEL SWITCH CONNECTIONS, 3/4" NPT         MAY BE ON LEFT OR RIGHT.       E2         PROGRAMMING AND OPERATING CONTROLS.       E6         EG INTERNAL PHOTOEPES. (EFFECTIVE ON MACHINES.         MAULTACTURED SINCE GYTL, NOVEMBER 26, 1986).         ***       ***         ***       MORD ROCESSOR BOX.         ***       PRESM WER SERVER, 2***         ***       MAY BE ON LEFT OR RICHT.         ***       MAY BE ON LEFT OR RICHT.         ****       LEGERND           ****       MORD ROCESSON BOX.         ****       NOTES         *****       Sector Fisson ROCENTLE PHORESSON BOX.         *******       LEGERND         ************************************			
PROJECTION CANDONE ON LEFT OR RIGHT.     EZ PROCEAMANING AND DEPENTING CONTROLS.     EG INTERNAL PHOTOEYES. (EFFECTIVE ON MACHINES     MANUFACTURED SINCE 47271. NOVEMBER 26, 1966).     TESC OF WILLFACE BOX. (LEETRICAL CONNECTION FROM CBW).     EA MILLAROPERCE BOX.     ES RELAT BOARD BOX     ES RELAT BOARD BOX     ES RELAT BOARD BOX     EL LECRICAL CONNECTION FROM CBW).     ES MELLA FORMER CONNECTION     DO REPORT OF PRESS.     EL LECRICAL POWER CONNECTION.     DO REPORT OF PRESS.     AL AR C'LUNGER FOR MAIN PRESS.     AL AR C'LUNGER MAIN 06 [1524]     I SECONDAUL DAWN PRESS.     AL AR C'LUNGER MAIN 06 [1524]     I SECONDAUL DAWN PRESS.     AL AR C'LUNGER MAIN 06 [1524]     I SECONDAUL DAWN PRESS.     AL AR C'LUNGER MAIN 06 [1524]     I SECONDAUL DAWN PRESS.     AL AR C'LUNGER MAIN 06 [1524]     I SECONDAUL CONNER FRANCHING ON MACHINES MAINT PRESS MODEL CONNER FRANCHING ON MACHINES MAINT PRESS     AL AR C'LUNGER MAIN 06 [1524]     I SECONDAUL CONNER FRANCHING ON MACHINES CONNER FRANCHING THE THAT AND			
F27       PROGRAMMING AND OPERATING CONTROLS.         E6       INITERNAL PHOTOPTSES (LEFCTIVE ON MACHINES) MANUFACTURED SINCE 87271. NOVEMBER 26, 1986).         T45       CBW INTERFACE BOX. (ELECTRICAL CONNECTION FROM CBW).         E4       MICOPROCESSOR BOX.         412       MOTOR CONSCISSOR BOX.         42       MOTOR CONTROLOR BOX.         E1       ELECTRICAL POWER CONNECTION.         D3       DRAIN TO PRESS WATER RETURN PUWP (TO REUSE TANK).         D2       DRIP DRAIN TO SEVICE, 27 HOSE CONNECTION.         D3       DRAIN TO PRESS WATER RETURN PUWP (TO REUSE TANK).         D2       DRIP DRAIN TO SEVICE, 27 HOSE CONNECTION.         D1       OVERFLOW DRAIN, INTERNALLY PIPED.         A2       AR C'LUNCER FOR MAIN PRESS.         RUN 1 1/4" PIPE.       TEM         TEM       LEGEND         TEM       LEGEND         10       DRIP DRAIN TO SEVICE, 27 HOSE CONNECTION. RUN 1" MINIMUM PIPE- FOR LINES LONGER THAN RO 1504.         11       BEE INTERFACE BOY CONNERT THAN RO TO MOTOR OF ROTOTION. FOR PROFIDME OF MODINE OF MODINE OF MODINE OF MODIL CONRER.         11       DRIP DRAIN THE VERT THAN NO DER-PRESS HOPAULC CUNRER PRESS HOPAULC CUNRER         12       D NOT FES         13       BE INTERNAL WASHING CONVERGENTLE, MERGINE OF MODIL CONRER ALL RARE PRESS HOPAULC CUNRER <t< td=""><th></th><td>E8</td><td>LOCATIONS FOR LEVEL SWITCH CONNECTIONS, 3/4" NPT</td></t<>		E8	LOCATIONS FOR LEVEL SWITCH CONNECTIONS, 3/4" NPT
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AMAUFACTURED SINCE \$7271. NOVEMBER 26, 1986).     E5 GBW INTERPACE BOX, (ELECTRICAL CONNECTION FROM CBW),     E4 MICROPROCESSOR BOX     TE3 RELAY BOARD BOX     TE3 RELAY BOARD BOX     TE3 RELAY BOARD BOX     E1 ELECTRICAL POWER CONNECTION     D3 DRAIN TO PRESS WATER RETURN PUWP (TO REUSE TANK),     Z'NPT MAY BE ON LEFT OR RICHT     D2 DRIP DRAIN TO SEWER, 2" HOSE CONNECTION.     D1 OVERFLOW DRAIN, INTERNALLY PIPED.     A2 AR CYLINDER FOR MAIN PRESS.     A1 AR INLET, 1" PT, FLANLE CONNECTION. TO INTERNAL     RUN 1 1/4" PIPE.     TEM LEGEND     TEM LEGEND     TEM 1 LACENTRAL DAVIES, CHOIL TO REUSE TANK),     Z'NPT MAY BE ON LEFT OR RICHT.     D2 DRIP DRAIN TO SEWER, 2" HOSE CONNECTION.     D1 OVERFLOW DRAIN, INTERNALLY PIPED.     A2 AR CYLINDER FOR MAIN PRESS.     A1 AR INLET, 1" PT, FLANLE CONNECTION. RUN 1" MINIMUM     PIPE. FOR LINES LONGER THAN 75 FEET [12 METERS].     RUN 1 1/4" PIPE.     TEM LEGEND     TEM.     TEM LEGEND     SUBJECT TO REUSE ALL ON THE ADD CONCLUST TANKS REFORMED AT MACHINES, CROUT     TO RESS MARE SHIPPED WIN UPPER TAK AND PRE-PRESS MORALLO CILIDRE     RELAYED, ARRONGING, CONFORD CONCOMPTOR OR ONE MACHINES, CROUT     TEME LEGENDA     SO NOT PRE-PRE ANY CLOSER THAN 60 [1524]     SUBJECT ALL TARKS, ARRONGING, CONFORD CONCOMST AND REFORMED AT MACH RECORDER 1-1/4"[3] MINIMUM     "PIPEC.     TEM LEGENDA     SO NOT PRE-PRE ANY CLOSER THAN 60 [1524]     SUBJECT AT AND AND RECORDER TO MACHINE CONCERT 1-1/4"[3] MINIMUM     "B) EDE OF TRANSLING CONFORM CONFOR OR CONC MUST EE 1"[2] MINIMUM     "B) EDE OF TRANSLING CONFORMED TAKEN AND PRE-PRESS MORALLO CULORER     REMARK, AND AND RUNCH MACHINES CONCERT IN AND RECORDER 1-1/4"[3]     MINIMUM     "B) EDE OF TRANSLING CONFORMED TAKEN AND PRE-PRESS MORALLO CULORER     SO OFTER STRUCTURE, AND LET INDUAL CLARANCE CONNEL     SO OFTER STRUCTURE, AND MARK AND PRE-PRESS MORALLO CULORER     SO OFTER STRUCTURE, AND MARK AND PRE-PRESS MORALLO CULORER     SO OFTER STRUCTURE, AND MARK AND PRE-PRESS MORALLO CULORER     SO OFTER STRUCTURE, AND MARK AND MACHINES T		E7	PROGRAMMING AND OPERATING CONTROLS.
AMAUFACTURED SINCE \$7271. NOVEMBER 26, 1986).     E5 GBW INTERPACE BOX. (ELECTRICAL CONNECTION FROM CBW).     E4 MICROPROCESSOR BOX     TE3 RELAY BOARD BOX     TE3 RELAY BOARD BOX     TE3 RELAY BOARD BOX     E1 ELECTRICAL POWER CONNECTION     D3 DRAIN TO PRESS WATER RETURN PUWP (TO REUSE TANK).     Z'NPT MAY BE ON LEFT OR RIGHT.     D2 DRIP DRAIN TO SEWER, 2" HOSE CONNECTION.     D1 OVERFLOW DRAIN, INTERNALLY PIPED.     A2 AR CYLINDER FOR MAIN PRESS.     A1 AR INLET. 1" PT, FLANGLE CONNECTION. NO.1     OVERFLOW DRAIN, INTERNALLY PIPED.     A2 AR CYLINDER FOR MAIN PRESS.     A1 AR INLET. 1" PT, FLANGLE CONNECTION. RUN 1" MINIMUM     PIPE. FOR LINES LONGER THAN 75 FEET [12 METERS].     RUN 1 1/4" PIPE.     TEM LEGEND      REAR     S & 8.     INOTES     12 DO NOT PRE-PRE ANY CLOSER THAN 75 FEET [12 METERS].     RUN 1 1/4" PIPE.     TEM LEGEND      REAR AS .     INOTES     12 DO NOT PRE-PRE ANY CLOSER THAN 50 FEET STORMAGE OF MACHES, GROUT     NO RESS MARKEN DRAWNG FOR POSITONING OF MACHES, GROUT     PO RESCHARMON THE PAZE ORANGETION. RUN 1" MINIMUM     PIPE. FOR LINES LONGER THAN 75 FEET [12 METERS].     RUN 1 1/4" PIPE.     TEM LEGEND      INOTES     12 DO NOT PRE-PRE ANY CLOSER THAN 60 [1524].     ISEE MITTERAZE DRAWSIGNMUM DRAWNG FOR POSITONING OF MACHES, GROUT     NO RESS MARKEN DRAWNG FOR POSITONING OF MACHES, GROUT     REVERED, MONOMIN THE 220 CONSULT MUNDAR ACTIONNES     ON REVERSIONAL RAWNOWED.     IS PRECEDENT AN ULCARANGE TO MUNCH CONNERS.     IO DRESS MARKEN CLEARAGE CONNERT TO ALL THREE     RESS MOLES (ROHT CHER, AND LET HAND LLONDRALL CONNERSELT     MARKEN AND DRAWSIGN SOMM WITH AN ACTERSK (M ARC NOT REIT 1-1/4"[32]     INMAMM.     'B) DEC OF TRANSLAIDS CONCORDER TO MUST ADDREAR TO ALL THREE     RESERVED LINE (T CONST ON TO MUST ADDREAR CONNERSELT 1-1/4"[32]     INMAMM.     'B) DEC OF TRANSLAIDS CONCORDER TO MUST ADDREAR CONCERT INTON     S OFT THE WITHON THE MUNDAR CONCERT INTONNO.     S OUTOTAGE TO TAUL CRAWSER TO MUNDAR CONCERT I-1/4"[32]     INMAMM.     'B) DEC OF TRANSLAIDS CONCOR TO REAR TO		E6	INTERNAL PHOTOEYES. (EFFECTIVE ON MACHINES
Image: Second Box         **E3       RELAY DOARD BOX         **E2       MOTOR CONTACTOR BOX         **E2       MOTOR CONTACTOR BOX         **E1       ELECTRICAL POWER CONNECTION         DD BRAIN TO PRESS WATER RETURN PUWP (TO REUSE TANK)         2       ************************************			MANUFACTURED SINCE 87271. NOVEMBER 26, 1986).
Image: Second Box         **E3       RELAY DOARD BOX         **E2       MOTOR CONTACTOR BOX         **E2       MOTOR CONTACTOR BOX         **E1       ELECTRICAL POWER CONNECTION         DD BRAIN TO PRESS WATER RETURN PUWP (TO REUSE TANK)         2       ************************************		*E5	CBW INTERFACE BOX, (ELECTRICAL CONNECTION FROM CBW).
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3 & 8. 12 DO NOT PRE-PIPE ANY CLOSER THAN 60 [1524]. 11 SEE. INTERFACE DIMENSIONLI DRAWING COR POSITIONING OF MICHINES, GROUT THECKNESS AND HEIGHT OFF FLOOR., PRESS MUST BE GROUTED AT EACH FOOTPAD POR INSTALLATION ON TERPACE DOWNSON OF MICHINES, GROUT THECKNESS AND HEIGHT OFF FLOOR., PRESS MUST BE GROUTED AT EACH FOOTPAD POR INSTALLATION ON TERPACE DOWNSON OF MICHINES, CROUTED AT EACH FOOTPAD POR INSTALLATION ON TERPACE DOWNSON OF MICHINES, MICHINES, MICHINES (4) EDGE OF STANDARY CONVEYOR OR COINC MUST BE 17[25] MINIMUM. (4) EDGE OF STANDARY CONVEYOR OR COINC MUST BE 17[25] MINIMUM. (4) EDGE OF STANDARY CONVEYOR OR COINC MUST BE 17[25] MINIMUM. (4) EDGE OF STANDARY CONVEYOR OR COINC MUST BE 17[25] MINIMUM. (4) EDGE OF STANDARY CONVEYOR OR COINC MUST BE 17[25] MINIMUM. (2) EDGE OF TRANSLATING CONVEYOR OR RIGHT HAND LOADING. 10 PRESS MAD BENESSITIES AND DEMENSIONE TO WATER CATCHER 1-1/47[32] 10 BERESS MODELS (RIGHT CONVEYOR SHOWN, TOT MAD DALL CATCHER 1-1/47[32] 10 BERESS MODELS (RIGHT CONVEYOR SHOWN, TOT RIGHT HAND LOADING.). 10 SIG [14] F OBJECT IS AN UNCENDARKE TO WATER CATCHER 1-1/47[32] 10 SIG [14] F OBJECT IS AN UNCENDARKE TROUBLED WILL. 10 SIG [14] F OBJECT IS AN UNCENDARKE TROUBLED WILL. 12 SIG [14] F OBJECT IS AN UNCENDARKE TROUBLED WILL. 13 SIG [14] F OBJECT IS AN UNCENDARKE REQURED DE VIS. NATIONAL 14 EDETING CODES, FROM ELECTING CODES FOR FRISTHER BESTROTONS. 15 CUSTOMER TO SUPPLY CIRCUIT BERARKER FOR FUSED BRANCH CIRCUIT 15 CUSTOMER TO SUPPLY CIRCUIT BERARKER OF FUSED BRANCH CIRCUIT 15 CUSTOMER TO SUPPLY CIRCUIT BERARKER OF FUSED BRANCH CIRCUIT 15 CUSTOMER TO SUPPLY CIRCUIT BREAKER DALL SERVICE CONNECTION 15 CUSTOMER TO SUPPLY CIRCUIT BREAKER DALL SERVICE CONNECTION TO 15 CUSTOMER TO SUPPLY CIRCUIT BREAKER DALL SERVICE CONNECTION 15 CUSTOMER TO SUPPLY THE DESTANCE BEREVER DALL SERVICE CONNECTION 16 CUSTOMERT TO SUPPLY CIRCUIT BREAKER DALL SERVICE CONNECTION 16 CUSTOMERT TO SUPPLY CIRCUIT BREAKER DALL SERVICE CONNECTION 16 CUSTOMERT TO SUPPLY CIRCUIT BREAKER DALL SER	RFAR		
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ERMOVED, BY SPECIAL AREAUGEMENT. 9 FACE OF PRESS TO: (A) EDGE OF TRANSLATING CONVEYOR OR CONC MUST BE 1 <sup>1</sup> [25] MINIMUM. **(B) EDGE OF TRANSLATING CONVEYOR OR CONC MUST BE 1 <sup>1</sup> [25] MINIMUM. **(B) EDGE OF TRANSLATING CONVEYOR (SHUTTLE): FYEDITE CATCHER 1-1/4 <sup>1</sup> [32] (B) EDGE OF TRANSLATING CONVEYOR (SHUTTLE): FYEDITE CATCHER 1/4 <sup>1</sup> [6]) 8 REFERENCE LINE 'Y' IS THE PREPRESS CENTER LINE AND APPLIES TO ALL THREE PRESS MODELS (ROCK) LOEFH MAD LOADNO. 7 STRAGHT-IN (WPE003TCL/CR) LOADNO SHOWN, FOR RIGHT HAND LOADING ALL COMPONENTS AND DIMENSIONS SHOWN WITH AA STREPSK (*) ARE ON THE SAME SIDE. FOR LEFT HAND LOADING, HEL CONVEYORED BY U.S. NATIONAL ELECTRIC CODES, FROM ELECTRIC BOX TO ANY OBJECT IS: 36 [914] IF OBJECT IS A GROUNDED WALL (%. BARE CONCRETE, BRICK, ETC.) 48 [1219] IF OBJECT IS A GROUNDED WALL (%. BARE CONCRETE, BRICK, ETC.) 48 [1219] IF OBJECT IS A GROUNDED WALL (%. BARE CONCRETE, BRICK, ETC.) 48 [1219] IF OBJECT IS A GROUNDED WALL (%. BARE CONCRETE, BRICK, ETC.) 48 [1219] IF OBJECT IS A GROUNDED WALL (%. BARE CONCRETE, BRICK, ETC.) 48 [1219] IF OBJECT IS A GROUNDED WALL (%. BARE CONCRETE, BRICK, ETC.) 40 [1219] IF OBJECT IS A GROUNDED WALL (%. BARE CONCRETE, BRICK, ETC.) 48 [1219] IF OBJECT IS A GROUNDED WALL (%. BARE CONCRETE, BRICK, ETC.) 140 [DECONNECT TO TROCHMENT, STEDED RANCE TO TROCHMENT TO THE CHLICK INTERCENT IT DECONNECT TO MOCHMENT, STEDED RANCE CONCRETT IN DECONNECT TO MOCHMENT, STEDED RANCE TO MORENT ARE SET ON A REAPROVINE ESTIMET SUBLERT. Z' AND THE FILLED AND IN NO CONTAUNDES IN FLOOR THE CONNECT TO NORTHER ARE SET O'S AND TO COCASIONAL CHANCES WITHOUT NOTICE THROUGH RESET Z' STAND THE FILLY CONCRETE. 9 UDGEN MAY WARY (WTH CHANCES IN FLOOR HEIGHT) AS RECURDINGE TO INSURE THAT BASELINE Z' AND THE FILLED AND IN THE SALE AND ANY REPORTED AND THE FILLED AND INTERVENT AND AND AND REPORENCES. 1 NUMBERS IN BRACKETS [] DENTE DIMENSIONS IN MULLIMETERS. 1 A UMBRISS CRIFTER, AND IN NO CENT TRECHERS MAN AND REPORTED AND THE FILLED A		11 SE TH	ICKNESS AND HEIGHT OFF FLOOR. PRESS MUST BE GROUTED AT EACH FOOTPAD.
<ul> <li>(A) EDGE OF STATIONARY CONVEYOR OR COINC MUST BE 1<sup>1</sup>(25) MINIMUM.</li> <li>**(B) EDGE OF TRANSLATING CONVEYOR(SHUTTLE): **OBSOLETE MUST EE**2-1/4<sup>1</sup>(57) MINIMUM. (CLEARANCE TO WATER CATCHER 1/4<sup>1</sup>(5))</li> <li>(B) EDGE OF TRANSLATING CONVEYOR(SHUTTLE): *FFECTIVE 10-03 MUST EE 1-1/4<sup>1</sup>(57) MINIMUM. (CLEARANCE TO WATER CATCHER 1/4<sup>1</sup>(5))</li> <li>(B) EDGE OF TRANSLATING CONVEYOR(SHUTTLE): *FFECTIVE 10-03 MUST EE 1-1/4<sup>1</sup>(57) MINIMUM. (CLEARANCE TO WATER CATCHER 1/4<sup>1</sup>(5))</li> <li>(B) EDGE OF TRANSLATING CONVEYOR(SHUTTLE): *FFECTIVE 10-03 MUST EE 1-1/4<sup>1</sup>(57) MINIMUM. (CLEARANCE TO WATER CATCHER 1/4<sup>1</sup>(5))</li> <li>(B) EDGE OF TRANSLATING CONVEYOR(SHUTLE): *FFECTIVE 10-03 MUST EE 1-1/4<sup>1</sup>(57) MINIMUM. (CLEARANCE FOLGUEST 0ALL THREE PRESS MODELS. (RICHY) CENTER, UADINOS, SHOWN, FOR RICH HAND LOADING ALL COMPONENTS AND DURSIONS SHOWN WITH AN STERSK (*) ARE ON THE SAME SIDE. FOR LEFT HAND LOADING, THEY ARE ON THE OPPOSITE SIDE.</li> <li>6 AS OF THIS WHITING, HE MINIMUM CLEARANCE REFUGIEED BY U.S. NATIONAL ELECTRIC CODES, FROM ELECTRIC CODES FOR FURTHER RESTRICTIONS.</li> <li>5 CUSTOMET OS JUPULY CIPCUT BREAKER OR FUSIOD BRANCH CIRCUIT DESONNECT USAFETY SWITCHES WITH LAS TYPE FUSES FROM POKER SOURCE TO MICHINE. A SEPARATE RORUND WIRE MUST BE CONNECTED FROM DISCONNECT TO EQUIPMENT.</li> <li>4 BASELINE <sup>27</sup>. IS THE SAME FOR ALL MILARDER KACHINES AND IS SHOWN ON ALL DIMENSIONAL DRAWINGS. THE DISTANCE BTIMES AND IS SHOWN ON ALL DIMENSIONAL DRAWINGS. THE DISTANCE BATWER DASELINE <sup>17</sup>. THE SIME CONVENT AND AND AND AND AND AND AND AND AND AND</li></ul>		11 SE TH FO	L MICHAEL BUILDINGE DOMING TOM SUBJUENT BE GROUTED AT EACH FOOTPAD. RINSTALLATION ON TERAZZO CONSULT MILNOR FACTORY. FSS MAY BE SHIPPED WITH LIPPER TAME AND PRE-DEPES LHYDRAIILIC CYLINDER.
**(6) EDGE OF TRANSLATING CONVEYOR(SHUTTLE): **ORSDLETE MOST BE **2-174[57] MINUMU. (CLERANCE TO WATE CATCHER 1-1/4"[32] (6) EDGE OF TRANSLATING CONVEYOR(SHUTTLE): EFFECTIVE 10-0.3 MINUT BE 1-1-1/4"[57] MINUMU. (CLERANCE TO WATE CATCHER 1/4"[6]) B REFERENCE LINE 'Y' IS THE PREPRESS CENTER LINE AND APPLES TO ALL THREE PRESS MODELS (RIGHT CONTER, AND LET HAND LOADING ALL COMPONENTS AND DIMENSIONS SHOWN WITH AN ASTERISK (V) ARE ON THE SAME SIDE. FOR LET HAND LOADING SHOWN, FOR RIGHT HAND LOADING ALL COMPONENTS AND DIMENSIONS SHOWN WITH AN ASTERISK (V) ARE ON THE SAME SIDE. FOR LET HAND LOADING SHOWN, AND REP VIES. IN THE OPPOSITE SIDE (1) 100 (1) OBJECT IS AN UNREPAULT (U) REPARANCE REQUIRED BY U.S. NATIONAL ELECTRIC CODES, FOR LETE AN CONNEDE WALL (E). BARE CONCRETE, BRICK, ETC.) 48 [1107] IF OBJECT IS A GONUNED WALL (E) LETCRIC CODES FOR FURTHER RESTRICTIONS. 5 CUSTOMER TO SUPPLY CIRCUIT BREAKER OR FUSES FROM POWER SOURCE TO MACHINE. A SEPARATE GROUND WIRE MUST BE CONNECTED WALL 48 [1219] IF OBJECT IS A ROUNDED WALL 49 [2107] IF OBJECT IS A ROUNDED WALL 40 [2107] IF OBJECT IS AN UNRE PART. CHECK LOCAL ELECTRIC CODES FOR FURTHER RESTRICTIONS. 5 CUSTOMER TO SUPPLY CIRCUIT BREAKER OR FUSES FROM POWER SOURCE TO MACHINE. A SEPARATE GROUND WIRE MUST BE CONNECTIONS. 5 CUSTOMER TO SUPPLY CIRCUIT BREAKER OR FUSES FROM POWER SOURCE TO MACHINE. A SEPARATE GROUND WIRE MUST BE CONNECTION TO THE INSIGHT DISCOMENT (MOY WITT THE DESTAIN EDWARD CONNENTS RECURRED TO NORMAN ON ALL DESTAND WINT THE MACHINE AND ALL COMPONENTS RECURRED TO NORMAN ON ARE APPROXIMATE. SUBJECT TO NORMAN ON THE BASELINE 'T.'S HORIZONIA AND ALL COMPONENTS RECURRED HAND APE EFT FROM NORMANY APER APPROXIMATE. SUBJECT TO NORMAN APER EFT FORM MACHINE. FACTORY MUST BE CONSULTED FOR DIMENSIONS IN MILLIMETERS. 1 ALL DIMENSIONS SHOWN ARE APPROXIMATE SUBJECT TO NORMAN APERTY HAZARDS. 2 NUMBERS IN BRACKERS [] DENOTE DIMENSIONS IN MILLIMETERS. 2 NUMBERS IN BRACKERS [] DENOTE COMPONENTS RECOUNTED THAN DYFE FET FROM NOCHT PROVIDED HAND APER APPROXIMATE SUBJECT TO NO		10 PR	ESS MAY BE SHIPPED WITH UPPER TANK AND PRE-PRESS HYDRAULIC CYLINDER
MUST BE **2-1/4 <sup>+</sup> [57] MINIMUM. (CLEARANCE TO WATER CATCHER 1-1/4 <sup>+</sup> [52] (B) ECE OF TRANSLATING CONVERSIGNITUE, EFFECTIVE 10-03 MUST BE 1-1/4 <sup>+</sup> [57] MINIMUM. (CLEARANCE TO WATER CATCHER 1/4 <sup>+</sup> [6]) B REFERENCE LINE 'Y' IS THE PREPRESS CENTER LINE AND APPLIES TO ALL THREE PRESS MODELS (RIGHT CENTER, AND LEFT HAND LOADING). 7 STRAIGHT-IN (MPROD31CL/CR) LOADING, HEY ARE ON THE SAME ON THE SAME SIDE. FOR LEFT HAND LOADING, HEY ARE ON THE OPPLIES TO ALL THREE SIDE. FOR LEFT HAND LOADING, HEY ARE ON THE OPPLIES TO ALL THREE SIDE. FOR LEFT HAND LOADING, HEY ARE ON THE OPPLIES TO ALL COMPONENTS AND DIMENSIONS SHOWN WITH AN ASTERISK (*) ARE ON THE SAME SIDE. FOR LEFT HAND LOADING, HEY ARE ON THE OPPLIES TO SOL THS WRITING, THE MINIMUM CLEARANCE RECURED BY U.S. NATIONAL ELECTRIC CODES, FROM ELECTRIC DOUBLY DIMENSIONS DWALL 42 [1067] IF OBJECT IS AN UNRFOUNDED WALL (&. BARE CONCRETE, BRICK, ETC.) 48 [1219] IF OBJECT IS AN UNRFOUNDED WALL (&. BARE CONCRETE, BRICK, ETC.) 48 [1219] IF OBJECT IS AN UNRFOUNDED WALL (B. BARE CONCRETE, BRICK, ETC.) 49 [121] IF OBJECT IS AN UNRFOUNDED WALL (B. BARE CONCRETE, BRICK, ETC.) 40 [121] IF OBJECT IS AN UNRFOUNDED WALL (B. BARE CONCRETE OF MACHINE, A SEPARATE GROUND WIRE MUST BE CONNECTED FROM DESCONNECT TO EQUIPMENT. 4 BASELINE T' IS THE SAME FOR ALL MILNOR MACHINES AND IS SHOWN ON ALL DMENSIONAL DRAWINGS. THE DISTANCE BETWEEN BASELINE T' AND THE INSINED 3 USE REFERENCE LINES 'X', 'Y', AND T'' TO LOCATE ALL SERVICE CONNECTIONS. 21 NUMBERS IN BRACKETS [] DENOID NOT GET FROUDUR GROUT ARE SET OT AND/OR RELOCATION OF COMPONENTS REQUIRING GROUT RECONSEL 21 NUMBERS IN BRACKETS [] DENOID COMPONENTS RUGURMENT TACTURING TOLEANNES, AND AND/OR OTHER S	\	10 PR RE	ESS MAY BE SHIPPED WITH UPPER TANK AND PRE-PRESS HYDRAULIC CYLINDER MOVED, BY SPECIAL ARRANGEMENT.
(B) EDGE OF TRANSLATING CONVEYOR(SHUTTLE): EFFECTIVE 10–0.3 WOST BE 1-1/4[52] MINUMIN (CLEARANCE TO WATER CATCHER 1/4[6]) 8 REFERENCE LINE "Y" IS THE PREPRESS CENTER LINE AND APPLIES TO ALL THREE PRESS MODELS (RIGHT CONTER, AND LEFT HAND LOADING). 7 STRACHT-IN (REPORTS AND DIMENSIONS SHOWN WITH AN ASTERISK (V) ARE ON THE SAME SIDE. FOR LEFT HAND LOADING, THEY ARE ON THE OPPOSITE SAME SIDE. FOR LEFT HAND LOADING THE ORY OBJECT IS: 36 [914] IF OBJECT IS A ROUNDED WILL (6: BARE CONCRETE, BRICK, ETC.) 48 [1219] IF OBJECT IS A ROUNDED WILL (6: BARE CONCRETE, BRICK, ETC.) 48 [1219] IF OBJECT IS A ROUNDED WILL (6: BARE CONCRETE, BRICK, ETC.) 48 [1219] IF OBJECT IS A ROUNDED WILL (6: BARE CONCRETE, BRICK, ETC.) 48 [1219] IF OBJECT IS A ROUNDED WILL (6: BARE CONCRETE, BRICK, ETC.) 48 [1219] IF OBJECT IS A ROUNDED WILL (6: BARE CONCRETE, BRICK, ETC.) 48 [1219] IF OBJECT IS A ROUNDED WILL (6: BARE CONCRETE, BRICK, ETC.) 48 [1219] IF OBJECT IS A ROUNDED WILL (6: BARE CONCRETE, BRICK, ETC.) 48 [1219] IF OBJECT IS A ROUNDED WILL (6: BARE CONCRETE, BRICK, ETC.) 48 [1219] IF OBJECT IS A ROUNDED WILL (6: BARE CONCRETE, BRICK, ETC.) 49 [1219] IF OBJECT IS A ROUNDED WILL (6: BARE CONCRETE, BRICK, ETC.) 49 [1219] IF OBJECT IS A ROUNDED WILL (6: BARE CONCRETE, BRICK, ETC.) 40 [1200] MINUS, THE DISTANCE BETWEEN ROUNDED TO INSUME THAT 50 [500] [121] [		10 PR RE 9 FA (A)	ESS MAY BE SHIPPED WITH UPPER TANK AND PRE-PRESS HYDRAULIC CYLINDER MOVED, BY SPECIAL ARRANGEMENT. CC OF PRESS TO: DEDGE OF STATIONARY CONVEYOR OR COINC MUST BE 1"[25] MINIMUM.
MUST BE 1-1/4[57] MINIMUM. (LICARANCE TO WATER CATCHER 1/4[6])     8 REFERENCE LINE 'Y' IS THE PREFERS CENTER AND LADING'     7 STREARTH-IN. (NEPRESS CENTER, AND LADING').     7 STREARTH-IN. (NEPRESS CENTER, AND LADING').     7 STREARTH-IN. (NEPOSITIC).'S' ILLE PRESS MOUND.'S' ARE ON THE SAME     SIDE. FOR LET HAND LADING', FOR RIGH HAND LADING',     6 AS OF THIS WRITING, THE MINIMUM CLEARANCE REQUIRED BY U.S. NATIONAL     ELECTRIC CODES, ROM ELECTRIC BOX TO ANY OBJECT IS:     36 [914] IF OBJECT IS A GROUNDED WALL (e. BARE CONCRETE, BRICK, ETC.)     42 [107] IF OBJECT IS A GROUNDED WALL (e. BARE CONCRETE, BRICK, ETC.)     42 [107] IF OBJECT IS A GROUNDED WALL (e. BARE CONCRETE, BRICK, ETC.)     44 [1219] IF OBJECT IS A GROUNDED WALL (e. BARE CONCRETE, BRICK, ETC.)     46 L219] IF OBJECT IS A GROUNDED WALL (e. BARE CONCRETE, BRICK, ETC.)     46 L219] IF OBJECT IS A GROUNDED WALL (e. BARE CONCRETE IN MILLIMER, A SEPARATE GROUND WIRE MUST BE CONNECTED FROM DEVERSOURCE TO     MACHINE, A SEPARATE GROUND WIRE MUST BE CONNECTED FROM DEVERSOURCE TO     MACHINE, A SEPARATE GROUND WIRE WITH EACHINE AND IS SHOWN ON ALL     DIMENSION JOHNNINS, THE DISTANC BEDIEVER BASELINE Z'''. THE MERCINA BALL COMPONENTS REQUIRING GROUT ARE SET ON     A MINIMUM '' [25] THICK GROUT BED.     3 USE REFERENCE LINES 'X', 'Y', AND 'Z' TO LOCATE ALL SERVICE CONNECTIONS.     1 ALL DIMENSIONS SHOWN ARE APPROXIMATE, SUBJECT TO NORMAL MANUFACTURING     TOLGHANCES, AND TO COASIONAL CHANCES WITH AND AS FERE WOUND ROUTER THACHINE IS TO BE     MONCHINE, A SEPARATE ON TO COASIONAL CHANCES WIRE AND AND REPORTING. SERVICE CONNECTIONS.     1 ALL DIMENSIONS SHOWN ARE APPROXIMATE, SUBJECT TO NORMAL MANUFACTURING     TOLGHANCES, AND TO COASIONAL CHANCES WIRE AND AND REPORTED SINGSIONS IN MILLIMETERS.     1 ALL DIMENSIONS SHOWN ARE APPROXIMATE, SUBJECT TO NORMAL MANUFACTURING     TOLGHANCES, AND TO COASIONAL CHANCES WIRE AND AND REPORTED.     1 ALL DIMENSIONS SHOWN ARE APPROXIMATE, SUBJECT TO NORMAL MANUFACTURING     TOLGHANCES, AND TO COASIONAL OF AND TH		10 PR RE 9 FA (A)	ESS MAY BE SHIPPED WITH UPPER TANK AND PRE-PRESS HYDRAULIC CYLINDER MOVED, BY SPECIAL ARRANGEMENT. CE OF PRESS TO: E DEC OF STATIONARY CONVEYOR OR COINC MUST BE 1"[25] MINIMUM. DECE OF TRANSLATING CONVEYOR(SHUTTLE): **OBSOLETE
7 STRAIGHT-IN (MP60031CL/CR) LOADING SHOWN, FOR RIGHT HAND LOADING ALL MOPONENTS AND DUMENSIONS SHOWN WITH A ASTERISK (*) ARE ON THE SAME SIDE. FOR LEFT HAND LOADING, THEY ARE ON THE OPPOSITE SIDE. 6 AS OF THIS WRITING, THE MINIMUM CLEARANCE REQUIRED BY U.S. NATIONAL ELECTRIC CODES, FROM ELECTRIC BOX TO ANY OBJECT IS: 35 [914] IF OBJECT IS AN UNRFOLMED (MSULATED WALL 42 [1067] IF OBJECT IS AN UNRFOLMED (MSULATED WALL 42 [1067] IF OBJECT IS AN UNR FOR THEIR RESTRICTIONS. 5 CUSTOMER TO SUPPLY CIRCUIT BREAKER OR FUSED BRANCH CIRCUIT DISCONNECT (SAFET) SWITCHES WITH LAG TWEF FUSES FORM DISCONNECT TO EQUIPMENT. 4 BASELINE "Z" IS THE SAME FOR ALL MILNOR MACHINES AND IS SHOWN ON ALL 43 [1279] IF OBJECT IS AND UNE FOR SUBJECT TO REQUIRING GROUT ARE SET OF MACHINE. A SEPARATE GROUND WIRE MUST BE CONNECTED FROM DISCONNECT TO EQUIPMENT. 4 BASELINE "Z" IS THE SAME FOR ALL MILNOR MACHINES AND IS SHOWN ON ALL 40 MINIMUM 1" [25] THICK GROUT BED. 3 USE REFERENCE LINES "X", "Y", AND "Z" TO LOCATE ALL SERVICE CONNECTIONS. 2 NUMBERS IN BRACKETS [] DENOTE DIMENSIONS IN MILLIMETERS. 1 ALL DIMENSIONA DEVENT PRE-PIPE CLOSET THAN THE FUEL TOR MAY VARY (WITH CHANGES IN FLOOR HEIGHT) AS REQUIRED TO INSURE THAN BASELINE "Z". IS HORIZONTA AND ALL COMPONENTS REQUIRING GROUT ARE SET OF A MINIMUM 1" [25] THICK GROUT BED. 3 USE REFERENCE LINES "X", "Y", AND "Z" TO LOCATE ALL SERVICE CONNECTIONS. 2 NUMBERS IN BRACKETS [] DENOTE DIMENSIONS IN MILLIMETERS. 1 ALL DIMENSIONS SHOWN ARE APPROXIMATE, SUBJECT TO NORMAL MANUFACTURING TOLERANCES, AND TO COCKNICKS OR POENDES. 2 NUMBERS UNE BRACKETS [] DENOTE DIMENSIONS IN MACHINE THE SOLE TO CONTACT WITH THE INSTALLATIONS AND THE FULLY ADDIDINAL SAFETY GUARDS, ERCUCKES, RESTRAINS, DEVICES, ETC., NOT FURNISHED BY THE EQUIPMENT MAUTACTURER OR VENDOR. MOST RECOLLATORY AUTHORITIES (INCLUSING GARM IN THE USA) HORIZONS IN MACHINE, FACTORY MUST RECORDER ALL DREESSARY HAZARDS, FURNISH SAFETY INSTRUCTIONS AND GUIDANCE TO ALL PR		10 PR RE 9 FA (A) **(B)	ESS MAY BE SHIPPED WITH UPPER TANK AND PRE-PRESS HYDRAULIC CYLINDER MOVED, BY SPECIAL ARRANGEMENT. CE OF PRESS TO: EDGE OF STATIONARY CONVEYOR OR COINC MUST BE 1"[25] MINIMUM. EDGE OF TRANSLATING CONVEYOR(SHUTTLE): **OBSOLETE MUST BE **2-1/4"[57] MINIMUM. (CLEARANCE TO WATER CATCHER 1-1/4"[32]) EDGE OF TRANSLATING CONVEYOR(SHUTTLE): EFFECTIVE 10-03
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<ul> <li>6 AS OF THIS WRITING, THE MINIMUM CLEARANCE REQUIRED BY U.S. NATIONAL ELECTRIC COSTO ANY OBJECT IS: 6 [14] IF OBJECT IS AN UNDROUNDED (INSULATED) WALL. 42 [1067] IF OBJECT IS AN UNDROUNDED (INSULATED) WALL. 42 [1067] IF OBJECT IS AN UNDROUNDED (INSULATED) WALL. 48 [1219] IF OBJECT IS AN UNDROUNDED (INSULATED) WALL. 48 [1219] IF OBJECT IS ANY UNE PART. CHECK LOCAL ELECTRIC CODES FOR FURTHER RESTRICTIONS.</li> <li>5 CUSTOMET TO SUPPLY CIRCUIT BREAKER OR FUSES BRANCH CIRCUIT DISCONNECT (SAFETY) SWITCHES WITH LAG TYPE FUSES FROM POWER SOURCE TO MACHINE. SPRARTE GROUND WIRE MUST BE CONNECTED FROM DISCONNECT TO BUSCINNECT (SAFETY) SWITCHES WITH LAG TYPE FUSES FROM POWER SOURCE TO MACHINE. TZ" IS THE SAME FOR ALL MILNOR MACHINES AND IS SHOWN ON ALL DIMENSIONAL DRAWINGS. THE DISTANCE BETWEEN BASELINE "Z" AND THE FINISHED FUOR MAY YARY (WITH CHANCES IN FLOOR HEIGHT) AS REQUIRING GROUT ARE SET ON A MINIMUM T] [25] THICK GROUT BED.</li> <li>3 USE REFERENCE LINES "X". "Y". AND "Z" TO LOCATE ALL SERVICE CONNECTION. 2 NUMBERS IN BRACKETS [] DENOTE DIMENSIONS IN MULLIMETERS.</li> <li>1 ALL DIMENSIONS SHOWN ARE APPROXIMAE. SUBJECT TO NORALL MANUFACTURING AND/OR RELOCATION OF COMPONENTS REQUIRING GROUT ARE SET ON A MINIMUM T] [25] THICK GROUT BED DRIVENDINGS. THE USA) HOLD THE CUSCING THAN FIVE FEET FROM MACHINE FACTORY MUST BE CONSULTED FOR DIMENSIONS IN MALLIMETERS.</li> <li>1 ALL DIMENSIONS SHOWN ARE APPROXIME. SUBJECT TO NORALL MANUFACTURING AND/OR RECOLORY AUTHORITIES (INCLUDING OSHA IN THE USA) HOLD THE OWNER/USER ULTIMATELY RESPONSIBLE TO MAINTAIN A SAFE WORKING ENVIRONMENT. ACCOMINGLY MALTERY REPORTING SOME MUST RECOLORS THE WATER AND ANY REPARED AFE WORKING ENVIRONMENT. ACCOMINACTIVE REPORT TO MURCHALL SAFE WORKING ENVIRONMENT. ACCOMINACTIVE REPORT TO MARKEN AND ANY REPARED ENVIRONMENT. ACCOMINACTIVE REPORT TO MURCHALL SAFE WORKING ENVIRONMENT. THE WISTALD THE FUEL SAND THE SUBJECT TO THANKEN AND ANY REPARED ENVIRONMENT. TACCOMINACTIVE REPORT TO MURCHALL SAFE WORKING ENVIRONMENT. THE WISTAL</li></ul>		10 PR RE 9 FA (A) **(B) (B)	ESS MAY BE SHIPPED WITH UPPER TANK AND PRE-PRESS HYDRAULIC CYLINDER MOVED, BY SPECIAL ARRANCEMENT. CE OF PRESS TO: E DOE OF STATIONARY CONVEYOR OR COINC MUST BE 1"[25] MINIMUM. J DOEG OF TRANSLATING CONVEYOR(SHUTTLE): **OBSOLETE MUST BE **2-1/4"[57] MINIMUM. (CLEARANCE TO WATER CATCHER 1-1/4"[32]) E DOE OF TRANSLATING CONVEYOR(SHUTTLE): EFFECTIVE 10-03 MUST BE 1-1/4"[57] MINIMUM. (CLEARANCE TO WATER CATCHER 1/4"[6])
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ELECTRIC CODES, FROM ELECTRIC BOX TO ANY OBJECT IS: 36 [914] F OBJECT IS AN UNGROUNDED (INSULATED) WALL 42 [1067] IF OBJECT IS A OROUNDED WALL (is. BARE CONCRETE, BRICK, ETC.) 48 [1219] F OBJECT IS ANY UNE PART. CHECK LOCAL ELECTRIC CODES FOR FURTHER RESTRICTONS. 5 CUSTOMER TO SUPPLY CIRCUIT BREAKER OR FUSED BRANCH CIRCUIT DISCONNECT (SAFETY) SWITCHES WITH LAG TYPE FUSES FROM POWER SOURCE TO MACHINE. A SEPARATE GROUND WIRE MUST BE CONNECTED TROM DISCONNECT TO EDUMMENT. 4 BASELINE 'Z' IS THE SAME FOR ALL MILNOR MACHINES AND IS SHOWN ON ALL DIMENSIONAL DRAWINGS. THE DISTANCE BETWEEN BASELINE. 'Z' AND THE FINSHED FLOOR MAY VARY (WITH CHANGES IN FLOOR HEICHT) AS REQUIRED TO INSURE THAI BASELINE. 'Z' IS HORZONTAL AND ALL COMPONENTS REQUIRING GROUT ARE SET O' A MINIMUM 1' [25] THICK GROUT BED. 3 USE REFERENCE LINES 'X', 'Y', AND 'Z' TO LOCATE ALL SERVICE CONNECTIONS. 1 ALL DIMENSIONS SHOWN ARE APPROXIMATE, SUBJECT TO NORMAL MANUFACTURING TOLERANCES, AND TO OCCASIONAL CHANGES WITHOUT NOTICE THROUGH REDESION AND/OR RELOCATION OF COMPONENTS, ETC. DIN NOTICE THROUGH REDESION AND/OR RELOCATION OF COMPONENTS, ETC. DIN ONLINE, THE CONSTRUCTION UNLESS CENTED, AND TO OCCASIONAL CHANGES WITHOUT NOTICE THROUGH REDESION AND/OR RELOCATION OF COMPONENTS, ETC. DIN ONLINE, THE CONSTRUCTION UNLESS CENTED, AND TO OCCASIONAL CHANGES WITHOUT NOTICE THROUGH REDESION AND/OR RELOCATION OF COMPONENTS, ETC. DIN ONLINE, THE CONSTRUCTION UNLESS CENTER, FARCH AND AND CONSTRUCTURES. 1 ALL DIMENSIONS SHOWN ARE APPROXIMATE, SUBJECT TO NORMAL MANUFACTURING TOLERANCES, AND TO OCCASIONAL CHANGES OR OPENINGS. 1 AUDITION THE CONSTRUCTION AND APPENDED ON STAND THE THROUGH REDESION AND/OR RECOLASION OF COMPONENTS MUST HAVE SUFFICIENT STRENGTH (AND RIGHTY WITH DUE CONSIDERATION FOR NATURAL OR RESONANT FREQUENCY THEREOF) TO WITHSTAND THE FULLY LOADED WEIGHT OF THE MACHINE INCONTACT WITH THE INSTALLED POPORT COMPONENTS MUST HAVE SUFFICIENT STRENGTH (AND RIGHTY WITH DUE CONSIDERATION FOR NATURAL OR RESONANT FREEDE		10 PR RE 9 FA (A) ***(B) (B) (B) 8 RE PR	ESS MAY BE SHIPPED WITH UPPER TANK AND PRE-PRESS HYDRAULIC CYLINDER MOVED, BY SPECIAL ARRANGEMENT. CE OF PRESS TO: E DOE OF STATIONARY CONVEYOR OR COINC MUST BE 1"[25] MINIMUM. DEOE OF TRANSLATING CONVEYOR(SHUTTLE): **OBSOLETE MUST BE **2-1/4"[57] MINIMUM. (CLEARANCE TO WATER CATCHER 1-1/4"[32]) E DOE OF TRANSLATING CONVEYOR(SHUTTLE): EFFECTIVE 10-03 MUST BE 1-1/4"[57] MINIMUM. (CLEARANCE TO WATER CATCHER 1/4"[6]) MUST BE 1-1/4"[57] MINIMUM. (CLEARANCE TO WATER CATCHER 1/4"[6]) FFERENCE LINE "Y" IS THE PREPRESS CENTER LINE AND APPLIES TO ALL THREE ESS MODELS (RIGHT CENTER, AND LEFT HAND LOADING).
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48 [1219] IF OBJECT IS ANY LIVE PART.         CHCK LOCAL ELECTRIC CODES FOR FURTHER RESTRICTIONS.         5 CUSTOMER TO SUPPLY CIRCUIT BREAKER OR FUSED BRANCH CIRCUIT DISCONNECT (SAFT) SWITCHES WITH LAG TYPE FUSED BRANCH CIRCUIT DISCONNECT (SAFT) SWITCHES WITH LAG TYPE FUSED FROM POWER SOURCE TO MACHINE. A SEPARATE GROUND WIRE MUST BE CONNECTED FROM DYNER SOURCE TO MACHINE. A SEPARATE GROUND WIRE MUST BE CONNECTED FROM DISCONNECT TO EQUIPMENT.         4 BASELINE 72" IS THE SAME FOR ALL MILNOR MACHINES AND IS SHOWN ON ALL DIMENSIONAL DRAWINGS. THE DISTANCE BETWEEN BASELINE 72" AND THE FINISHED FLOOR MAY VARY (WITH CHANCES IN FLOOR HEIGHT) AS REQUIRED TO INSURE THAT BASELINE 72" IS HORIZONTAL AND ALL COMPONENTS REQUIRING GROUT ARE SET ON A MINIMUM 1" [25] THICK ROUT BED.         3 USE REFERENCE LINES "X", "Y", AND 72" TO LOCATE ALL SERVICE CONNECTIONS.         1 ALL DIMENSIONS SHOWN ARE APPROXIMATE, SUBJECT TO NORMAL MANUFACTURING TOLERANCES, AND TO OCCASIONAL CHANCES WITHOUT NOTICE THROUGH REDESIGN AND/OR RELOCATION OF COMPONENTS, EC. DO NOT USE FOR CONSTRUCTION AUNDERS IN BRACKETS [] DENOTE DIMENSIONS IN MILLIMETERS.         1 ALL DIMENSIONS SHOWN ARE APPROXIMATE, SUBJECT TO NORMAL MANUFACTURING TOLERANCES, AND TO OCCASIONAL CHANCES WITHOUT NOTICE THROUGH REDESIGN AND/OR RECOLATIONY AUTHORTIES (INCLUDING OSHA IN THE USA) HOLD THE WOYED THROUGH NARROW OR LOW CORRIDORS ON OPENINGS.         FERENCE ENSIONS). TOP OF 3 & 4.       TEEGULATORY AUTHORTIES (INCLUDING OSHA IN THE USA) HOLD THE OWNER, FUSER UTIONS AND GUIDANCE TO ALL PRESONNEL WID MAY COME IN CONTACT WITH THE INSTAILATION, AND PROVIDE ALL PRESSERS ADDITIONAL SAFETY UNCORD, FUNCES, FETRICINS, DEVICES, ETC., NOT FURNISHED BY THE EQUIPMENT MANUFACTURER OR VENDOR.		10 PR RE 9 FA (A) ***(B) (B) (B) 8 RE PR 7 ST CC SII	ESS MAY BE SHIPPED WITH UPPER TANK AND PRE-PRESS HYDRAULIC CYLINDER MOVED, BY SPECIAL ARRANGEMENT. CE OF PRESS TO: E DOE OF STATIONARY CONVEYOR OR COINC MUST BE 1"[25] MINIMUM. DEOE OF TRANSLATING CONVEYOR(SHUTTLE): **OBSOLETE MUST BE **2-1/4"[57] MINIMUM. (CLEARANCE TO WATER CATCHER 1-1/4"[32]) E DOE OF TRANSLATING CONVEYOR(SHUTTLE): EFFECTIVE 10-03 MUST BE 1-1/4"[57] MINIMUM. (CLEARANCE TO WATER CATCHER 1/4"[6]) FERENCE LINE "Y" IS THE PREPRESS CENTER LINE AND APPLIES TO ALL THREE ESS MODELS (RIGHT CENTER, AND LEFT HAND LOADING). RAIGHT-IN (MP60031CL/CR) LOADING SHOWN, FOR RIGHT HAND LOADING ALL MPONENTS AND DIMENSIONS SHOWN WITH AN ASTERISK (*) ARE ON THE SAME E: FOR LEFT HAND LOADING, THEY ARE ON THE OFPOITE SIDE. OF THIS WRITING, THE MINIMUM CLEARANCE REOWIRED BY U.S. NATIONAL ECTRIC CODES, FROM LECTICE BOX TO ANY OBJECT 15:
CHECK LOCAL ELECTRIC CODES FOR FURTHER RESTRICTIONS. 5 CUSTOMER TO SUPPLY CIRCUIT BREAKER OR FUSED BRANCH CIRCUIT DISCONNECT (SAFETY) SWITCHES WITH LAG TYPE FUSES FROM POWER SOURCE TO BOURHENT. 4 BASELINE "Z" IS THE SAME FOR ALL MILINOR MACHINES AND IS SHOWN ON ALL DIMENSIONAL DRWINIGS. THE DISTANCE BETWEEN BASELINE "Z" AND THE FINISHED FLOOR MAY VARY (WITH CHANGES IN FLOOR HEIGHT) AS REQUIRED TO INSURE THAN BASELINE "Z" IS THE SAME FOR ALL MILINOR MACHINES AND IS SHOWN ON ALL DIMENSIONAL DRWINIGS. THE DISTANCE BETWEEN BASELINE "Z" AND THE FINISHED FLOOR MAY VARY (WITH CHANGES IN FLOOR HEIGHT) AS REQUIRED TO INSURE THAN BASELINE "Z" IS THE SAME FOR ALL MILINOR MACHINES GROUT ARE SET O A MINIMUM 1" [25] THICK GROUT BED. 3 USE REFERENCE LINES "X", Y", AND "Z" TO LOCATE ALL SERVICE CONNECTIONS. 1 ALL DIMENSIONS SHOWN ARE PAPROXIME. SUBJECT TO NORAL MANUFACTURING 1 ALL DIMENSIONS SHOWN ARE PAPROXIME. SUBJECT TO NORAL MANUFACTURING 1 ALL DIMENSIONS SHOWN ARE PAPROXIME. SUBJECT TO NORAL MANUFACTURING 1 ALL DIMENSIONS SHOWN ARE PAPROXIME. SUBJECT TO NORAL MANUFACTURING 1 ALL DIMENSIONS SHOWN ARE PAPROXIME. SUBJECT TO NORAL MANUFACTURING 1 ALL DIMENSIONS SHOWN ARE PAPROXIMENT. 2 NUMBERS IN BRACKETS [] DENOTE DIMENSIONS IN MALLIMETERS. 1 ALL DIMENSIONS SHOWN ARE PAPROXIMENT. 3 WORT REGULATORY AUTHORITIES CONSULTED FOR DIMENSIONS IN FMACHINE FEET FROM MACHINE, FASTERY MISTRECORDINE AND SHOW ANY CORE 1 NCONTACT WITH THE INSTALLATION, AND PROVIDE ALL PRESENBLE SAFETY HAZARDS, FURNISH SAFETY INSTRUCTIONS AND GUIDANCE TO ALL PRESONALE WAINTONNENT. ACCORDINGLY, THE OWNER/USER MUST RECORDIZE ALL FOR SEEABLE SAFETY HAZARDS, FURNISH SAFETY ON THE OWNER YER RUST RECORDIZE ALL FOR SECABLE SAFETY HAZARDS, FURNISH SAFETY REPORT COMPONENTS MUST HAVE SUFFICIENT 3 S& 4. MORACTURER OR VENDOR. THE FLOOR AND/OR OTHER SUPPORT COMPONENTS MUST HAVE SUFFICIENT 5 RECORNEL THE ENTERDING THE WATER, AND ANY REPAREDE SINUSDIAL (ROTATING) FORE: GENERATED DURING ITS OPERATION, WHITH THE FACTORY FOR ADDITIONAL MACHINE		10 PR RE 9 FA (A) ***(B) (B) (B) 8 RE PR 7 ST CC SII	ESS MAY BE SHIPPED WITH UPPER TANK AND PRE-PRESS HYDRAULIC CYLINDER MOVED, BY SPECIAL ARRANGEMENT. CE OF PRESS TO: E DOE OF STATIONARY CONVEYOR OR COINC MUST BE 1"[25] MINIMUM. DEOE OF TRANSLATING CONVEYOR(SHUTTLE): **OBSOLETE MUST BE **2-1/4"[57] MINIMUM. (CLEARANCE TO WATER CATCHER 1-1/4"[32]) E DOE OF TRANSLATING CONVEYOR(SHUTTLE): EFFECTIVE 10-03 MUST BE 1-1/4"[57] MINIMUM. (CLEARANCE TO WATER CATCHER 1/4"[6]) FERENCE LINE "Y" IS THE PREPRESS CENTER LINE AND APPLIES TO ALL THREE ESS MODELS (RIGHT CENTER, AND LEFT HAND LOADING). RAIGHT-IN (MP60031CL/CR) LOADING SHOWN, FOR RIGHT HAND LOADING ALL MPONENTS AND DIMENSIONS SHOWN WITH AN ASTERISK (*) ARE ON THE SAME E: FOR LEFT HAND LOADING, THEY ARE ON THE OFPOITE SIDE. OF THIS WRITING, THE MINIMUM CLEARANCE REOWIRED BY U.S. NATIONAL ECTRIC CODES, FROM LECTICE BOX TO ANY OBJECT 15:
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Addrine. A SEPARATE GROUND WIRE MUST BE CONNECTED FROM DISCONNECT TO EQUIPMENT. 4 BASELINE "7" IS THE SAME FOR ALL MILNOR MACHINES AND IS SHOWN ON ALL bit DRAWINGS. THE DISTANCE BETWEEN BASELINE "2" ANO THE FINSHED PLOOR MAY VARY (WITH CHANGES IN FLOOR HEICHT) AS RECUIRED TO INSURE THAN BASELINE "1" IS HORZONTAL AND ALL COMPONENTS REQUIRING GROUT ARE SET ON A MINIMUM 1" [25] THICK GROUT BED. 3 USE REFERENCE LINES "X", "Y", AND "2" TO LOCATE ALL SERVICE CONNECTIONS. 1 ALL DIMENSIONS SHOWN ARE APPROXIMATE, SUBJECT TO NORMAL MANUFACTURING 1 ALL DIMENSIONS SHOWN ARE APPROXIMATE. SUBJECT TO NORMAL MANUFACTURING 1 ALL DIMENSIONS SHOWN ARE APPROXIMATE. SUBJECT TO NORMAL MANUFACTURING 1 ALL DIMENSIONS SHOWN ARE APPROXIMATE. SUBJECT TO NORMAL MANUFACTURING 1 ALL DIMENSIONS SHOWN ARE APPROXIMATE. SUBJECT TO NORMAL MANUFACTURING 1 ALL DIMENSIONS SHOWN ARE APPROXIMATE. SUBJECT TO NORMAL MANUFACTURING 1 ALL DIMENSIONS SHOWN ARE APPROXIMATE. SUBJECT TO NORMAL MANUFACTURING 1 ALL DIMENSIONS SHOWN ARE APPROXIMATE. SUBJECT TO NORMAL MANUFACTURING 1 ALL DIMENSIONS SHOWN ARE APPROXIMATE. SUBJECT TO NORMAL MANUFACTURING 1 ALL DIRENSIONS SHOWN ARE APPROXIMATE. SUBJECT TO NORMAL MANUFACTURING 1 ALL DIRENSIONS SHOWN ARE APPROXIMATE. SUBJECT TO NORMAL MANUFACTURING 1 ALL DIRENSIONS SHOWN ARE APPROXIMATE. SUBJECT TO NORMAL MANUFACTURING 1 ALL DIRENSIONS SHOWN ARE APPROXIMATE. SUBJECT TO NORMAL MANUFACTURING 1 ALL DIRENSIONS SHOWN ARE APPROXIMATE. SUBJECT TO NORMAL MANUFACTURING 1 ALL DIRENSIONS SHOWN ARE APPROXIMATING A SAFE WORKING ENVIRONMENT. ACCORDINGLY, THE OWNER/USER MUST RECCONZE ALL PRESSIONAL WHOM WAY COME IN CONTACT WITH THE INSTALLATION, AND PROVIDE ALL PRESSIONAL WIGH WAY COME IN CONTACT WITH THE INSTALLATION, AND PROVIDE ALL PRESSIONAL WIGH AVE COME EXERNED DURING ITS OPERATION WITH THE LACTORY FOR NATURAL OR RESONANT THE FLOOR AND/OR OTHER SUPPORT COMPONENTS MUST HAVE SUFFICIENT STRENGTH (AND RIGIDITY WITH DUE CONSIDERATION FOR NATURAL CADDITIONAL ACHINE EXENTED TO USE BY A COMPETENT SOLIL AND		10 PR RE 9 FA (A) (**(B) (B) (B) (B) (B) (C) 8 RE PR 7 ST CC SII 6 AS EL	ESS MAY BE SHIPPED WITH UPPER TANK AND PRE-PRESS HYDRAULIC CYLINDER MOVED, BY SPECIAL ARRANGEMENT. CE OF PRESS TO: ) EDGE OF STATIONARY CONVEYOR OR COINC MUST BE 1"[25] MINIMUM. ) EDGE OF TRANSLATING CONVEYOR(SHUTTLE): **OBSOLETE MUST BE **2-1/4"[57] MINIMUM. (CLEARANCE TO WATER CATCHER 1-1/4"[32]) ) EDGE OF TRANSLATING CONVEYOR(SHUTTLE): E*FFECTIVE 10-03 MUST BE 1-1/4"[57] MINIMUM. (CLEARANCE TO WATER CATCHER 1/4"[6]) FERENCE LINE "Y" IS THE PREPRESS CENTER LINE AND APPLIES TO ALL THREE ESS MODELS (RIGHT CENTER, AND LEFT HAND LADDING, ALL MMPONENTS AND DIMENSIONS SHOWN WITH AN ASTERISK (*) ARE ON THE SAME E. FOR LEFT HAND LADANG, THEY ARE ON THE OPPOSITE SIDE. OF THIS WRITING, THE MINIMUM CLEARANCE REQUIRED BY U.S. NATIONAL ECTRIC CODES, FROM ELECTRIC BOX TO ANY OBJECT IS: 36 [914] IF OBJECT IS A GROUNDED (INSULATED) WALL 42 [1067] IF OBJECT IS A GROUNDED WALL (ie. BARE CONCRETE, BRICK, ETC.) 48 [1219] IF OBJECT IS A GROUNDED WALL (ie. BARE CONCRETE, BRICK, ETC.) 48 [1219] IF OBJECT IS A GROUNDED WALL (ie. BARE CONCRETE, BRICK, ETC.) 48 [1219] IF OBJECT IS A GROUNDED WALL (ie. BARE CONCRETE, BRICK, ETC.) 48 [1219] IF OBJECT IS SOME OF OF FURTHER RESTRICTIONS.
4 BASELINE "Z" IS THE SAME FOR ALL MILNOR MACHINES AND IS SHOWN ON ALL DIMENSIONAL DRAWINGS. THE OSTANCE BETWEEN BASELINE "Z" AND THE FINSHED PLOOR MAY VARY (WITH CHANGES IN FLOOR HEICHT) AS RECURRED TO INSURE THAL BASELINE "Z" IS HORIZONTAL AND ALL COMPONENTS REQUIRING GROUT ARE SET ON A MINIMUM 1" [25] THICK GROUT BED. 3 USE REFERENCE LINES "X", "Y", AND "Z" TO LOCATE ALL SERVICE CONNECTIONS. 2 NUMBERS IN BRACKETS [] DENOTE DIMENSIONS IN MILLIMETERS. 1 ALL DIMENSIONS SHOWN ARE APPROXIMATE. SUBJECT TO NORMAL MANUFACTURING TOLERANCES, AND TO OCCASIONAL CHANCES WITHOUT NOTICE THROUGH REDSIGN AND/OR RELOCATION OF COMPONENTS, ETC. DO NORMAL MANUFACTURING TOLERANCES, AND TO ACCASIONAL CHANCES WITHOUT NOTICE THROUGH REDSIGN AND/OR RELOCATION OF COMPONENTS, ETC. DO NORMAL MANUFACTURING TOLERANCES, AND TO ACCASIONAL CHANCES WITHOUT NOTICE THROUGH REDSIGN AND/OR RELOCATION OF COMPONENTS, ETC. DO NORMAL FINE FEET FROM MACHINE. FACTORY MUST BE CONSULTED FOR DIMENSIONS IF MACHINE IS TO BE MOVED THROUGH NARROW OR LOW CORRIDOS OF OPENINGS. ERENCE: INSIONS). TOP OF 3 & 4. THE FLOOR AND/OR OTHER SUPPORT COMPONENT MUST HAVE SUFFICIENT STRENGTH (AND RIGIDITY WITH DUE CONSIDERATION ARCHING ENVIRONMENT. ACCORDINGLY, THE OWNER/USER MUST RECOGNIZE ALL PRESENABLE SAFETY HAZARDS, FURNISH SAFETY INSTRUCTIONS AND OURDANCE TO ALL PRESENABLE WID MAY COME IN CONTACT WITH THE INSTALLATION, AND PROVIDE ALL NECESSARY ADDITIONAL SAFETY GUARDS, FENCES, RESTRAINTS, DEVICES, ETC., NOT FURNISHED BY THE EQUIPMENT MANUFACTURER OR VENDOR. THE FLOOR AND/OR OTHER SUPPORT COMPONENTS MUST HAVE SUFFICIENT STRENGTH (AND RIGIDITY WITH DUE CONSIDERATION TOR NATURAL OR RESONANT FREQUENCY THEEPOFT TO WITH THE INSTAND THE FULLY LOADED WEIGHT OR RESONANT FREQUENCY THEEPOFT TO WITHSAND THE FULLY COADE INMODIAL (ROTATING) FORCE GENERATED DURING ITS OPERATION. WRITH THE FACTORY FOR NATURAL CHORINE RACHINE INCLUDING THE GOODS, THE WATER, AND ANY REPARED SINUSDIAL (ROTATING) FORCE GENERATED DURING ITS OPERATION. W		10 PR RE 9 FA (A) (A) (B) (B) (B) (B) (C) 5 CL	ESS MAY BE SHIPPED WITH UPPER TANK AND PRE-PRESS HYDRAULIC CYLINDER MOVED, BY SPECIAL ARRANGEMENT. CE OF PRESS TO: E DOE OF STATIONARY CONVEYOR OR COINC MUST BE 1"[25] MINIMUM. DEOE OF TRANSLATING CONVEYOR(SHUTTLE): **OBSOLETE MUST BE **2-1/4"[57] MINIMUM. (CLEARANCE TO WATER CATCHER 1-1/4"[32]) E DOE OF TRANSLATING CONVEYOR(SHUTTLE): EFFECTIVE 10-03 MUST BE 1-1/4"[57] MINIMUM. (CLEARANCE TO WATER CATCHER 1/4"[6]) FERENCE LINE "Y" IS THE PREPRESS CENTER LINE AND APPLIES TO ALL THREE ESS MODELS (RIGHT CENTER, AND LEFT HAND LOADING). REGHT-IN (MPGO31CL/CP) LOADING SHOWN, FOR RIGHT HAND LOADING ALL MPONENTS AND DIMENSIONS SHOWN WITH AN ASTERISK (*) ARE ON THE SAME DF THIS WRITING, THE MINIMUM (LEARANCE RO WITE): SU. NATIONAL ECTRIC CODES, FROM ELECTICE BOX TO ANY OBJECT IS U.S. NATIONAL ECTRIC CODES, FROM ELECTIS AN UNGROUNDED (INSULATED) WALL. 42 [1067] IF OBJECT IS ANY UNE PART. ECK LOCAL ELECTRIC CODES FOR FURTHER RESTRICTIONS.
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1       ALL DIMENSIONS SHOWN ARE APPROXIMATE. SUBJECT TO NORMAL MANUFACTURING DIERANCES, AND TO OCCASIONAL CHANCES WITHOUT NOTICE THROUGH REDESIGN AND/OR RELOCATION OF COMPONENTS, ETC. DO NOT USE FOR CONSTRUCTION UNLESS CERTIFIED, AND IN OR EVENT PRE-PIPE CLOSER THAN I'VE FEET FROM MACHINE. FACTORY MUST BE CONSULTED FOR DIMENSIONS IF MACHINE IS TO BE MOVED THROUGH NARROW OR LOW CORRIDORS OR OPENINGS.         ERENCE INSIONS).       CONTRACT, THE OWNER/USER MUST RECONZE ALL PRESSIONS IF MACHINE IS TO BE MOVED THROUGH NARROW OR LOW CORRIDORS OR OPENINGS.         TOP OF 3 & 4.       CONTACT WITH THE INSTALLATION, AND PROVIDE ALL PRESSONATE WHO MACHINE STRENGTH (AND REGISTIVE TO MANTAIN A SAFE WORKING ENVIRONMENT. ACCORDINCLY, THE OWNER/USER MUST RECONZE ALL PRESSONATE WHO MAY COME IN CONTACT WITH THE INSTALLATION, AND PROVIDE ALL PRESSONATIONAL SAFETY PLANSS, FENCES, RESTRAINTS, DEVICES, ETC., NOT FURNISHED BY THE EQUIPMENT MANUFACTURER OR VENDOR.         THE FLOOR AND/OR OTHER SUPPORT COMPONENTS MUST HAVE SUFFICIENT STRENGTH (AND REGISTIVE WITH AUD CONSIDERATION FOR NATURAL OR RESONANT FREQUENCY THEEFOFT TO WITH DUE CONSIDERATION FOR NATURAL OR RESONANT FREQUENCY THE ECOPT TO WITHSTAND THE FLOOR NATURAL OR RESONANT FREQUENCY THE COORS. THE WATER, AND ANY REPARED SINUSOIDAL (ROTATING) FORCE GENERATED DURING ITS OPERATION. WRITH THE FACTORY FOR NATURAL OR RESONANT FREQUENCY THE COORS. THE WATER, AND ANY REPARED SINUSOIDAL (ROTATING) FORCE GENERATED DURING ITS OPERATION. WRITH THE ACTORY FOR ADDITIONAL ACHINE INCLUDING THE GOODS. THE WATER, AND ANY REPARED SINUSOIDAL (ROTATING) FORCE GENERATED DURING ITS OPERATION. WRITH THE FACTORY FOR ADDITIONAL MACHINE DATA FOR USE BY A COMPETENT SOLI AND/OR STRUCTURAL ENGINEER.         DMM 0       0.5M 400 Kenner, LA 70063, USA, PRORE SOL/467-9591.         DMM 0       0.5M 400		10 PR RE 9 FA (A) (*(B) (B) (B) 7 ST CC Sill 6 AS 6 AS 6 AS 6 AS 6 AS 6 AS 6 AS 6 AS 7 ST 7 ST 8 PE 8 PE	ESS MAY BE SHIPPED WITH UPPER TANK AND PRE-PRESS HYDRAULIC CYLINDER MOVED, BY SPECIAL ARRANGEMENT. CE OF PRESS TO: E DOE OF STATIONARY CONVEYOR OR COINC MUST BE 1"[25] MINIMUM. D EDGE OF TRANSLATING CONVEYOR(SHUTTLE): **OBSOLETE MUST BE **2-1/4"[57] MINIMUM. (CLEARANCE TO WATER CATCHER 1-1/4"[32]) E DOE OF TRANSLATING CONVEYOR(SHUTTLE): EFFECTIVE 10-03 MUST BE 1-1/4"[57] MINIMUM. (CLEARANCE TO WATER CATCHER 1/4"[6]) E DEGE OF TRANSLATING CONVEYOR(SHUTTLE): EFFECTIVE 10-03 MUST BE 1-1/4"[57] MINIMUM. (CLEARANCE TO WATER CATCHER 1/4"[6]) FERENCE LINE "Y" IS THE PREPRESS CENTER LINE AND APPLIES TO ALL THREE ESS MODELS (RIGHT CENTER, AND LEFT HAND LOADING). RAIGHT-IN (MP60031CL/CR) LOADING SHOWN, FOR RIGHT HAND LOADING ALL MPONENTS AND DIMENSIONS SHOWN WITH AN ASTERISK (*) ARE ON THE SAME E. FOR LEFT HAND LOADING, THEY ARE ON THE OFDRIE SIDE. OF THIS WRITING, THE MINIMUM CLEARANCE REQUIRED BY U.S. NATIONAL ECTRIC CODES, FROM ELECTIC BOX TO ANY OBJECT IS: 36 [914] IF OBJECT IS AN UNGROUNDED (INSULATED) WALL 42 [1067] IF OBJECT IS AN CURDE PART. ECK LOCAL ELECTRIC CODES FOR FURTHER RESTRICTIONS. ISTOMER TO SUPPLY CIRCUIT BREAKER OR FUSED BRANCH CIRCUIT SCONNECT (SAFEYT) SWITCHES WITH LAG TYPE FUSES FROM POWER SOURCE TO CHINE. A SEPARATE GROUND WIRE MUST BE CONNECTED FROM DISCONNECT TO UIPMENT. SELINE "Z" IS THE SAME FOR ALL MILNOR MACHINES AND IS SHOWN ON ALL MENSIONAL DRAWINGS. THE DISTANCE BETWEEN BASELINE "Z" AND THE FINISHED DOR MAY VARY (WITH CHANCES IN FLOOR PHEIGHT) AS REQUIRED TO INSURE THAT SELINE "Z" IS THE SAME FOR ALL MILNOR MACHINES AND IS SHOWN ON ALL MENSIONAL DRAWINGS. THE DISTANCE BETWEEN BASELINE "Z" AND THE FINISHED DOR MAY VARY (WITH CHANCES IN FLOOR HEIGHT) AS REQUIRED TO INSURE THAT SELINE "Z" IS THE SAME FOR ALL COMPONENTS REQUIRING GROUT ARE SET ON MINIMUM "1 Z] THICK GROUT EED.
Additise - RAUGHT MARGN OR LOW CORLINGS. OR OPENINGS. ADVED THROUGH MARGNO OR LOW CORRUPS OR OPENINGS. ATTENTION ACTOR AUTOMIC A MARGNO AL LOW CORRUPS OR OPENINGS. MOST REGULATORY AUTHORITIES (INCLUDING OSTA IN THE USA) HOLD THE OWNER/USER ULTIMATELY RESPONSIBLE TO MAINTAIN A SAFE WORKING ENVIRONMENT. ACCORDINGLY, THE OWNER/USER MUST RECORDIZE ALL PORESDEABLE SAFETY HAZARDS, FURNISH SAFETY INSTRUCTIONS AND GUIDANCE TO ALL PORESDEALE SAFETY HAZARDS, FURNISH SAFETY INSTRUCTIONS AND GUIDANCE TO ALL PORESDEALE SAFETY HAZARDS, FURNISH SAFETY MISTRUCTIONS AND GUIDANCE TO ALL PERSONNEL MO MAY COME IN CONTACT WITH THE INSTRUCTION, AND PROVIDE ALL NECESSARE SAFETY HAZARDS, FURNISH SAFETY MISTRUCTIONS AND GUIDANCE TO ALL PERSONNEL SAFETY MANUFACTURER OR VENDOR. THE FLOOR AND/OR OTHER SUPPORT COMPONENTS MUST HAVE SUFFICIENT STRENGTH (AND RIGIDITY WITH DUE CONSIDERATION FOR NATURAL OR RESONANT FREQUENCY THEREOF) TO WITHSTAND THE FLOOR AND ANY REPARED SINUSIDAL (ROTATING) FORCE GENERATED DURING ITS OPERATION. WHETH THE FACTORY FOR NATURAL MACHINE DATA FOR USE BY A COMPETENT SOIL AND/OR STRUCTURAL ENGINEER. MP2601 & MP2606 CR/CL/R/L MP2601 A MP2606 CR/CL/R/L MORE 0 12 24 36 DMP2601AE 2003414D MILLNOR CORPORANTION		10 PR RE P9 FA (A) (A) (A) (A) (A) (A) (A) (A	ESS MAY BE SHIPPED WITH UPPER TANK AND PRE-PRESS HYDRAULIC CYLINDER MOVED, BY SPECIAL ARRANGEMENT. CE OF PRESS TO: E DOE OF STATIONARY CONVEYOR OR COINC MUST BE 1"[25] MINIMUM. DEOE OF TRANSLATING CONVEYOR(SHUTTLE): **OBSOLETE MUST BE **2-1/4"[57] MINIMUM. (CLEARANCE TO WATER CATCHER 1-1/4"[32]) E DOE OF TRANSLATING CONVEYOR(SHUTTLE): EFFECTIVE 10-03 MUST BE 1-1/4"[57] MINIMUM. (CLEARANCE TO WATER CATCHER 1/4"[6]) FERENCE LINE "Y" IS THE PREPRESS CENTER LINE AND APPLIES TO ALL THREE ESS MODELS (RICHT CENTER, AND LEFT HAND LOADING). REGHT-IN (MPROD3ICL/CR) LOADING SHOWN, FOR RIGHT HAND LOADING ALL MPONENTS AND DIMENSIONS SHOWN WITH AN ASTERISK (*) ARE ON THE SAME DE FOR LEFT HAND LOADING, THEY ARE ON THE OPPOSITE SIDE. FOR LEFT HAND LOADING, THEY ARE ON THE OPPOSITE SIDE. GETRIC CODES, FROM ELECTIC BOX TO ANY OBLECT IS: 36 [914] IF OBJECT IS AN UNGROUNDED (INSULATED) WALL 42 [1067] IF OBJECT IS AN UNGROUNDED (INSULATED) WALL 42 [1067] IF OBJECT IS AN UNGROUNDED (INSULATED) WALL 42 [107] IF OBJECT IS AN UNGROUNDED (INSULATED) WALL 43 [121] IF OBJECT IS AN UNGROUNDED (INSULATED) WALL 42 [107] IF OBJECT IS AN UNGROUNDED (INSULATED) WALL 42 [107] IF OBJECT IS AN UNGROUNDED (INSULATED) WALL 43 [121] IF OBJECT IS AN UNGROUNDED (INSULATED) WALL 42 [107] IF OBJECT IS AN UNGROUNDED (INSULATED) WALL 42 [107] IF OBJECT IS AN UNGROUNDED (INSULATED) WALL 42 [107] IF OBJECT IS AN UNGROUNDED (INSULATED) WALL 43 [121] IF OBJECT IS AN UNGROUNDED (INSUENTET IS 500MET (207] IF OBJECT IS AN UNGROUNDED (INSULATED) 500MET (207] IF OBJECT IS AN UNGROUNDED (INSULATED) 500MET (207] IF OBJECT IS AN UNGROUNDED (INSUENTET IS 500MET (207] IF OBJECT IS AN UNGROUNDED (INSUENTET IS 500MET (207] IF OBJECT IS AN UNGROUNDED (INSUENTET
Additise - RAUGHT MARGN OR LOW CORLINGS. OR OPENINGS. ADVED THROUGH MARGNO OR LOW CORRUPS OR OPENINGS. ATTENTION ACTOR AUTOMIC A MARGNO AL LOW CORRUPS OR OPENINGS. MOST REGULATORY AUTHORITIES (INCLUDING OSTA IN THE USA) HOLD THE OWNER/USER ULTIMATELY RESPONSIBLE TO MAINTAIN A SAFE WORKING ENVIRONMENT. ACCORDINGLY, THE OWNER/USER MUST RECORDIZE ALL PORESDEABLE SAFETY HAZARDS, FURNISH SAFETY INSTRUCTIONS AND GUIDANCE TO ALL PORESDEALE SAFETY HAZARDS, FURNISH SAFETY INSTRUCTIONS AND GUIDANCE TO ALL PORESDEALE SAFETY HAZARDS, FURNISH SAFETY MISTRUCTIONS AND GUIDANCE TO ALL PERSONNEL MO MAY COME IN CONTACT WITH THE INSTRUCTION, AND PROVIDE ALL NECESSARE SAFETY HAZARDS, FURNISH SAFETY MISTRUCTIONS AND GUIDANCE TO ALL PERSONNEL SAFETY MANUFACTURER OR VENDOR. THE FLOOR AND/OR OTHER SUPPORT COMPONENTS MUST HAVE SUFFICIENT STRENGTH (AND RIGIDITY WITH DUE CONSIDERATION FOR NATURAL OR RESONANT FREQUENCY THEREOF) TO WITHSTAND THE FLOOR AND ANY REPARED SINUSIDAL (ROTATING) FORCE GENERATED DURING ITS OPERATION. WHETH THE FACTORY FOR NATURAL MACHINE DATA FOR USE BY A COMPETENT SOIL AND/OR STRUCTURAL ENGINEER. MP2601 & MP2606 CR/CL/R/L MP2601 A MP2606 CR/CL/R/L MORE 0 12 24 36 DMP2601AE 2003414D MILLNOR CORPORANTION	5	10 PR RE P FA (A) (*(B) (B) (B) (C) (C) (C) (C) (C) (C) (C) (C	ESS MAY BE SHIPPED WITH UPPER TANK AND PRE-PRESS HYDRAULIC CYLINDER MOVED, BY SPECIAL ARRANGEMENT. CE OF PRESS TO: E DOE OF STATIONARY CONVEYOR OR COINC MUST BE 1"[25] MINIMUM. D EDGE OF TRANSLATING CONVEYOR (SHITTLE): **OBSOLETE MUST BE **2-1/4'[57] MINIMUM. (CLEARANCE TO WATER CATCHER 1-1/4"[32]) D EDGE OF TRANSLATING CONVEYOR (SHUTTLE): EFFECTIVE 10-03 MUST BE 1-1/4'[57] MINIMUM. (CLEARANCE TO WATER CATCHER 1-1/4"[6]) TERENCE LINE "Y" IS THE PREPRESS CENTER LINE AND APPLIES TO ALL THREE ESS MODELS (RIGHT CENTER, AND LEFT HAND LOADING). RAIGHT-IN (MPE0031CL/CR) LOADING SHOWN, FOR RIGHT HAND LOADING ALL MIVONENTS AND DIMENSIONS SHOWN WITH AN ASTERISK (*) ARE ON THE SAME DE. FOR LEFT HAND LOADING, THEY ARE ON THE OPPOSITE SIDE. OF THIS WRITING, THE MINIMUM CLEARANCE REQUIRED BY U.S. NATIONAL ECTRIC CODES, FROM ELECTIC BOX TO ANY OBJECT IS: 36 [914] IF OBJECT IS ANY LIVE PART. 42 [1067] IF OBJECT IS ANY LIVE PART. 43 [1219] IF OBJECT IS ANY LIVE PART. ECK LOCAL ELECTRIC CODES FOR FURTHER RESTRICTIONS. ISTOMER TO SUPPLY CIRCUIT BREAKER OR FUSED BRANCH CIRCUIT SCONNECT (SAFET) SWITCHES WITH LAG TYPE FUSES FOM POWER SOURCE TO CHINE: A SEPARATE GROUND WIRE MUST BE CONNECTED FROM DOKES OURCE TO CHINE: A SEPARATE GROUND WIRE MUST BE CONNECTED FROM DISCONNECT TO CHIME: A SEPARATE GROUND WIRE MUST BE CONNECTED FROM DOKES ONGER TO SELINE "2" IS THE SAME FOR ALL MILNOR MACHINES AND IS SHOWN ON ALL LENSIONAL DRAWINGS. THE DISTANCE BETHEEN BREAKEN CR OURCE TO SELINE "2" IS THE SAME FOR ALL MILNOR MACHINES AND IS SHOWN ON ALL LENSIONAL DRAWINGS. THE DISTANCE BETHEEN BREAKEN GROUT ARE SET ON MINIMUM '1 [25] THOCK FOR FUEL ELECTIONS. SELINE "2" IS THE SAME FOR ALL MILNOR MACHINES AND IS SHOWN ON ALL LENSIONAL DRAWINGS. THE DISTANCE BETHEEN BREAKEN GROUT ARE SET ON MINIMUM '1 [25] THOCK ROUT BED. REFERENCE LINES "X", "Y", AND "2" TO LOCATE ALL SERVICE CONNECTIONS.
Additise - RAUGHT MARGN OR LOW CORLINGS. OR OPENINGS. ADVED THROUGH MARGNO OR LOW CORRUPS OR OPENINGS. ATTENTION ACTOR AUTOMIC A MARGNO AL LOW CORRUPS OR OPENINGS. MOST REGULATORY AUTHORITIES (INCLUDING OSTA IN THE USA) HOLD THE OWNER/USER ULTIMATELY RESPONSIBLE TO MAINTAIN A SAFE WORKING ENVIRONMENT. ACCORDINGLY, THE OWNER/USER MUST RECORDIZE ALL PORESDEABLE SAFETY HAZARDS, FURNISH SAFETY INSTRUCTIONS AND GUIDANCE TO ALL PORESDEALE SAFETY HAZARDS, FURNISH SAFETY INSTRUCTIONS AND GUIDANCE TO ALL PORESDEALE SAFETY HAZARDS, FURNISH SAFETY MISTRUCTIONS AND GUIDANCE TO ALL PERSONNEL MO MAY COME IN CONTACT WITH THE INSTRUCTION, AND PROVIDE ALL NECESSARE SAFETY HAZARDS, FURNISH SAFETY MISTRUCTIONS AND GUIDANCE TO ALL PERSONNEL SAFETY MANUFACTURER OR VENDOR. THE FLOOR AND/OR OTHER SUPPORT COMPONENTS MUST HAVE SUFFICIENT STRENGTH (AND RIGIDITY WITH DUE CONSIDERATION FOR NATURAL OR RESONANT FREQUENCY THEREOF) TO WITHSTAND THE FLOOR AND ANY REPARED SINUSIDAL (ROTATING) FORCE GENERATED DURING ITS OPERATION. WHETH THE FACTORY FOR NATURAL MACHINE DATA FOR USE BY A COMPETENT SOIL AND/OR STRUCTURAL ENGINEER. MP2601 & MP2606 CR/CL/R/L MP2601 A MP2606 CR/CL/R/L MORE 0 12 24 36 DMP2601AE 2003414D MILLNOR CORPORANTION		10 PR RE P FA (A) (*(B) (B) (B) (C) (C) (C) (C) (C) (C) (C) (C	ESS MAY BE SHIPPED WITH UPPER TANK AND PRE-PRESS HYDRAULIC CYLINDER MOVED, BY SPECIAL ARRANGEMENT. CE OF PRESS TO: E DOE OF STATIONARY CONVEYOR OR COINC MUST BE 1"[25] MINIMUM. D EDGE OF TRANSLATING CONVEYOR(SHITTLE): **OBSOLETE MUST BE **2-1/4'[57] MINIMUM. (CLEARANCE TO WATER CATCHER 1-1/4"[32]) D EDGE OF TRANSLATING CONVEYOR(SHUTTLE): EFFECTIVE 10-03 MUST BE 1-1/4'[57] MINIMUM. (CLEARANCE TO WATER CATCHER 1-1/4"[6]) TERENCE LINE "Y" IS THE PREPRESS CENTER LINE AND APPLIES TO ALL THREE ESS MODELS (RIGHT CENTER, AND LEFT HAND LOADING). RAIGHT-IN (MPE0031CL/CR) LOADING SHOWN, FOR RIGHT HAND LOADING ALL MIVONENTS AND DIMENSIONS SHOWN WITH AN ASTERISK (*) ARE ON THE SAME DE. FOR LEFT HAND LOADING, THEY ARE ON THE OPPOSITE SIDE. OF THIS WRITING, THE MINIMUM CLEARANCE REQUIRED BY U.S. NATIONAL ECTRIC CODES, FROM ELECTIC BOX TO ANY OBJECT IS: 36 [914] IF OBJECT IS ANY LIVE PART. 42 [1067] IF OBJECT IS ANY CUP PART. 43 [1219] IF OBJECT IS ANY CUP PART. 44 [1219] IF OBJECT IS ANY LIVE PART. ECK LOCAL ELECTRIC CODES FOR FURTHER RESTRICTIONS. ISTOMER TO SUPPLY CIRCUIT BREAKER OR FUSED BRANCH CIRCUIT SECUNECT (SATERY) SWITHAG TYPE FUSES FOM POWER SOURCE TO CHINE: A SEPARATE GROUND WIRE MUST BE CONNECTED FROM DISCONNECT TO CUPMENT. SELINE "2" IS THE SAME FOR ALL MILNOR MACHINES AND IS SHOWN ON ALL LENSIONAL DRAWINGS. THE DISTANCE BETWEEN BASCLINE "2" AND THE FINISHED DOR MAY VARY (WITH CHANCES IN FLOOR HEIGHT) AS REQUIRED TO INSURE THAT SELINE "2" IS THE SAME FOR ALL MILNOR MACHINES AND IS SHOWN ON ALL LENSIONAL DRAWINGS. THE DISTANCE BETWEEN BASCLINE "2" AND THE FINISHED DISTANCES IN TILOZES IN FLOOR HEIGHT) AS REQUIRED TO INSURE TAT SELINE "2" IS THE SAME FOR ALL MILNOR MACHINES AND IS SHOWN ON ALL LENSIONAL DRAWINGS. THE DISTANCE BETWEEN BASCLINE "2" AND THE FINISHED DOE MAY VARY (WITH CHANCES IN FLOOR THEOTH TO NUSURE THAT SELINE "2" IS THE SAME FOR ALL COMPONENTS REQUIRING GROUT ARE SET ON MINIMUM '1 [25] THOCK ROUT BED.
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INCHOL SIGNASS. TOP OF 3 & 4.		10 PR REP 9 FA (A) (A) (**(B) (B) (B) (C) 8 RE PR 7 ST CC SIII 6 AS 6 AS 6 AS 6 AS 6 AS 6 AS 7 ST 7 ST 7 ST 8 RE PR 7 ST 7 ST 8 RE PR 7 ST 8 RE 2 NU 1 AL 1 AL	ESS MAY BE SHIPPED WITH UPPER TANK AND PRE-PRESS HYDRAULIC CYLINDER MOVED, BY SPECIAL ARRANGEMENT. CE OF PRESS TO: 1 EDGE OF TRANSLATING CONVEYOR OR COINC MUST BE 1"[25] MINIMUM. 1 EDGE OF TRANSLATING CONVEYOR(SHUTTLE): +*OBSOLETE MUST BE +*2-1/4"[57] MINIMUM. (CLEARANCE TO WATER CATCHER 1-1/4"[32]) 1 EDGE OF TRANSLATING CONVEYOR(SHUTTLE): FFECTIVE 10-03 MUST BE 1-1/4"[57] MINIMUM. (CLEARANCE TO WATER CATCHER 1/4"[6]) 1 EDGE OF TRANSLATING CONVEYOR(SHUTTLE): EFFECTIVE 10-03 MUST BE 1-1/4"[57] MINIMUM. (CLEARANCE TO WATER CATCHER 1/4"[6]) 1 FERENCE LINE "Y" IS THE PREPRESS CENTER LINE AND APPLIES TO ALL THREE ESS MODELS (RIGHT CENTER, AND LEFT HAND LOADING, ALL MPONENTS AND DIMENSIONS SHOWN WITH AN ASTERISK (*) ARE ON THE SAME DE - FOR LEFT HAND LOADING, THEY ARE ON THE OFPOSITE SIDE. OF THIS WRITING, THE MINIMUM CLEARANCE REQUIRED BY U.S. NATIONAL ECTRIC CODES, FROM ELECTRIC BOX TO ANY OBJECT IS: SIG [914] IF OBJECT IS A RUNGROUNDED (INSULATED) WALL. 42 [1067] IF OBJECT IS A NUNGROUNDED (INSULATED) WALL. 42 [1067] IF OBJECT IS A ONLY WE PART. ECK LOCAL ELECTRIC CODES FOR FURTHER RESTRICTIONS. ISTOMER TO SUPPLY CIRCUIT BREAKER OR FUSED BRANCH CIRCUIT SCONNECT (SAFEY) SWITCHES WITH LAG TYPE FUSES FROM POWER SOURCE TO CHINE. A SEPARATE GROUND WIRE MUST BE CONNECTED FROM DISCONNECT TO UIPMENT. SELINE "2" IS THE SAME FOR ALL MILNOR MACHINES AND IS SHOWN ON ALL MENSIONAL DRAWINGS. THE DISTANCE BETWEEN BASELINE "2" AND THE FINISHED DOR MAY VARY (WITH CHANGES IN FLOOR HEIGHT) AS REQUIRING GOVID ARE SET ON MINIMUM 1" [25] THICK GROUT BED. E REFERENCE LINES "X", 7', AND "2" TO LOCATE ALL SERVICE CONNECTIONS. IEDMENSIONS SHOWN ARE APPROXIMATE, SUBJECT TO NORMAL MANUFACTURING LEMENCES, AND TO CCASIONAL CHANGES WITHOUT NOICE THROUGH REDESING LIMENSIONS SHOWN ARE APPROXIMATE, SUBJECT TO NORMAL MANUFACTURING LEMENCES, MORTING AND ALL COMPONENTS REQUIRING GOVID ARE SET FOR LIMENSIONS SHOWN ARE APPROXIMATE, SUBJECT TO NORMAL MANUFACTURING LEMENCES, AND TO CCASIONAL CHANGES WITHOUT NOICE THROUGH
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MP2601 & MP2606 CR/CL/R/L MCHES 0 12 24 36 BDMP2601AE 2003414D MILNOR CORPORATION PELLERIN MILNOR CORPORATION	ERENCE ENSIONS). TOP OF	10 PR REP P P P P P P P P P P P P P	ESS MAY BE SHIPPED WITH UPPER TANK AND PRE-PRESS HYDRAULIC CYLINDER MOVED, BY SPECIAL ARRANGEMENT.         CE OF PRESS TO:         DE DEO EOF STATIONARY CONVEYOR OR COINC MUST BE 1"[25] MINIMUM.         DE DEO EOF STATIONARY CONVEYOR OR COINC MUST BE 1"[25] MINIMUM.         DE DEO EOF STATIONARY CONVEYOR OR COINC MUST BE 1"[25] MINIMUM.         DEDGE OF TRANSLATING CONVEYOR(SHUTTLE): EFFECTIVE 10-03         MUST BE 1-1/4"[57] MINIMUM. (CLEARANCE TO WATER CATCHER 1-1/4"[32])         PEDEG OF TRANSLATING CONVEYOR(SHUTTLE): EFFECTIVE 10-03         MUST BE 1-1/4"[57] MINIMUM. (CLEARANCE TO WATER CATCHER 1/4"[6])         FERENCE LINE "Y" IS THE PREPRESS CENTER LINE AND APPLIES TO ALL THREE         ESS MODELS (Right CENTER, AND LEFT HAND LOADING).         RAIGHT-INI (MP60031CL/CR) LOADING SHOWN, FOR RIGHT HAND LOADING ALL MPONENTS AND DIMENSIONS SHOWN WITH AN ASTERISK (*) ARE ON THE SAME         DE FOR LEFT HAND LOADING, THEY ARE ON THE OPPOSITE SIDE.         OF THIS WRITING, THE MINIMUM CLEARANCE REQUIRED BY U.S. NATIONAL ECTRIC CODES, FROM ELECTIC BOX TO ANY OBJECT IS:         36 [914] IF OBJECT IS AN UNCOUNDED (INSULATED) WALL.         42 [1067] IF OBJECT IS ANY LIVE PART.         USCHTER CONVERSIONS SHOW WILL (IG. BARE CONCRETE, BRICK, ETC.)         43 [1219] IF OBJECT IS ANY LIVE PART.         USCHTER CONVERSION THE DISTANCE BETWEEN BASCLINE "2" IN THE FINISHED DOOR MAY VARY (WIT CHANCES IN FLOOR HELE FROM DISCONNECT TO UIMENT.         STOMER TO SUPPLY CIRCUIT BREAKER OR FUSES BRANCH CIRCUIT SCOMM
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PALERIN MILNOR CORPORATION	ERENCE ENSIONS). TOP OF	10 PR REAL PS FA (A' **(B' (B' (B' (B' (C) (C) (C) (C) (C) (C) (C) (C)	ESS MAY BE SHIPPED WITH UPPER TANK AND PRE-PRESS HYDRAULIC CYLINDER MOVED, BY SPECIAL ARRANGEMENT.         CE OF PRESS TO:         DE DEO EOF STATIONARY CONVEYOR OR COINC MUST BE 1"[25] MINIMUM.         DE DEO EOF STATIONARY CONVEYOR OR COINC MUST BE 1"[25] MINIMUM.         DE DEO EOF TRANSUATING CONVEYOR(SHUTTLE): **0580LETE         MUST BE 1-1/4"[57] MINIMUM. (CLEARANCE TO WATER CATCHER 1-1/4"[32])         DE DEO EOF TRANSUATING CONVEYOR(SHUTTLE): EFFECTIVE 10-03         MUST BE 1-1/4"[57] MINIMUM. (CLEARANCE TO WATER CATCHER 1/4"[6])         FERENCE LINE "Y" IS THE PREPRESS CENTER LINE AND APPLIES TO ALL THREE         ESS MODELS (Right CENTER, AND LEFT HAND LOADING).         RAIGHT-IN (MP60031CL/CR) LOADING SHOWN, FOR RIGHT HAND LOADING ALL MPONENTS AND DIMENSIONS SHOWN WITH AN ASTERISK (*) ARE ON THE SAME ES TOR LESS, FROM ELECTIC BOX TO ANY OBLECT IS:         26 FOR LEFT HAND LOADING, THEY ARE ON THE OPOSITE SIDE.         OF THIS WRITING, THE MINIMUM CLEARANCE REQUIRED BY U.S. NATIONAL ECTRIC CODES, FROM ELECTIC BOX TO ANY OBLECT IS:         36 [914] IF OBLECT IS AN UNCOUNDED (INSULATED) WALL.         42 [1067] IF OBLECT IS ANY LIVE PART.         ECK LOCAL ELECTRIC CODES FOR FURTHER RESTRICTIONS.         STOMER TO SUPPLY CIRCUIT BREAKER OR FUSED BRANCH CIRCUIT SCONNECT (SAFETY) SWITCHES WITH LAG TYPE FUSES FROM POWER SOURCE TO CHNLE A SCENATE GROUND WIEM MUST BE CONNICTED FROM DISCONNECT TO UIPMENT.         SELINE "2" IS THE SAME FOR ALL MILNOR MACHINES AND IS SHOWN ON ALL MENSIONAL DRAWINGS. THE DISTANCE BETWEEN BASELINE "2" AND THE FINISHED
PELLERIN MILNOR CORPORATION	ERENCE ENSIONS). TOP OF	10 PR REAL PS FA (A' **(B' (B' (B' (B' (C) (C) (C) (C) (C) (C) (C) (C)	ESS MAY BE SHIPPED WITH UPPER TANK AND PRE-PRESS HYDRAULIC CYLINDER MOVED, BY SPECIAL ARRANGEMENT.         CE OF PRESS TO:         DE DEO EOF STATIONARY CONVEYOR OR COINC MUST BE 1"[25] MINIMUM.         DE DEO EOF STATIONARY CONVEYOR OR COINC MUST BE 1"[25] MINIMUM.         DE DEO EOF STATIONARY CONVEYORS OR COINC MUST BE 1"[25] MINIMUM.         DE DEO EOF TRANSLATING CONVEYORS(HUTTLE): "FOREOLETE MUST BE **2-1/4"[57] MINIMUM. (CLEARANCE TO WATER CATCHER 1-1/4"[32])         DE DEO EOF TRANSLATING CONVEYORS(HUTTLE): EFFECTIVE 10-03 MUST BE 1-1/4"[57] MINIMUM. (CLEARANCE TO WATER CATCHER 1/4"[6])         FERENCE LINE "Y" IS THE PREPRESS CENTER LINE AND APPLIES TO ALL THREE ESS MODELS (RIGHT CENTRE, AND LEFT HAND LOADING).         RAIGHT-INI (MP60031CL/CR) LOADING SHOWN, FOR RIGHT HAND LOADING ALL MPONENTS AND DURNSIONS SHOWN WITH AN ASTERISK (*) ARE ON THE SAME ES FOR LEFT HAND LOADING, THEY ARE ON THE DEPOSITE SIDE.         OF THIS WRITING, THE MINIMUM CLEARANCE REQUIRED BY U.S. NATIONAL CETRIC CODES, FROM ELECTICE BOX TO ANY OBJECT IS: 36 [914] IF OBJECT IS AN UNCOUNDED (INSULATED) WALL.         12 [1067] IF OBJECT IS AN UNCOUNDED (INSULATED) WALL.         12 [1067] IF OBJECT IS ANY LIVE PART.         ECK LOCAL ELECTRIC CODES FOR FURTHER RESTRICTIONS.         STOMER TO SUPPLY CIRCUIT BREAKER OR FUSED BRANCH CIRCUIT SCOMECT (SAFETY) SWITCHES WITH LAG TYPE FUSES FROM POWER SOURCE TO CINNE. A SEPARTE GROUND WIRE MUST BE CONNICTED RROUTE ROUNDENT.         SCILINE *Z' IS THE SAME FOR ALL MILNOR MACHINES AND IS SHOWN ON ALL MENSIONAL DRAWINGS. THE DISTANCE BETWEEN BASELINE "Z' IS THOW STARTE SUTHAD THE FULLY.      <
INCHES 10 12 24 36 2003414D PELLERIN MILNOR CORPORATION P.O. Box 400 Kenner, LA 70063, USA, Phone 504/467-9591,	ERENCE ENSIONS). TOP OF	10 PR REAL PS FA (A' **(B' (B' (B' (B' (C) (C) (C) (C) (C) (C) (C) (C)	ESS MAY BE SHIPPED WITH UPPER TANK AND PRE-PRESS HYDRAULIC CYLINDER MOVED, BY SPECIAL ARRANGEMENT.         CE OF PRESS TO:         DE DOE OF STATIONARY CONVEYOR OR COINC MUST BE 1"[25] MINIMUM.         DE DOE OF STATIONARY CONVEYOR OR COINC MUST BE 1"[25] MINIMUM.         DE DOE OF TRANSLATING CONVEYORS (NTTLE): **0050LETE         MUST BE **2-1/4*[57] MINIMUM. (CLEARANCE TO WATER CATCHER 1-1/4"[32])         DE DOE OF TRANSLATING CONVEYORS (SHUTLE): EFFECTIVE 10-03         MUST BE **2-1/4*[57] MINIMUM. (CLEARANCE TO WATER CATCHER 1/4*[6])         FERENCE LINE "Y" IS THE PREPRESS CENTER LINE AND APPLIES TO ALL THREE         ESS MODELS (RICHT CENTRE, AND LEFT HAND LOADING ALL         MUST BE 1-1/4*[57] MINIMUM. (CLEARANCE TO WATER CATCHER 1/4*[6])         FERRENCE LINE "Y" IS THE PREPRESS CENTER LINE AND APPLIES TO ALL THREE         ESS MODELS (RICHT CENTRE, AND LEFT HAND LOADING ALL         MOYONTIN SAND DUMENSIONS SHOWN INTH AN ASTERSK (*) ARE ON THE SAME         DE FOR LEET HAND LOADING, THEY ARE ON THE OPPOSITE SIDE.         OF THIS WRITING, THE MINIMUM CLEARANCE REQUIRED WALL.         42 [1067] IF OBLECT IS AN UNCOUNDED (INSULATED) WALL.         42 [1067] IF OBLECT IS ANY LIVE PART.         ECK LOCAL LECTRIC DOS TO AVAIL (IG. BARE CONCRETE, BRICK, ETC.)         43 [1219] IF OBLECT IS ANY LIVE PART.         ESCONNECT (SATER') SWITH LACT THE PERSTRETIONS.         ISTOMER TO SUPPLY CIRCUIT BREAKER OR FUSED BRANCH CIRCUIT
PELLERIN MILNOR CORPORATION	ERENCE ENSIONS). TOP OF	10 PR REAL P FA (A) (A) (A) (A) (A) (A) (A) (A	ESS MAY BE SHIPPED WITH UPPER TANK AND PRE-PRESS HYDRAULIC CYLINDER MOVED, BY SPECIAL ARRANGEMENT.         CE OF PRESS TO:         DE DOE OF STATIONARY CONVEYOR OR COINC MUST BE 1"[25] MINIMUM.         DE DOE OF STATIONARY CONVEYOR OR COINC MUST BE 1"[25] MINIMUM.         DE DOE OF TRANSLATING CONVEYORS (NUTLE): **07650LETE         MUST BE **2-1/4*[57] MINIMUM. (CLEARANCE TO WATER CATCHER 1-1/4"[32])         DE DOE OF TRANSLATING CONVEYORS (SHUTLE): EFFECTIVE 10-03         MUST BE **2-1/4*[57] MINIMUM. (CLEARANCE TO WATER CATCHER 1/4*[6])         FERENCE LINE "Y" IS THE PREPRESS CENTER LINE AND APPLIES TO ALL THREE         ESS MODELS (RICHT CENTRE, AND LEFT HAND LOADING &LL         MUST BE 1-1/4*[57] MINIMUM. CLEARANCE TO WATER CATCHER 1/4*[6])         FERENCE LINE "Y" IS THE PREPRESS CENTER LINE AND APPLIES TO ALL THREE         ESS MODELS (RICHT CENTRE, AND LEFT HAND LOADING).         ROYOLT MAD DUMINIONS SHOWN WITH AN ASTERIKS (*) ARE ON THE SAME         DE THIS WRITING, THE MINIMUM CLEARANCE REQUIRED BY U.S. NATIONAL         CETRIC CODES, FROM ELECTIC BOX TO ANY OBJECT IS:         36 [914] IF OBJECT IS AN UNCOUNDED (INSULATED) WALL.         42 [1067] IF OBJECT IS ANY LIVE PART.         EXCL LOCAL LECTRIC CODES FOR FURTHER RESTRICTIONS.         ISTOMER TO SUPPLY CIRCUIT BREAKER OR FUSES FROM POWER SOURCE TO CAMPLE TO SUPPLY CIRCUIT BREAKER OR FUSES FROM POWER SOURCE TO COMMERT.         SELINE "2" IS THE SAME FOR ALL MILNOR MACHINES AND IS SHOWN ON ALL EXSCINCT (SATAPT)
MINUA P.O. Box 400 Kenner, LA 70063, USA, Phone 504/467-9591.	ERENCE ENSIONS). TOP OF	10 PR REAL P FA (A) (A) (A) (A) (A) (A) (A) (A	ESS MAY BE SHIPPED WITH UPPER TANK AND PRE-PRESS HYDRAULIC CYLINDER MOVED, BY SPECIAL ARRANGEMENT.         CE OF PRESS TO:         DE DE OF STATIONARY CONVEYOR OR COINC MUST BE 1 <sup>*</sup> [25] MINIMUM.         DE DE OF STATIONARY CONVEYOR OR COINC MUST BE 1 <sup>*</sup> [25] MINIMUM.         DE DE OF TRANSLATING CONVEYOR(SHUTTLE): **078050ETE         MUST BE 1-1/4 <sup>*</sup> [57] MINIMUM. (CLEARANCE TO WATER CATCHER 1-1/4 <sup>**</sup> [32])         DE DE OF TRANSLATING CONVEYOR(SHUTTLE): **078050ETE         MUST BE 1-1/4 <sup>**</sup> [57] MINIMUM. (CLEARANCE TO WATER CATCHER 1/4 <sup>**</sup> [6])         FERENCE LINE, "Y" IS THE PREPRESS CENTER LINE AND APPLIES TO ALL THREE         ESS MODELS (RIGHT CENTER, AND LEFT HAND LOADING).         RAIGHT-IN (WHPG031GL/CR) LOADING SHOWN, FOR RIGHT HAND LOADING ALL MPONENTS AND DIMINSIONS SHOWN WITH AN ASTERISK (*) ARE ON THE SAME DF THIS WRITING, THE MINIMUM CLEARANCE REQUIRED BY U.S. NATIONAL ECTRIC CODES, FROM ELECTIC BOX TO ANY OBJECT IS: 36 [914] IF OBJECT IS AN UNCPOUNDED (INSULATED) WALL         42 [1067] IF OBJECT IS AN UNCPOUNDED (INSULATED) WALL         42 [1067] IF OBJECT IS ANY LIVE PART.         ECK LOCAL ELECTRIC CODES FOR JUTHER RESTRICTIONS.         ISTOMER TO SUPPLY CIRCUIT BREAKER OR FUSED BRANCH CIRCUIT SCONNECT (SAFETY) SWITCHES WITH LAG TYPE FUSES FROM POWER SOURCE TO OLINE. A SEPARTE GROUND WIEM WUST BE CONNECTED FROM DISCONNECT TO UIPMENT.         SELINE "2" IS THE SAME FOR ALL MILNOR MACHINES AND IS SHOWN ON ALL MENSIONAL DRAWINGS. THE DISTANCE BETWEEN BASELINE. "2" AND THE FINISHED DOG MAY VARY (WIT CHANCES IN FLOOR THEICH AND THE FINISHED DOG MAY VARY (WIT CHANCES IN FLOOR THEICH AND THE
FAX 504/469-1849, Telex ITT 460124/PELM UI, Cable PELMILNOR	ERENCE ENSIONS). TOP OF	10 PR REAL P FA (A) (A) (A) (A) (A) (A) (A) (A	ESS MAY BE SHIPPED WITH UPPER TANK AND PRE-PRESS HYDRAULIC CYLINDER MOVED, BY SPECIAL ARRANGEMENT.         CE OF PRESS TO:         10 DEC OF STATIONARY CONVEYOR OR COINC MUST BE 1"[25] MINIMUM.         10 DEC OF STATIONARY CONVEYOR OR COINC MUST BE 1"[25] MINIMUM.         10 DEC OF TRANSLATING CONVEYOR(SHUTTLE): "FORECITE MUST BE **2-1/4"[57] MINIMUM. (CLEARANCE TO WATER CATCHER 1-1/4"[32])         10 DEC OF TRANSLATING CONVEYOR(SHUTTLE): "FORECATCHER 1/4"[6])         11 DEC OF TRANSLATING CONVEYOR(SHUTTLE): TEPTECTIVE 10-03 MUST BE 1-1/4"[57] MINIMUM. (CLEARANCE TO WATER CATCHER 1/4"[6])         FERENCE LINE, "Y" IS THE PREPRESS CENTER LINE AND APPLIES TO ALL THREE ESS MODELS (RIGHT CENTER, AND LEFT HAND LOADING).         RAIGHT-IN (MP60031CL/CR) LOADING, SHOWN, FOR RIGHT HAND LOADING ALL MPONENTS AND DIMISSIONS SHOWN WITH AN ASTERISK (*) ARE ON THE SAME ESS FOODELS (RIGHT CENTER AND LEARANCE REQUIRED BY U.S. NATIONAL ECTRIC CODES, FROM ELECTIC BOX TO ANY OBJECT IS: 36 [914] IF OBJECT IS AN UNCPOUNDED (INSULATED) WALL 42 [1067] IF OBJECT IS AN UNCPOUNDED (INSULATED) WALL 43 [1219] IF OBJECT IS AN UNCPOUNDED (INSULATED) WALL 44 [1219] IF OBJECT IS AN UNCPOUNDED (INSULATED) WALL 45 [121] IF OBJECT IS AN UNCPOUNDED (INSULATED) 500MEY CO SUPPLY CIRCUIT BREAKER OR FUSED BRANCH CIRCUIT SCONNECT (SAFEY) SWITCHES WITH LAG TYPE FUSES FROM POWER SOURCE TO 00F MAY VARY (WIT CHANCES IN FLOOR THEOR THAS THAN THE FINISHED 00F MAY VARY (WIT CHANCES IN FLOOR THEOR THAS AND IS SHOWN ON ALL 40NSIONAL DRAWINGS. THE DISTANCE BETWEEN BASELINE "Z" IND THE FINISHED 00F MAY VARY (WIT CHANCES IN FLOOR THEOR THAN THE WASH 50FLINE "Z" IS THE SAME FOR ALL MILLOR MACHINES AND IS SHOWN ON ALL 40NSIONAL DRAWINGS THE DISTANCE BETWEEN BASELINE "Z" IND THE FINISHED 00F MAY VARY (WIT CHANCES IN FLOOR THEOR THA
	ERENCE ENSIONS). TOP OF	10 PR REAL P FA (A) (A) (A) (A) (A) (A) (A) (A	ESS MAY BE SHIPPED WITH UPPER TANK AND PRE-PRESS HYDRAULIC CYLINDER MOVED, BY SPECIAL ARRANGEMENT.         CE OF PRESS TO:         DE DEO F STATIONARY CONVEYOR OR COINC MUST BE 1"[25] MINIMUM.         DE DEO F STATIONARY CONVEYORS OR COINC MUST BE 1"[25] MINIMUM.         DE DEO F STATIONARY CONVEYORS OR COINC MUST BE 1"[25] MINIMUM.         DE DEO F TRANSLATING CONVEYORS(HUTTLE): "FOREDCTE         MUST BE 1-1/4"[57] MINIMUM. (CLEARANCE TO WATER CATCHER 1-1/4"[32])         DE DEO F TRANSLATING CONVEYORS(HUTTLE): TEPTECTIVE 10-03         MUST BE 1-1/4"[57] MINIMUM. (CLEARANCE TO WATER CATCHER 1/4"[6])         FERENCE LINE "Y" IS THE PREPRESS CENTER LINE AND APPLIES TO ALL THREE         ESS MODELS (RIGHT CENTER, AND LEFT HAND LOADING).         RAIGHT-IN (MP60031CL/CR) LOADING SHOWN, FOR RIGHT HAND LOADING ALL MPONENTS AND DIMISSIONS SHOWN WITH AN ASTERISK (*) ARE ON THE SAME DF THIS WRITING, THE MINIMUM CLEARANCE REQUIRED BY U.S. NATIONAL ECTRIC CODES, FROM ELECTIC BOX TO ANY OBJECT IS: 36 [914] IF OBJECT IS AN UNCOUNDED (INSULATED) WALL.         42 [1067] IF OBJECT IS AN UNCOUNDED (INSULATED) WALL.         ECK LOCAL ELECTINC CODES FOR FURTHER RESTRICTIONS.         ISTOMER TO SUPPLY CIRCUIT BREARE OR FUSED BRANCH CIRCUIT SCONNECT (SAFERY) SWITCHES WITH LAG TYPE FUSES FROM POWER SOURCE TO CINILE. A SEPARTE GROUND WIEM WUST BE CONNECTED FROM DISCONNECT TO UIPMENT.         SELINE "Z" IS THE SAME FOR ALL MILNOR MACHINES AND IS SHOWN ON ALL MENSIONAL DRAWINGS. THE DISTANCE BETMENE BASCLINE. "Z" AND THE FINISHED DOO MAY VARY (WIT CHANCES IN FLOOR THEOL THEOL SAND US SHOWN ON ALL MENSIONAL DRAWINGS IN HEID/
	ERENCE ENSIONS). TOP OF	10 PR REAL P FA (A) (A) (A) (A) (A) (A) (A) (A	ESS MAY BE SHIPPED WITH UPPER TANK AND PRE-PRESS HYDRAULIC CYLINDER MOVED, BY SPECIAL ARRANGEMENT.         CE OF PRESS TO:         DE DEO F STATIONARY CONVEYOR OR COINC MUST BE 1"[25] MINIMUM.         DE DEO F STATIONARY CONVEYORS OR COINC MUST BE 1"[25] MINIMUM.         DE DEO F TRANSLATING CONVEYORS(HUTTLE): "FORECITE MUST BE **2-1/4"[57] MINIMUM. (CLEARANCE TO WATER CATCHER 1-1/4"[32])         DE DEO F TRANSLATING CONVEYORS(HUTTLE): FORECATCHER 1/4"[6])         PEDEC UNE "Y" IS THE PREPRESS CENTER LINE AND APPLIES TO ALL THREE ESS MODELS (RIGHT CENTER, AND LEFT HAND LOADING).         RAIGHT-IN (MP60031CL/CR) LOADING SHOWN, FOR RIGHT HAND LOADING ALL MPONENTS AND DIMISSIONS SHOWN WITH AN ASTERISK (*) ARE ON THE SAME ES (FOR LEFT HAND LOADING, THEY ARE ON THE OFPOSITE SIDE.         DF THIS WRITING, THE MINIMUM CLEARANCE REQUIRED BY U.S. NATIONAL ECTRIC CODES, FROM ELECTIC BOX TO ANY OBJECT IS: 36 [914] IF OBJECT IS AN UNCROUNDED (INSULATED) WALL.         24 [1067] IF OBJECT IS ANY UNE PART.         ECK LOCAL ELECTINC CODES FOR FURTHER RESTRICTIONS.         ISTOMER TO SUPPLY CIRCUIT BREAKER OR FUSED BRANCH CIRCUIT SCONNECT (SAFEY) SWITCHES WITH LAG TYPE FUSES ARD POWER SOURCE TO CINIE. A SEPARTE GROUND WIEM WUST BE CONNECTED FROM DISCONNECT TO UIPMENT.         SELINE "Z" IS THE SAME FOR ALL MILNOR MACHINES AND IS SHOWN ON ALL MENSIONAL DRAWINGS. THE DISTANCE BETWEEN BASELINE. "Z" AND THE FINISHED DOW MAY VAY (WIT CHANCES IN FLOOR PHECH FINISHED AND IS SHOWN ON ALL MENSIONAL DRAWINGS. THE DISTANCE BETWEEN BASELINE. "Z" IS THE SAME FOR ALL MILNOR MACHINES AND IS SHOWN ON ALL MENSIONAL DRAWINGS. THE DISTANCE BETWEEN BASELINE. "Z" IS THE SAME FOR ALL COMPONENTS REQUIRING GROUT