



Published Manual Number/ECN: MKWGS01U1/2025214A

- Publishing System: TPAS2
- Access date: 05/21/2025
- Document ECNs: Latest

## 60044 & 72044SR\_



PELLERIN MILNOR CORPORATION POST OFFICE BOX 400, KENNER, LOUISIANA 70063-0400, U.S.A.



# MKWGSH01U1/25214A

## 1. English

Maintenance Guide - Washer-extractor, Staph-Guard®,  
60044SR\_, 72044SR\_

MKWGSH01EN/2021444



English

1





Manual Number: MKWGS01EN  
Edition (ECN): 2021444

# Maintenance Guide

## Washer-extractor, Staph-Guard®, 60044SR\_, 72044SR\_



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# 1 Machine Description and Identification

## 1.1 About This Manual and Your Milnor® Machine

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This manual applies to two or more models that share the mechanical characteristics stated below. If you received this manual with your machine, your machine is one of the applicable models. However, before using this manual, verify that your machine does have these characteristics.

### 1.1.1 Description

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Washer-extractors wash linen using water and non-volatile chemicals then remove excess water by centrifugal force. This washer-extractor is the mechanical type described below.

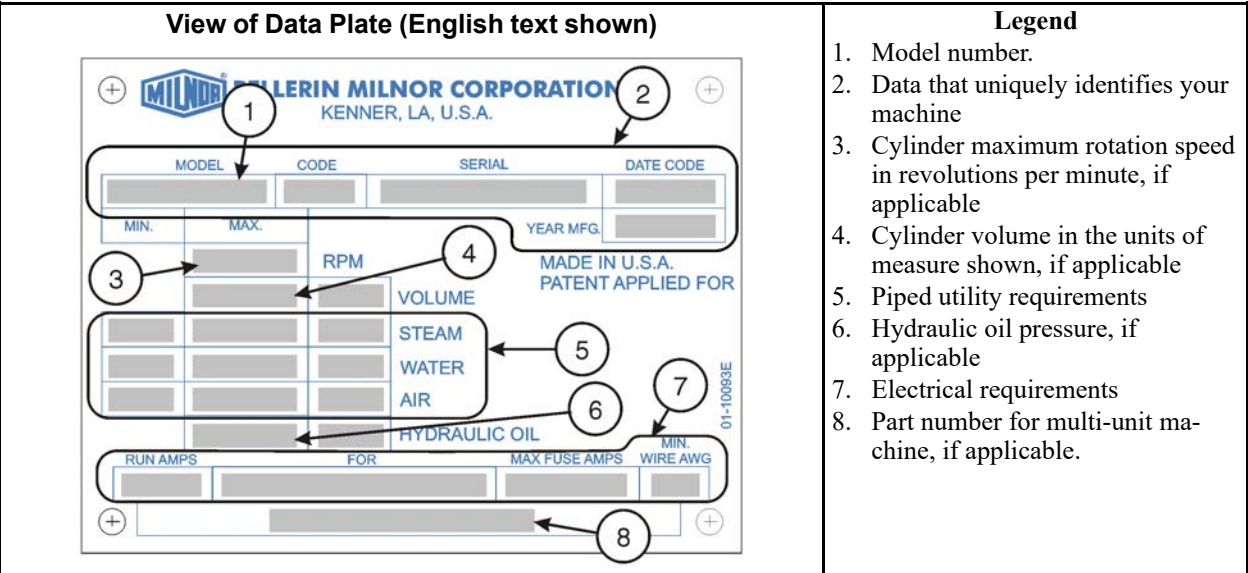
**60044SR\_, 72044SR\_** A machine represented by one of these partial model numbers is a top suspended (Hydro-cushion™), divided cylinder washer-extractor. These Staph Guard® models are front-loaded and rear-unloaded for use in soil-side/clean-side barrier applications. The capacity can be 450 lb (205 kg) to 725 lb (330 kg) depending on model.

### 1.1.2 Machine Identification

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**Machine Data Plate** — Find the model number and other data for your machine on the machine data plate affixed to the machine and described below.

Figure 1. Machine Data Plate



## 2 Safety

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### 2.1 Safety — Divided Cylinder and Staph Guard® Washer-Extractors

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#### 2.1.1 Safety Alert Messages—Internal Electrical and Mechanical Hazards

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The following are instructions about hazards inside the machine and in electrical enclosures.



**WARNING: Electrocutation and Electrical Burn Hazards** — Contact with electric power can kill or seriously injure you. Electric power is present inside the cabinetry unless the main machine power disconnect is off.



- ▶ Do not unlock or open electric box doors.
- ▶ Do not remove guards, covers, or panels.
- ▶ Do not reach into the machine housing or frame.
- ▶ Keep yourself and others off of machine.
- ▶ Know the location of the main machine disconnect and use it in an emergency to remove all electric power from the machine.



**WARNING: Entangle and Crush Hazards** — Contact with moving components normally isolated by guards, covers, and panels, can entangle and crush your limbs. These components move automatically.



- ▶ Do not remove guards, covers, or panels.
- ▶ Do not reach into the machine housing or frame.
- ▶ Keep yourself and others off of machine.
- ▶ Know the location of all emergency stop switches, pull cords, and/or kick plates and use them in an emergency to stop machine motion.

#### 2.1.2 Safety Alert Messages—External Mechanical Hazards

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The following are instructions about hazards around the front, sides, rear or top of the machine.



**WARNING: Crush Hazards** — Suspended machines only—Spaces between the shell and housing can close and crush or pinch your limbs. The shell moves within the housing during operation.



- ▶ Do not reach into the machine housing or frame.
- ▶ Keep yourself and others clear of movement areas and paths.

## 2.1.3 Safety Alert Messages—Cylinder and Processing Hazards

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The following are instructions about hazards related to the cylinder and laundering process.



**WARNING: Crush Hazards** — Contact with the turning cylinder can crush your limbs. The cylinder will repel any object you try to stop it with, possibly causing the object to strike or stab you. The turning cylinder is normally isolated by the locked cylinder door.



- ▶ Do not attempt to open the door or reach into the cylinder until the cylinder is stopped.
- ▶ Do not place any object in the turning cylinder.
- ▶ Do not operate the machine with a malfunctioning door interlock.
- ▶ Divided cylinder machines only—Keep yourself and others clear of cylinder and goods during inching or Autospot operation.
- ▶ Do not operate the machine with malfunctioning two-hand manual controls.



**WARNING: Confined Space Hazards** — Confinement in the cylinder can kill or injure you. Hazards include but are not limited to panic, burns, poisoning, suffocation, heat prostration, biological contamination, electrocution, and crushing.



- ▶ Do not attempt unauthorized servicing, repairs, or modification.



**WARNING: Explosion and Fire Hazards** — Flammable substances can explode or ignite in the cylinder, drain trough, or sewer. The machine is designed for washing with water, not any other solvent. Processing can cause solvent-containing goods to give off flammable vapors.



- ▶ Do not use flammable solvents in processing.
- ▶ Do not process goods containing flammable substances. Consult with your local fire department/public safety office and all insurance providers.

## 2.1.4 Safety Alert Messages—Unsafe Conditions

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### 2.1.4.1 Damage and Malfunction Hazards

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#### 2.1.4.1.1 Hazards Resulting from Inoperative Safety Devices

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**DANGER: Entangle and Sever Hazards** — Cylinder door interlock—Operating the machine with a malfunctioning door interlock can permit opening the door when the cylinder is turning and/or starting the cycle with the door open, exposing the turning cylinder.



- ▶ Do not operate the machine with any evidence of damage or malfunction.



**WARNING: Multiple Hazards** — Operating the machine with an inoperative safety device can kill or injure personnel, damage or destroy the machine, damage property, and/or void the warranty.

- ▶ Do not tamper with or disable any safety device or operate the machine with a malfunctioning safety device. Request authorized service.



**WARNING: Electrocution and Electrical Burn Hazards** — Electric box doors—Operating the machine with any electric box door unlocked can expose high voltage conductors inside the box.



- ▶ Do not unlock or open electric box doors.



**WARNING: Entangle and Crush Hazards** — Guards, covers, and panels—Operating the machine with any guard, cover, or panel removed exposes moving components.



- ▶ Do not remove guards, covers, or panels.

#### 2.1.4.1.2 Hazards Resulting from Damaged Mechanical Devices

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**WARNING: Multiple Hazards** — Operating a damaged machine can kill or injure personnel, further damage or destroy the machine, damage property, and/or void the warranty.

- ▶ Do not operate a damaged or malfunctioning machine. Request authorized service.



**WARNING: Explosion Hazards** — Cylinder—A damaged cylinder can rip apart during extraction, puncturing the shell and discharging metal fragments at high speed.



- ▶ Do not operate the machine with any evidence of damage or malfunction.



**WARNING: Explosion Hazards** — Inner door latches (divided cylinder machines)—A damaged or improperly seated latch can cause the inner door to open during operation, damaging the cylinder and shell. A damaged cylinder can rip apart during extraction, puncturing the shell and discharging metal fragments at high speed.



- ▶ Ensure that the inner door is securely latched after loading and unloading.

- ▶ Do not operate the machine with any evidence of damage or malfunction.



**WARNING: Explosion Hazards** — Clutch and speed switch (multiple motor machines)—A damaged clutch or speed switch can permit the low speed motor to engage during extract. This will over-speed the motor and pulleys and can cause them to rip apart, discharging metal fragments at high speed.



- ▶ Stop the machine immediately if any of these conditions occur: • abnormal whining sound during extract • skidding sound as extract ends • clutches remain engaged or re-engage during extract

## 2.1.4.2 Careless Use Hazards

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### 2.1.4.2.1 Careless Operation Hazards—Vital Information for Operator Personnel (see also operator hazards throughout manual)

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**WARNING: Multiple Hazards** — Careless operator actions can kill or injure personnel, damage or destroy the machine, damage property, and/or void the warranty.

- ▶ Do not tamper with or disable any safety device or operate the machine with a malfunctioning safety device. Request authorized service.
- ▶ Do not operate a damaged or malfunctioning machine. Request authorized service.
- ▶ Do not attempt unauthorized servicing, repairs, or modification.
- ▶ Do not use the machine in any manner contrary to the factory instructions.
- ▶ Use the machine only for its customary and intended purpose.
- ▶ Understand the consequences of operating manually.

### 2.1.4.2.2 Careless Servicing Hazards—Vital Information for Service Personnel (see also service hazards throughout manuals)

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**WARNING: Electrocution and Electrical Burn Hazards** — Contact with electric power can kill or seriously injure you. Electric power is present inside the cabinetry unless the main machine power disconnect is off.



- ▶ Do not service the machine unless qualified and authorized. You must clearly understand the hazards and how to avoid them.
- ▶ Abide by the current OSHA lockout/tagout standard when lockout/tagout is called for in the service instructions. Outside the USA, abide by the OSHA standard in the absence of any other overriding standard.



**WARNING: Entangle and Crush Hazards** — Contact with moving components normally isolated by guards, covers, and panels, can entangle and crush your limbs. These components move automatically.



- ▶ Do not service the machine unless qualified and authorized. You must clearly understand the hazards and how to avoid them.
- ▶ Abide by the current OSHA lockout/tagout standard when lockout/tagout is called for in the service instructions. Outside the USA, abide by the OSHA standard in the absence of any other overriding standard.



**WARNING: Confined Space Hazards** — Confinement in the cylinder can kill or injure you. Hazards include but are not limited to panic, burns, poisoning, suffocation, heat prostration, biological contamination, electrocution, and crushing.



- ▶ Do not enter the cylinder until it has been thoroughly purged, flushed, drained, cooled, and immobilized.

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## 2.2 Prevent Damage from Chemical Supplies and Chemical Systems

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All Milnor® washer-extractors and CBW® tunnel washers use stainless steel with the ANSI 304 specification. This material gives good performance when chemical supplies are correctly applied. If chemical supplies are incorrectly applied, this material can be damaged. The damage can be very bad and it can occur quickly.

Chemical supply companies usually:

- supply chemical pump systems that put the supplies in the machine,
- connect the chemical pump system to the machine,
- write wash formulas that control the chemical concentrations.

The company that does these procedures must make sure that these procedures do not cause damage. **Pellerin Milnor Corporation accepts no responsibility for chemical damage to the machines it makes or to the goods in a machine.**

### 2.2.1 How Chemical Supplies Can Cause Damage

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**Dangerous Chemical Supplies and Wash Formulas** — Some examples that can cause damage are:

- a very high concentration of chlorine bleach,
- a mixture of acid sour and hypo chlorite,
- chemical supplies (examples: chlorine bleach, hydrofluosilicic acid) that stay on the stainless steel because they are not quickly flushed with water.

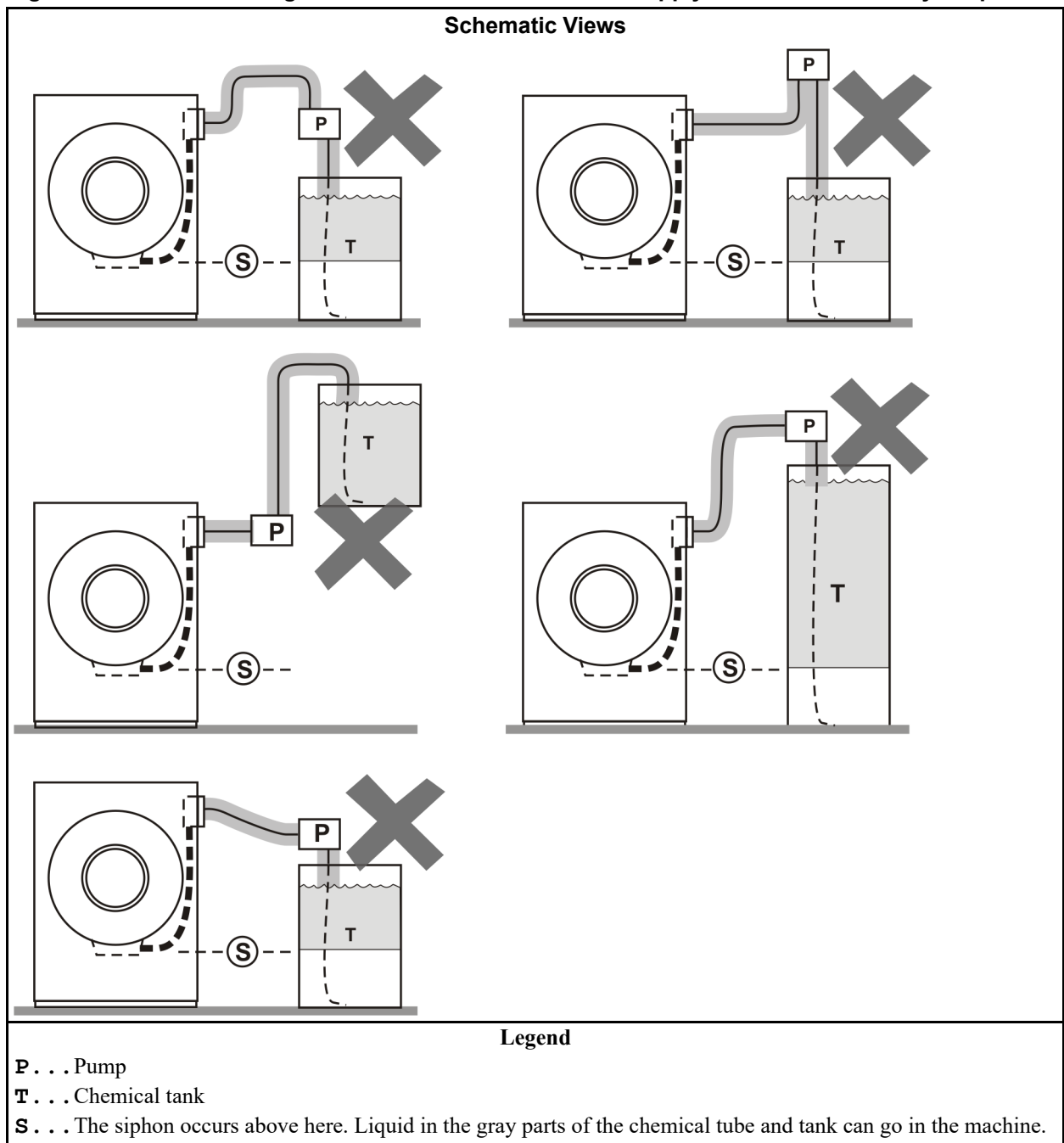


The book “Textile Laundering Technology” by Charles L. Riggs gives data about correct chemical supplies and formulas.

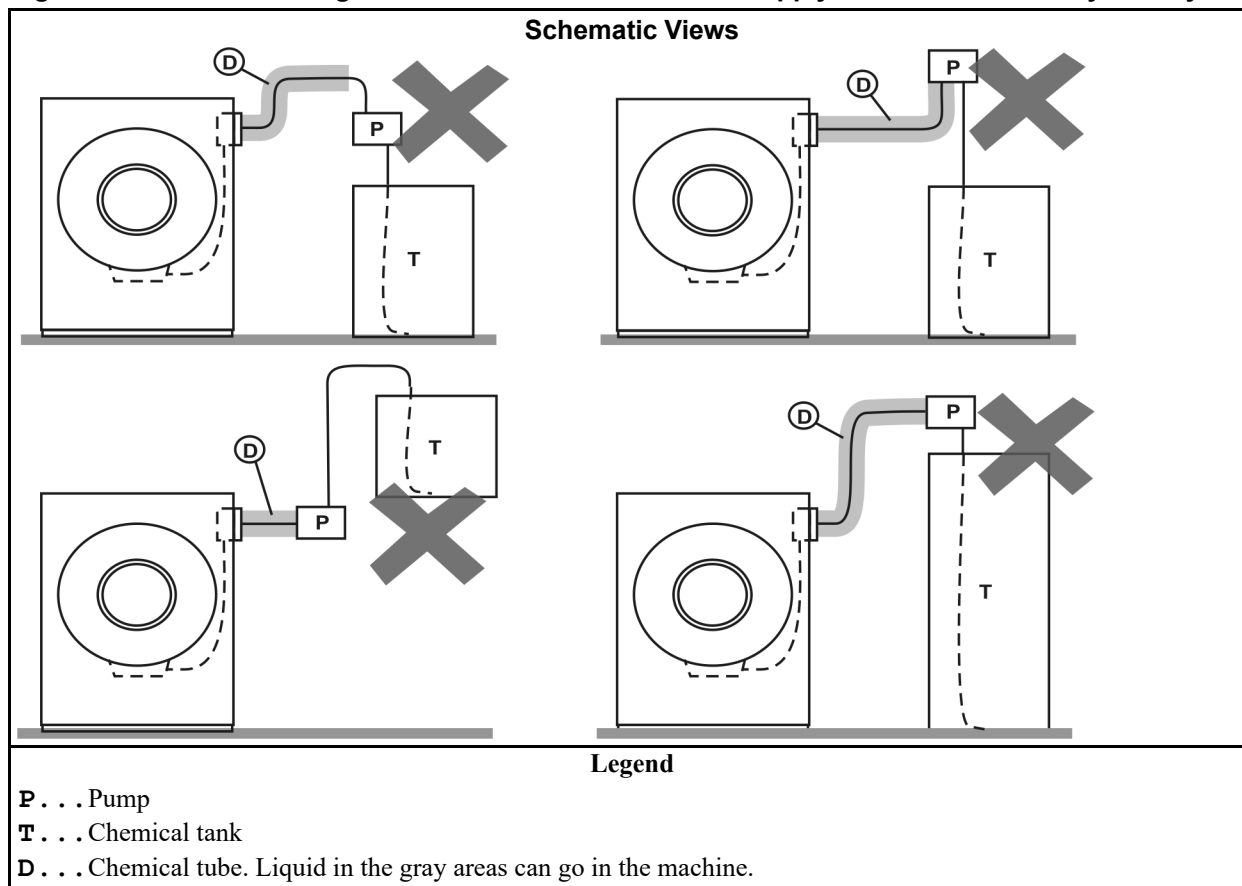
**Incorrect Configuration or Connection of Equipment** — Many chemical systems:

- do not prevent a vacuum in the chemical tube (for example, with a vacuum breaker) when the pump is off,
- do not prevent flow (for example, with a valve) where the chemical tube goes in the machine.

Damage will occur if a chemical supply can go in the machine when the chemical system is off. Some configurations of components can let the chemical supplies go in the machine by a siphon ([Figure 2, page 11](#)). Some can let chemical supplies go in the machine by gravity ([Figure 3, page 12](#)).

**Figure 2. Incorrect Configurations That Let the Chemical Supply Go In the Machine by a Siphon**

**Figure 3. Incorrect Configurations That Let the Chemical Supply Go In the Machine by Gravity**

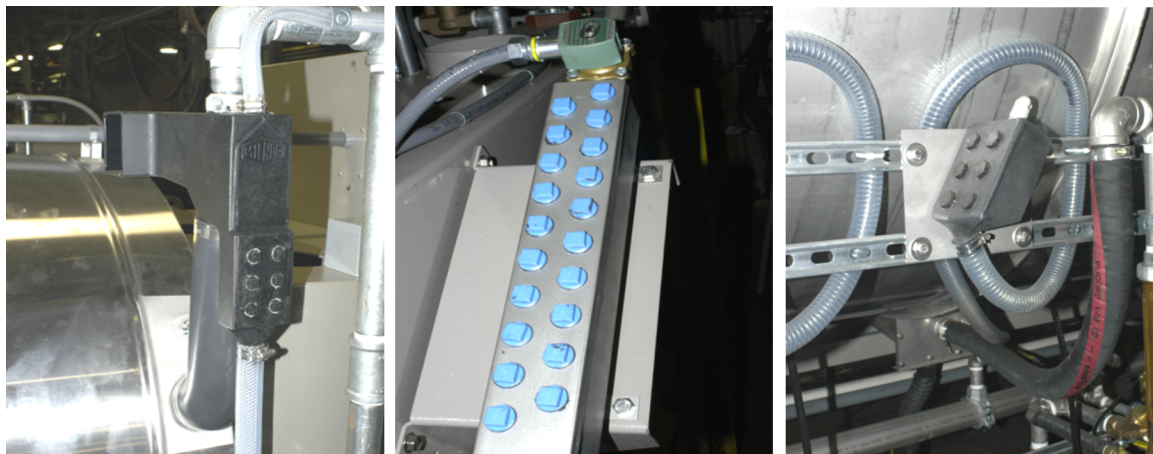


## 2.2.2 Equipment and Procedures That Can Prevent Damage

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**Use the chemical manifold supplied.** — There is a manifold on the machine to attach chemical tubes from a chemical pump system. The manifold has a source of water to flush the chemical supplies with water.

**Figure 4. Examples of Manifolds for Chemical Tubes. Your equipment can look different.**



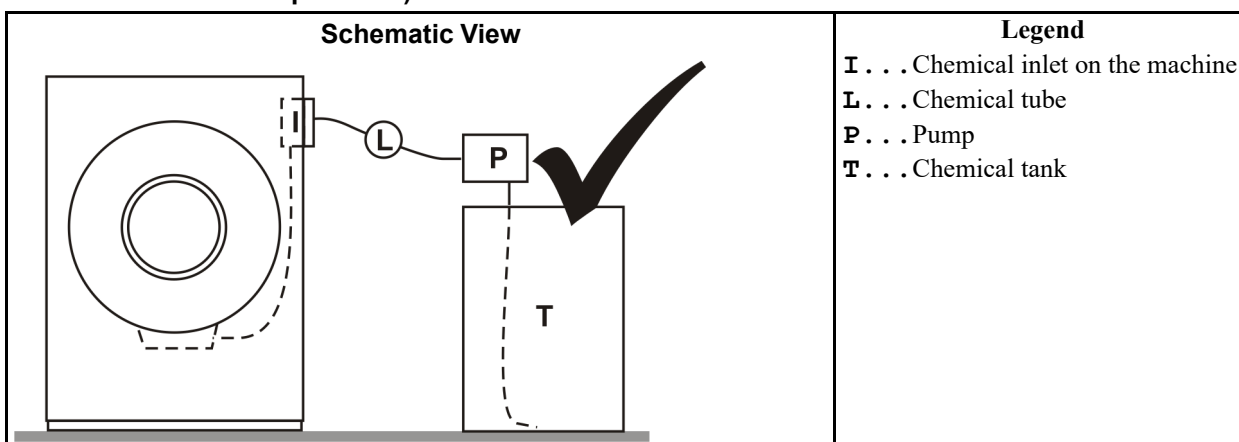
**Close the line.** — If the pump does not always close the line when it is off, use a shutoff valve to do this.

**Do not let a vacuum occur.** — Supply a vacuum breaker in the chemical line that is higher than the full level of the tank.

**Flush the chemical tube with water.** — If the liquid that stays in the tube between the pump and the machine can flow in the machine, flush the tube with water after the pump stops.

**Put the chemical tube fully below the inlet.** — It is also necessary that there is no pressure in the chemical tube or tank when the system is off.

**Figure 5. A Configuration that Prevents Flow in the Machine When the Pump is Off (if the chemical tube and tank have no pressure)**



**Prevent leaks.** — When you do maintenance on the chemical pump system:

- Use the correct components.
- Make sure that all connections are the correct fit.
- Make sure that all connections are tight.

# 3 Routine Maintenance

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## 3.1 Routine Maintenance

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Do the maintenance in [Section 3.1.1 : Maintenance Summary, page 14](#) to make sure that the machine is safe, keeps the warranty, and operates correctly. This will also decrease repair work and unwanted shutdowns. Speak to your dealer or the Milnor® Service department if repairs are necessary.



**WARNING:** Mechanisms — can pull in and mutilate body parts.



- ▶ Do not service the machine unless qualified and authorized. You must clearly understand the hazards and how to avoid them.
- ▶ Do not service the machine with power on except when explicitly called for in the service instructions. Use extreme care when working near moving components.

- ▶ Replace guards and covers that you remove for maintenance.

If you use software to keep the maintenance schedule for your plant, add the items in the following maintenance summary to that schedule. If not, you can put marks on a calendar that work with the tables in the maintenance summary. See [Section 3.1.8 : How To Show the Maintenance On a Calendar, page 23](#)

### 3.1.1 Maintenance Summary

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Each of the following sections is for a type of maintenance. For example, the section “Guards and Related Components” says “Examine these items. If an item is damaged, missing, or has the wrong setting, correct this discrepancy immediately to prevent injury.” A table in each section identifies the applicable items and the frequency. The “More Data” column gives special instructions if necessary.

\* If the machine operates more than 12 hours each day, do the “day” items two times each day. Do the other items at the given hours or on the days that you show on a calendar (see Section 1). **Do all items in all sections for the maintenance intervals that apply (for example, day, 40 to 60 hours, and 200 hours).**



**TIP:** The maintenance summary has many links to the sections that follow the summary. These sections give more information about the maintenance items. After you learn this information, it is only necessary to look at the summary to do the maintenance.

### 3.1.1.1 Guards and Related Components

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**Examine these items. If an item is damaged, missing, or has the wrong setting, correct this discrepancy immediately to prevent injury.**

**Table 1. Guards and Related Components**

| Mark |   |   |   |   |   | Do this each | Component  | More Data   |
|------|---|---|---|---|---|--------------|--|---|
| 1    | 2 | 3 | 4 | 5 | 6 |              |  |   |
| x    |   |   |   |   |   | day*         | guards, covers   | Speak to your dealer or Milnor for replacement components.  |
| x    |   |   |   |   |   | day*         | safety placards  |   |
|      |   | x |   |   |   | 200 hours    | fasteners  | Fasteners must be tight.  |
|      |   | x |   |   |   | 200 hours    | anchor bolts and grout                                     | Grout must be good. Bolts must be tight.  |
| x    |   |   |   |   |   | day*         | door interlock   | If the machine operates with the door open: <ul style="list-style-type: none"> <li>• Immediately remove power.</li> <li>• Do not permit operation.</li> <li>• Speak to your dealer or Milnor.</li> </ul>  |
| x    |   |   |   |   |   | day*         | emergency stop button (optional on some washer-extractors) | See <a href="#">Section 3.2.7</a> , page 33. Do a test of the control.  |
|      |   |   | x |   |   | 600 hours    | mechanical brake   | See <a href="#">Section 3.3.6</a> , page 39. Do a test of the mechanical brake. If it does not operate correctly, repairs are necessary. Speak to your dealer or Milnor. This is not routine maintenance. |

### 3.1.1.2 Filters, Screens, and Sensitive Components

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**Remove contamination from these items to prevent damage and unsatisfactory performance.**

**Table 2. Filters, Screens, and Sensitive Components**

| Mark |   |   |   |   |   | Do this each   | Component   | More Data. See also <a href="#">Section 3.1.2</a> , page 19   |
|------|---|---|---|---|---|----------------|---|---|
| 1    | 2 | 3 | 4 | 5 | 6 |                |   |   |
|      | x |   |   |   |   | 40 to 60 hours | inverter fans, vents, filters   | See <a href="#">Figure 9</a> , page 27. Keep good air flow.   |
|      |   |   | x |   |   | 600 hours      | motors  | Keep good air flow.   |
|      |   |   |   |   | x | 2400 hours     | entire machine  | Remove excessive dust and dirt.   |
| x    |   |   |   |   |   | day*           | chemical inlet areas  | Some chemical supplies that stay on machine surfaces will cause corrosion damage. See <a href="#">Section 3.2.3</a> , page 27 and <a href="#">Section 3.1.2</a> , page 19. See also, <a href="#">Section 2.2</a> , page 9 for background information. |
|      |   |   |   | x |   | 1200 hours     | mufflers, quick exhaust valves  | See <a href="#">Figure 17</a> , page 32   |
|      |   | x |   |   |   | 200 hours      | strainer(s) for air inlet   | See <a href="#">Figure 15</a> , page 30   |
|      |   |   |   |   | x | 2400 hours     | strainer in water regulator for optional supply injector and pumped chemicals on some models. | See <a href="#">Figure 11</a> , page 28   |
|      |   | x |   |   |   | 200 hours      | strainer for steam inlet. (Steam is optional on some models.)                                 | See <a href="#">Figure 14</a> , page 30   |

**Table 2 Filters, Screens, and Sensitive Components (cont'd.)**

| Mark |   |   |   |   |   | Do this each   | Component                                   | More Data. See also <a href="#">Section 3.1.2</a> , page 19 |
|------|---|---|---|---|---|----------------|---|---|
| 1    | 2 | 3 | 4 | 5 | 6 |                |   |   |
|      |   |   |   |   | x | 2400 hours     | proximity switches                          | See <a href="#">Figure 18</a> , page 33                     |
|      | x |   |   |   |   | 40 to 60 hours | breather for bearing housing—front and rear | See <a href="#">Figure 20</a> , page 35                     |
|      |   | x |   |   |   | 200 hours      | grease relief ports—front and rear          | See <a href="#">Figure 20</a> , page 35                     |

### 3.1.1.3 Fluid Containers

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**Examine these items. Add fluid if necessary and keep components clean to prevent damage.**

**Table 3. Fluid Containers**

| Mark   |   |   |   |   |   | Do this each    | Component                                  | More Data. See also <a href="#">Section 3.1.3 : Lubricant Identification</a> , page 20  |
|--|---|---|---|---|---|-----------------|--|---|
| 1  | 2 | 3 | 4 | 5 | 6 |                 |  |   |
|  |   |   | x |   |   | 600 hours       | Hydro-cushion™ cylinders                   | See <a href="#">Section 3.3.4</a> , page 37 and <a href="#">Figure 23</a> , page 38. Examine the oil quality. Remove the used oil if contaminated. Add the oil given below to the height of the fill port.  |
|  |   |   |   |   | x | 2400 hours      |  | Remove the used oil. Add oil to the height of the fill port. Add the type of oil that applies to your machine type ( <a href="#">Table 9</a> , page 20): <ul style="list-style-type: none"> <li>Washer-extractor = oil 1030</li> <li>M7_ centrifugal extractor = oil 220</li> <li>M9_ centrifugal extractor = oil 32</li> </ul> |
|  |   | x |   |   |   | 200 hours       | Disc brake reservoir                       | See <a href="#">Figure 25</a> , page 40. Examine the oil level and quality. Add oil Dot3 ( <a href="#">Table 9</a> , page 20) if necessary. If the oil is contaminated, it is necessary to bleed the brake system. Speak to your dealer or Milnor. This is not routine maintenance.   |
| <b>The next three items apply to 72044SR_ and 72044WR_ models only. See <a href="#">Section 3.1.7</a> , page 23 and <a href="#">Figure 19</a>, page 34</b> |   |   |   |   |   |                 |  |   |
|  |   |   |   |   |   | first 100 hours | speed reducer (gear reducer)               | Remove used oil. Add oil 220 ( <a href="#">Table 9</a> , page 20).  |
|  |   |   |   | x |   | 1200 hours      |  | Add oil 220 ( <a href="#">Table 9</a> , page 20) if necessary.  |
|  |   |   |   |   | x | 2400 hours      |  | Remove used oil. Add oil 220 ( <a href="#">Table 9</a> , page 20).  |
|  |   |   |   |   |   | none            | gear reducer — CO-BUDHFA, COBUD-E, COBUD-H | Sealed. No oil maintenance necessary.   |

### 3.1.1.4 Components that Become Worn

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**Examine these items. Tighten or replace the item if necessary, to prevent shutdowns and unsatisfactory performance. Speak to your dealer for replacement parts.**

**Table 4. Components that Become Worn**

| Mark |   |   |   |   |   | Do this each | Component  | More Data  |
|------|---|---|---|---|---|--------------|--|--|
| 1    | 2 | 3 | 4 | 5 | 6 |              |  |  |
|      |   | x |   |   |   | 200 hours    | drive belts and pulleys  | See <a href="#">Section 3.2.1</a> , <a href="#">page 25</a>  |
|      |   | x |   |   |   | 200 hours    | tubes and hoses (non-hydraulic)  | Examine hoses and hose connections for leaks.  |
|      |   |   |   | x |   | 1200 hours   | door bumpers   | Replace if damaged.  |
|      |   | x |   |   |   | 200 hours    | cylinder door latches  | These components must be serviceable for safe operation. See <a href="#">Figure 22</a> , <a href="#">page 37</a>   |
|      |   | x |   |   |   | 200 hours    | Staph barriers—Staph Guard® models only: internal barrier, flapper valve, and barrier around machine (by others) | These components must be serviceable to prevent air movement from the soil side to the clean side. See <a href="#">Figure 24</a> , <a href="#">page 38</a> |

### 3.1.1.5 Bearings and Bushings

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Unless the item is sealed, apply grease to prevent damage. See the next section for motors.

**Table 5. Bearings and Bushings**

| Mark  |   |   |   |   |   | Do this each | Component  | More Data . See also <a href="#">Section 3.1.3</a> , <a href="#">page 20</a>   |
|---|---|---|---|---|---|--------------|--|--|
| 1   | 2 | 3 | 4 | 5 | 6 |              |  |  |
|   |   | x |   |   |   | 200 hours    | top and bottom ball bushings, each Hydro-cushion™ cylinder.                    | See <a href="#">Figure 23</a> , <a href="#">page 38</a> . Add 0.12 oz (3.6 mL) of grease EPLF2 ( <a href="#">Table 9</a> , <a href="#">page 20</a> ) |
| See <a href="#">Figure 20</a> , <a href="#">page 35</a> for these drive maintenance items. All items take grease EPLF2 ( <a href="#">Table 9</a> , <a href="#">page 20</a> ). |   |   |   |   |   |              |  |  |
|   |   | x |   |   |   | 200 hours    | drive bearings—two places (front and rear)                                     | Add 0.37 oz (11 mL)  |
|   |   | x |   |   |   | 200 hours    | bearing seals—two places (front and rear)                                      | Add 0.12 oz (3.6 mL)   |
|   |   | x |   |   |   | 200 hours    | jackshaft bearings (3 places)  | Add 0.12 oz (3.6 mL)   |
|   |   | x |   |   |   | 200 hours    | idler shaft bearings —two places   | Add 0.31 oz (9.2 mL)   |
|   |   | x |   |   |   | 200 hours    | bearing seal for disk brake assembly on idler shaft—60044SP2 and 72044SP2 only | Add 0.12 oz (3.6 mL)   |
|   |   | x |   |   |   | 200 hours    | brake band bushings—two places—60044WP2 and 72044WP2 only                      | Add 0.06 oz (1.8 mL)   |
| See <a href="#">Figure 21</a> , <a href="#">page 36</a> for these door maintenance items. On Staph Guard® models, these items apply to soil side and clean side doors.        |   |   |   |   |   |              |  |  |
|   |   | x |   |   |   | 200 hours    | door hinge—60044SP2, 72044SP2 and 3-pocket models                              | Add 0.12 oz (3.6 mL) of grease EPLF2 ( <a href="#">Table 9</a> , <a href="#">page 20</a> ).  |
|   |   | x |   |   |   | 200 hours    | door latch plunger   | Apply stick DE3 ( <a href="#">Table 9</a> , <a href="#">page 20</a> ) to surface.  |
|   |   |   | x |   |   | 600 hours    | motor and pump bearings  | See <a href="#">Section 3.1.6 : Procedures for Motors</a> , <a href="#">page 21</a>  |



### 3.1.1.6 Motor Grease Schedule

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Use the data in [Table 10: Motor Grease Intervals and Quantities, page 23](#) to complete this table.

**Table 6. Motor Grease Schedule**

| Motor Identification (example: main drive) | Interval |       | Quantity |    | Dates When Grease is Added |  |  |  |  |  |  |  |
|--|----------|-------|----------|----|----------------------------|--|--|--|--|--|--|--|
|  | Years    | Hours | fl oz    | mL |                            |  |  |  |  |  |  |  |
|  |          |       |          |    |                            |  |  |  |  |  |  |  |
|  |          |       |          |    |                            |  |  |  |  |  |  |  |
|  |          |       |          |    |                            |  |  |  |  |  |  |  |
|  |          |       |          |    |                            |  |  |  |  |  |  |  |
|  |          |       |          |    |                            |  |  |  |  |  |  |  |
|  |          |       |          |    |                            |  |  |  |  |  |  |  |
|  |          |       |          |    |                            |  |  |  |  |  |  |  |

### 3.1.1.7 Mechanisms and Settings

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**Make sure mechanisms are serviceable and settings are correct to prevent unsatisfactory performance.**

**Table 7. Mechanisms and Settings**

| Mark |   |   |   |   |   | Do this each | Component   | More Data  |
|------|---|---|---|---|---|--------------|---|--|
| 1    | 2 | 3 | 4 | 5 | 6 |              |   |  |
|      |   |   |   |   | x | 2400 hours   | controller circuitry                                  | Examine wiring and connections in electrical boxes. Look for corrosion, loose connections. See <a href="#">Section 3.1.2, page 19</a>            |
|      |   | x |   |   |   | 200 hours    | water pressure regulator for optional supply injector | See <a href="#">Figure 11, page 28</a> . Value: 28 PSI (193 kPa).  |
|      |   | x |   |   |   | 200 hours    | water pressure regulator for chemical flush           | See <a href="#">Figure 13, page 29</a> . Value: 28 PSI (193 kPa).  |
|      |   | x |   |   |   | 200 hours    | compressed air mechanisms                             | See <a href="#">Section 3.2.5, page 30</a>   |
|      |   | x |   |   |   | 200 hours    | bath level sensor that uses air pressure              | Examine the air tube and connections. See <a href="#">Figure 12, page 29</a>   |
|      |   |   | x |   |   | 600 hours    | push-down system that uses compressed air             | Look at the shell when the machine operates to make sure there is no irregular movement of the shell. See <a href="#">Section 3.3.8, page 40</a> |
|      |   |   | x |   |   | 600 hours    | door seal system that uses compressed air             | Look at the doors when the machine operates to make sure there is no evidence of a door leak. See <a href="#">Section 3.3.7, page 40</a>         |

### 3.1.2 How To Remove Contamination

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**Table 8. Contamination Types, Cleaning Agents, and Procedures**

| Material or Component                     | Usual Contamination       | Example  | Cleaning Agent   | More Data  |
|---|---------------------------|--|--|--|
| machine housing                           | dust, dirt                | —  | compressed air or shop vacuum  | Air—no more than 30 psi (207 kpa). Do not push dust in mechanisms.   |
| fins and vents on electrical components   | dust                      | motors, inverters, braking resistors                                 | shop vacuum, soft bristle brush, canned air for electrical components                | Do not push dust in mechanisms.  |
| electric box interior                     | dust                      | all electric boxes   |  |  |
| electrical connections                    | corrosion, varnish        | spade connector, molex connector, plug-in relay                      | spray solvent for electrical components  | Disconnect then connect it again. Use solvent if the bad connection continues.   |
| electronic sensors                        | dust                      | photoeye lens, reflector, laser, proximity switch, temperature probe | none   | Use a clean, soft, dry cloth.  |
|   | dirt                      |  | warm water with soap, then water flush   | Use clean, soft cloths.  |
| stainless steel                           | chemical spill            | shell, supply injector   | water  | Use a hose to flush the chemical supply from the surface fully. Do not get water on electrical components or mechanisms. |
| 300 series stainless steel                | chemical corrosive attack | shell interior, cylinder   | pickling and passivation   | Speak to your dealer or Milnor. This is not routine maintenance.   |
| painted metal, unpainted aluminum         | dust, dirt, grease        | frame members  | warm water with soap, then water to flush  | Use clean cloths. Do not get water in electrical components.   |
| rubber                                    | dirt, oil, grease         | drive belts, hoses   | warm water with soap, then water to flush  | Use clean cloths. Flush fully. Oil or soap must not stay on drive belts. Make sure that drive belts are serviceable.     |
| clear plastic, acrylic                    | discoloration (yellowing) | compressed air filter bowl, visual flow meter                        | warm water with soap, then water to flush, then acrylic cleaner. Do not use ammonia. | Use only the necessary cleaning agents. Wash and rinse with clean, soft cloths. Follow instructions on acrylic cleaner.  |
| glass                                     | discoloration (yellowing) | door glass, site glass   | ammonia and water solution and water rinse then acetone                              | Use clean, soft cloths. Use only the necessary cleaning agents. If necessary, soak in cleaner.                           |
| soft air filter, lint filter,             | dust, lint                | on inverter electric box door, in air line filter bowl, in dryers    | shop vacuum  | Replace the used with a new filter when the vacuum cannot remove contamination.  |
| rigid strainers, screens for water, steam | mineral particles         | in water line, y-strainer  | water  | Use a rigid bristle brush. Flush with a flow of water.   |
| rigid strainers, screens for oil          | metal shavings            | in hydraulic line  | carburetor cleaner or equivalent solvent   | Soak. Use a rigid bristle brush.   |
| steel drive components                    | dirt, hardened lubricant  | bearings, roller chains, sprockets, gears                            | carburetor cleaner or equivalent solvent   | Soak. Use a cloth or soft bristle brush.   |

### 3.1.3 Lubricant Identification

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The table below identifies the lubricant for each lubricant code given in the maintenance summary. Get these or equivalent lubricants from your local lubricant supplier.

When you add grease, always use the procedures given in [Section 3.1.4 : Grease Gun Procedures, page 20](#). When you add grease to motors, also use the procedures given in [Section 3.1.6 : Procedures for Motors, page 21](#).



**CAUTION:** **Bad lubricant** — will decrease the life of components.



- ▶ Make sure that all equipment and fittings used to apply lubricants are clean.
- ▶ Use only the given lubricants or equivalent lubricants that have the same specifications.

**Table 9. Lubricant Identification**

| Code  | Type   | Trademark Name                                      | Application Example   |
|-------|--------|---|---|
| EM    | grease | Mobil Polyrex EM or as given on the motor nameplate | motor bearings  |
| EPLF2 | grease | Shell Alvania EP (LF) Type 2                        | drive shaft bearings and bushings, ball joints, chain drives    |
| DOT3  | oil    | NAPA SuperHeavy Duty Brake Fluid DOT 3              | disk brakes   |
| 23    | oil    | Shell Tellus 23                                     | air line lubricator   |
| 220   | oil    | Shell Morlina 220                                   | small bearing housings, gear reducers, Hydro-cushion™ cylinders |
| 1030  | oil    | Shell Rotella T 10W30                               | Hydro-cushion™ cylinders  |
| DE3   | stick  | AGS Door-Ease DE-3                                  | door latch plunger  |

### 3.1.4 Grease Gun Procedures

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**CAUTION:** **Hydraulic pressure** — can push out seals and push grease into unwanted areas (example: motor windings).



- ▶ Use a hand grease gun. A power grease gun gives too much pressure.
- ▶ Know the quantity of grease your grease gun gives each cycle (each stroke).
- ▶ Operate the grease gun slowly (10 to 12 seconds for one cycle).
- ▶ Add only the specified quantity. Stop if new grease come out of a drain port or other opening.
- ▶ Remove spilled grease from belts and pulleys.

The tables give grease quantities in fluid ounces (fl oz) and milliliters (mL). You can also use grease gun cycles (strokes). A cycle is each time that you pull the trigger. One cycle is usually

approximately 0.06 fl oz (1.8 mL). Your grease gun can give more or less than this. Measure the output of your grease gun as follows:

- Make sure that the grease gun operates correctly.
- Operate the grease gun to put grease into a small container with fluid ounce or milliliter increments. Pull the trigger fully and slowly.
- Add a sufficient quantity of grease to measure accurately. Count the number of cycles of the grease gun (the number of times that you pull the trigger).
- Calculate the quantity for each cycle of the grease gun, as in the following examples.

*Example: 2 fl oz / 64 cycles = 0.031 fl oz for each cycle*

*Example: 59 mL / 64 cycles = 0.92 mL for each cycle*

### 3.1.5 Procedures for Bearing Components Connected to a Grease Plate

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Your machine has a grease plate on the machine housing or the shell. You add grease to components of the bearing housing at this location. The correct procedure is to add grease when the cylinder turns at wash speed, but obey these precautions:

- For all other grease maintenance, add grease with power removed from the machine.
- If the grease plate on your machine is not serviceable (if you must add grease at a different location), add grease with power removed from the machine.
- If you must remove a guard to get access to the grease plate, prevent access to the machine by other personnel.

If you obey these precautions, use the **Manual** mode to operate the machine at wash speed. Then add grease at the grease plate.

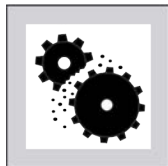
### 3.1.6 Procedures for Motors

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If a motor on your machine does not have grease fittings, no grease maintenance is necessary. If a motor on your machine has grease fittings, it is necessary to add grease. But the interval is usually longer than for other maintenance. [Table 10: Motor Grease Intervals and Quantities, page 23](#) gives motor grease intervals and quantities for motors with specified frame sizes and speeds. You get this data from the motor nameplate. Use [Table 6: Motor Grease Schedule, page 18](#) to record the data for the motors on your machine.

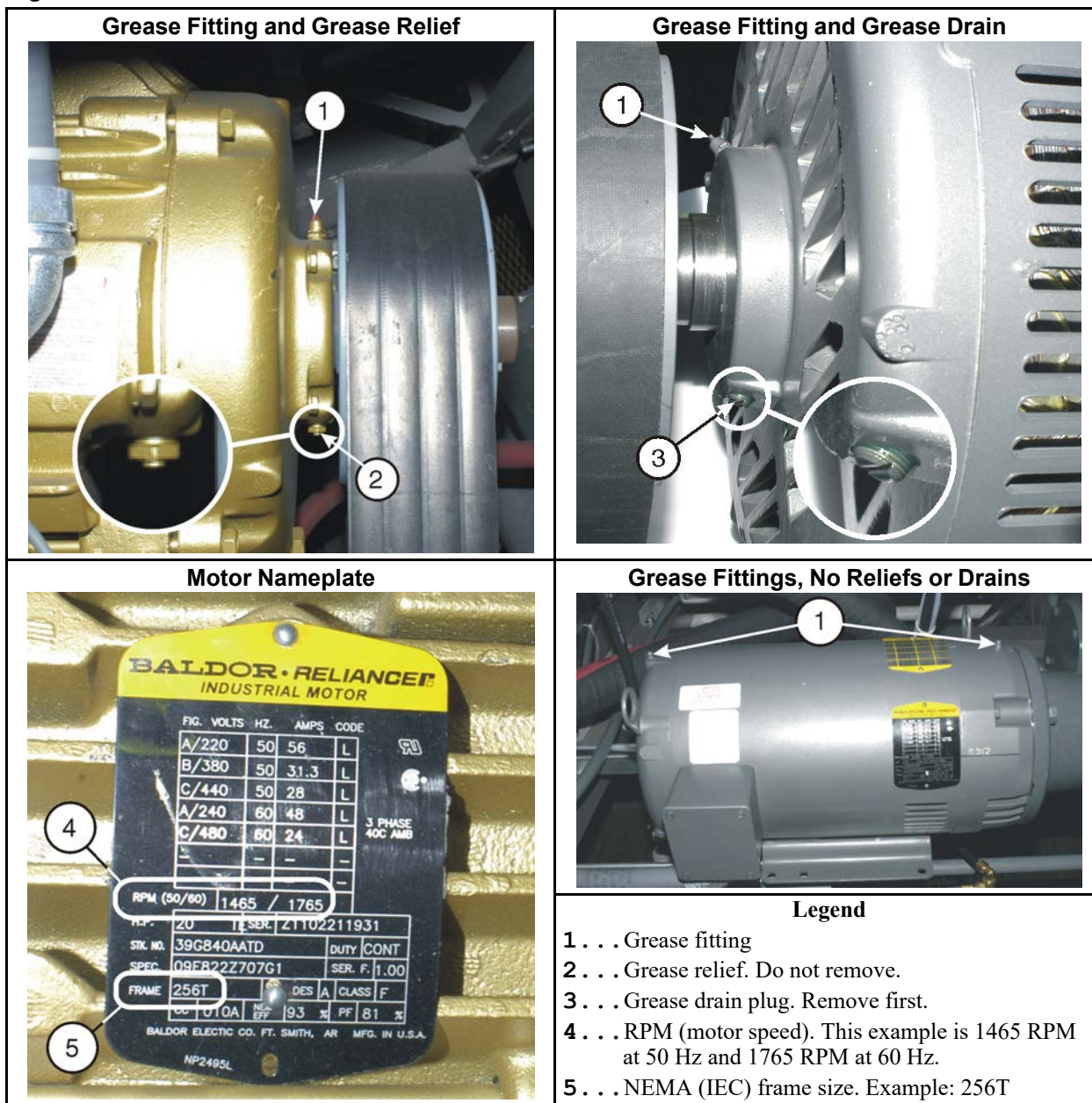


**CAUTION:** **Failure to remove grease drain plugs** — can cause grease to enter the windings and burn out the motor.



- If the motor has grease drain plugs, remove them before you add grease. If the motor has grease relief fittings, it is not necessary to remove them.

Figure 6. Motor Grease Maintenance Conditions



Apply grease as follows:

1. Operate the machine or use manual functions to operate the motor until it is warm.
2. Remove power from the machine.
3. If the motor has grease drain plugs, remove them. See the caution statement above..
4. Add grease EM ([Table 9: Lubricant Identification, page 20](#)) with the motor stopped. If the motor with the nameplate in the above figure operates at 60 Hz, the specified grease quantity for each grease fitting is 0.65 fl oz (18.4 mL).

5. If the motor has a grease drain plugs, operate the machine or use manual functions to operate the motor for two hours. Replace the drain plug.

**Table 10. Motor Grease Intervals and Quantities**

| On Motor Nameplate (see <a href="#">Figure 6: Motor Grease Maintenance Conditions, page 22</a> ) |                           | Interval |       | Quantity     |      |
|--|---------------------------|----------|-------|--------------|------|
| NEMA (IEC) Frame Size  | RPM Less Than or Equal To | Years    | Hours | Fluid Ounces | mL   |
| Up to 210 (132)  | 900                       | 5.5      | 11000 | 0.34         | 9.5  |
|  | 1200                      | 4.5      | 9000  |              |      |
|  | 1800                      | 3        | 6000  |              |      |
|  | 3600                      | 1.5      | 3000  |              |      |
| >210 to 280 (132 to 180)   | 900                       | 4.5      | 9000  | 0.65         | 18.4 |
|  | 1200                      | 3.5      | 7000  |              |      |
|  | 1800                      | 2.5      | 5000  |              |      |
|  | 3600                      | 1        | 2000  |              |      |
| >280 to 360 (180 to 200)   | 900                       | 3.5      | 7000  | 0.87         | 24.6 |
|  | 1200                      | 3        | 6000  |              |      |
|  | 1800                      | 2        | 4000  |              |      |
|  | 3600                      | 0.5      | 1000  |              |      |
| >360 to 5000 (200 to 300)  | 900                       | 2.5      | 5000  | 2.23         | 63.2 |
|  | 1200                      | 2        | 4000  |              |      |
|  | 1800                      | 1        | 2000  |              |      |
|  | 3600                      | 0.5      | 1000  |              |      |

### 3.1.7 First Time Oil Procedure for Speed Reducers (Gear Reducers)

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The oil in a speed reducer can deteriorate faster when this mechanism is new. Replace the oil in the speed reducer after the first 100 hours of operation. Do this maintenance one time, in addition to the periodic oil maintenance given in the table for fluid containers in the maintenance summary.

### 3.1.8 How To Show the Maintenance On a Calendar

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You can put marks on a calendar that work with the tables in [Section 3.1.1](#), page 14. The marks are the numbers 2, 3, 4, 5, and 6. It is not necessary to show the number 1 (items you do each day) on the calendar. The number 2 = items you do each 40 to 60 hours, 3 = each 200 hours, 4 = each 600 hours, 5 = each 1200 hours, and 6 = each 2400 hours. These are the "Mark" numbers at the top of the narrow columns on the left of each table in [Section 3.1.1](#), page 14.

The table below shows where to put the marks on a calendar. For example, if your machine operates between 41 and 60 hours each week, the first three marks are 2, 2, and 3. Put these marks on the first, second, and third weeks after the machine starts operation. If you do routine

maintenance on a given day of the week, put the mark on that day of each week. Continue to put marks on the subsequent weeks. **It can be necessary to do the 40 to 60 hour (2) maintenance more than one time each week.** If the machine operates between 61 and 100 hours, put a 2 on two days of the week. If the machine operates 101 or more hours, put a 2 on three days of the week.

On each date with a 3, do the items with an x in the 3 or the 2 column of each table in [Section 3.1.1 , page 14](#). On each date with a 4, do the items with an x in the 4, 3, or 2 column. Continue this pattern.

**Table 11. Where to Put Marks On a Calendar**

| Hours / Week | Week Number            |    |    |    |    |    |    |    |    |    |        |    |    |    |    |    |    |    |        |    |        |    |    |    |        |    |    |    |    |    |
|--------------|------------------------|----|----|----|----|----|----|----|----|----|--------|----|----|----|----|----|----|----|--------|----|--------|----|----|----|--------|----|----|----|----|----|
|              | 1                      | 2  | 3  | 4  | 5  | 6  | 7  | 8  | 9  | 10 | 11     | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19     | 20 | 21     | 22 | 23 | 24 | 25     | 26 | 27 | 28 | 29 | 30 |
| Up to 40     | 2                      | 2  | 2  | 2  | 3  | 2  | 2  | 2  | 2  | 3  | 2      | 2  | 2  | 2  | 4  | 2  | 2  | 2  | 2      | 3  | 2      | 2  | 2  | 2  | 3      | 2  | 2  | 2  | 2  | 5  |
| 41 - 60      | 2                      | 2  | 3  | 2  | 2  | 2  | 3  | 2  | 2  | 4  | 2      | 2  | 3  | 2  | 2  | 2  | 3  | 2  | 2      | 5  | 2      | 2  | 3  | 2  | 2      | 2  | 3  | 2  | 2  | 4  |
| 61 - 80      | 2                      | 2  | 3  | 2  | 3  | 2  | 4  | 2  | 2  | 3  | 2      | 2  | 3  | 2  | 5  | 2  | 3  | 2  | 2      | 3  | 2      | 4  | 2  | 2  | 3      | 2  | 2  | 3  | 2  | 6  |
| 81 - 100     | 2                      | 3  | 2  | 3  | 2  | 4  | 2  | 3  | 2  | 3  | 2      | 5  | 2  | 3  | 2  | 3  | 2  | 4  | 2      | 3  | 2      | 3  | 2  | 6  | repeat |    |    |    |    |    |
| 101 - 120    | 2                      | 3  | 2  | 3  | 4  | 2  | 3  | 2  | 3  | 5  | 2      | 3  | 2  | 3  | 4  | 2  | 3  | 2  | 3      | 6  | repeat |    |    |    |        |    |    |    |    |    |
| 121 - 140    | 2                      | 3  | 2  | 3  | 4  | 3  | 2  | 3  | 5  | 2  | 3      | 2  | 3  | 4  | 3  | 2  | 3  | 6  | repeat |    |        |    |    |    |        |    |    |    |    |    |
| Hours / Week | Week Number, continued |    |    |    |    |    |    |    |    |    |        |    |    |    |    |    |    |    |        |    |        |    |    |    |        |    |    |    |    |    |
|              | 31                     | 32 | 33 | 34 | 35 | 36 | 37 | 38 | 39 | 40 | 41     | 42 | 43 | 44 | 45 | 46 | 47 | 48 | 49     | 50 | 51     | 52 | 53 | 54 | 55     | 56 | 57 | 58 | 59 | 60 |
| Up to 40     | 2                      | 2  | 2  | 2  | 3  | 2  | 2  | 2  | 2  | 3  | 2      | 2  | 2  | 2  | 4  | 2  | 2  | 2  | 2      | 3  | 2      | 2  | 2  | 2  | 3      | 2  | 2  | 2  | 2  | 6  |
| 41 - 60      | 2                      | 2  | 3  | 2  | 2  | 2  | 3  | 2  | 2  | 6  | repeat |    |    |    |    |    |    |    |        |    |        |    |    |    |        |    |    |    |    |    |



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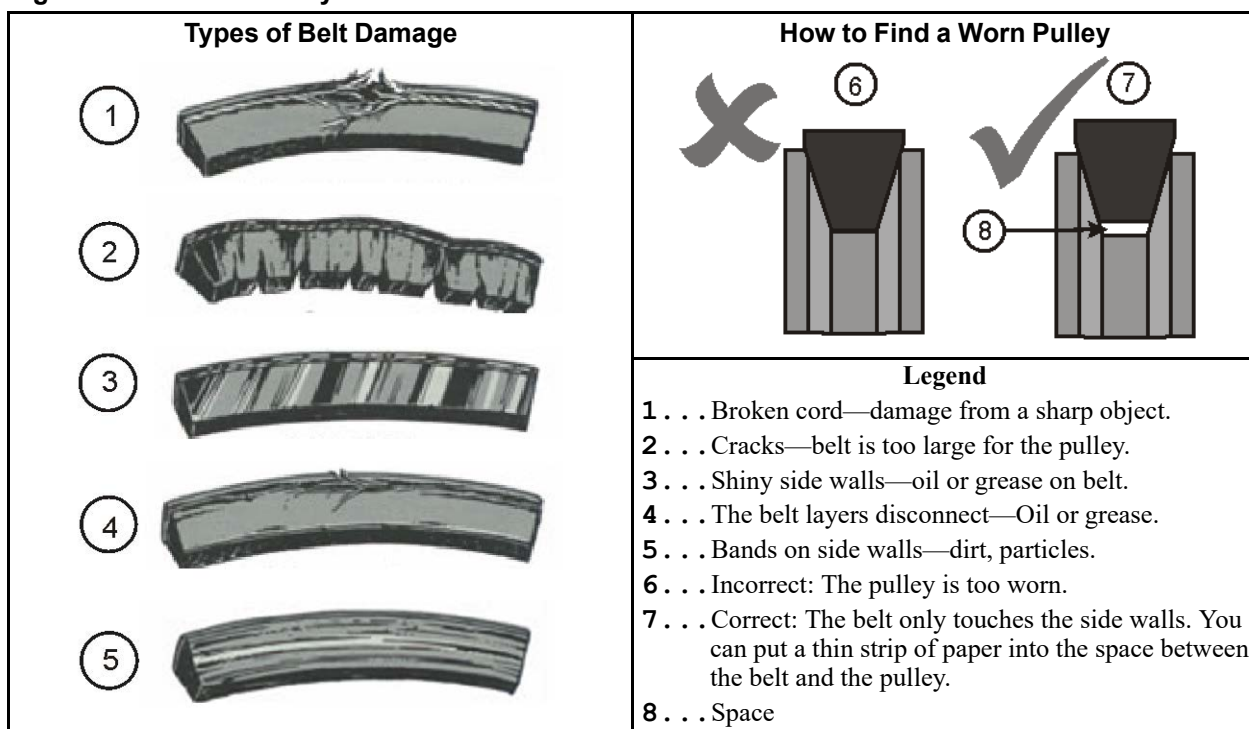
## 3.2 Maintenance Components—Machines and Controls Group

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### 3.2.1 How to Examine V-belts and Pulleys

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Figure 7. Belt and Pulley Conditions To Look For



#### With power removed:

- Look for dirt, dust, oil, and grease. Remove contamination.
- Look for belt damage as shown in the figure above.
- Look for worn pulleys as shown in the figure above.

#### With the machine in operation—Do not touch the machine. Look and listen:

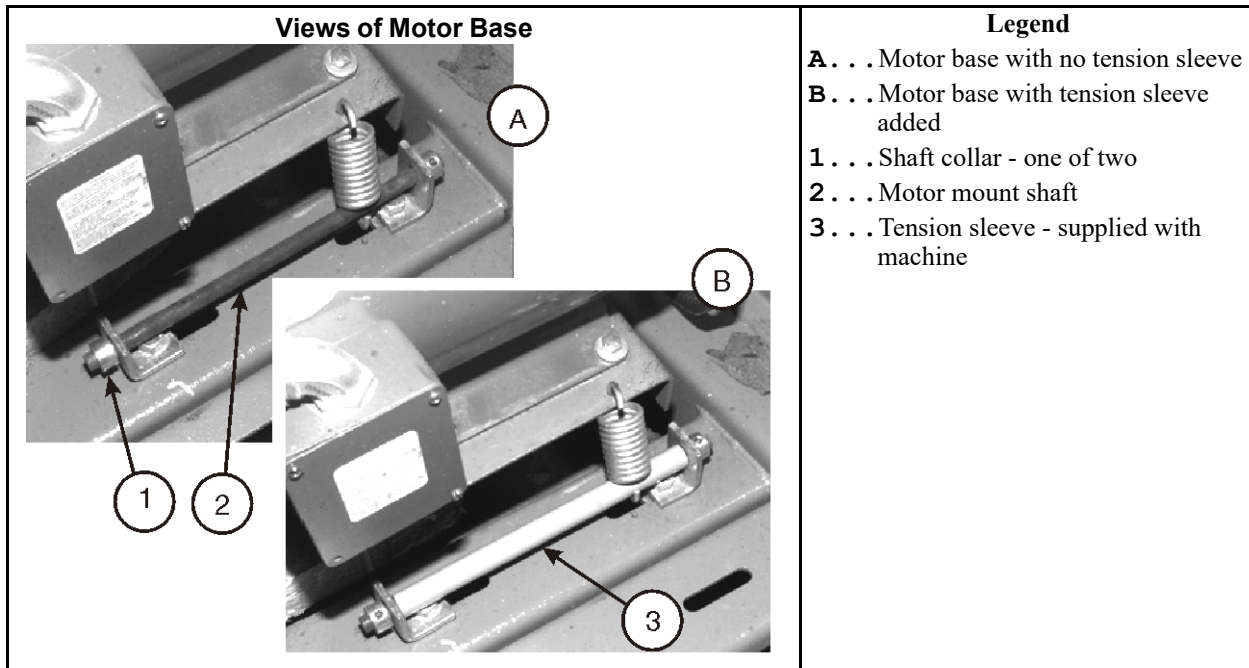
- A belt can have some vibration and not cause damage. It is necessary to correct this condition only if the vibration is large.
- A belt must have sufficient tension that there is no slippage on the pulley during operation. If slippage occurs, you can usually tell from the noise.

**About Component Replacement and Tension Adjustment**—Correct adjustment is very important to the service life of components and operation of the machine. Your Milnor® dealer can do this work. If you know how to do this work (for example, correctly align belts and pulleys), and you want to do it, speak to your dealer or Milnor® for part numbers. Replace worn components before you make tension adjustments.



- Machines that use rods with full threads and nuts to hold the position of the motor base—Turn the nuts on the rods as necessary to adjust tension. Tighten the nuts.
- Machines that use a spring to hold tension on the motor base—Use the belt tension sleeve supplied with the machine. Put the sleeve on the rod that the spring is attached to or remove the sleeve to increase or decrease tension (see the figure below). Replace the spring if necessary.

**Figure 8. How to Adjust Belt Tension On a Machine That Uses Spring Tension**



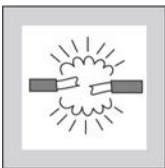
### 3.2.2 Inverters

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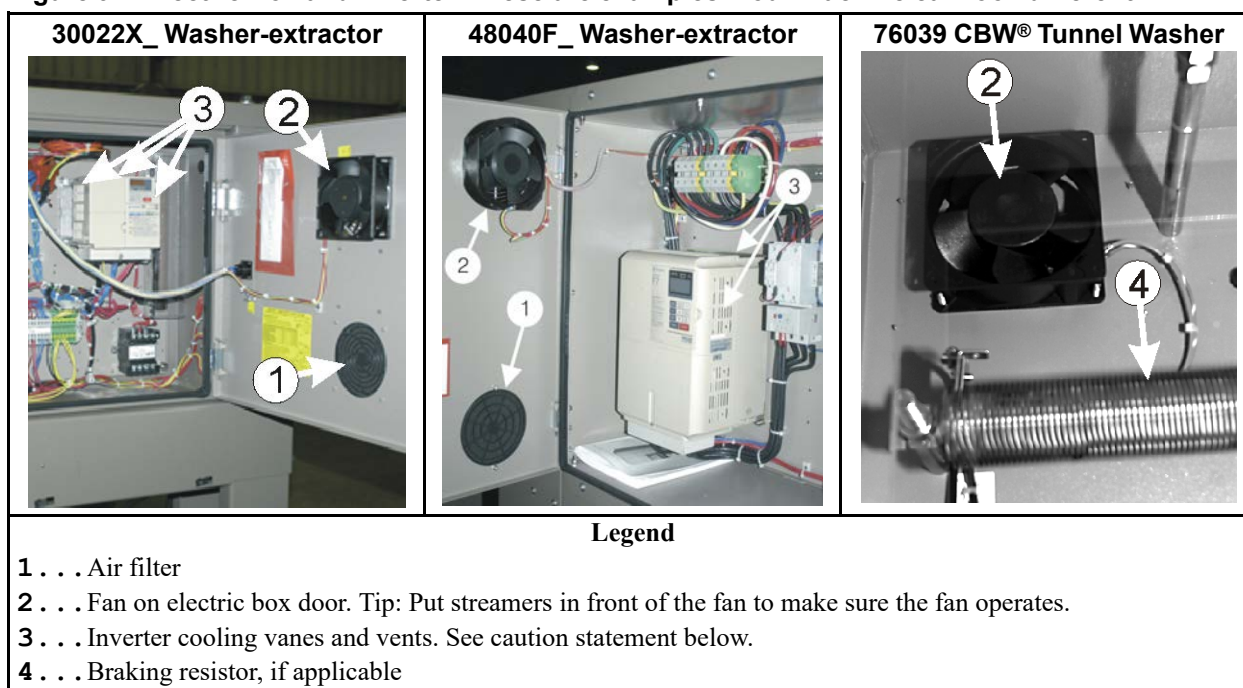


**CAUTION:** **Insufficient airflow** — will cause the inverter to burn out.

- Keep fans, filter, vents, and braking resistors clean.



**Figure 9. Electric Box and Inverter. These are examples. Your machine can look different.**



### 3.2.3 Chemical Devices

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**CAUTION: Chemical corrosion** — can damage the machine and the goods.



- ▶ Connect chemical tubes only to chemical manifold inlets.
- ▶ Stop leaks. Remove leaked supplies from surfaces.
- ▶ Speak to your dealer or Milnor® if you see corrosion damage.

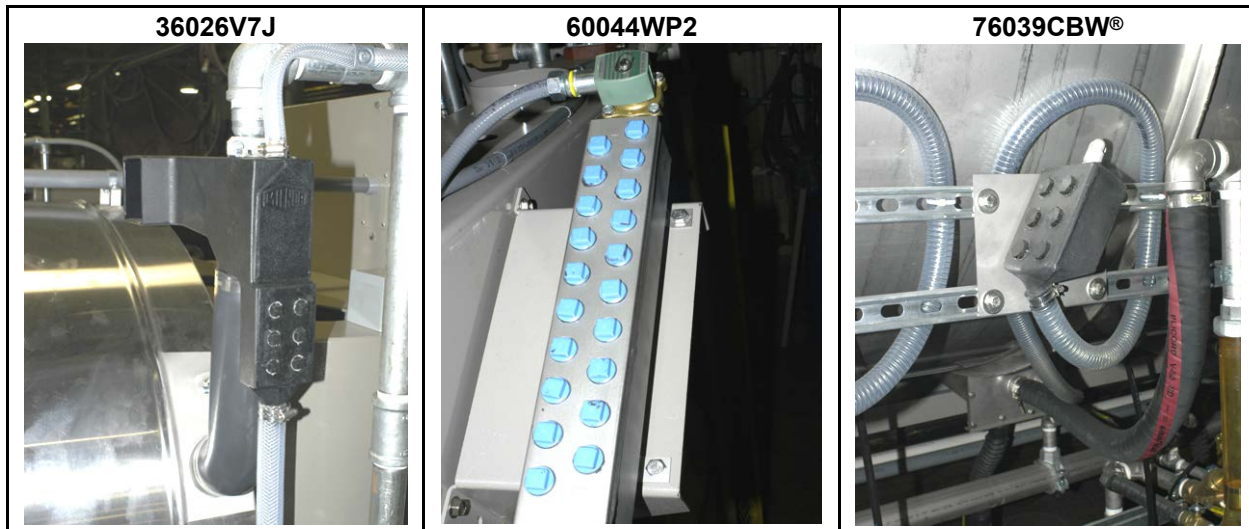


**CAUTION: High water pressure** — can cause laundering chemicals to splash on personnel and machine surfaces.

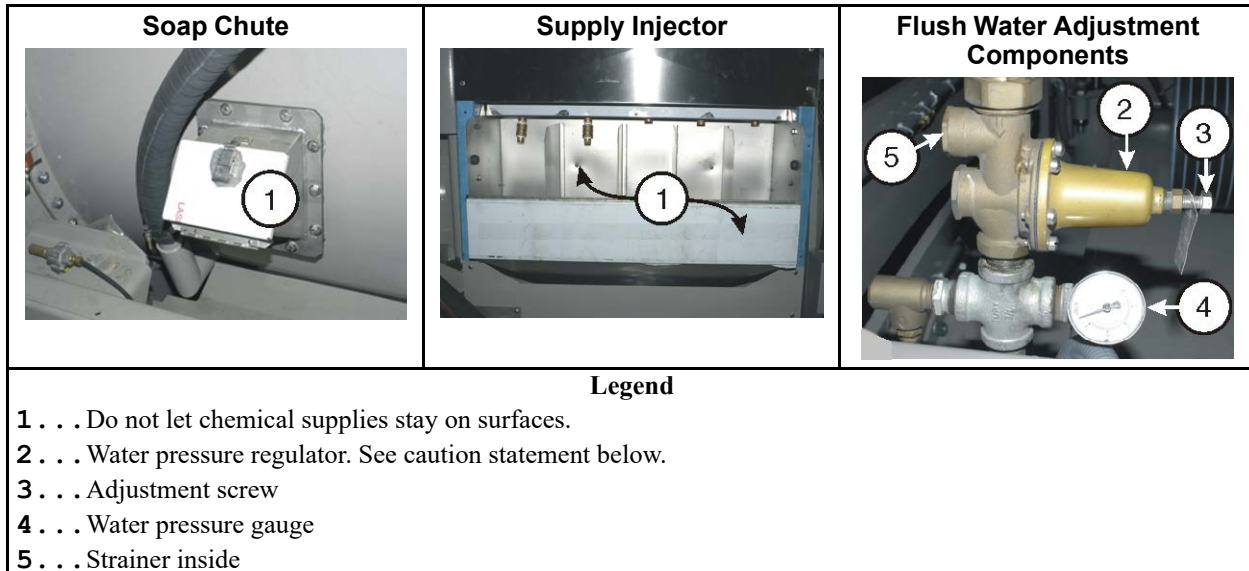


- ▶ Make sure the pressure is set as told in the maintenance summary.

**Figure 10. Chemical Inlet Manifolds for Chemical Pump Systems. See caution statement below. These are examples. Your machine can look different.**



**Figure 11. Soap Chute and Optional 5-compartment Supply Injector. These are examples. Your machine can look different.**

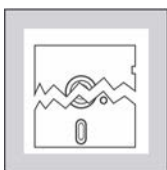


### 3.2.4 Water and Steam Devices

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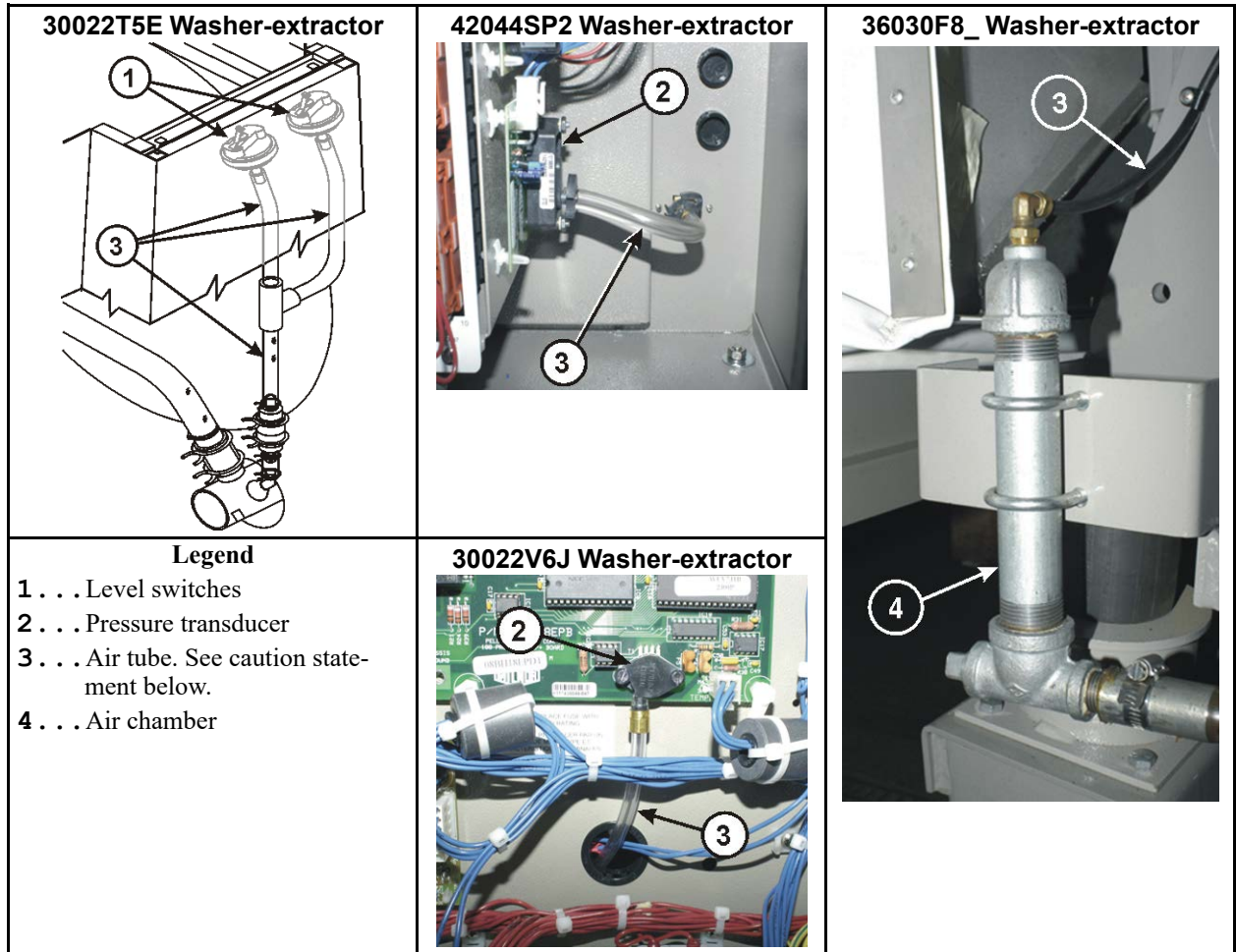


**CAUTION:** **Restricted air flow** — can cause incorrect level readings.

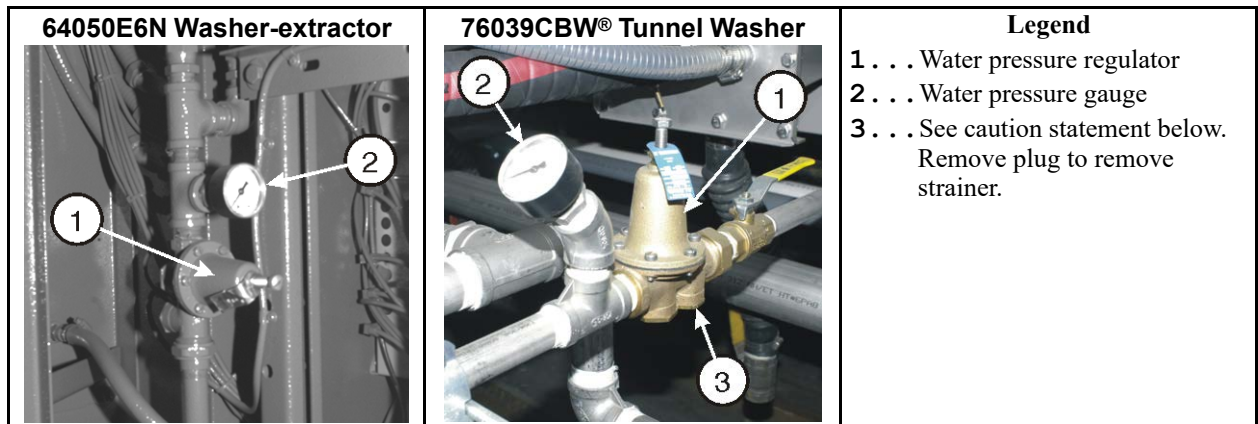


- ▶ Keep the connecting tube or hose free of blockages and leaks.
- ▶ Make sure that the connections are tight.

**Figure 12. Air Tube for the Water Level Sensor. These are examples. Your machine can look different.**



**Figure 13. Water Pressure Regulator for Chemical Flush. These are examples. Your machine can look different.**







**CAUTION:** Release of pressurized steam — can severely burn you.



- ▶ Close the external shutoff valve and release remaining pressure before you do maintenance.

**Figure 14. Steam Inlet Strainer. These are examples. Your machine can look different.**

| 42044SP2 Washer-extractor | 76039CBW® Tunnel Washer | Legend  |
|---------------------------|-------------------------|---|
|                           |                         | <p>1 . . . Steam strainer. Remove steam pressure before you remove the plug. See warning statement below.</p> <p>2 . . . Steam valve can burn</p> |

### 3.2.5 How to Examine Compressed Air Mechanisms

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**CAUTION:** Compressed air pressure — can cause components to fly apart forcefully.

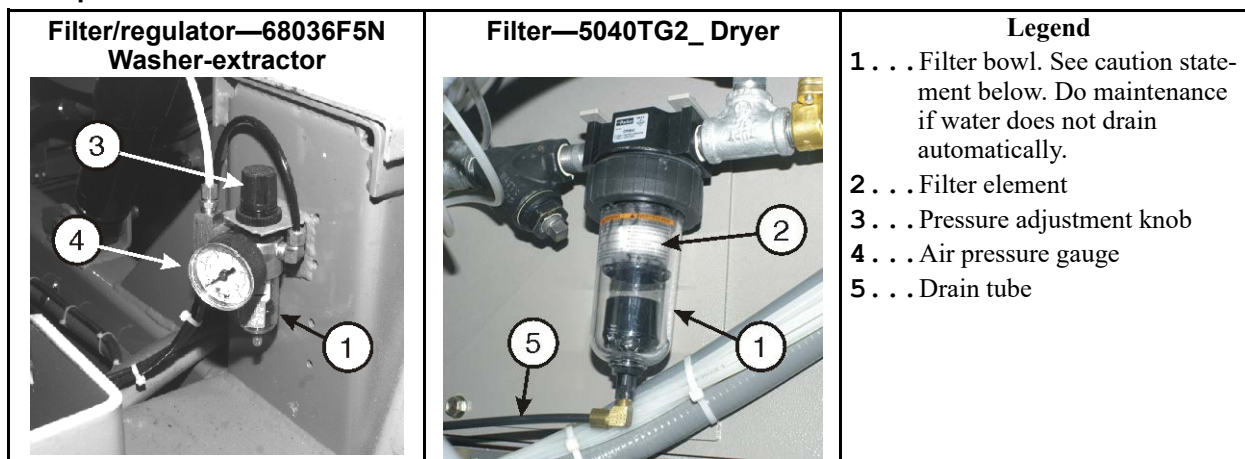


- ▶ Close the external shutoff valve and release remaining pressure before you do maintenance.

**Figure 15. Compressed Air Inlet Strainers. These are examples. Your machine can look different.**

| T-Strainer. Outside machine frame on some models.  | T-Strainer. Inside machine frame on some models. | Y-strainer. Used on some models |
|--|--|---------------------------------|
|  |  |                                 |
| <p style="text-align: center;"><b>Legend</b></p> <p>1 . . . See caution statement below. Remove plug to remove strainer.</p> <p>2 . . . Compressed air in.</p> |  |                                 |

**Figure 16. Self-purging Air Line Filter to Remove Moisture and Other Contamination. These are examples. Your machine can look different.**

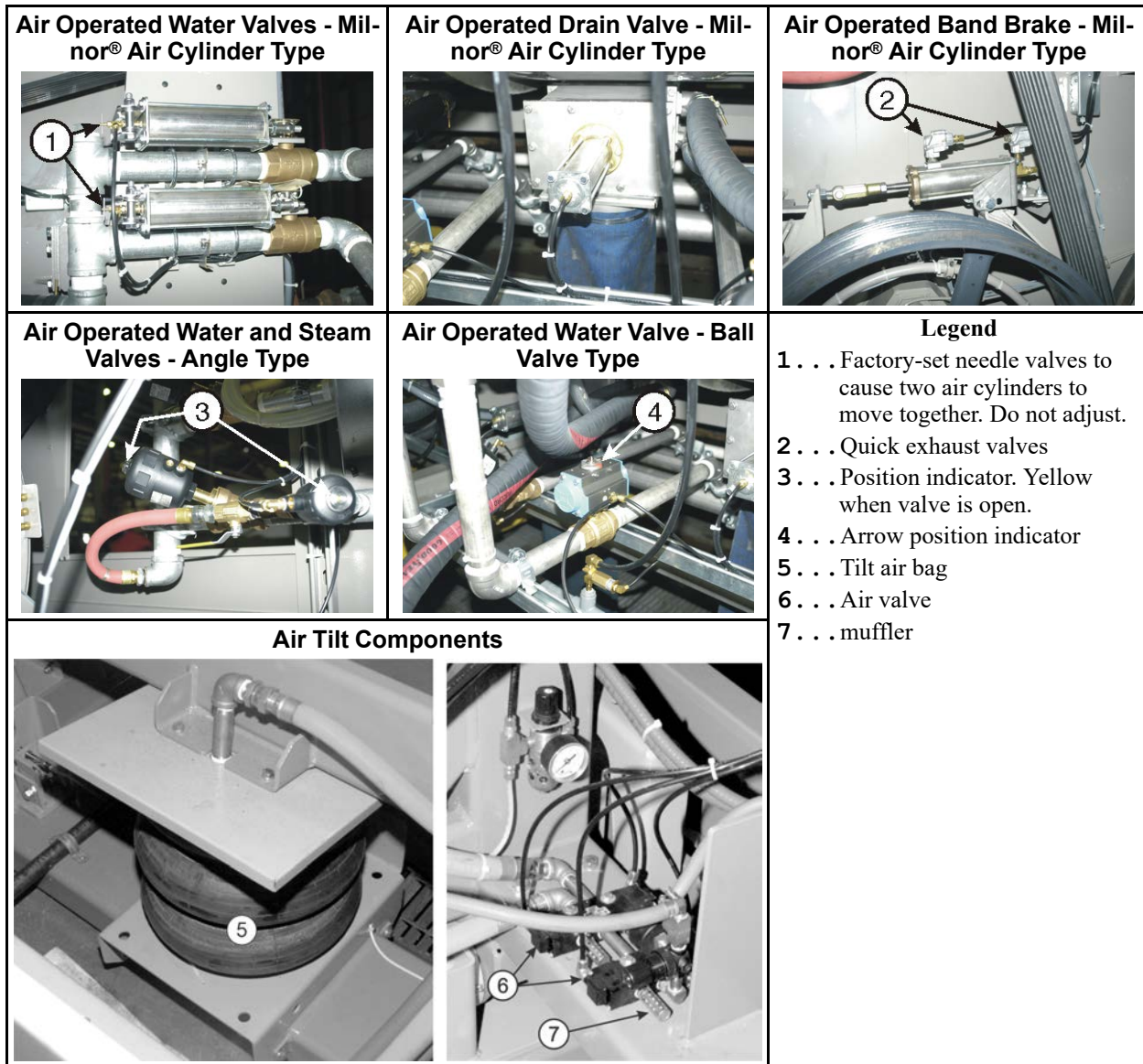


Your machine has one or more mechanisms that use compressed air for movement. [Figure 17, page 32](#) shows some examples. See the related figure in document BNVUUH01. To examine a compressed air mechanism, look at the mechanism and listen to it in operation. **Do not touch the mechanism or put your hand in the machine.** Usually you can see movement directly or on a position indicator. Frequently, you can hear a valve open and close. When a signal from the controller to operate the mechanism occurs, the air pressure must increase sufficiently before movement occurs. When the signal stops, the system must release the compressed air. You can usually hear the sound of the exhaust air for a short time.

When a compressed air mechanism operates correctly, its time of movement is usually less than two seconds. The movement is smooth. It does not shake, change speed, or stop in the middle of travel. A mechanism that does not operate correctly will cause unsatisfactory performance. If the mechanism does not operate correctly and you cannot repair the problem, speak to your dealer or Milnor®. Possible causes are as follows:

- a blockage or a leak in the air tube,
- a worn pilot air valve,
- worn components in the mechanism,
- air pressure supplied to the machine is not sufficient,
- a component used to remove contamination from the air line is clogged,
- a quick exhaust valve or muffler is clogged,
- on machines with an air line lubricator, a malfunction or incorrect adjustment prevents sufficient lubrication.

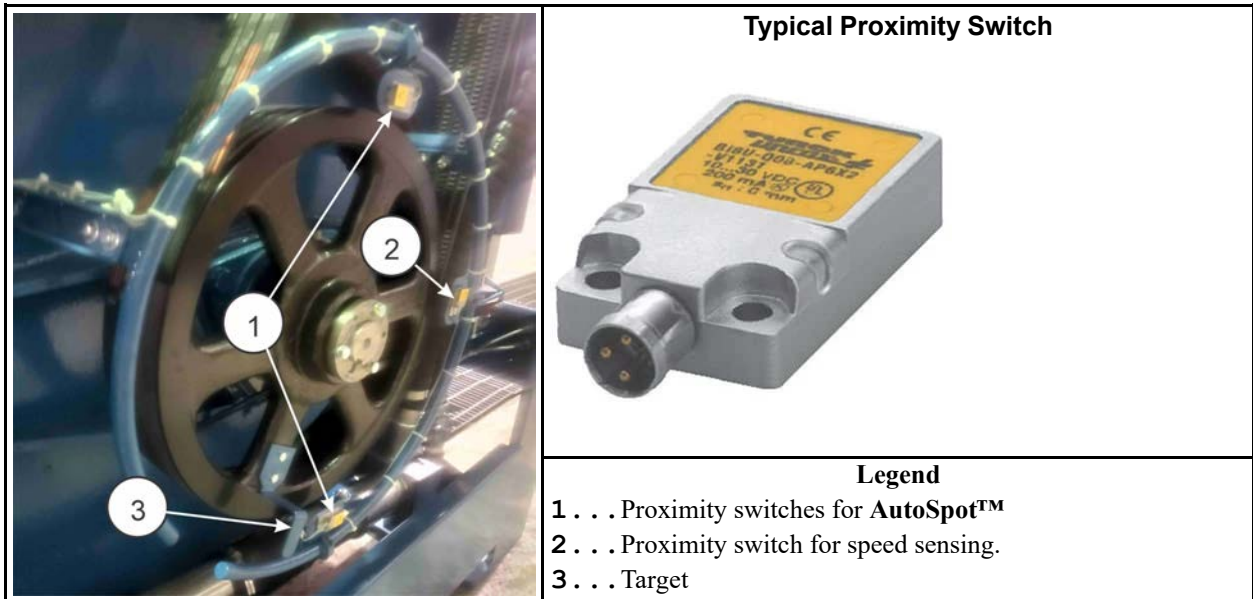
**Figure 17. Compressed Air Mechanisms** These are examples. Your machine can look different.



### 3.2.6 Photoeyes and Proximity Switches

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Figure 18. Proximity Switches 42044WR2 shown. Your machine can look different.



### 3.2.7 How to Do a Test of Emergency Stop Mechanisms

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This test applies to machines that have one or more stop mechanisms in addition to the Stop button (⓪). Do this test at the intervals given in the maintenance summary.

Definitions:

**3-wire circuit** a series electrical circuit on a Milnor® machine that must close before the machine can operate. If a switch in the circuit opens, machine movement stops and the operator alarm (a buzzer and a display message) comes on. When you push the start button (①), this closes the 3-wire circuit, which stops the operator alarm and lets the machine operate.

**emergency stop mechanism** a manual control that opens the 3-wire circuit when a person or object operates the control. Examples - emergency stop button, kick plate, pull cord.

**emergency stop button** a red push button on a yellow field that locks when a person pushes it (the electrical contacts stay open). It is necessary to turn the button clockwise to unlock it. A machine can have zero or more emergency stop buttons.

**kick plate** a metal plate on a shuttle conveyor that operates a switch when an object applies sufficient force to the plate. The kick plate is usually the first component of the shuttle to hit an object in the shuttle path. All Milnor® shuttles that go left/right on a path have kick plates on the two sides of the machine.





**WARNING:** — You can be killed or severely injured if a shuttle strikes you even if you come in contact with the kick plate first.



- ▶ Never do a test of the kick plate when the shuttle operates.

**pull cord** a wire on a conveyor that operates a switch when a person pulls the wire. All Milnor® free-stand conveyors (a conveyor that is not a component of a larger machine) have pull cords on the two sides of the conveyor.

Do a test of all emergency stop mechanisms on the machine as follows:

1. Apply power to the machine (⏻).
2. Push the start button (①). **Do not cause the machine to operate.** For example, do not start a formula or operate the machine manually. It is not necessary to do the test when the machine operates.
3. Operate an emergency stop mechanism (examples - button, kick plate, pull cord). If the mechanism operates correctly, the operator alarm comes on. Did this occur?
  - Yes—Release the emergency stop mechanism if necessary. For example, if this is an emergency stop button, turn the button clockwise to unlock it. Push the start button (①). Do the test on a different emergency stop mechanism. Continue until you do the test on all emergency stop mechanisms on the machine.
  - No—An electrical component is defective. Shut down the machine. Do not let the machine operate until you correct the problem.

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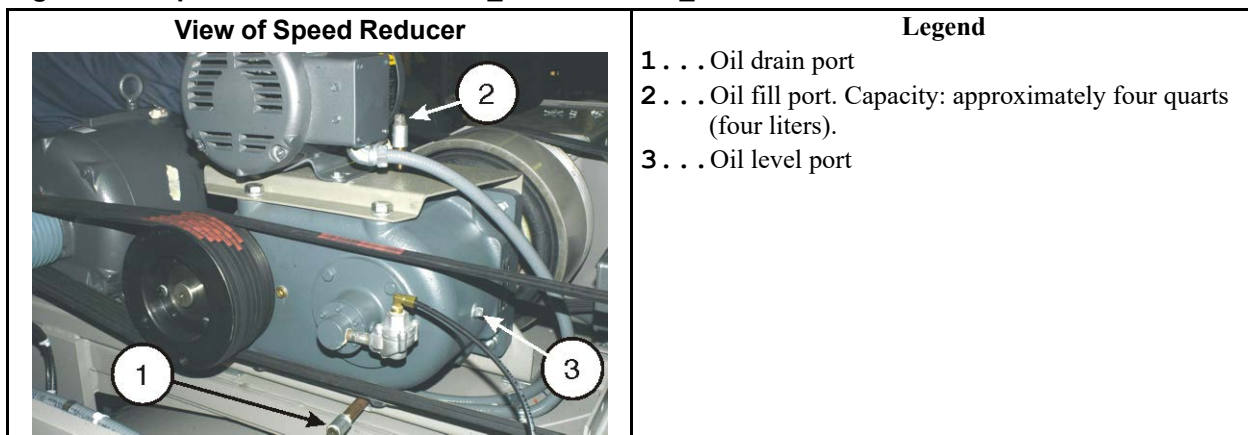
## 3.3 Maintenance Components—Large Extractors

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### 3.3.1 Lubricant Maintenance for Oil-filled Bearing Housings

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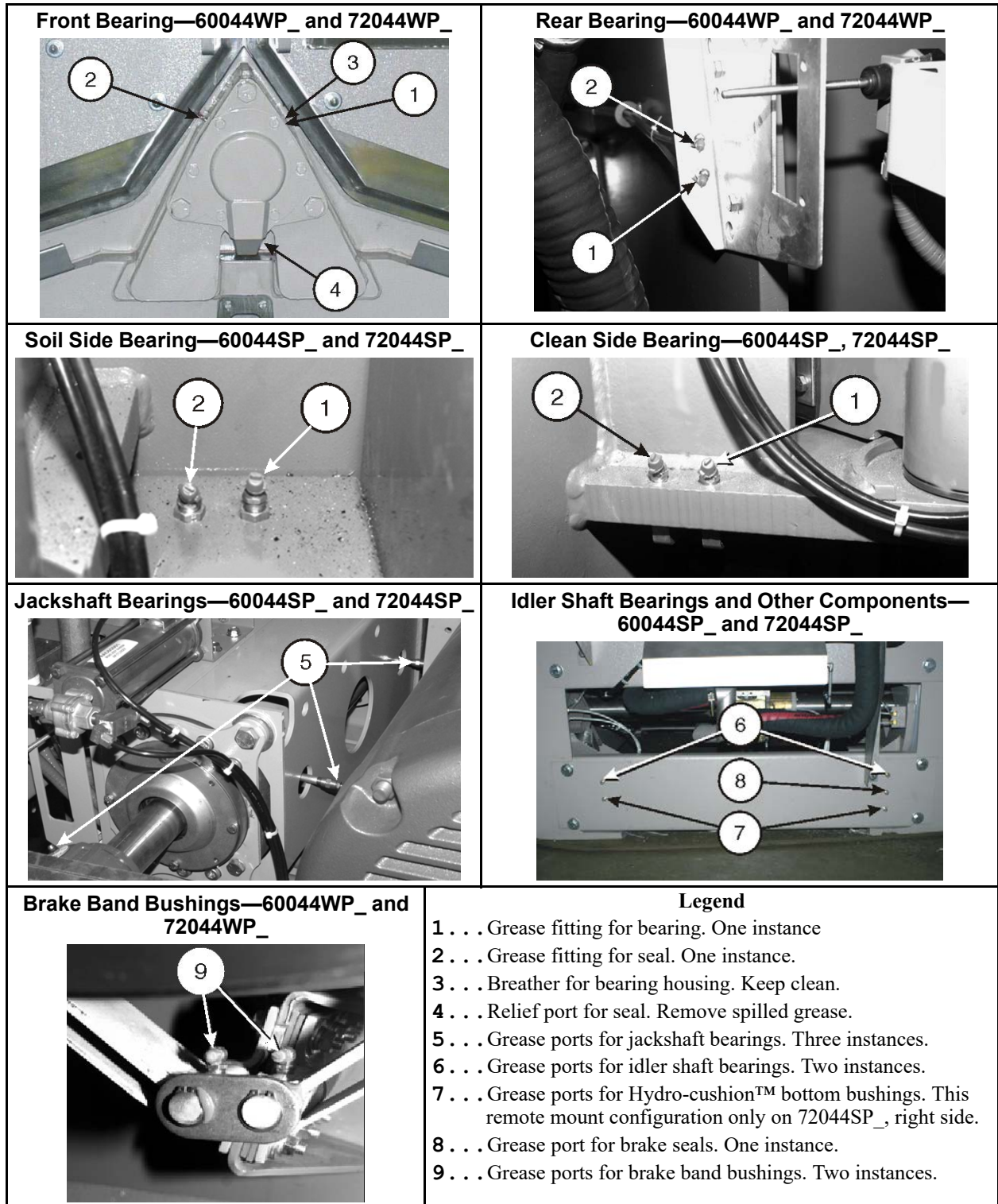
Figure 19. Speed Reducer—72044SP\_ and 72044WP\_ Models



### 3.3.2 Lubricant Maintenance for Grease-filled Drive Bearings

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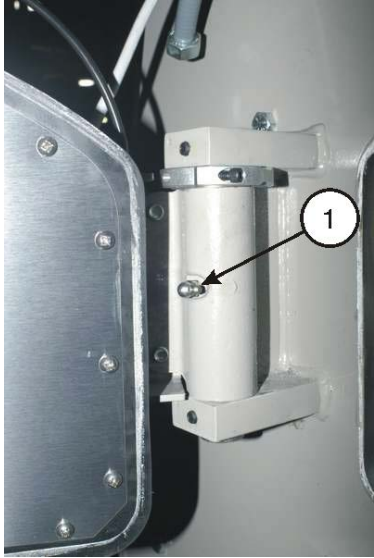
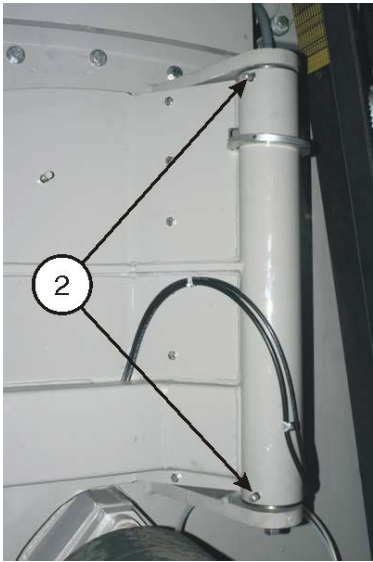

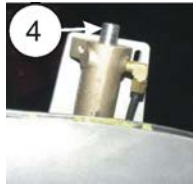
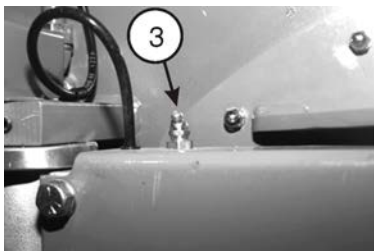
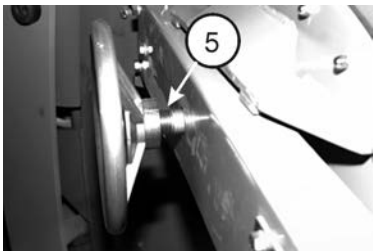
**Figure 20. Grease Ports for Drive Bearings—60044\_ and 72044\_ Models**

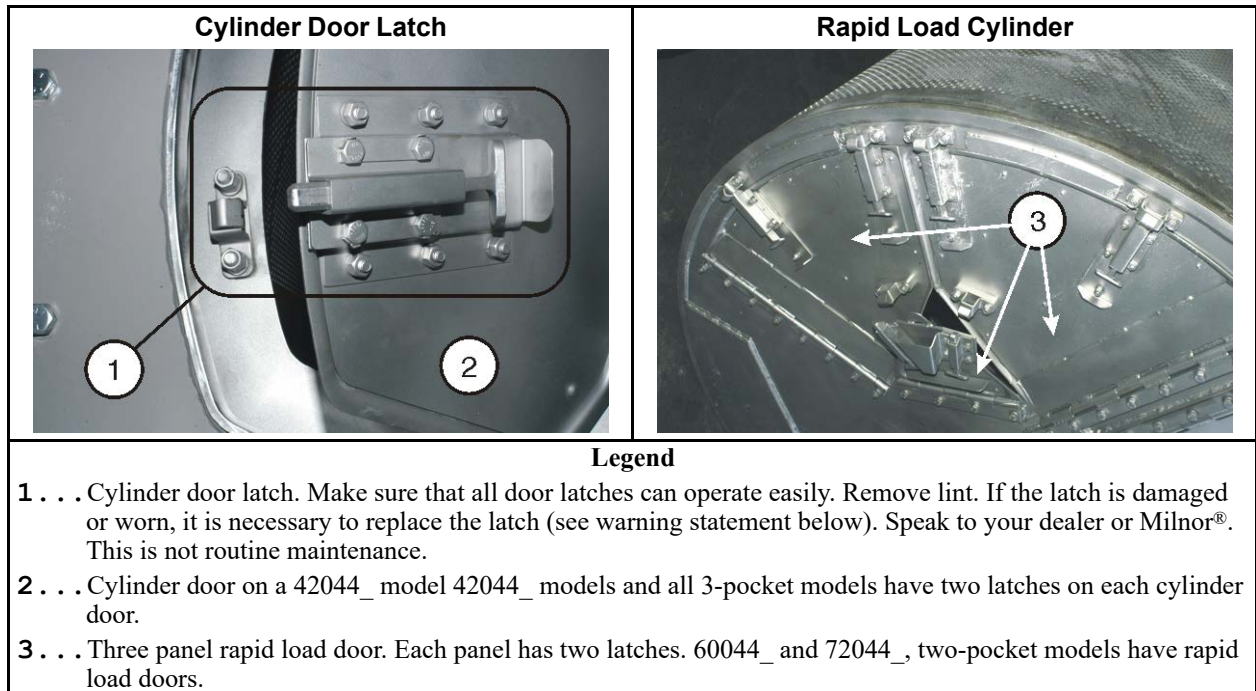


### 3.3.3 Lubricant Maintenance for Non-drive Components

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**Figure 21. Grease ports for Shell Doors—Divided Cylinder Models (one or two outer doors)**

|   |  |  |   |
|---|--|--|---|
| <p><b>Door Hinge—42044SP_ and 42044WP_</b></p>               | <p><b>Door Hinge—60044SP_, 72044SP_ and 72044WP_. See Item 2 for 60044WP2.</b></p>  | <p><b>Door Latch Plunger—most models</b></p>   | <p><b>Door Latch Plunger—60044WP2</b></p>  |
| <p><b>Door Stop Grease port—42044SP_ and 42044WP_</b></p>  | <p><b>Door Hand Wheel—42044SP_ and 42044WP_</b></p>                               | <p><b>Legend</b></p> <ul style="list-style-type: none"> <li>1 . . . Grease port, one instance for each door. Door must be open for access.</li> <li>2 . . . Grease ports, two instances for each door. No lubrication is necessary on 60044WP2 (Rapid Load) models.</li> <li>3 . . . Grease port, one instance on each door.</li> <li>4 . . . Apply a thin film of grease to plunger surface, one instance on each door</li> <li>5 . . . Apply oil to threads, one instance on each door.</li> </ul> |   |

**Figure 22. Cylinder Door Latches**

**WARNING:** A damaged or improperly seated inner door latch — can cause the inner door to open during operation, damaging the cylinder and shell. A damaged cylinder can rip apart during extraction, puncturing the shell and discharging metal fragments at high speed.



► Do not operate the machine with any evidence of damage or malfunction.

### 3.3.4 Hydro-cushion Oil Maintenance

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The four Hydro-cushion™ suspension cylinders on your machine must contain the correct quantity and quality of oil for correct operation. The oil level can decrease and the oil can become dirty as a result of operation.

**Change the oil** at the intervals given in the maintenance schedule. You can slowly add oil through the fill port with a tube and hand pump. It can be hard to put the tube fully in the cylinder because of the internal spring. You can add oil quickly through the drain port. Put a needle valve on the drain port and connect a hand pump. The Hydro-cushion™ cylinders on 72044WP2 and 72044SP2 models have a port below the fill port with a valve on it. Connect a hand pump to this port to add oil easily.

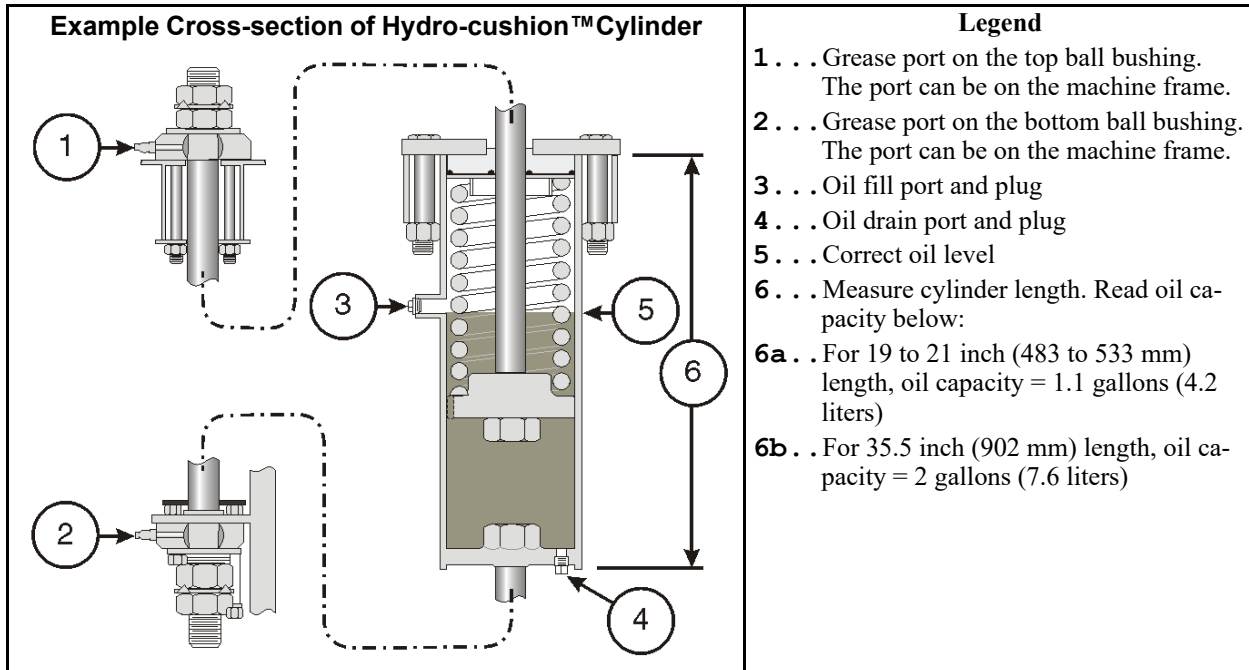
**Examine the oil** at the intervals between oil changes given in the schedule. Examine the oil as follows:

1. Do not remove the oil fill plug. When you open the drain port, this will help to prevent a fast release of oil.
2. Release a small quantity of oil into a cup from the drain port.



3. If the oil is dirty or does not look correct, change the oil.
4. If the oil is good, add oil through the fill or drain port until oil comes out of the fill port.

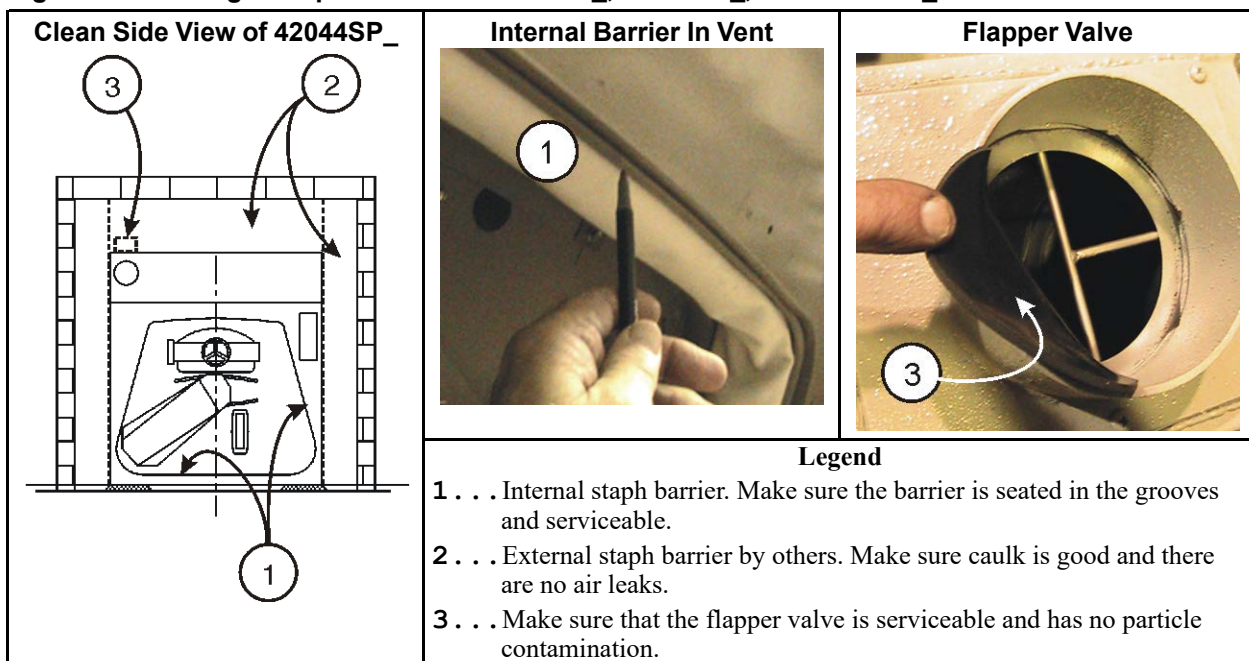
**Figure 23. Grease Ports, Oil Ports, and Approximate Oil Capacity for Hydro-cushion™ Cylinders**



### 3.3.5 Staph Barrier Maintenance

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**Figure 24. Air Tight Staph Barriers—42044SP\_, 60044SP\_, and 72044SP\_ Models**

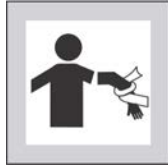


### 3.3.6 How to Do a Test of the Mechanical Brake

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**WARNING:** A moving cylinder and goods — can crush or sever body parts when a person reaches in the door to load or unload.



- ▶ Do not let the machine operate with a defective mechanical brake.

The disk or band brake holds the cylinder while the operator puts goods in, or removes goods from the machine. Although the mechanical brake does not usually stop the cylinder during operation (the second note below tells more), it can do so if an unusual condition occurs. Examples are when electrical power is removed and when a stop switch is pushed. To make sure the machine operates safely, do this test at the intervals given in the maintenance schedule:

1. If the machine contains goods, remove them.
2. Start a wash formula. Move forward in the sequence to a drain (see the first note below). You must do the test when the cylinder turns at drain speed. Wash speed is too slow. Extract speed will cause deterioration of the brake components that is not necessary.
3. Look at the cylinder through the door glass or site glass.
4. Push the *Emergency Stop* switch (⓪). Confirm that the cylinder stops in the time appropriate for the type of machine:
  - Divided cylinder and Staph Guard®—4 seconds.
  - Open cylinder—10 seconds

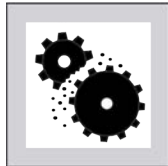


**NOTE:** On most machines, there is no manual output for drain speed. If your machine has a drain speed output in **Manual Mode**, use it instead of a formula.

If the cylinder does not stop in the given time, repairs are necessary. Speak to your dealer or Milnor®. This is not routine maintenance.



**CAUTION:** Misuse of the mechanical brake during automatic operation — will cause brake components to wear out quickly.

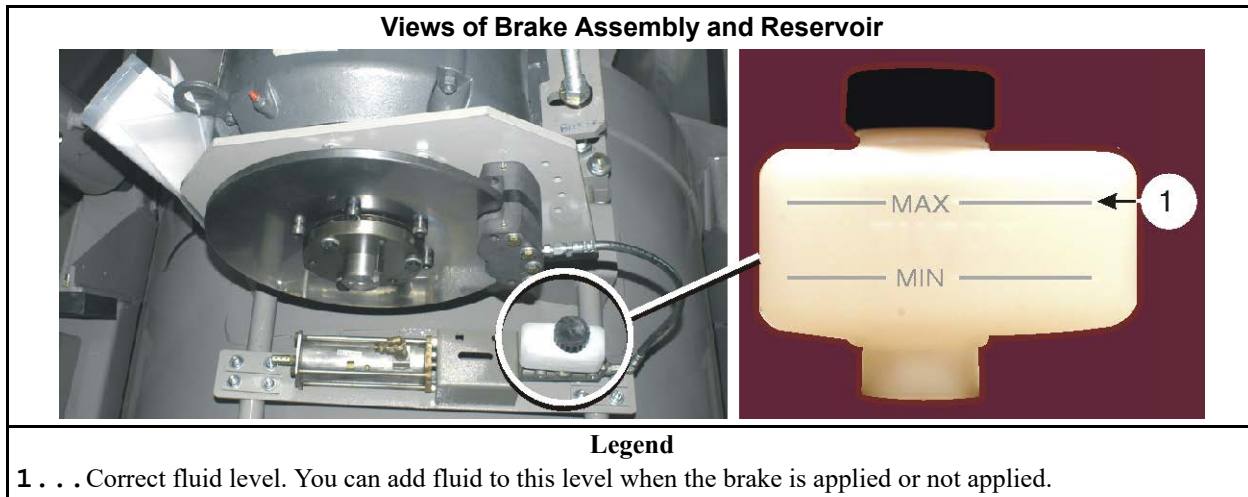


- ▶ During operation, always permit the cylinder to stop automatically.



**NOTE:** In automatic operation, the drive motor, inverter, and resistors stop the cylinder. If the cylinder does not stop in the correct length of time, an error message occurs. If this condition continues, repairs are necessary. Speak to your dealer or Milnor®. This is not routine maintenance.

**Figure 25. Example of Disk Brake. Your machine can look different.**



### 3.3.7 About the Door Seal System On 60044\_ and 72044\_ Divided Cylinder Models

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Your machine uses a compressed air system to hold the shell door against the shell when the machine operates. On rapid load models, the system operates at 28 PSI (193 kPa). On Staph Guard® models, the system operates at 22 PSI (151 kPa). The pressure is set on a pressure regulator. At this pressure, the system must push the door against the shell with sufficient force to prevent a door leak. If a component of this system is severely worn or damaged, a door leak can occur. At the intervals given in the maintenance summary, look at the machine in operation. If there is an indication of a door leak, it is necessary to repair the door seal system. Speak to your dealer or Milnor®. This is not routine maintenance.

### 3.3.8 About the Push-down System On Divided Cylinder Models

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Your machine uses a compressed air system to hold the shell tight against the base most of the time that the machine operates. The shell is released when the machine is in the extract sequence. This system operates at line pressure. When this system starts or stops, the shell must smoothly move down or up approximately three inches (approximately 80 mm). If a component of this system is severely worn or damaged, these conditions can occur:

- The shell goes down or up with an irregular movement.
- The shell hits the housing when it moves in the wash sequence.

At the intervals given in the maintenance summary, look at the machine when it operates. If one or the two of these conditions occur, it is necessary to repair the push-down system. Speak to your dealer or Milnor®. This is not routine maintenance.