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Schematic/Electrical Parts

30022 & 36026X8W,
42026 & 42032X7W
MARK V & VI CONTROLS

Read the separate safety manual before installing, operating, or servicing

PELLERIN MILNOR CORPORATION POST OFFICE BOX 400, KENNER, LOUISIANA 70063-0400, U.S.A.

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COMPONENT PARTS LIST

W6X8WSPL/2010444N

COMPONENT NUMBER	FUNCTION OF THIS COMPONENT NUMBER	WHERE TO FIND THIS COMPONENT	MILNOR P/N	DESCRIPTION	LOCATION
	>>>CONTROL BOX LAYOUTS				
001	DETAIL-3022X8W CONTROLS	W6X8WSTG1	B2T2004031	30022X8W CONTROL BOX	CONTROL BOX
002	DETAIL-3022/3626X8W PROCESSOR	W6X8WSTG1	B2T2004032	36026X8W PROCESSOR BOX	PROCESSOR BOX
003	DETAIL-4226/4232X7W CONTROLS	W6X8WSTG2	B2T2004033	42026/42032X7W CONTROL BOX	CONTROL BOX
004	DETAIL-4226/4232X7W PROCESSOR	W6X8WSTG2	B2T2004034	42026/42032X7W PROCESSOR BOX	PROCESSOR BOX
005	DETAIL-F8P/W, F7P/W, X8W, X7W IN/OUTPUTS	W6X8WSTG3	B2TAG96034	F8P/W, F7P/W, X8W, X7W INPUTS/OUTPUTS	CONTROL BOX
BA	**>>>PRINTED CIRCUIT BOARDS**				
BAD-1	BOARD-ANALOG TO DIGITAL CONVERTER	W6X8WSBW	08BSADCT	BD: SERIAL A-D CONVERT->TEST	CONTROL BOX
BAS	BOARD-16 SNUBBER CIRCUITS	W6X8WSCF	08BNCMBT	COIN MACHINE SNUBBER->TESTED	CONROL BOX
BAS	BOARD-16 SNUBBER CIRCUITS	W6X8WSEV	08BNCMBT	COIN MACHINE SNUBBER->TESTED	CONROL BOX
BAS	BOARD-16 SNUBBER CIRCUITS	W6X8WSS+	08BNCMBT	COIN MACHINE SNUBBER->TESTED	CONROL BOX
BAS	BOARD-16 SNUBBER CIRCUITS	W6X8WSS+A	08BNCMBT	COIN MACHINE SNUBBER->TESTED	CONROL BOX
BBB-1	BOARD-MEMORY BATTERY BACKUP	W6X8WSBW	08BSBB1T	BOARD: SER BATT BACKUP-TEST	PROCESSOR BX
BDA-1	BOARD-DIGITAL TO ANALOG CONVERTOR	W6X8WSBW	08BSDACHT	BD:HI-RES SERIAL D-A->TEST	CONTROL BOX
BDFP	DISPLAY-MICROPROCESSOR-COLOR FP	W6X8WSDF	08EFD320A	DISPLAY#AV05114KIT#BT057PM	SWITCH PANEL
BDVFD	DISPLAY-MICROPROCESSOR-VFD	W6X8WSBW	08BSEVFD5V	BD: SERIAL VFD 2LINE 186-19200B-TEST	SWITCH PANEL
BFPC	BOARD-FLAT PNL CONTROLLER	W6X8WSDF	MESSAGE EW	INCLUDED IN KIT FOR BDFP ABOVE	SWITCH PANEL
BFPI	BOARD-FLAT PNL INTERFACE	W6X8WSDF	08BSAT3AT	BD:FLAT PNL DISP INF->TESTED	SWITCH PANEL
BIO-1	BOARD-8OUTPUT/16INPUT #1	W6X8WSBW	08BS816CHT	BD 8OUT-16IN HIGH SPD->TEST	CONTROL BOX
BLB	BOARD-LEVEL TRANSDUCER	W6X8WSBW	08BNLTT	LEVEL TRANSDUCER BD->TEST	CONTROL BOX
BMTH	BOARD-5 CHANNEL MOTHER	W6X8WSBW	08BS5MTHAT	BD:SERIAL 5 CARD MOTHER->TEST	CONTROL BOX
BO24-1	BOARD-24 OUTPUT #1	W6X8WSBW	08BSO24AT	BD:SERIAL 24 OUTPUT->TEST	CONTROL BOX
BO24-2	BOARD-24 OUTPUT #2	W6X8WSBW	08BSO24AT	BD:SERIAL 24 OUTPUT->TEST	CONTROL BOX
BPB	BOARD-186 PROCESSOR	W6X8WSBW	08BSPE2T	SERIAL 186 PROC BD+FP->TEST	PROCESSOR BX
BSP	BOARD-SPEED SENSING	W6X8WSBW	08BNDSRAT	BD DRY SAFETY ROTATION->TEST	CONTROL BOX
	>>>RELAY-DELAY				
CDSD	DELAY-SAMPLE DOOR	W6X8WSDS	08TF090A71	ELECT ADJ RELAY 1-90 230V 60C	CONTROL BOX
CL	**>>>RELAY-LATCH**				
CLA	LATCH-DOOR SEAL	W6X8WSS+A	09CL2C-C71	RELAY-LATCH DPDT 240V 2-COIL	CONTROL BOX
CP	**>>>PHOTOEYE**				
CPSP	PHOTOEYE-SPEED	W6X8WSBW	09RPE013	SENSOR E-Z BEAM DC	MAIN PULLEY
CR	**>>>RELAY-PILOT OR CONTROL**				
CRC01	RELAY-INTERPERT #1	W6X8WSCP	09C024D71	RELAY 4PDT DIFGLD 14PIN 240V	INTERPRET BOX

COMPONENT PARTS LIST

COMPONENT NUMBER	FUNCTION OF THIS COMPONENT NUMBER	WHERE TO FIND THIS COMPONENT	MILNOR P/N	DESCRIPTION	LOCATION
CRC02	RELAY-INTERPERT #2	W6X8WSCP	09C024D71	RELAY 4PDT DIFGLD 14PIN 240V	INTERPRET BOX
CRC03	RELAY-INTERPERT #3	W6X8WSCP	09C024D71	RELAY 4PDT DIFGLD 14PIN 240V	INTERPRET BOX
CRC04	RELAY-INTERPERT #4	W6X8WSCP	09C024D71	RELAY 4PDT DIFGLD 14PIN 240V	INTERPRET BOX
CRC05	RELAY-INTERPERT #5	W6X8WSCP	09C024D71	RELAY 4PDT DIFGLD 14PIN 240V	INTERPRET BOX
CRC06	RELAY-INTERPERT #6	W6X8WSCP	09C024D71	RELAY 4PDT DIFGLD 14PIN 240V	INTERPRET BOX
CRC07	RELAY-INTERPERT #7	W6X8WSCP	09C024D71	RELAY 4PDT DIFGLD 14PIN 240V	INTERPRET BOX
CRC08	RELAY-INTERPERT #8	W6X8WSCP	09C024D71	RELAY 4PDT DIFGLD 14PIN 240V	INTERPRET BOX
CRC09	RELAY-INTERPERT #9	W6X8WSCP	09C024D71	RELAY 4PDT DIFGLD 14PIN 240V	INTERPRET BOX
CRC10	RELAY-INTERPERT #10	W6X8WSCP	09C024D71	RELAY 4PDT DIFGLD 14PIN 240V	INTERPRET BOX
CRC11	RELAY-INTERPERT #11	W6X8WSCP	09C024D71	RELAY 4PDT DIFGLD 14PIN 240V	INTERPRET BOX
CRC12	RELAY-INTERPERT #12	W6X8WSCP	09C024D71	RELAY 4PDT DIFGLD 14PIN 240V	INTERPRET BOX
CRC13	RELAY-INTERPERT #13	W6X8WSCP	09C024D71	RELAY 4PDT DIFGLD 14PIN 240V	INTERPRET BOX
CRC14	RELAY-INTERPERT #14	W6X8WSCP	09C024D71	RELAY 4PDT DIFGLD 14PIN 240V	INTERPRET BOX
CRC15	RELAY-INTERPERT #15	W6X8WSCP	09C024D71	RELAY 4PDT DIFGLD 14PIN 240V	INTERPRET BOX
CRD	RELAY-DOOR UNLATCH	W6X8WSS+A	09C024D71	RELAY 4PDT DIFGLD 14PIN 240V	CONTROL BOX
CRS+	RELAY-START 3-WIRE	W6X8WSS+	09C024D71	RELAY 4PDT DIFGLD 14PIN 240V	CONTROL BOX
CRS+	RELAY-START 3-WIRE	W6X8WSS+A	09C024D71	RELAY 4PDT DIFGLD 14PIN 240V	CONTROL BOX
CRSAD	RELAY-DISABLE DOOR	W6X8WSDS	09C024D71	RELAY 4PDT DIFGLD 14PIN 240V	CONTROL BOX
CRSAE	RELAY-SAMPLE DESIRED	W6X8WSDS	09C024D71	RELAY 4PDT DIFGLD 14PIN 240V	CONTROL BOX
CRSDR	RELAY-SAMPLE DOOR RELEASE	W6X8WSDS	09C024D71	RELAY 4PDT DIFGLD 14PIN 240V	CONTROL BOX
CS	**>>>CONTACTOR-MOTOR STARTER**				
CSR	CONTACTOR-RECIRCULATE	W6X8WSEV	09MC04E371	32A 3P CONT.NR 240V5/6 IEC	CONTROL BOX
CSVS	CONTACTOR-INVERTER 3022X8 <MODEL AZ	W6X8WSS+	09MC08C371	16A 3P MCS CONT NR 240V5/6	CONTROL BOX
CSVS	CONTACTOR-INVERTER 3022X8 >MODEL AZ	W6X8WSS+	98CMCR3004	3022X CONTACTOR 18A	CONTROL BOX
CSVS	CONTACTOR-INVERTER 36"&42"X7 <MODEL AZ	W6X8WSS+A	09MC08J371	43A 3P MCS CONT NR 240V5/6	CONTROL BOX
CSVS	CONTACTOR-INVERTER 36X8 >MODEL AZ	W6X8WSS+A	98CMCR3601	CONTACTOR 3626X 32A	CONTROL BOX
CSVS	CONTACTOR-INVERTER LV 42X7 >MODEL AZ	W6X8WSS+A	98CMCR4201	CONTACTOR 42X LOW VOLT 38A	CONTROL BOX
CSVS	CONTACTOR-INVERTER HV 42X7 >MODEL AZ	W6X8WSS+A	98CMCR4202	CONTACOTR 42X HI VOLT 25A	CONTROL BOX
EB	**>>>BUZZER OR AUDIBLE SIGNAL**				
EBSG	BUZZER-SIGNAL AUDIBLE	W6X8WSS+	09H016	BUZZ. 230V W/6-32 CTR+6" LEADS	SWITCH PANEL
EBSG	BUZZER-SIGNAL AUDIBLE	W6X8WSS+A	09H016	BUZZ. 230V W/6-32 CTR+6" LEADS	SWITCH PANEL
EF	**>>>FUSE OR FUSE HOLDER**				
EF01	FUSE-CONTROL CIRCUIT	W6X8WSLV	09FF006AMA	FUSE BK/ABC 6 AMP 250V BUSS	CONTROL BOX

COMPONENT PARTS LIST

COMPONENT NUMBER	FUNCTION OF THIS COMPONENT NUMBER	WHERE TO FIND THIS COMPONENT	MILNOR P/N	DESCRIPTION	LOCATION
EF02	FUSE-CONTROL CIRCUIT	W6X8WSLV	09FF006AMA	FUSE BK/ABC 6 AMP 250V BUSS	CONTROL BOX
EF1	FUSE-PRIMARY INCOMING VOLTAGE	W6X8WSLV	09FF005AWN	BUSE BUSS KTK 5AMP 600V=HPS HOLDER	CONTROL BOX
EF2	FUSE-PRIMARY INCOMING VOLTAGE	W6X8WSLV	09FF005AWN	BUSE BUSS KTK 5AMP 600V=HPS HOLDER	CONTROL BOX
EL	**>>>LIGHT-PILOT OR INDICATOR**				
ELSAO	LIGHT-OK TO OPEN SAMPLE DOOR	W6X8WSDS	09J060WH71	LAMP 1/2" WHITE 240VAC TABS	SAMPLE SWPNL
ELSDR	LIGHT-SAMPLE DESIRED	W6X8WSDS	09J060A71	LAMP 1/2" AMB 250V IDI 1051QC3	SAMPLE SWPNL
ELSG	LIGHT-SIGNAL VISUAL	W6X8WSS+	09J060A71	LAMP 1/2" AMB 250V IDI 1051QC3	SWITCH PANEL
ELSG	LIGHT-SIGNAL VISUAL	W6X8WSS+A	09J060A71	LAMP 1/2" AMB 250V IDI 1051QC3	SWITCH PANEL
EM	**>>>ELECTROMAGNET AND SOLENOID**				
EMDL	SOLENOID-DOOR LATCH	W6X8WSS+	09K062A71	SOLENOID 240/60--220/50 = ILOC	DOOR LATCH
EMDL	SOLENOID-DOOR LATCH	W6X8WSS+A	09K062A71	SOLENOID 240/60--220/50 = ILOC	DOOR LATCH
ES	**>>>POWER SUPPLY-ELECTRONIC**				
ESPS	POWER SUPPLY-MICROPROCESSOR	W6X8WSBW	08PSS3401T	40 WATT POWER SUPPLY TESTED	CONTROL BOX
ET	**>>>THERMAL OVERLOAD DEVICES**				
ETDB	OVERLOAD-DYNAMIC BRAKE	W6X8WSS+	09F024A	OL RELAY 1P SZ1 SQD #9065-C01	CONTROL BOX
ETDB	OVERLOAD-DYNAMIC BRAKE	W6X8WSS+A	09F024A	OL RELAY 1P SZ1 SQD #9065-C01	CONTROL BOX
ETR	OVERLOAD-RECIRCULATION MOTOR	W6X8WSS+	09FTD0016T	E1 PLUS OL RELAY 1.0-5.0A	CONTROL BOX
ETR	OVERLOAD-RECIRCULATION MOTOR	W6X8WSS+A	09FTD0016T	E1 PLUS OL RELAY 1.0-5.0A	CONTROL BOX
ETVS	OVERLOAD-GPD315 INVERTER 3022X8W	W6X8WSS+	09FTD0120T	MCS OL RELAY ADJ.RANGE 12-32	CONTROL BOX
ETVS	O'LOAD-VARIABLE SPD 30 LV >MODEL AZ	W6X8WSS+	98CMCR3005	3022XOVERLOAD LOW VOLT 12-18A	CONTROL BOX
ETVS	O'LOAD-VARIABLE SPD 30 HV >MODEL AZ	W6X8WSS+	98CMCR3006	3022XOVERLOAD HI VOLT 7-10A	CONTROL BOX
ETVS	OVERLOAD-GPD505 INVERTER 36"&42"X7W	W6X8WSS+A	09FTD0230T	MCS OL RELAY ADJ. RANGE 23-75	CONTROL BOX
ETVS	O'LOAD-VARIABLE SPD 36 LV >MODEL AZ	W6X8WSS+A	98CMCR3602	3626XOVERLOAD LOW VOLT 30-38A	CONTROL BOX
ETVS	O'LOAD-VARIABLE SPD 36 HV >MODEL AZ	W6X8WSS+A	98CMCR3603	3626XOVERLOAD HI VOLT12-18A	CONTROL BOX
ETVS	O'LOAD-VARIABLE SPD 42 LV >MODEL AZ	W6X8WSS+A	98CMCR4203	42XOVERLOAD LOW VOLT 30-38A	CONTROL BOX
ETVS	O'LOAD-VARIABLE SPD 42 HV >MODEL AZ	W6X8WSS+A	98CMCR4204	42XOVERLOAD HI VOLT30-38A	CONTROL BOX
EX	**>>>TRANSFORMERS**				
EX37	TRANSFORMER-INCOMING VOLT.120VAC	W6X8WSLV	MESSAGE EW	SEE EX37-1, -2, OR -3 FOR VOLTAGE	CONTROL BOX
EX37-1	TRANSFORMER-208 TO 240V <MODEL AZ	W6X8WSLV	09U250AT71	AUTOXFMR 208V-230V 250VA	CONTROL BOX
EX37-1	TRANSFORMER-208 TO 240V >MODEL AZ	W6X8WSLV	98CMCR0902	AUTOXFMR 208V-230V 250VA	CONTROL BOX
EX37-2	TRANSFORMER-380/480 TO 240VAC	W6X8WSLV	09UA025AAB	XFMR 380-480PRI/120-240SEC250V	CONTROL BOX
EX37-3	TRANSFORMER-600 TO 240VAC	W6X8WSLV	09UB100098	BUK/BOST 1KVA 240X480 120/240	CONTROL BOX
KB	**>>>KEYBOARD-ELECTRONIC**				

COMPONENT PARTS LIST

COMPONENT NUMBER	FUNCTION OF THIS COMPONENT NUMBER	WHERE TO FIND THIS COMPONENT	MILNOR P/N	DESCRIPTION	LOCATION
KBM	KEYPAD-MICROPROCESSOR	W6X8WSKP	08ND5X6WE	KEYPAD:5X6MATRIX WASHER-EXT	SWITCH PANEL
MT	**>>>MOTORS**				
MTD	MOTOR-DRIVE	W6X8WSS+	MESSAGE SO	SEE SPECIFIC COMPONENT+NAMEPLATE	MACHINE
MTD	MOTOR-DRIVE	W6X8WSS+A	MESSAGE SO	SEE SPECIFIC COMPONENT+NAMEPLATE	MACHINE
MTLF	FILTER-INVERTER/MOTOR POWER	W6X8WSS+	09MVFILTR1	INCOME POWER FILTER CAP	CONTROL BOX
MTLF	FILTER-INVERTER/MOTOR POWER	W6X8WSS+A	09MVFILTR1	INCOME POWER FILTER CAP	CONTROL BOX
MTR	MOTOR-RECIRCULATION	W6X8WSS+	MESSAGE SO	SEE SPECIFIC COMPONENT+NAMEPLATE	MACHINE
MTR	MOTOR-RECIRCULATION	W6X8WSS+A	MESSAGE SO	SEE SPECIFIC COMPONENT+NAMEPLATE	MACHINE
MTVS	FAN-INVERTOR COOLING	W6X8WSS+	13AF235A71	FAN 235CFM 230V 50/60	BACK C-BOX
MTVS	FAN-INVERTOR COOLING	W6X8WSS+A	13AF235A71	FAN 235CFM 230V 50/60	BACK C-BOX
MV	**>>>MOTOR POWER INVERTERS**				
MVDBR	RESISTOR-DYNAMIC BRAKE	W6X8WSS+	09MV100RES	RESIST 100 OHM 225WATT ADJ	BELOW C-BX
MVDBR	RESISTOR-DYNAMIC BRAKE	W6X8WSS+A	09MV100RES	RESIST 100 OHM 225WATT ADJ	BELOW C-BX
MVFLT	INV FILTER-DRIVE	W6X8WSS+	09MVFILTR1	INCOME POWER FILTER CAP	CONTROL BOX
MVFLT	INV FILTER-DRIVE	W6X8WSS+A	09MVFILTR1	INCOME POWER FILTER CAP	CONTROL BOX
MVINR-L	INV IN LINE REACTOR 200-240V 3022 MODEL	W6X8WSS+	09MX100A74	REACTOR 25HP 230V 35A	CONTROL BOX
MVINR-H	INV IN LINE REACTOR 380-480V 3022 MODEL	W6X8WSS+	09MX100A96	REACTOR 10HP 460V 16A	CONTROL BOX
MVINR-L	INV IN LINE REACTOR 200-240V 36/42MODELS	W6X8WSS+A	09MX200A74	REACTOR 20HP 230V 55A	CONTROL BOX
MVINR-H	INV IN LINE REACTOR 280-4800V 36/42MODELS	W6X8WSS+A	09MX250A96	REACTOR 25HP 460V 35A	CONTROL BOX
MVINV-H	INVERTER-3022X8W 380-460 V <SEPT-2009	W6X8WSS+	09MV050F96	VARSPEED V MACHINES 5HP 460V	CONTROL BOX
MVINV-H	INVERTER-3022X8W 380-460 V >SEPT-2009	W6X8WSS+	09MWB00996	V1000 INVERTER 9.2AMP 460V	CONTROL BOX
MVINV-H	INVERTER-36" X8W 380-460 VOLTS	W6X8WSS+A	09MWB01896	V1000 INVERTER 18AMP 460V	CONTROL BOX
MVINV-H	INVERTER-42" X7W 380-460 VOLTS	W6X8WSS+A	09MWA02496	F7 INVERTER 24 AMP	CONTROL BOX
MVINV-L	INVERTER-3022X8W 200-240V <SEPT-2009	W6X8WSS+	09MV050F74	VARSPEED V MACHINES 5HP 230V	CONTROL BOX
MVINV-L	INVERTER-3022X8W 200-240V >SEPT-2009	W6X8WSS+	09MWB01774	V1000 INVERTER 17.5AMP 230V	CONTROL BOX
MVINV-L	INVERTER-36" X8W 200-240VOLTS	W6X8WSS+A	09MWB03374	V1000 INVERTER 33AMP 230V	CONTROL BOX
MVINV-L	INVERTER-42" X7W 200-240VOLTS	W6X8WSS+A	09MWA04574	F7 INVERTER 45 AMP	CONTROL BOX
SH	**>>>SWITCH-HAND OPERATED**				
SH01	SWITCH-208-240V SELECT	W6X8WSLV	09N050	TOGSW SPDT NO OFF 10A250V	CONTROL BOX
SHDOH	SWITCH-DOOR OPEN	W6X8WSS+	09N405S320	SWASS S3W 2NO	SWITCH PANEL
SHDOH	SWITCH-DOOR OPEN	W6X8WSS+A	09N405S320	SWASS S3W 2NO	SWITCH PANEL
SHS+	SWITCH-START	W6X8WSS+	09N405PG10	SWASS PBGN 1NO	SWITCH PANEL
SHS+	SWITCH-START	W6X8WSS+A	09N405PG10	SWASS PBGN 1NO	SWITCH PANEL

COMPONENT PARTS LIST

COMPONENT NUMBER	FUNCTION OF THIS COMPONENT NUMBER	WHERE TO FIND THIS COMPONENT	MILNOR P/N	DESCRIPTION	LOCATION
SHSAD	SWITCH-SAMPLE DESIRED	W6X8WSDS	09N400CBNO	CONTACT BLK ONLY 1-NO SQD#ZB2BE101	SAMPLE SWPL
SHSAR	SWITCH--SAMPLE DOOR RESET	W6X8WSDS	09N400CBNC	CONTACT BLKONLY 1-NC SQD#ZB2BE102	SAMPLE SWPL
SHSG	SWITCH-SIGNAL CANCEL	W6X8WSI1A	09N405PY10	SWASS PB YELLOW INO	SWITCH PANEL
SHSMA	SWITCH-MASTER	W6X8WSS+	09N405M210	SWASS M2W 1NO	SWITCH PANEL
SHSMA	SWITCH-MASTER	W6X8WSS+A	09N405M210	SWASS M2W 1NO	SWITCH PANEL
SHSO	SWITCH-STOP	W6X8WSS+	09N405PR01	SWASS PBRD 1NC	SWITCH PANEL
SHSO	SWITCH-STOP	W6X8WSS+A	09N405PR01	SWASS PBRD 1NC	SWITCH PANEL
SHSOE	SWITCH-EMERGENCY STOP	W6X8WSS+	09N505	SW ASSY EMER STOP	SWITCH PANEL
SHSOE	SWITCH-EMERGENCY STOP	W6X8WSS+A	09N505	SW ASSY EMER STOP	SWITCH PANEL
SK	**>>>SWITCH-KEYLOCK**				
SKPR	SWITCH-RUN/PROGRAM (KEY OP)	W6X8WSI1A	09N127C	KEYSW SPST 7A120VAC SCREW TERM	SWITCH PANEL
SM	**>>>SWITCH-MECHANICAL OPERATED**				
SMDE	SWITCH-SECONDARY DOOR CLOSED	W6X8WSS+A	09RM01212S	CAPSW 12' 180DEG ROLLER SILVER	SHELL FRONT
SMEB	SWITCH-EXCURSION	W6X8WSI1A	09R008A	MICSW SPDT BZE6-2RN183	UNDER SHELL
SMPLL	SWITCH-DOOR CLOSED	W6X8WSS+	09R014A	MINI-SW SPDT STAKON #V15G1C26	DOOR LATCH
SMPLL	SWITCH-DOOR CLOSED	W6X8WSS+A	09R012	MICSW SPDT PAINTED BZE6-RN 01	DOOR LATCH
SMSDC	SWITCH-SAMPLE DOOR	W6X8WSDS	09RM01212S	CAPSW 12' 180DEG ROLLER SILVER	SAMPLE DOOR
SMWVB	SWITCH-VIBRATION	W6X8WSS+	09R020	SWITCH NC VIBR#WZ-2RW84429-P52	CONTROL BOX
SMWVB	SWITCH-VIBRATION	W6X8WSS+A	09R020	SWITCH NC VIBR#WZ-2RW84429-P52	CONTROL BOX
SP	**>>>SWITCH-PRESSURE OPERATED**				
SPA	PRESSURE SW-AIR PRESSURE AVAILIBLE	W6X8WSS+A	09N082A	PRESSW NASON CLOSE @ 62 LB.	CONTROL BOX
SPD	PRESSURE SW-LEVEL OK TO OPEN DOOR	W6X8WSS+A	09N082B10	PRESSW NASON CLOSE @ 10 LB	CONTROL BOX
VE	**>>>VALVE-ELECTRIC OPERATED**				
VEC01	VALVE-CHEMICAL #1 FLUSH	W6X8WSCF	96P013B71	3/4" 2WAYPLASTICVAL 240V60C	SUPPLY INJEC
VEC02	VALVE-CHEMICAL #2 FLUSH	W6X8WSCF	96P013B71	3/4" 2WAYPLASTICVAL 240V60C	SUPPLY INJEC
VEC03	VALVE-CHEMICAL #3 FLUSH	W6X8WSCF	96P013B71	3/4" 2WAYPLASTICVAL 240V60C	SUPPLY INJEC
VEC04	VALVE-CHEMICAL #4 FLUSH	W6X8WSCF	96P013B71	3/4" 2WAYPLASTICVAL 240V60C	SUPPLY INJEC
VEC05	VALVE-CHEMICAL #5 FLUSH	W6X8WSCF	96P013B71	3/4" 2WAYPLASTICVAL 240V60C	SUPPLY INJEC
VEC06	VALVE-CHEMICAL #6 FLUSH	W6X8WSCX		SUPPLIED BY OTHERS	
VEC07	VALVE-CHEMICAL #7 FLUSH	W6X8WSCX		SUPPLIED BY OTHERS	
VEC08	VALVE-CHEMICAL #8 FLUSH	W6X8WSCX		SUPPLIED BY OTHERS	
VEC09	VALVE-CHEMICAL #9 FLUSH	W6X8WSCX		SUPPLIED BY OTHERS	
VEC10	VALVE-CHEMICAL #10 FLUSH	W6X8WSCX		SUPPLIED BY OTHERS	

COMPONENT PARTS LIST

COMPONENT NUMBER	FUNCTION OF THIS COMPONENT NUMBER	WHERE TO FIND THIS COMPONENT	MILNOR P/N	DESCRIPTION	LOCATION
VEC11	VALVE-CHEMICAL #11 FLUSH	W6X8WSCX		SUPPLIED BY OTHERS	
VEC12	VALVE-CHEMICAL #12 FLUSH	W6X8WSCX		SUPPLIED BY OTHERS	
VEC13	VALVE-CHEMICAL #13 FLUSH	W6X8WSCX		SUPPLIED BY OTHERS	
VEC14	VALVE-CHEMICAL #14 FLUSH	W6X8WSCX		SUPPLIED BY OTHERS	
VEC15	VALVE-CHEMICAL #15 FLUSH	W6X8WSCX		SUPPLIED BY OTHERS	
VEDL	VALVE-DOOR UNLATCH 36+42 <MODEL AZ	W7X8JS+A	96R301B71	1/8" AIRPILOT 3W NC 240V	VALVE BOX
VEDL	VALVE-DOOR UNLATCH 36+42>MODEL AZ	W7X8JS+A	98CMCR3001	PILOT VALVE GANG N.C. X MACHINE	REAR RT LEG
VEDRR	VALVE-REUSE DRAIN	W6X8WSEV	96R301A71	1/8" AIRPILOT 3W NC 240V50/60	AIR VALVE BX
VEDRS	VALVE-DRAIN	W6X8WSEV	96D350A71	DRINVAL 3"MTRDR 240V 50/60C	REAR OF MACH
VEFL	VALVE-FLUSH	W6X8WSCF	96P056A71	3/4" NC 230V50/60 W/LEADS BURK	SUPPLY INJEC
VEPPO	VALVE-DOOR SEAL 36=42 <MODEL AZ	W6X8WSS+A	96R301A71	1/8" AIRPILOT 3W NC 240V50/60	AIR VALVE BX
VEPPO	VALVE-DOOR SEAL 36=42 >MODEL AZ	W6X8WSS+A	98CMCR3002	PILOT VALVE GANG N.O. X MACHINE	REAR RT LEG
VESDL	VALVE-SAMPLE DOOR LATCH	W6X8WSDS	96R301A71	1/8" AIRPILOT 3W NC 240V50/60	AIR VALVE BX
VESTM	VALVE-STEAM 30"	W6X8WSEV	96TDC2BA71	1/2" N/C 2WAY 240V50/60C STEAM	INLET PIPE
VESTM	VALVE-STEAM 36" & 42" <MODEL AZ	W6X8WSEV	96P040A71	3/4"STEAMVAL240V50/60C 150PSI	REAR OF MACH
VESTM	VALVE-STEAM 36" & 42" >MODEL AZ	W6X8WSEV	98CMCR3001	PILOT VALVE GANG N.C. X MACHINE	REAR RT LEG
VEWC	VALVE-COLD WATER 30"	W6X8WSEV	96P057A71	1/2"NPT X 1/2"ORIFICE 240V 5/6	REAR OF MACH
VEWC	VALVE-COLD WATER 36" <MODEL AZ	W6X8WSEV	96P056A71	3/4" NC 230V50/60 W/LEADS BURK	REAR OF MACH
VEWC	VALVE-COLD WATER 36" >MODEL AZ	W6X8WSEV	98CMCR3001	PILOT VALVE GANG N.C. X MACHINE	REAR RT LEG
VEWC	VALVE-COLD WATER 42" <MODEL AZ	W6X8WSEV	96P152A71	1+1/4"NC 240V W/LEADS BURK	REAR OF MACH
VEWC	VALVE-COLD WATER 42" >MODEL AZ	W6X8WSEV	98CMCR3001	PILOT VALVE GANG N.C. X MACHINE	REAR RT LEG
VEWH	VALVE-COLD WATER 30"	W6X8WSEV	96P057A71	1/2"NPT X 1/2"ORIFICE 240V 5/6	REAR OF MACH
VEWH	VALVE-COLD WATER 36" <MODEL AZ	W6X8WSEV	96P056A71	3/4" NC 230V50/60 W/LEADS BURK	REAR OF MACH
VEWH	VALVE-COLD WATER 36" >MODEL AZ	W6X8WSEV	98CMCR3001	PILOT VALVE GANG N.C. X MACHINE	REAR RT LEG
VEWH	VALVE-COLD WATER 42" <MODEL AZ	W6X8WSEV	96P152A71	1+1/4"NC 240V W/LEADS BURK	REAR OF MACH
VEWH	VALVE-COLD WATER 42" >MODEL AZ	W6X8WSEV	98CMCR3001	PILOT VALVE GANG N.C. X MACHINE	REAR RT LEG
VEWVX	VALVE-EXTRA WATER 30022	W6X8WSEV	96P057A71	1/2"NPT X 1/2"ORIFICE 240V 5/6	REAR OF MACH
VEWVX	VALVE-EXTRA WATER 36026	W6X8WSEV	96P056A71	3/4" NC 230V50/60 W/LEADS BURK	REAR OF MACH
VEWVX	VALVE-EXTRA WATER 42026 & 42032	W6X8WSEV	96P152A71	1+1/4"NC 240V W/LEADS BURK	REAR OF MACH

PELLERIN MILNOR CORPORATION
LIMITED STANDARD WARRANTY

We warrant to the original purchaser that MILNOR machines including electronic hardware/software (hereafter referred to as "equipment"), will be free from defects in material and workmanship for a period of one year from the date of shipment (unless the time period is specifically extended for certain parts pursuant to a specific MILNOR published extended warranty) from our factory with no operating hour limitation. This warranty is contingent upon the equipment being installed, operated and serviced as specified in the operating manual supplied with the equipment, and operated under normal conditions by competent operators.

Providing we receive written notification of a warranted defect within 30 days of its discovery, we will at our option repair or replace the defective part or parts, FOB our factory. We retain the right to require inspection of the parts claimed defective in our factory prior to repairing or replacing same. We will not be responsible, or in any way liable, for unauthorized repairs or service to our equipment, and this warranty shall be void if the equipment is tampered with, modified, or abused, used for purposes not intended in the design and construction of the machine, or is repaired or altered in any way without MILNOR's written consent.

Parts damaged by exposure to weather, to aggressive water, or to chemical attack are not covered by this warranty. For parts which require routine replacement due to normal wear such as gaskets, contact points, brake and clutch linings, belts, hoses, and similar parts the warranty time period is 90 days.

We reserve the right to make changes in the design and/or construction of our equipment (including purchased components) without obligation to change any equipment previously supplied.

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BIUUUD19 (Published) Book specs- Dates: 20081231 / 20081231 / 20081231 Lang: ENG01 Applic: UUU

How to Get the Necessary Repair Components

This document uses Simplified Technical English.
Learn more at http://www.asd-ste100.org.

You can get components to repair your machine from the approved supplier where you got this machine. Your supplier will usually have the necessary components in stock. You can also get components from the Milnor® factory.

Tell the supplier the machine model and serial number and this data for each necessary component:

- The component number from this manual
- The component name if known
- The necessary quantity
- The necessary transportation requirements
- If the component is an electrical component, give the schematic number if known.
- If the component is a motor or an electrical control, give the nameplate data from the used component.

To write to the Milnor factory:

Pellerin Milnor Corporation
Post Office Box 400
Kenner, LA 70063-0400
UNITED STATES

Telephone: 504-467-2787
Fax: 504-469-9777
Email: parts@milnor.com

— End of BIUUUD19 —

BIUUUK01 (Published) Book specs- Dates: 20130308 / 20130308 / 20130308 Lang: ENG01 Applic: PCR UUU

How to Use Milnor® Electrical Schematic Diagrams

Milnor® electrical schematic manuals contain a table of contents/component list and a set of schematic drawings. These documents are cross referenced and must be used together.

The table of contents/components list shows, for every component on every schematic in the manual, the component item number (explained in detail below), statement of function, parent schematic number, part number, description and electric box location. In older manuals, two component lists are provided: List 1 sorts the components by function, and List 2 by type of component. Newer schematic manuals include only the list sorted by component number.

The schematic drawings use symbols for each electromechanical component, and indicate the function of each. Integrated circuits are not shown, but the function of each microprocessor input and output is stated. Certain electrical components not pertinent to circuit logic, such as wire connectors, are not represented on the schematic.

Most machines require several schematics to describe the complete control system and all the options available on the included models. In most manuals there are some schematic pages that don't apply to your specific machine because certain options and configurations are mutually exclusive or are not necessary in all markets. You may find it helpful to mark or remove such pages. A schematic page that only applies to a subset of machines will normally state, in the title, which models and/or options it covers. Compare this with the nameplate on your machine and with your purchase records.

Each schematic is devoted to circuits with common functions (e.g., microprocessor inputs, motor contactors). Schematics appear in the manual in alphanumeric order.

1. Component Prefix Classifications and Descriptions

Component item numbers consist of up to six characters and appear as part of a component's symbol on the schematic. The first two characters indicate the general class of component, and the remaining characters are a mnemonic for the function. For example, “CD” is the code for all time delay relays, and “SR” stands for safety reset. Thus, CDSR is a time delay relay that serves as a safety reset.

The following are descriptions of electrical components used in Milnor® machines. Descriptions are in alphabetical order by the component class code (two character prefix).

> **Note 1:** Some component class codes do not have a corresponding symbol, but are represented by a box and an accompanying note describing the component. Examples of such codes are BA (printed circuit board), ED (electronic display), and ES (electronic power supply).

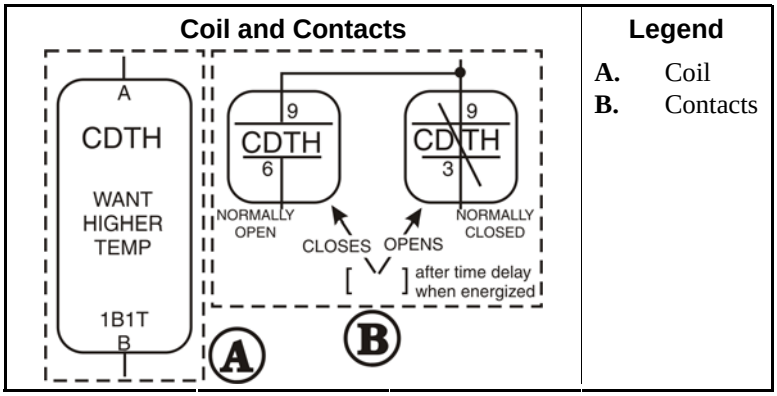
BA=Printed Circuit Board—Insulating substrate on which a thin pattern of copper conductors has been formed to connect discrete electronic components also mounted on the board.

CB=Circuit Breaker (Figure 1)—Automatic switch that opens an electric circuit in abnormal current conditions (e.g., an overload).

Figure 1: Circuit Breaker (CB)

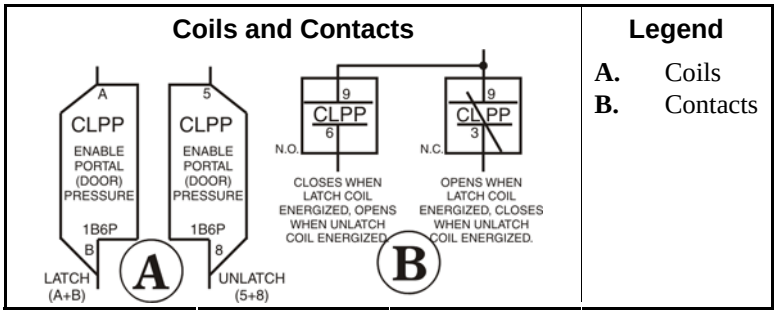
CD=Control, Time Delay Relay (Figure 2)—A relay whose contacts switch only after a fixed or adjustable delay, once voltage has been applied to its coil. The contacts switch back to normal (de-energized state) immediately when the voltage is removed.

Figure 2: Time Delay Relay (CD)



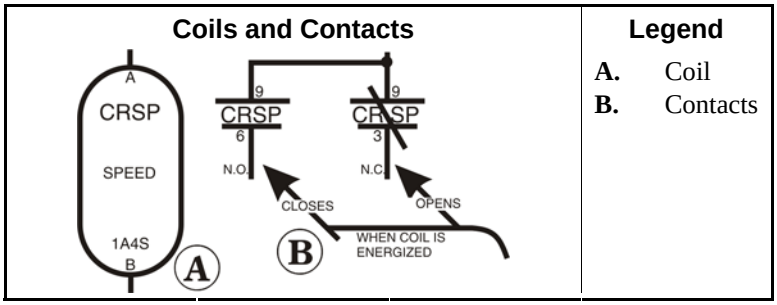
CL=Control, Latch Relay (Figure 3)—A relay which latches in an energized or set position when operated by one coil (the latch/set coil). The relay stays latched even though coil voltage is removed. The relay releases or unlatches when voltage is applied to a second coil (the unlatch/reset coil).

Figure 3: Latch Relay (CL)



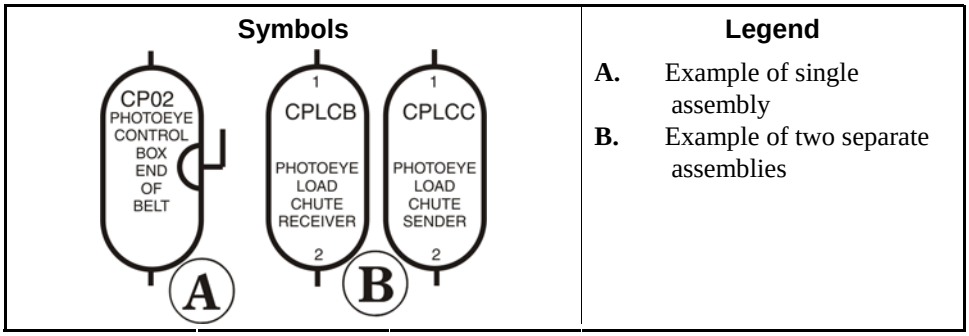
CR=Control, Relay (Figure 4)—A relay whose contacts switch immediately when voltage is applied to its coil and revert to normal when the voltage is removed.

Figure 4: Standard Relay (CR)



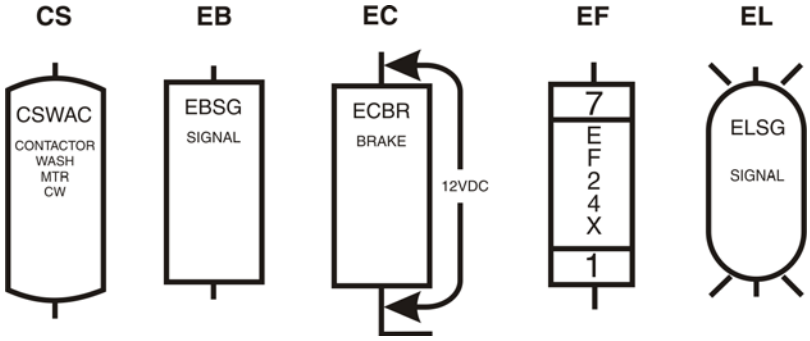
CP=Control, Photo-Eye (Figure 5)—Photo-eyes sense the presence of an object without direct physical contact. Photo-eyes consist of a transmitter, receiver, and output module. These components may be housed in one assembly with the transmitter bouncing light off of a reflector to the receiver, or these components can be housed in two separate assemblies with the transmitter pointed directly at the receiver. The photo-eye can be set to turn on its output either when the light beam becomes blocked (dark operate) or when it becomes un-blocked (light operate).

Figure 5: Photo-eye (CP)



CS=Control, Contactor/Motor Starter (Figure 6)—A relay capable of handling heavier electrical loads, usually a motor.

Figure 6: Other Control Symbols



EB=Electric Buzzer (Figure 6)—An audible signaling device.

EC=Electric Clutch (Figure 6)—A clutch consists of a coil and a rotor. The rotor has two separate rotating plates. These plates are free to rotate independent of each other until the coil is energized. Once energized the two plates turn as one.

ED=Electronic Display—A visual presentation of data, such as an LCD (liquid crystal display), LED (light emitting diode) display, or VFD (vacuum florescent display).

EF=Electric Fuse (Figure 6)—A fuse is an over-current safety device with a circuit opening fusible member which is heated and severed by the passage of over-current through it.

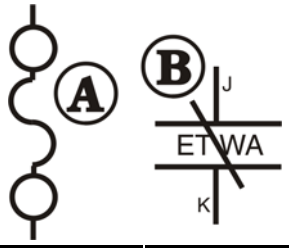
EL=Electric Light (Figure 6)—Indicator lights may be either incandescent or fluorescent.

EM=Electro Magnet Solenoid—A device consisting of a core surrounded by a wire coil through which an electric current is passed. While current is flowing, iron is attracted to the core (e.g., a pinch tube drain valve solenoid).

ES=Electronic Power Supply—A device that converts AC (alternating current) to filtered and regulated DC (direct current). The input voltage to the power supply is usually 120 or 240 VAC. The output is +5, +12, and -12 VDC.

ET=Thermal Overload (Figure 7)—A safety device designed to protect a motor. A thermal overload consists of an overload block, heaters, and an auxiliary contact. The auxiliary contact is normally installed in a safety (three-wire) circuit that stops power to the motor contactor coil when a motor overload occurs.

Figure 7: Thermal Overload (ET)

Schematic Symbol	Legend
	**A.** Heater (one per phase) **B.** Overload relay; contacts open if overload condition exists

EX=Electrical Transformer (Figure 8)—A device that transfers electrical energy from one isolated circuit to another, often raising or lowering the voltage in the process.

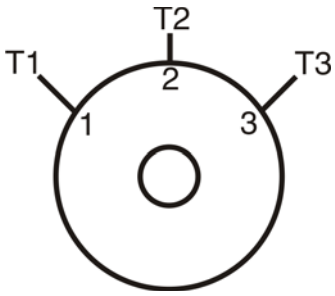
KB=Keyboard—Device similar to a typewriter for making entries to a computer.

MN=Electronic Monitor (CRT)—A cathode ray tube used for visual presentation of data.

MR=Motors (Figure 9)—Electromechanical device that converts electrical energy into mechanical energy.

Figure 8: Transformer (EX)

Figure 9: Electric Motor (MR)

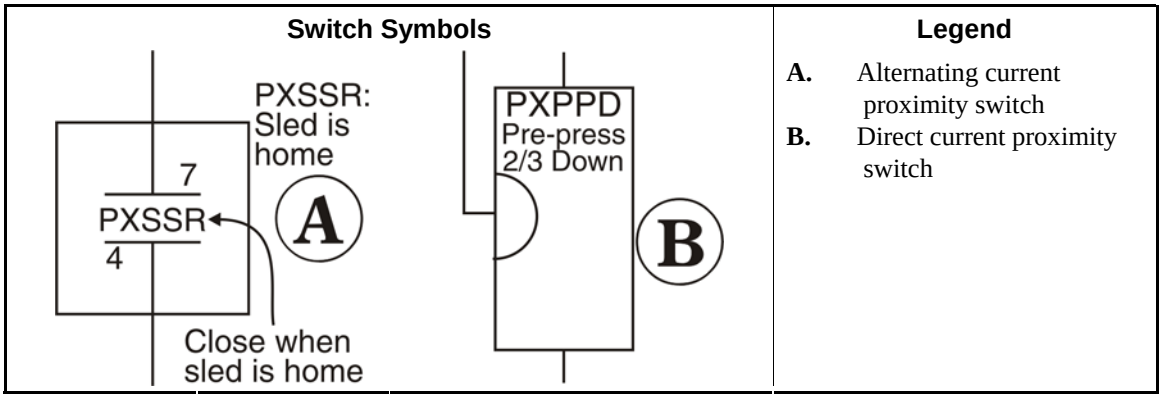


MV=Motor (Variable Speed) Inverter—To vary the speed of an AC motor, the volts to frequency ratio must be kept constant. The motor will overheat if this ratio is not maintained. The motor variable speed inverter converts three phase AC to DC. The inverter then uses this DC voltage to generate AC at the proper voltage and frequency for the commanded speed.

Note 2: Switch symbols used in the schematics and described below always depict the switch in its un-actuated state.

PX=Proximity Switch (Figure 10)—A device which reacts to the proximity of an target without physical contact or connection. The actuator or target causes a change in the inductance of the proximity switch which causes the switch to operate. Proximity switches can be two-wire (AC) or three-wire (DC) devices.

Figure 10: Proximity Switches (PX)



SC=Switch, Cam Operated (Figure 11)—A switch in which the electrical contacts are opened and/or closed by the mechanical action of a cam(s). Applications include 35-50 pound timer operated machines, Autospot, timer reversing motor assembly, and some balancing systems.

SH=Switch, Hand Operated (Figure 12)—A switch that is manually operated (e.g., *Start button*, *Master switch*, etc.).

Figure 11: Cam Switch (SC)

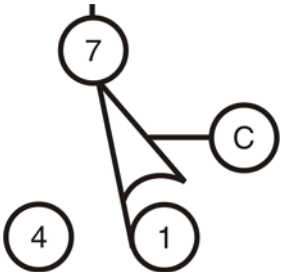
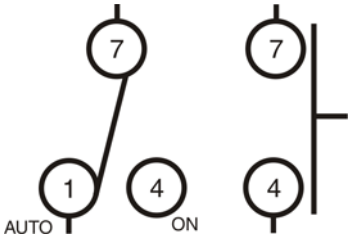


Figure 12: Hand Operated Switch (SH)



SK=Switch, Key Lock (Figure 13)—A switch that requires a key to operate. This prevents unauthorized personnel from gaining access to certain functions (e.g., the *Program menu*).

SL=Switch, Level Operated (Figure 14)—A switch connected to a float that causes the switch to open and close as the level changes.

Figure 13: Key Switch (SK)

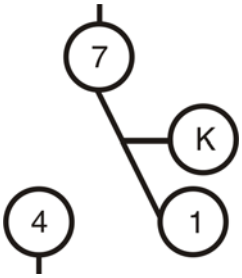
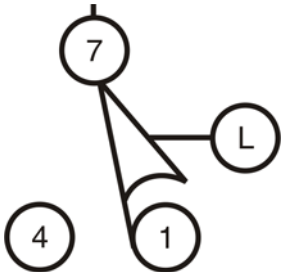


Figure 14: Level Switch (SL)



SM=Switch, Mechanically Operated (Figure 15)—A switch that is mechanically operated by a part of or the motion of the machine (e.g., door closed switch, tilt limit switches, etc.)

SP=Switch, Pressure Operated (Figure 16)—A switch in which a diaphragm presses against a switch actuator.

Figure 15: Mechanical Switch (SM)

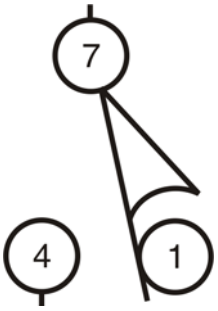
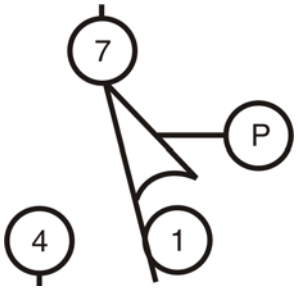


Figure 16: Pressure Switch (SP)



ST=Switch, Temperature Operated (Figure 17)—A switch that is actuated at a preset temperature (e.g., dryer safety probes) or has adjustable set points (e.g., Motometers or Combistats).

TB=Terminal Board (Figure 18)—A strip or block for attaching or terminating wires.

Figure 17: Temperature Switch (ST)

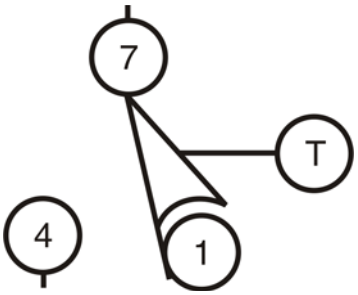
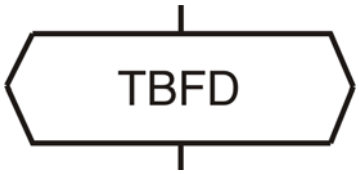


Figure 18: Terminal Board (TB)



VE=Valve, Electric Operated (Figure 19)—A valve operated by an electric coil to control the flow of fluid. The fluid can be air, water or hydraulic.

Figure 19: Electrically Operated Valve (VE)

ZF=Rectifier (Figure 20)—A solid state device that converts alternating current to direct current.

Figure 20: Bridge Rectifier (ZF)

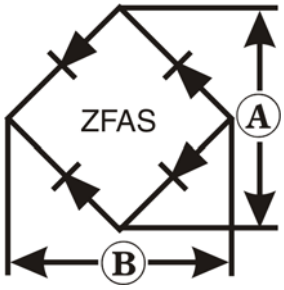
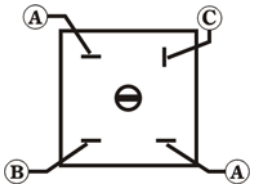
Component Symbol	Legend
	**A.** Alternating current input **B.** Direct current output

Figure 21: Bridge Rectifier

Component	Legend
	**A.** Alternating current in **B.** Negative direct current out **C.** Positive direct current out

WC=Wiring Connector—A coupling device for joining two cables or connecting a cable to an electronic circuit or piece of equipment. Connectors are male or female, according to whether they plug into or receive the mating connector.

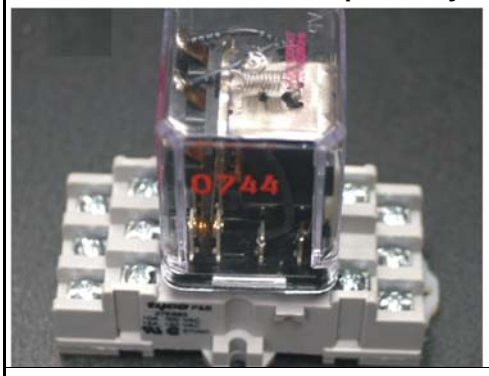
2. Component Terminal Numbering

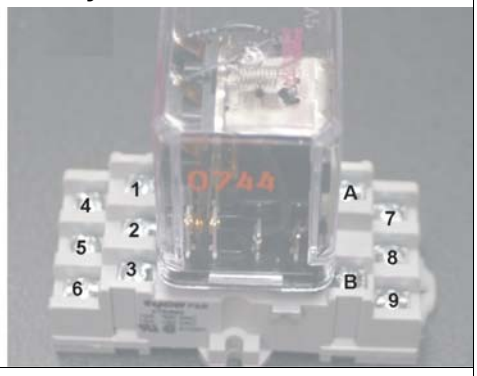
CAUTION 1: Risk of Mis-wiring—Due to electrical component manufacturing inconsistencies, the pin numbers imprinted on components such as connectors and relay bases used on Milnor machines often do not correspond to the pin numbers shown in the schematics.

- Ignore pin numbers imprinted on in-line connectors (e.g., Molex connectors) and relay bases.
- Use the pin identification illustrations herein to identify pins on these components.

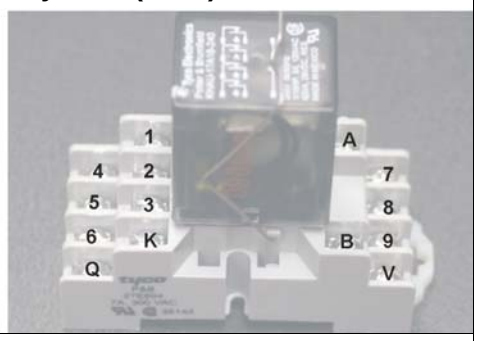
Figure 22: Plug-in Relays

11-pin Relay with Grey Base

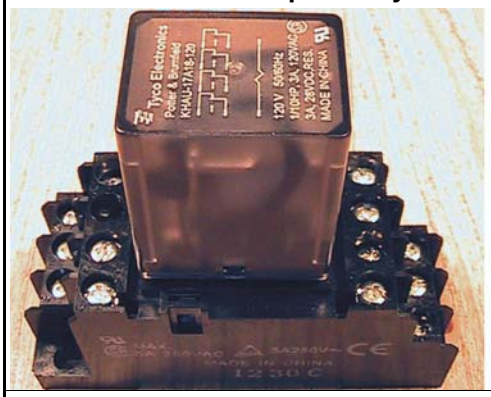


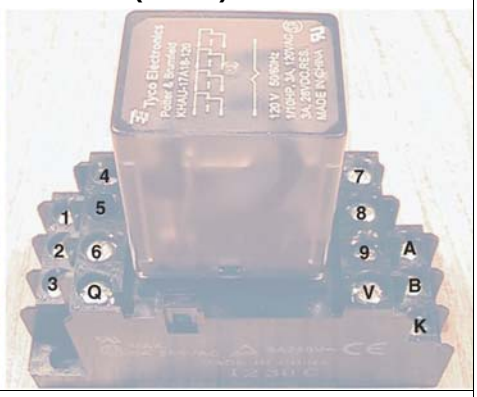


14-pin Relay with Grey Base (older)

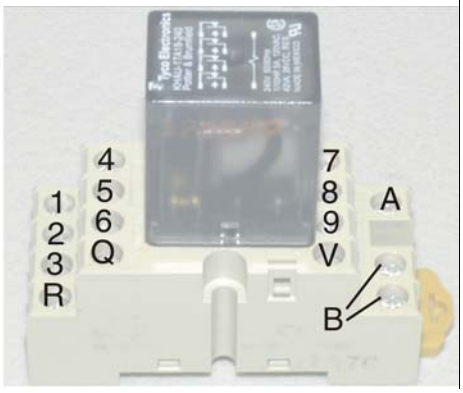


14-pin Relay with Black Base (newer)





14-pin Relay with Beige Base (rare)



Legend

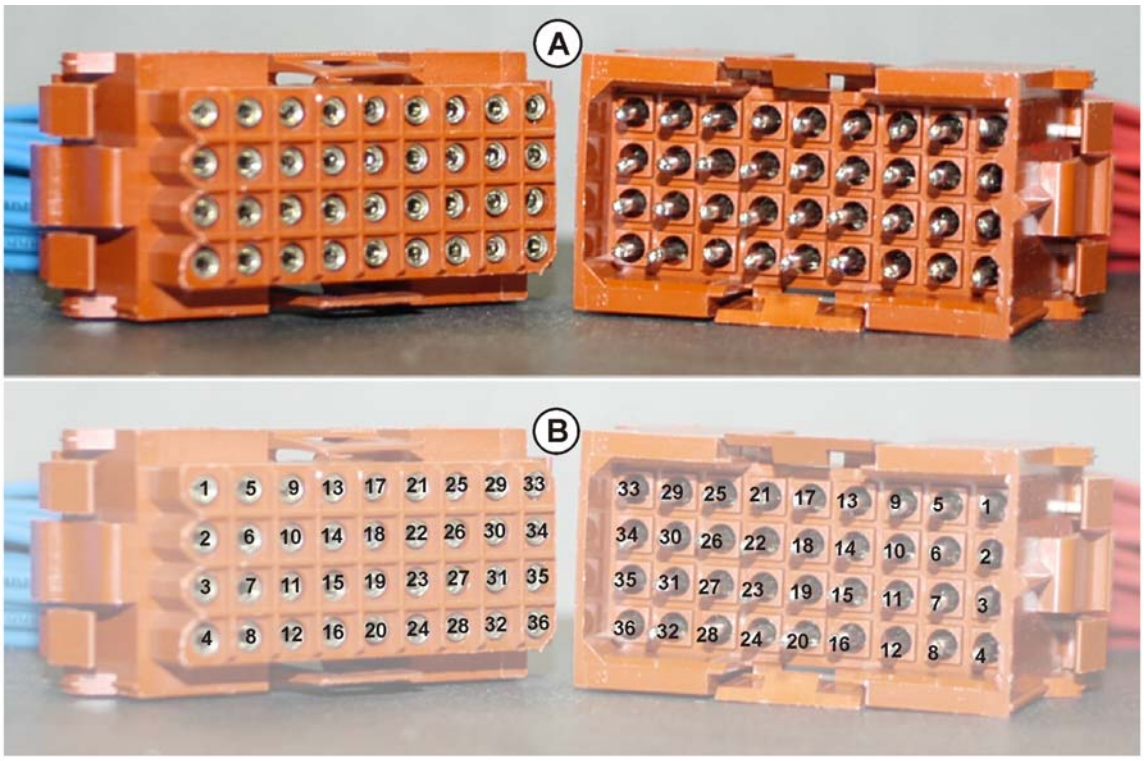
Left. View of relay and base

Right. Same view, showing pin numbers

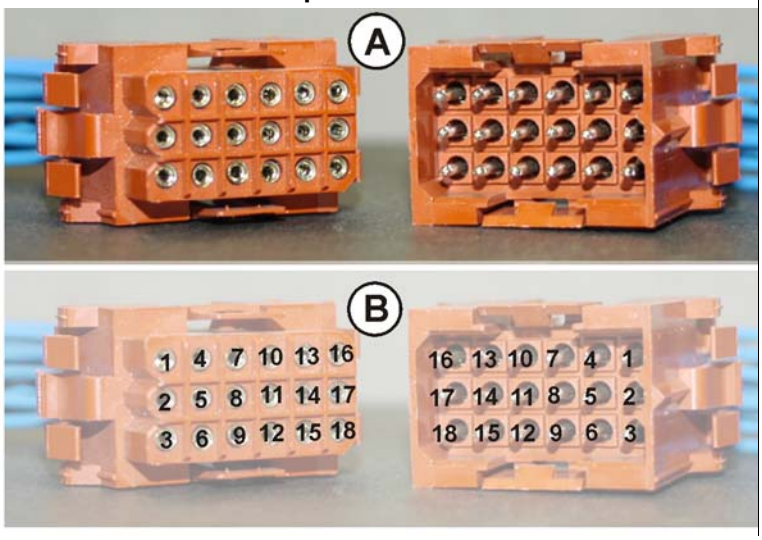
Note 3: Relay functional names ending with the letter "M" (e.g., CRxxM) are not discrete components but are a component of a printed circuit board. They are usually not individually replaceable.

Figure 23: AMP Connector Pin Locations

36-pin Connector



18-pin Connector

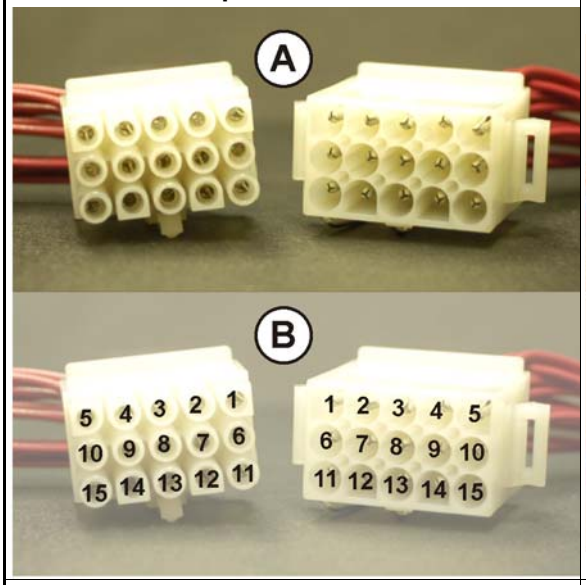


Legend

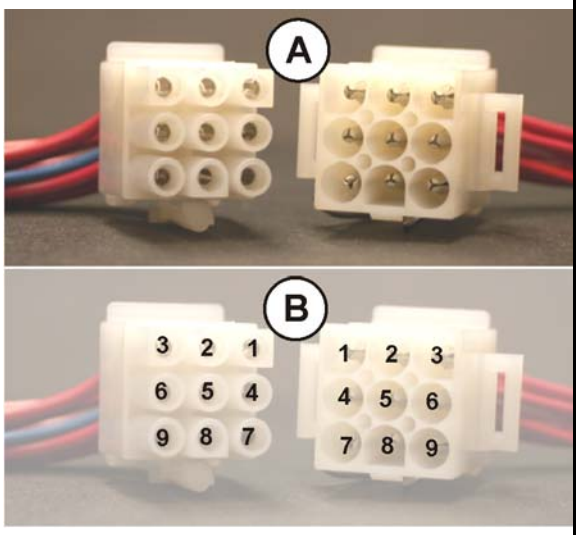
A. View of mating halves of connector
B. Same view, showing assigned pin numbers

Figure 24: Molex Connector Pin Locations

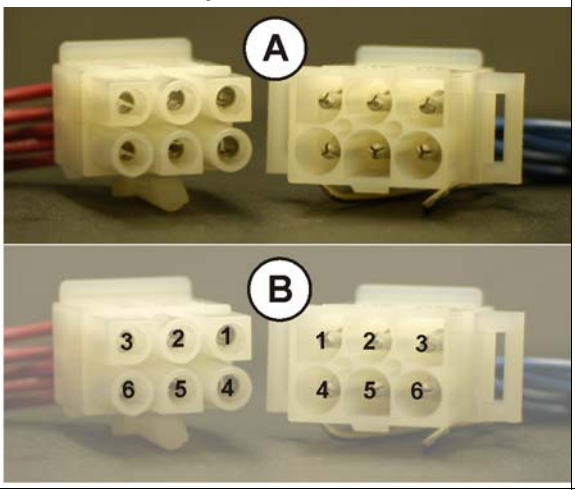
15-pin Connector



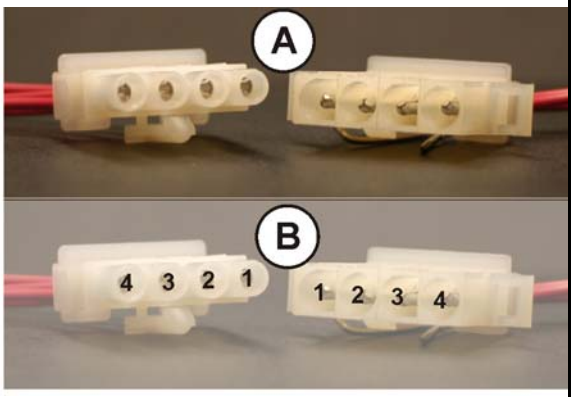
9-pin Connector



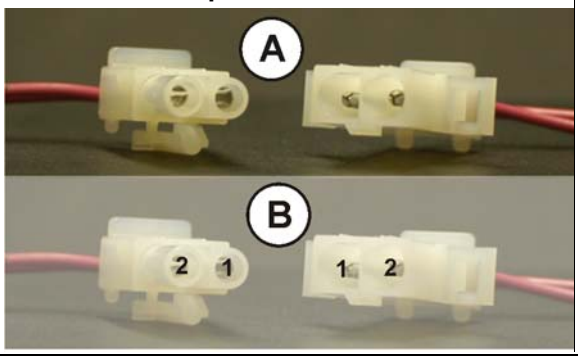
6-pin Connector



4-Pin Connector



2-pin Connector



Legend

A. View of mating halves of connector
B. Same view, showing assigned pin numbers

Figure 25: Pressure Switch

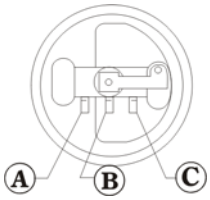
Component	Legend
	**A.** Contact 1—Normally open **B.** Contact 2—Normally closed **C.** Contact 3—Common

Figure 26: Toggle Switch

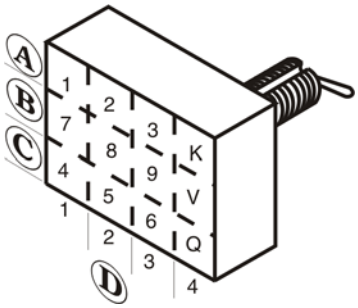
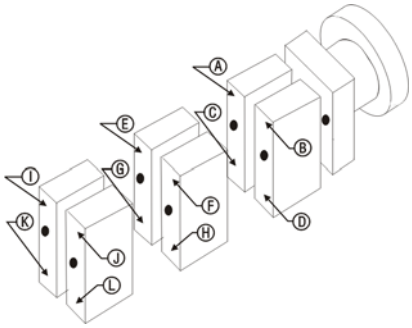
Component	Legend
	**A.** Normally closed contacts **B.** Common contacts **C.** Normally open contacts **D.** Pole

Figure 27: Switch with Replaceable Contact Blocks

Rotary or Push-button Switch Component	Legend
	**A.** Terminal 7 **B.** Terminal 8 **C.** Terminal 4 if normally open; terminal 1 if normally closed **D.** Terminal 5 if normally open; terminal 2 if normally closed **E.** Terminal V **F.** Terminal 9 **G.** Terminal Q if normally open; terminal K if normally closed **H.** Terminal 6 if normally open; terminal 3 if normally closed **I.** Terminal W **J.** Terminal X **K.** Terminal R if normally open; terminal L if normally closed **L.** Terminal S if normally open; terminal M if normally closed

3. Features of Milnor® Electrical Schematic Diagrams

Document BMP010012 (following this section) is a sample schematic, based on a schematic diagram for the Milnor® gas dryer. For the purposes of this exercise, the schematic is shown gray and explanations of the items on the schematic are shown black.

The item numbers below correspond to the circled item numbers shown on the drawing.

1. The first six characters of the drawing number (W6DRYG) indicate that this is a wiring diagram (W), identify the generation of controls (6), and identify the type of machine (DRYG=Gas Dryer). These characters appear in the drawing number of every schematic in the set.

   The characters following the first six are unique to each drawing. The two characters identified as the page number are an abbreviation for the function performed by the depicted

circuitry (S+=three-wire circuit) and establish the order in which the schematic occurs in the manual (schematics are arranged in alpha-numeric order in the manual).

Whenever circuitry changes are significant enough to warrant publishing a new schematic drawing, the new drawing number will be the same as the old except for the major revision letter (A in the example).

2. Included in the drawing title are the class of control system, the title of this circuit, and the circuit voltage.
3. Line numbers are provided along the bottom edge of the drawing. These permit service personnel in the field and at the Milnor® factory to quickly relate circuit locations when discussing troubleshooting over the phone. Page and line numbers are referenced on the drawing as explained in items five and six below.
4. Relay contacts show the page and line number on which the relay coil may be found. This is the type of cross referencing most frequently used in troubleshooting.
5. Relay coils show the page and line number on which its associated contacts are located.
6. Relay contacts and relay coils show the physical location of the relay.
7. The designation MTA applies to electronic circuit board connections. Typically, a control system will contain several different types of circuit boards and one or more boards of each type. A numerical suffix identifies the board type and a numerical prefix identifies which one of several boards of a given type is being depicted. For example, the designation 1MTA5 identifies this as the first I/O board (8 output, 16 input board) in the control system. As shown on the drawing, a pin number follows the board number, separated by a dash. Thus, 1MTA5-9 is pin 9 on this board. The numerical designations for board types vary from one control system to another. Some of the board types commonly encountered on the Mark V and Mark VI washer-extractor control and their designations are as follows:
   - MTM1-MTM8 = Mother board
   - MTA1-MTA5 = 8 output, 16 input (8/16) boards
   - MTA11-MTA14 = 24 output boards
   - MTA30-MTA40 = processor boards
   - MTA41-MTA43 = digital to analog (D/A) boards
   - MTA51-MTA55 = analog to digital (A/D) boards
   - MTA81-MTA85 = balance A-D board

   The complete listing of the boards utilized in a given control system can be found in the component list for that system.
8. Wire numbers, as described earlier in this section, are shown at appropriate locations on the schematic drawing.
9. Where diamond symbols appear at the end of a conductor, these are match points for continuing the schematic on another drawing. The page and line number that continues the circuit is printed adjacent to the diamond symbol. Where more than one match point appears on the referenced page, match diamonds containing corresponding letters.

— End of BIUUUK01 —

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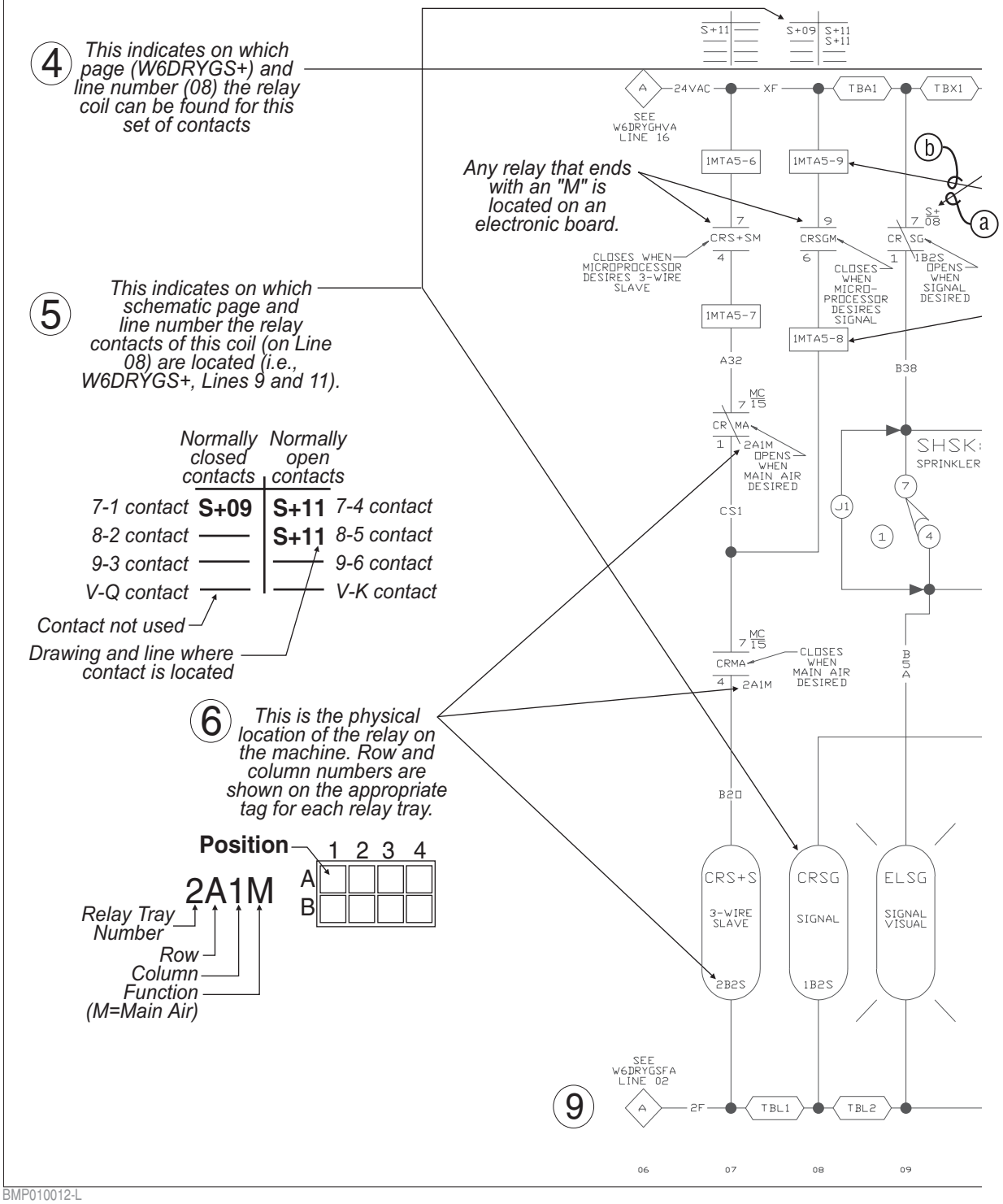
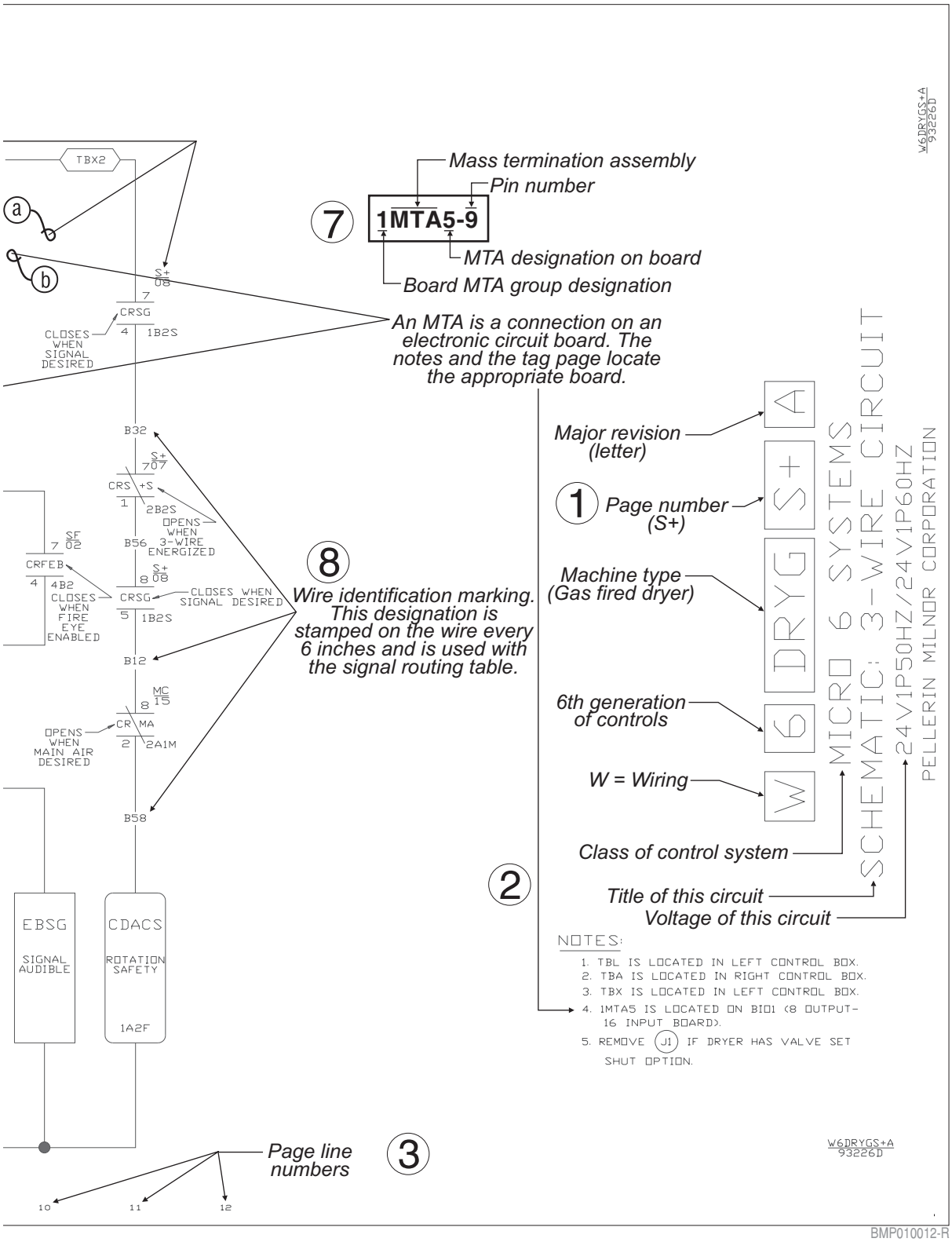
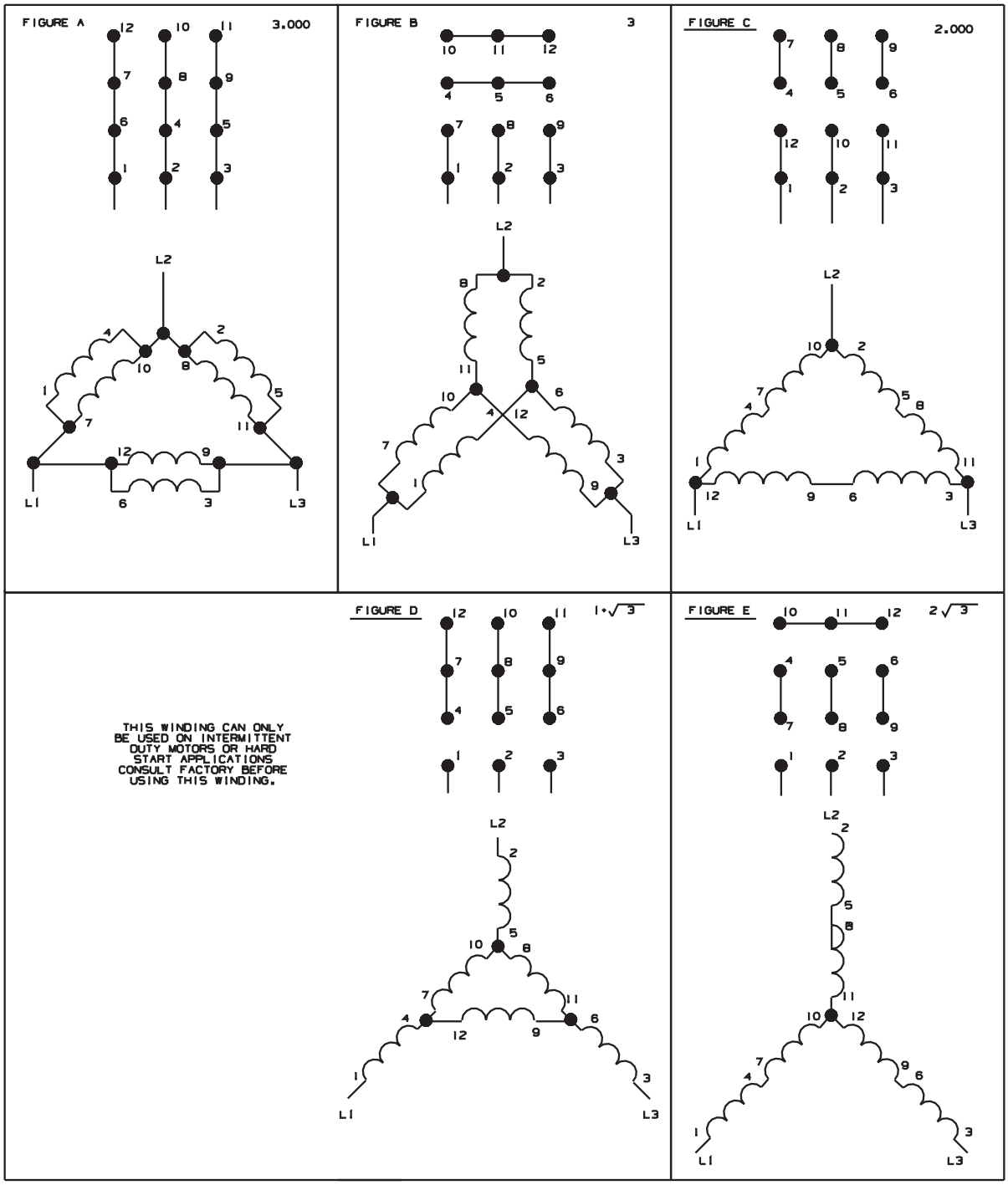

4
This indicates on which page (W6DRYGS+) and line number (08) the relay coil can be found for this set of contacts
5
This indicates on which schematic page and line number the relay contacts of this coil (on Line 08) are located (i.e., W6DRYGS+, Lines 9 and 11).
Normally closed contacts
Normally open contacts
7-1 contact S+09 S+11 7-4 contact
8-2 contact S+11 8-5 contact
9-3 contact 9-6 contact
V-Q contact V-K contact
Contact not used
Drawing and line where contact is located
6
This is the physical location of the relay on the machine. Row and column numbers are shown on the appropriate tag for each relay tray.
Position 1 2 3 4
A
B
2A1M
Relay Tray Number
Row
Column
Function (M=Main Air)
Any relay that ends with an "M" is located on an electronic board.
S+11
S+09 S+11 S+11
A
24VAC
XF
TBA1
TBX1
SEE W6DRYGHVA LINE 16
1MTA5-6
1MTA5-9
b
a
S+08
CRS+SM
CRSGM
CR SG
CLOSES WHEN MICROPROCESSOR DESIRES 3-WIRE SLAVE
CLOSES WHEN MICRO-PROCESSOR DESIRES SIGNAL
1B2S OPENS WHEN SIGNAL DESIRED
1MTA5-7
1MTA5-8
A32
B38
MC 15
CR MA
2A1M OPENS WHEN MAIN AIR DESIRED
SHSK
SPRINKLER
CS1
J1
CRMA
CLOSES WHEN MAIN AIR DESIRED
2A1M
B5A
B20
CRS+S
3-WIRE SLAVE
2B2S
CRSG
SIGNAL
1B2S
ELSG
SIGNAL VISUAL
9
SEE W6DRYGSFA LINE 02
2F
TBL1
TBL2
06
07
08
09

BMP010012-L


W6DRYGS+A
93226D
TBX2
a
b
Mass termination assembly
Pin number
7
1MTA5-9
MTA designation on board
Board MTA group designation
An MTA is a connection on an electronic circuit board. The notes and the tag page locate the appropriate board.
S+ 08
7
CRSG
4
1B2S
CLOSES WHEN SIGNAL DESIRED
B32
S+ 707
CRS
1
+S
2B2S
OPENS WHEN 3-WIRE ENERGIZED
SF 7 02
B56
CRFEB
4
4B2
CLOSES WHEN FIRE EYE ENABLED
S+ 8 08
CRSG
5
1B2S
CLOSES WHEN SIGNAL DESIRED
8
Wire identification marking. This designation is stamped on the wire every 6 inches and is used with the signal routing table.
B12
MC 8 15
CR
2
MA
2A1M
OPENS WHEN MAIN AIR DESIRED
B58
EBSG
SIGNAL AUDIBLE
CDACS
ROTATION SAFETY
1A2F
Page line numbers
3
10
11
12
Major revision (letter)
1
Page number (S+)
Machine type (Gas fired dryer)
6th generation of controls
W = Wiring
Class of control system
2
Title of this circuit
Voltage of this circuit
W 6 DRYG S+ A
MICRO 6 SYSTEMS
SCHEMATIC 3-WIRE CIRCUIT
24V1P50HZ/24V1P60HZ
PELLERIN MILNOR CORPORATION
NOTES:
1. TBL IS LOCATED IN LEFT CONTROL BOX.
2. TBA IS LOCATED IN RIGHT CONTROL BOX.
3. TBX IS LOCATED IN LEFT CONTROL BOX.
4. 1MTA5 IS LOCATED ON BIO1 (8 OUTPUT-16 INPUT BOARD).
5. REMOVE J1 IF DRYER HAS VALVE SET SHUT OPTION.
W6DRYGS+A
93226D

BMP010012-R

FIGURE	ELECTRICAL VALUES	SUFFIXES									
		B		H		M		T		U	
		50HZ	60HZ	50HZ	60HZ	50HZ	60HZ	50HZ	60HZ	50HZ	60HZ
A	1.000	208	230			200	220	220	240	200-220	208-240
B	$\sqrt{3}$				208	346	380	380		346-380	380
C	2.000	416	460	220	240	400	440	440	480	400-440	440-480
D	$1+\sqrt{3}$						600				600
E	$2\sqrt{3}$			380							



06 07 08 09 10 11 12 13 14 15 16 17

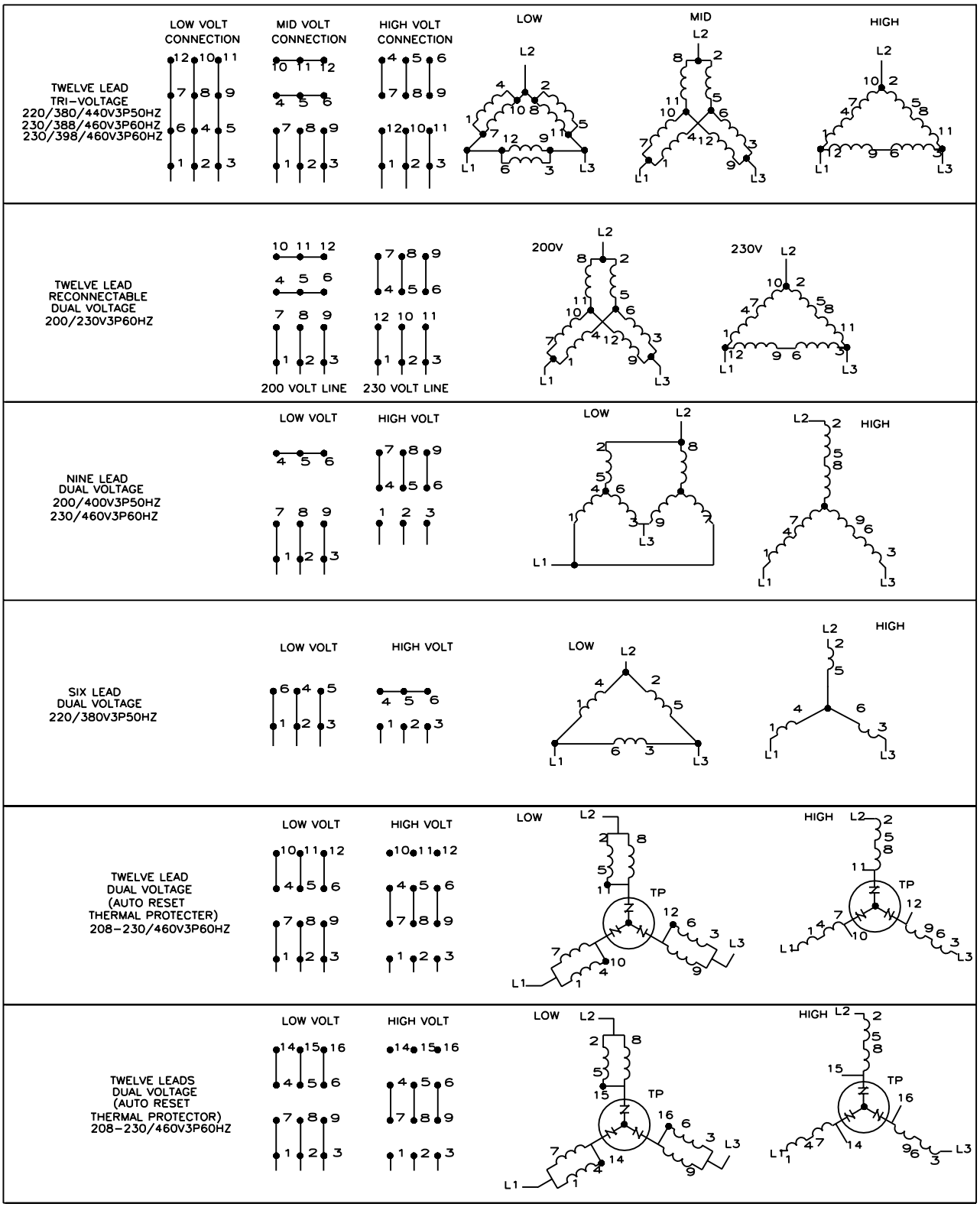
BMP850029

MOTOR CONNECTION DIAGRAMS

THREE PHASE SINGLE SPEED MOTORS WITH MULTIPLE VOLTAGE RATINGS

(ONLY FOR MOTOR SUFFIXES LISTED)

PELLERIN MILNOR CORPORATION

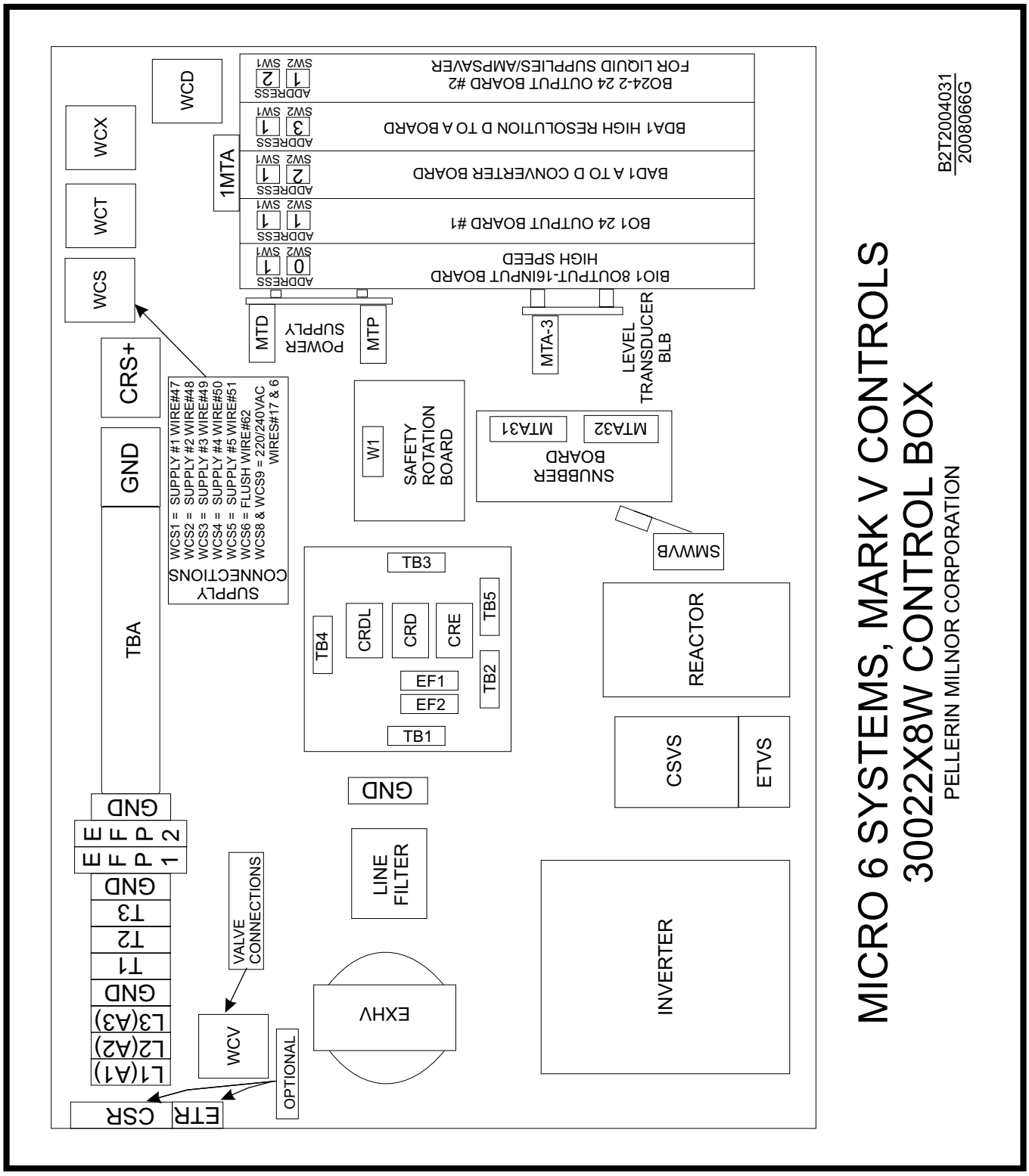


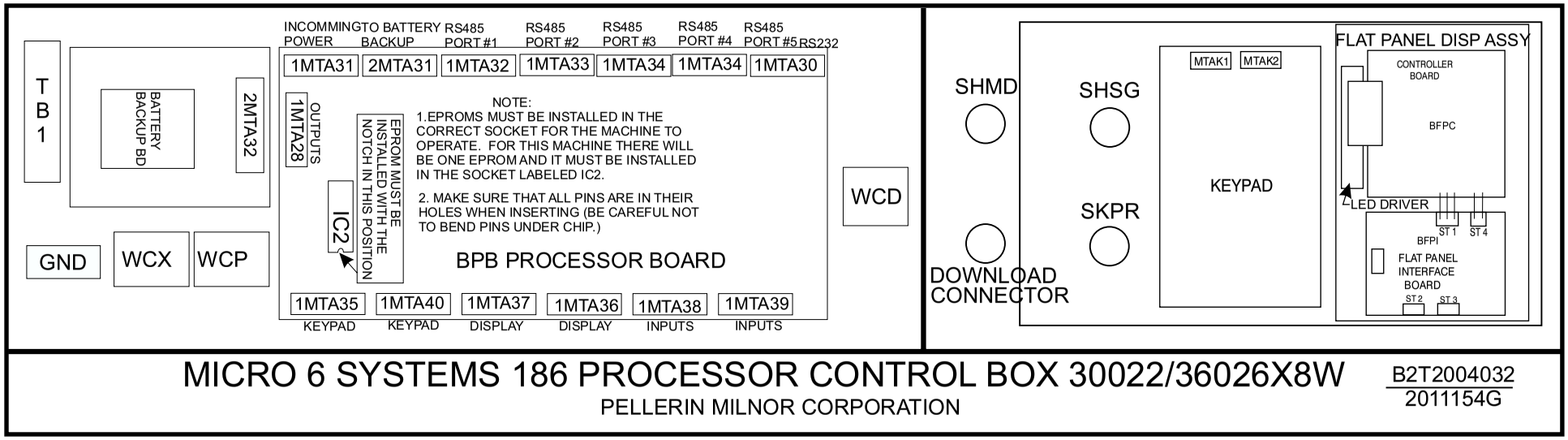
W80008

THREE PHASE
MOTOR CONNECTION DIAGRAMS
SINGLE SPEED MOTORS WITH MULTIPLE VOLTAGE RATINGS

PELLERIN MILNOR CORPORATION

W80008
2001253A


MICRO 6 SYSTEMS, MARK V CONTROLS
30022X8W CONTROL BOX
PELLERIN MILNOR CORPORATION
B2T2004031
2008066G
BIO1 8OUTPUT-16INPUT BOARD HIGH SPEED
BO1 24 OUTPUT BOARD #1
BAD1 A TO D CONVERTER BOARD
BDA1 HIGH RESOLUTION D TO A BOARD
BO24-2 24 OUTPUT BOARD #2 FOR LIQUID SUPPLIES/AMPSAVER
ADDRESS SW1 SW2
1MTA
WCD
WCX
WCT
WCS
CRS+
GND
TBA
MTD
POWER SUPPLY
MTP
MTA-3
LEVEL TRANSDUCER BLB
SAFETY ROTATION BOARD
W1
SNUBBER BOARD
MTA31
MTA32
SMWVB
SUPPLY CONNECTIONS
WCS1 = SUPPLY #1 WIRE#47
WCS2 = SUPPLY #2 WIRE#48
WCS3 = SUPPLY #3 WIRE#49
WCS4 = SUPPLY #4 WIRE#50
WCS5 = SUPPLY #5 WIRE#51
WCS6 = FLUSH WIRE#62
WCS8 & WCS9 = 220/240VAC WIRES#17 & 6
TB3
TB4
CRDL
CRD
CRE
TB5
TB2
EF1
EF2
TB1
REACTOR
CSVS
ETVS
GND
INVERTER
LINE FILTER
EXHV
VALVE CONNECTIONS
WCV
OPTIONAL
ETR
CSR
L1(A1)
L2(A2)
L3(A3)
T1
T2
T3
GND
EFP1
EFP2
GND



MICRO 6 SYSTEMS 186 PROCESSOR CONTROL BOX 30022/36026X8W

PELLERIN MILNOR CORPORATION

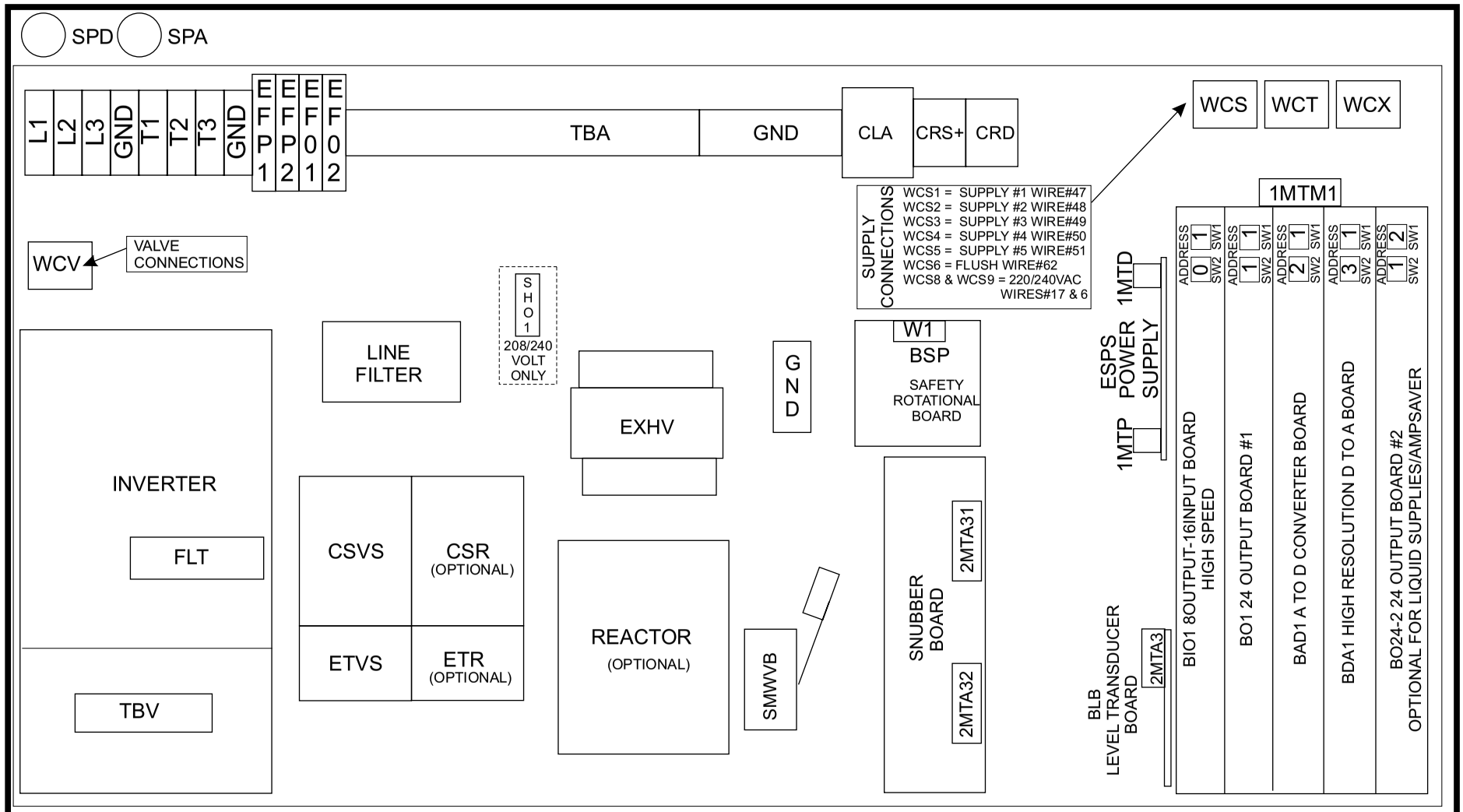
B2T2004032
2011154G

W6X8WSTG1

MICRO 6 SYSTEMS CONTROL BOX LAYOUTS

PELLERIN MILNOR CORPORATION

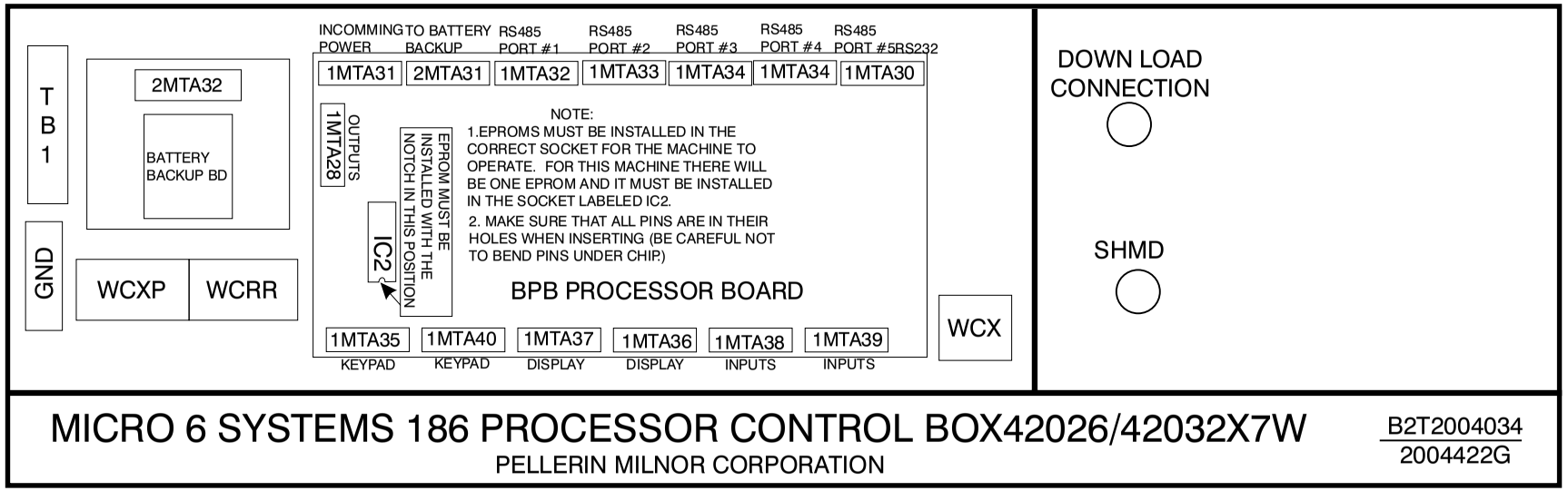
W6X8WSTG1
2012246B



MICRO 6 SYSTEMS, MARK V CONTROLS
36026X8W, 42026X7W, & 42032X7W
CONTROL BOX

PELLERIN MILNOR CORPORATION

B2T2004033
2008066G



MICRO 6 SYSTEMS 186 PROCESSOR CONTROL BOX42026/42032X7W

PELLERIN MILNOR CORPORATION

B2T2004034
2004422G

W6X8WSTG2

MICRO 6 SYSTEMS CONTROL BOX LAYOUTS

PELLERIN MILNOR CORPORATION

W6X8WSTG2
2008066B

BIO-1	BO24-1	BO24-2(OPTIONAL) LIQUID SUPPLIES	BO24-3(OPTIONAL) 20 PROGRAMMABLE OUTPUTS
INPUTS			
0 HI LEVEL REUSE TANK			
1 DOOR CLOSED			
2 INVERTER FAULT			
3 NOT USED			
4 NOT USED			
5 NOT USED			
6 DON'T ALLOW CHEM			
7 NOT USED			
8 AMPSAVER			
9 AT WASH LEVEL			
10 NOT USED			
11 AT LOAD LEVEL			
12 NOT USED			
13 NOT USED			
14 NOT USED			
15 NOT USED			
OUTPUTS	**OUTPUTS**	**OUTPUTS**	**OUTPUTS**
0 RECIRCULATE PUMP	0 TANK TO MACHINE	0 CHEM #14	0 OUTPUT 0
1 COOLDOWN	1 ACCELERATE/DECELERATE	1 CHEM #9	1 OUTPUT 1
2 CHEMICAL FLUSH	2 DOOR UNLOCK	2 CHEM #13	2 OUTPUT 2
3 CHEMICAL #4	3 CLOCKWISE WASH	3 FLUSH MANIFOLD	3 OUTPUT 3
4 CHEMICAL #1	4 COUNTER CLOCKWISE WASH	4 CHEM #15	4 OUTPUT 4
5 CHEMICAL #3	5 STEAM	5 CHEM #11	5 OUTPUT 5
6 CHEMICAL #2	6 SIGNAL	6 CHEM SAVE	6 OUTPUT 6
7 CHEMICAL #5	7 3-WIRE ENABLED	7 DOOR UNLOCK PULSE(30022)	7 OUTPUT 7
	8 NOT USED	8 CHEM #10	8 OUTPUT 8
	9 HOT WATER	9 DOORLOCK PULSE(30022)	9 OUTPUT 9
	10 COLD WATER	10 CHEM #6	10 OUTPUT 10
	11 EXTRA WATER	11 CHEM #7	11 OUTPUT 11
	12 DRAIN TO SEWER	12 CHEM #8	12 OUTPUT 12
	13 DRAIN TO REUSE	13 CHEM #12	13 OUTPUT 13
	14 MACHINE TO MACHINE	14 AUTO RECIRCULATION	14 OUTPUT 14
	15 MACHINE TO TANK	15 NOT USED	15 OUTPUT 15
	16 NOT USED	16 NOT USED	16 OUTPUT 16
	17 NOT USED	17 NOT USED	17 OUTPUT 17
	18 NOT USED	18 NOT USED	18 OUTPUT 18
	19 NOT USED	19 TILT TO LOAD	19 OUTPUT 19
	20 NOT USED	20 NOT USED	20 NOT USED
	21 NOT USED	21 TILT TO WASH	21 NOT USED
	22 NOT USED	22 NOT USED	22 NOT USED
	23 NOT USED	23 TILTING	23 NOT USED

MICRO 6 SYSTEMS
WASHER EXTRACTOR
CONTROL BOARDS INPUTS/OUTPUTS

PELLERIN MILNOR CORPORATION

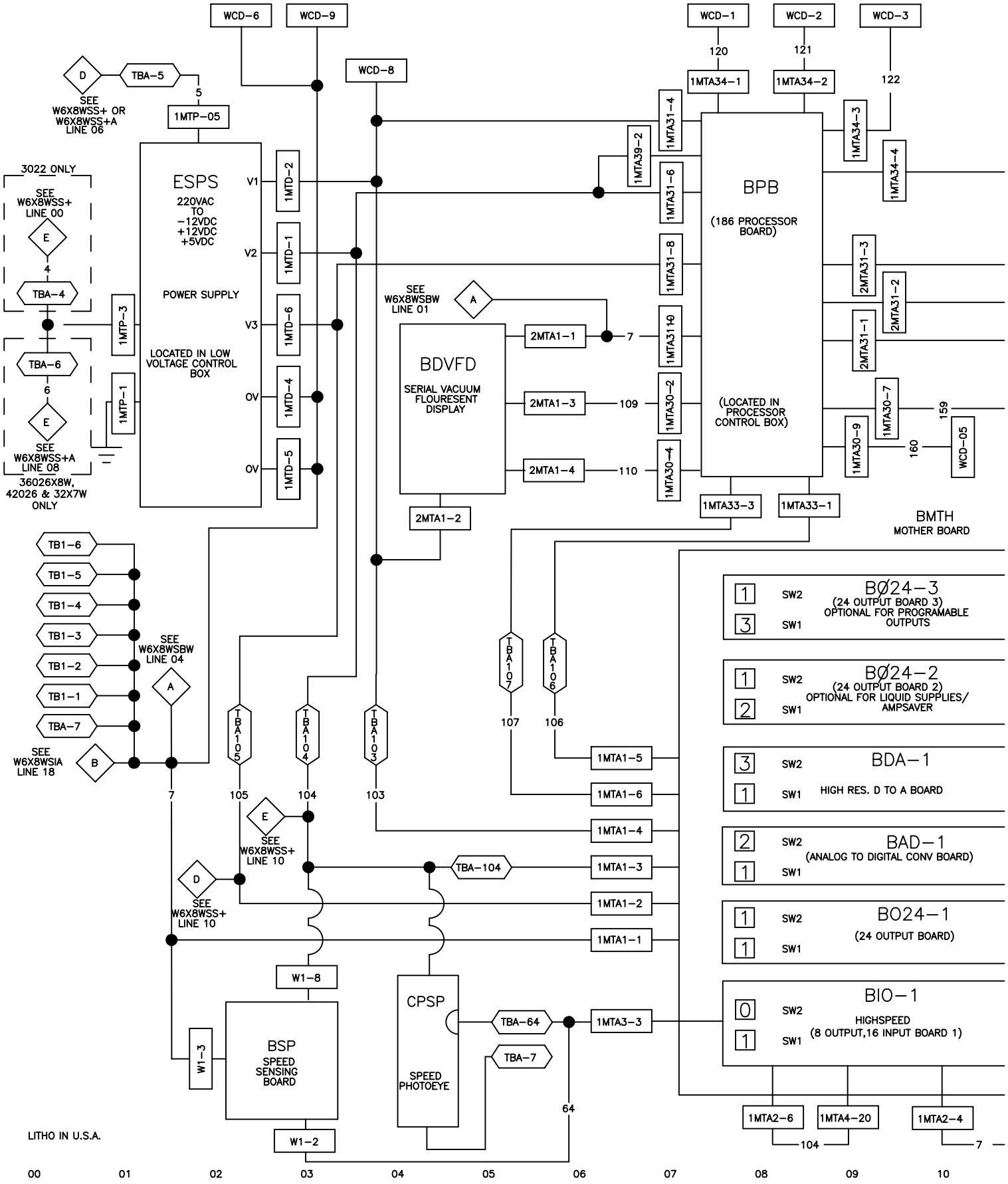
B2TAG96034
20121245G

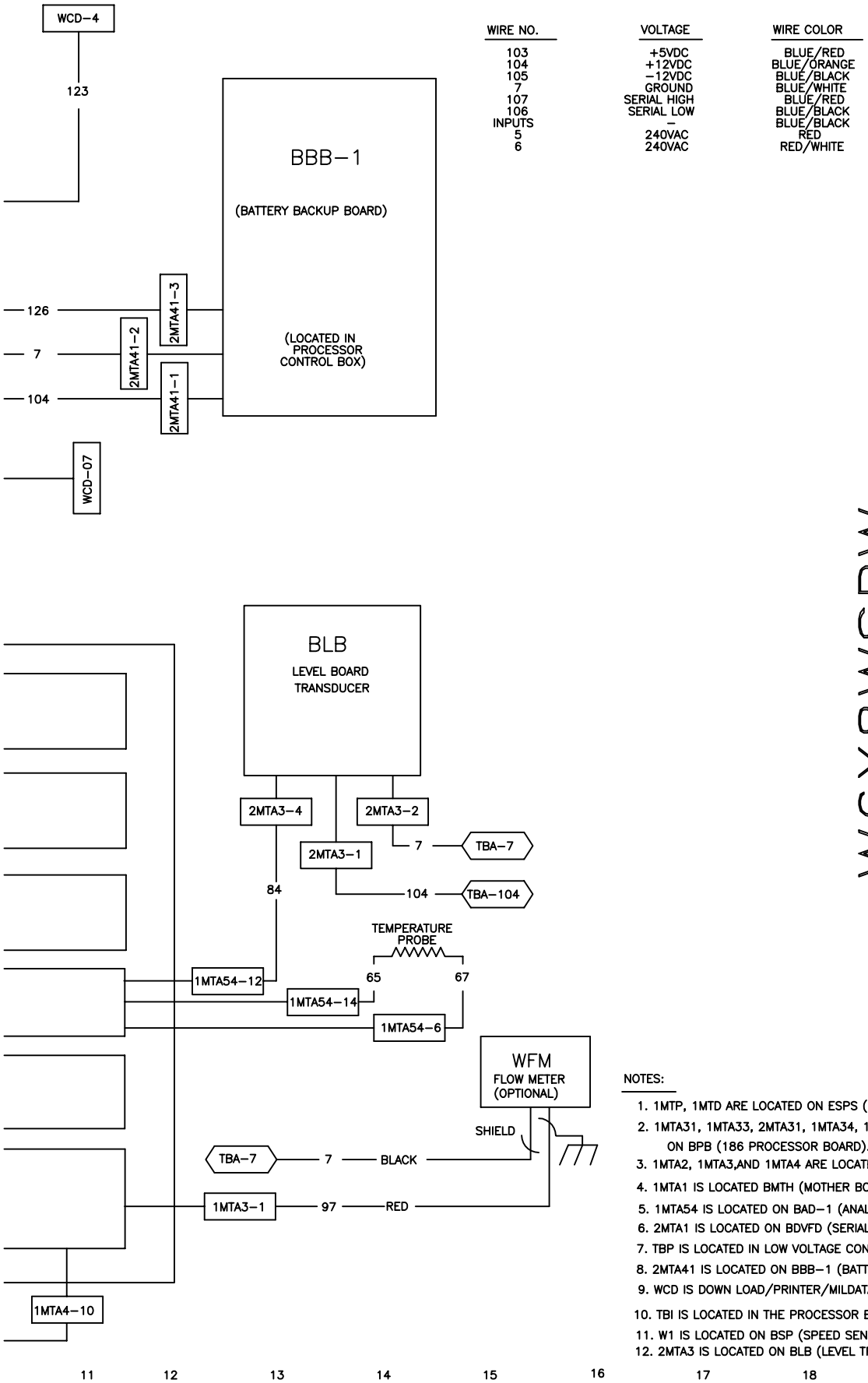
W6X8WSTG3

MICRO 6 SYSTEMS
CONTROL BOX LAYOUTS

PELLERIN MILNOR CORPORATION

W6X8WSTG3
2012246B


WCD-6
WCD-9
WCD-8
WCD-1
WCD-2
WCD-3
120
121
122
1MTA34-1
1MTA34-2
D
TBA-5
5
SEE W6X8WSS+ OR W6X8WSS+A LINE 06
1MTP-05
3022 ONLY
SEE W6X8WSS+ LINE 00
E
4
TBA-4
TBA-6
6
E
SEE W6X8WSS+A LINE 08
36026X8W, 42026 & 32X7W ONLY
1MTP-3
1MTP-1
ESPS
220VAC TO -12VDC +12VDC +5VDC
POWER SUPPLY
LOCATED IN LOW VOLTAGE CONTROL BOX
V1
V2
V3
OV
OV
1MTD-2
1MTD-1
1MTD-6
1MTD-4
1MTD-5
1MTA39-2
1MTA31-4
1MTA31-6
1MTA31-8
1MTA31-10
1MTA30-2
1MTA30-4
BPB
(186 PROCESSOR BOARD)
(LOCATED IN PROCESSOR CONTROL BOX)
1MTA34-3
1MTA34-4
2MTA31-3
2MTA31-2
2MTA31-1
1MTA30-7
1MTA30-9
159
160
WCD-05
1MTA33-3
1MTA33-1
SEE W6X8WSBW LINE 01
A
BDVFD
SERIAL VACUUM FLOURESENT DISPLAY
2MTA1-1
2MTA1-3
2MTA1-4
2MTA1-2
7
109
110
BMTH
MOTHER BOARD
TB1-6
TB1-5
TB1-4
TB1-3
TB1-2
TB1-1
TBA-7
SEE W6X8WSBW LINE 04
A
SEE W6X8WSIA LINE 18
B
7
TBA105
TBA104
TBA103
TBA107
TBA106
107
106
105
104
103
E
SEE W6X8WSS+ LINE 10
D
SEE W6X8WSS+ LINE 10
TBA-104
1MTA1-5
1MTA1-6
1MTA1-4
1MTA1-3
1MTA1-2
1MTA1-1
W1-8
W1-3
BSP
SPEED SENSING BOARD
W1-2
CPSP
SPEED PHOTOEYE
TBA-64
TBA-7
1MTA3-3
64
1MTA2-6
1MTA4-20
1MTA2-4
104
7
Ø24-3
(24 OUTPUT BOARD 3)
OPTIONAL FOR PROGRAMABLE OUTPUTS
Ø24-2
(24 OUTPUT BOARD 2)
OPTIONAL FOR LIQUID SUPPLIES/ AMPSAVER
BDA-1
HIGH RES. D TO A BOARD
BAD-1
(ANALOG TO DIGITAL CONV BOARD)
BO24-1
(24 OUTPUT BOARD)
BIO-1
HIGHSPEED
(8 OUTPUT,16 INPUT BOARD 1)
SW2
SW1
LITHO IN U.S.A.
00
01
02
03
04
05
06
07
08
09
10
W6X8WSBW
2006232B



WIRE NO.	VOLTAGE	WIRE COLOR
103	+5VDC	BLUE/RED
104	+12VDC	BLUE/ORANGE
105	-12VDC	BLUE/BLACK
7	GROUND	BLUE/WHITE
107	SERIAL HIGH	BLUE/RED
106	SERIAL LOW	BLUE/BLACK
INPUTS	-	BLUE/BLACK
5	240VAC	RED
6	240VAC	RED/WHITE

W6X8WSBW

MICRO 6 SYSTEMS SERIAL CONTROLS MARK V

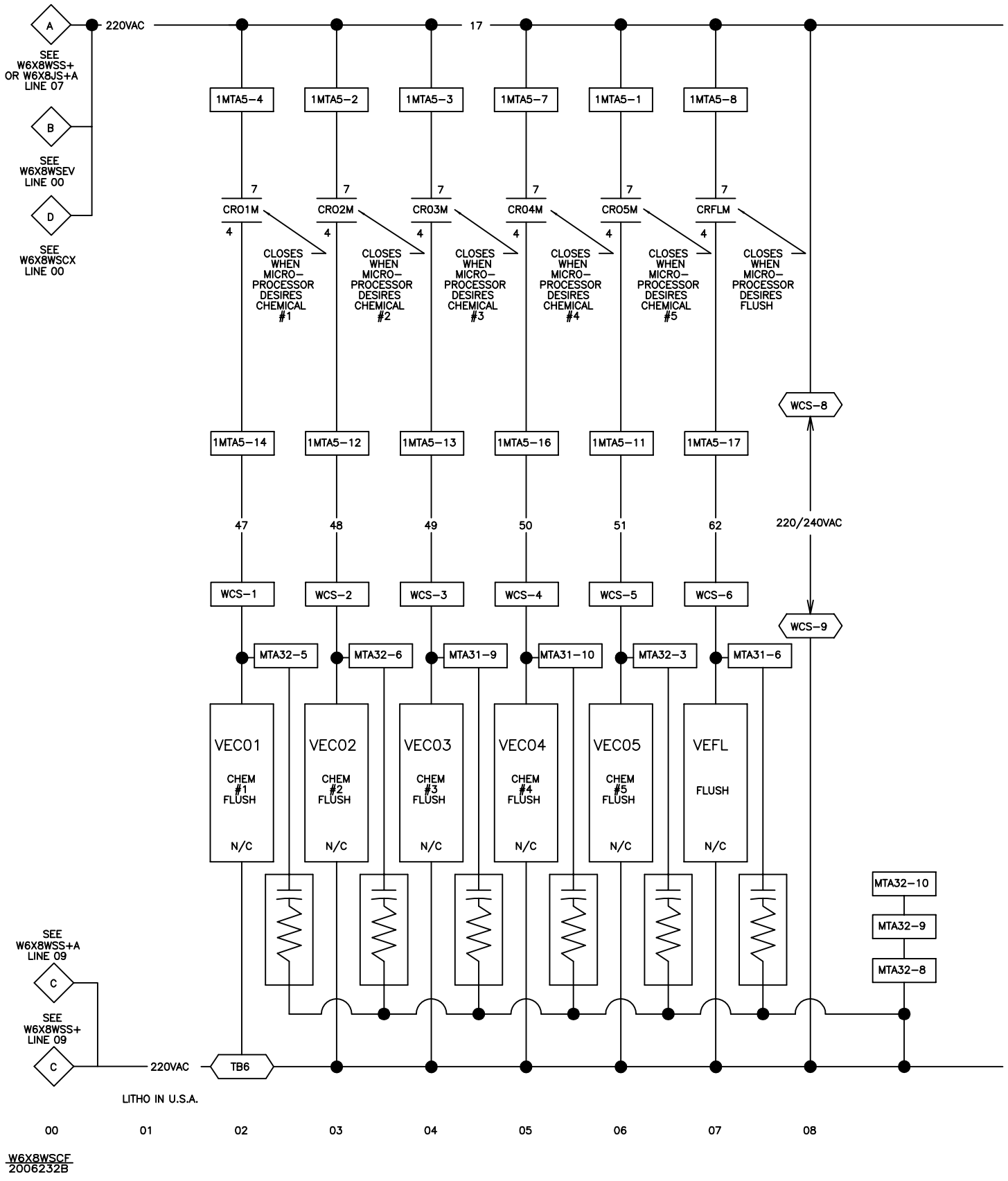
SCHEMATIC: BOARD TO BOARD WIRING (SERIAL CONTROLS)

(MODIFIED FOR 186 PROCESSOR BOARD)

PELLERIN MILNOR CORPORATION

NOTES:

1. 1MTP, 1MTD ARE LOCATED ON ESPS (POWER SUPPLY).
2. 1MTA31, 1MTA33, 2MTA31, 1MTA34, 1MTA30, AND 1MTA39 ARE LOCATED ON BPB (186 PROCESSOR BOARD).
3. 1MTA2, 1MTA3,AND 1MTA4 ARE LOCATED ONBIO-1(8 OUTPUT-16INPUT BOARD).
4. 1MTA1 IS LOCATED BMTH (MOTHER BOARD).
5. 1MTA54 IS LOCATED ON BAD-1 (ANALOG TO DIGITAL BOARD).
6. 2MTA1 IS LOCATED ON BDVFD (SERIAL VACUUM FLOURESENT DISPLAY).
7. TBP IS LOCATED IN LOW VOLTAGE CONTROL BOX.
8. 2MTA41 IS LOCATED ON BBB-1 (BATTERY BACKUP BOARD).
9. WCD IS DOWN LOAD/PRINTER/MILDATA CONNECTOR.
10. TBI IS LOCATED IN THE PROCESSOR BOX.
11. W1 IS LOCATED ON BSP (SPEED SENSING BOARD).
12. 2MTA3 IS LOCATED ON BLB (LEVEL TRANSDUCER BOARD)


A
220VAC
17
SEE W6X8WSS+ OR W6X8JS+A LINE 07
B
SEE W6X8WSEV LINE 00
D
SEE W6X8WSCX LINE 00
1MTA5-4
1MTA5-2
1MTA5-3
1MTA5-7
1MTA5-1
1MTA5-8
7
CR01M
CR02M
CR03M
CR04M
CR05M
CRFLM
4
CLOSES WHEN MICRO-PROCESSOR DESIRES CHEMICAL #1
CLOSES WHEN MICRO-PROCESSOR DESIRES CHEMICAL #2
CLOSES WHEN MICRO-PROCESSOR DESIRES CHEMICAL #3
CLOSES WHEN MICRO-PROCESSOR DESIRES CHEMICAL #4
CLOSES WHEN MICRO-PROCESSOR DESIRES CHEMICAL #5
CLOSES WHEN MICRO-PROCESSOR DESIRES FLUSH
WCS-8
1MTA5-14
1MTA5-12
1MTA5-13
1MTA5-16
1MTA5-11
1MTA5-17
47
48
49
50
51
62
220/240VAC
WCS-1
WCS-2
WCS-3
WCS-4
WCS-5
WCS-6
WCS-9
MTA32-5
MTA32-6
MTA31-9
MTA31-10
MTA32-3
MTA31-6
VEC01
CHEM #1 FLUSH
N/C
VEC02
CHEM #2 FLUSH
N/C
VEC03
CHEM #3 FLUSH
N/C
VEC04
CHEM #4 FLUSH
N/C
VEC05
CHEM #5 FLUSH
N/C
VEFL
FLUSH
N/C
MTA32-10
MTA32-9
MTA32-8
SEE W6X8WSS+A LINE 09
C
SEE W6X8WSS+ LINE 09
C
220VAC
TB6
LITHO IN U.S.A.
00
01
02
03
04
05
06
07
08
W6X8WSCF
2006232B

NOTES:

1. 1MTA5, 1MTA6 ARE LOCATED ON BIO–1 (8 OUTPUT–16 INPUT)

7

SHMF:
MANUAL FLUSH

4

63

VECFL
FLUSH SOAP SHUTE
N/C

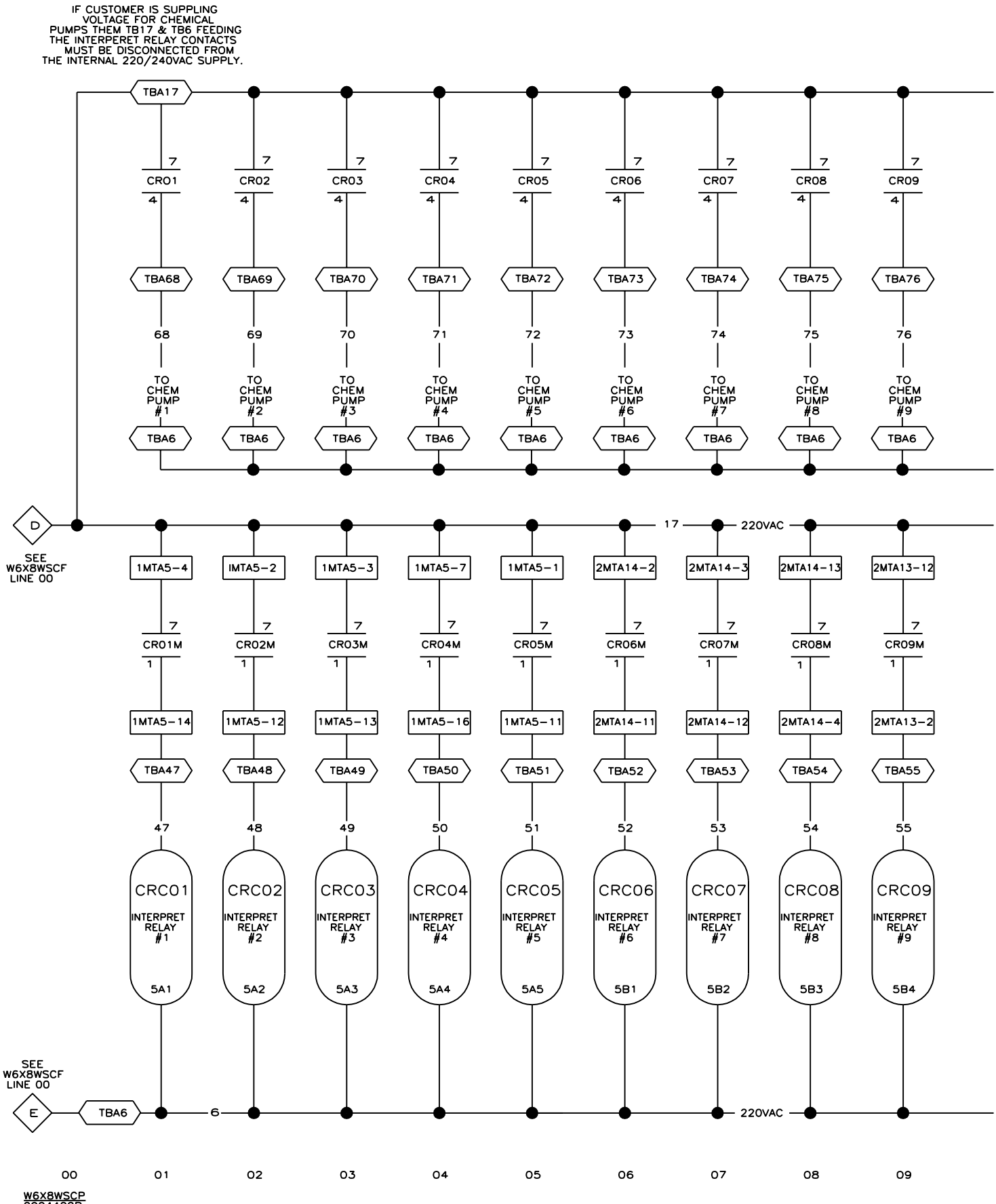
W6X8WSCF

MICRO 6 SYSTEMS SERIAL CONTROLS MARK V

SCHEMATIC: FLUSHING SUPPLIES

220V1P50HZ/240V1P60HZ

PELLERIN MILNOR CORPORATION


IF CUSTOMER IS SUPPLING VOLTAGE FOR CHEMICAL PUMPS THEM TB17 & TB6 FEEDING THE INTERPERET RELAY CONTACTS MUST BE DISCONNECTED FROM THE INTERNAL 220/240VAC SUPPLY.
TBA17
7
CR01
CR02
CR03
CR04
CR05
CR06
CR07
CR08
CR09
4
TBA68
TBA69
TBA70
TBA71
TBA72
TBA73
TBA74
TBA75
TBA76
68
69
70
71
72
73
74
75
76
TO CHEM PUMP #1
TO CHEM PUMP #2
TO CHEM PUMP #3
TO CHEM PUMP #4
TO CHEM PUMP #5
TO CHEM PUMP #6
TO CHEM PUMP #7
TO CHEM PUMP #8
TO CHEM PUMP #9
TBA6
D
SEE W6X8WSCF LINE 00
17
220VAC
1MTA5-4
IMTA5-2
1MTA5-3
1MTA5-7
1MTA5-1
2MTA14-2
2MTA14-3
2MTA14-13
2MTA13-12
CR01M
CR02M
CR03M
CR04M
CR05M
CR06M
CR07M
CR08M
CR09M
1
1MTA5-14
1MTA5-12
1MTA5-13
1MTA5-16
1MTA5-11
2MTA14-11
2MTA14-12
2MTA14-4
2MTA13-2
TBA47
TBA48
TBA49
TBA50
TBA51
TBA52
TBA53
TBA54
TBA55
47
48
49
50
51
52
53
54
55
CRC01 INTERPRET RELAY #1 5A1
CRC02 INTERPRET RELAY #2 5A2
CRC03 INTERPRET RELAY #3 5A3
CRC04 INTERPRET RELAY #4 5A4
CRC05 INTERPRET RELAY #5 5A5
CRC06 INTERPRET RELAY #6 5B1
CRC07 INTERPRET RELAY #7 5B2
CRC08 INTERPRET RELAY #8 5B3
CRC09 INTERPRET RELAY #9 5B4
SEE W6X8WSCF LINE 00
E
TBA6
6
220VAC
00
01
02
03
04
05
06
07
08
09
W6X8WSCP
2004422B

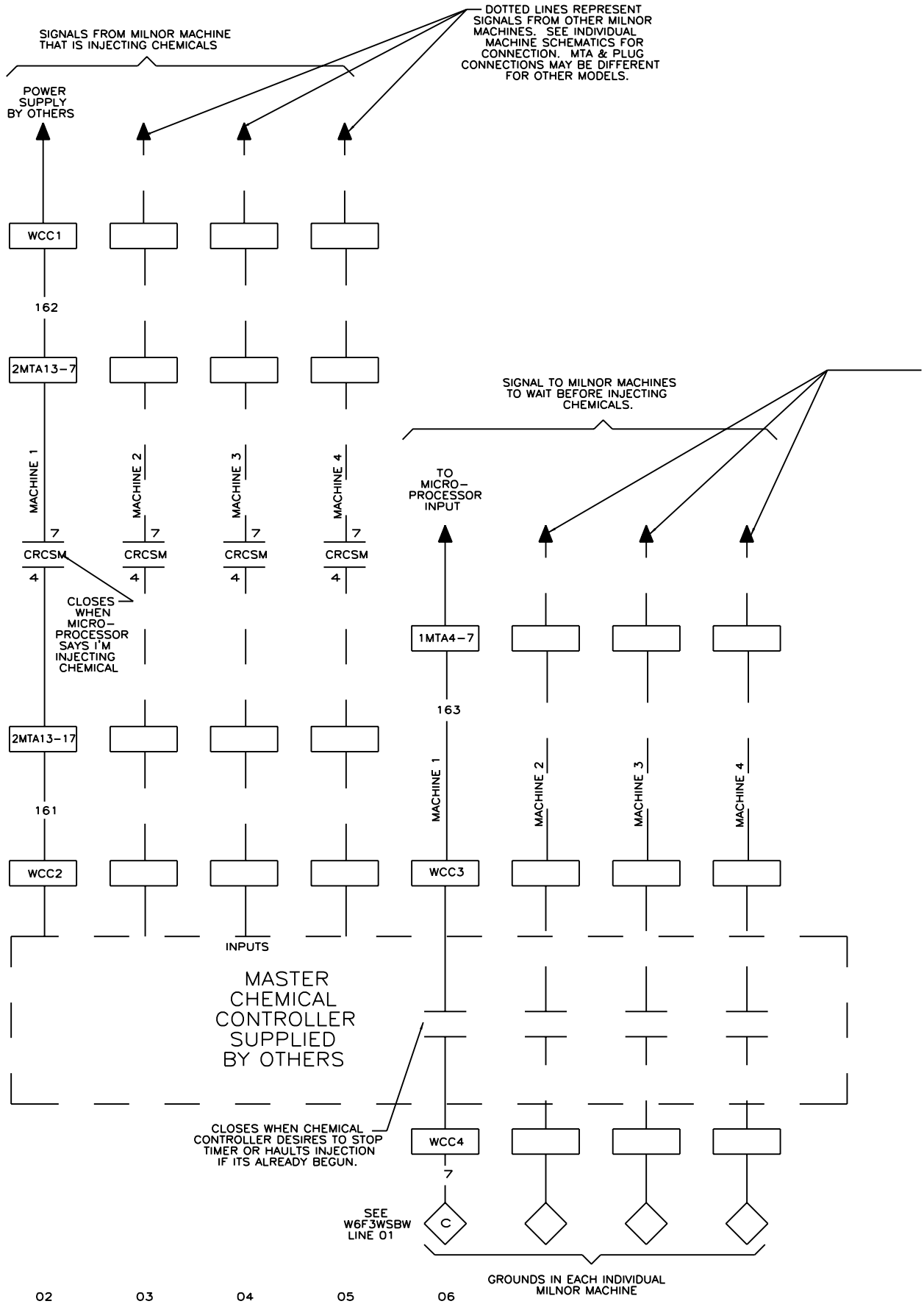
W6X8WSCP

MICRO 6 SYSTEMS SERIAL CONTROLS

SCHEMATIC: LIQUID SUPPLY—INTERPRET RELAYS

220V1P50HZ/240V1P60HZ

PELLERIN MILNOR CORPORATION



W6X8WSCS
2004422B

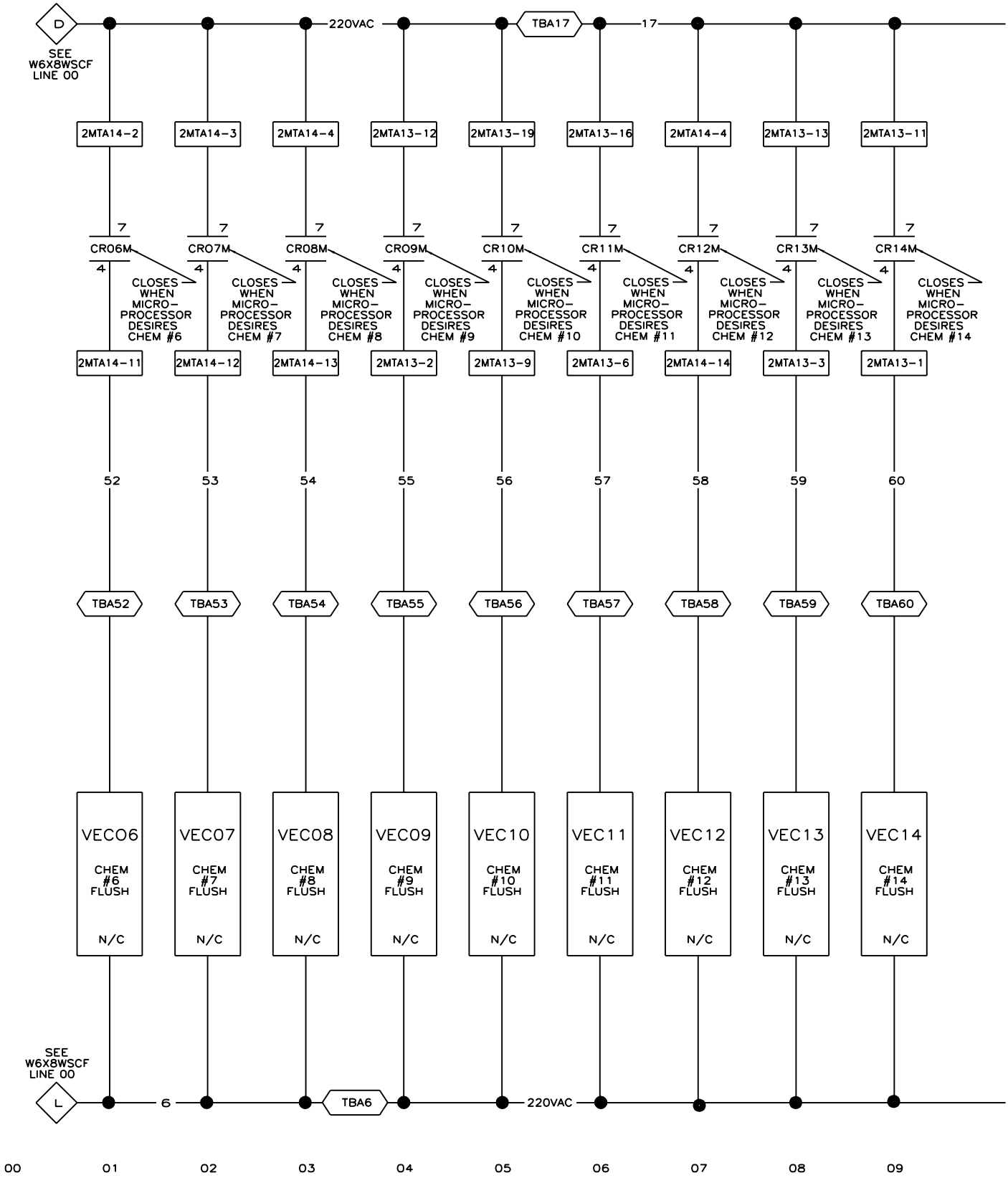
W6X8WSCS
MICRO 6 SYSTEMS
MARK V
SCHEMATIC: CHEMICAL SAVE (OPTIONAL)

PELLERIN MILNOR CORPORATION

——— DOTTED LINES REPRESENT SIGNALS TO OTHER MILNOR MACHINES SEE INDIVIDUAL MACHINE SCHEMATICS FOR CONNECTION. MTA & PLUG CONNECTIONS MAY BE DIFFERENT FOR OTHER MODELS.

NOTES:

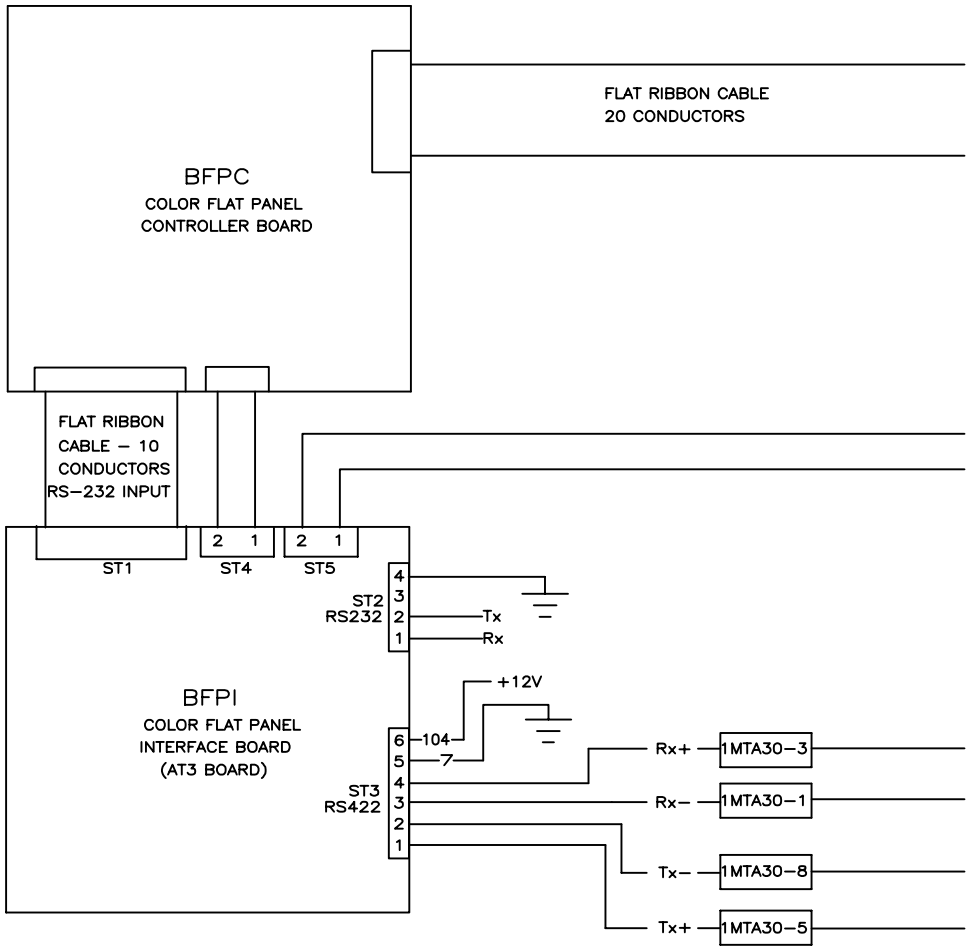
1. WCC IS LOCATED IN THE REAR CONTROL BOX ON THIS MODEL MACHINE.
2. CONTACT CRCSM MUST BE INTERPRETED BY THE CHEMICAL SEQUENCER (SUPPLIED BY OTHERS) AND IT MUST SIGNAL ALL OTHER MILNOR MACHINES TO WAIT BEFORE THEY INJECT CHEMICALS.

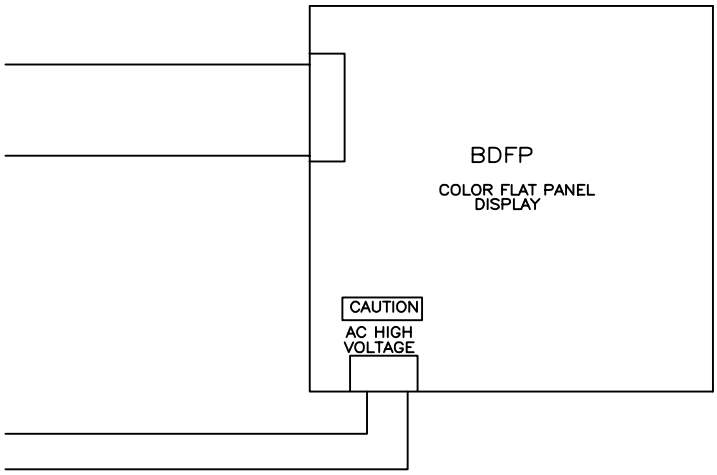

D
SEE W6X8WSCF LINE 00
220VAC
TBA17
17
2MTA14-2
2MTA14-3
2MTA14-4
2MTA13-12
2MTA13-19
2MTA13-16
2MTA14-4
2MTA13-13
2MTA13-11
7
4
CR06M
CR07M
CR08M
CR09M
CR10M
CR11M
CR12M
CR13M
CR14M
CLOSES WHEN MICRO-PROCESSOR DESIRES CHEM #6
CLOSES WHEN MICRO-PROCESSOR DESIRES CHEM #7
CLOSES WHEN MICRO-PROCESSOR DESIRES CHEM #8
CLOSES WHEN MICRO-PROCESSOR DESIRES CHEM #9
CLOSES WHEN MICRO-PROCESSOR DESIRES CHEM #10
CLOSES WHEN MICRO-PROCESSOR DESIRES CHEM #11
CLOSES WHEN MICRO-PROCESSOR DESIRES CHEM #12
CLOSES WHEN MICRO-PROCESSOR DESIRES CHEM #13
CLOSES WHEN MICRO-PROCESSOR DESIRES CHEM #14
2MTA14-11
2MTA14-12
2MTA14-13
2MTA13-2
2MTA13-9
2MTA13-6
2MTA14-14
2MTA13-3
2MTA13-1
52
53
54
55
56
57
58
59
60
TBA52
TBA53
TBA54
TBA55
TBA56
TBA57
TBA58
TBA59
TBA60
VEC06 CHEM #6 FLUSH N/C
VEC07 CHEM #7 FLUSH N/C
VEC08 CHEM #8 FLUSH N/C
VEC09 CHEM #9 FLUSH N/C
VEC10 CHEM #10 FLUSH N/C
VEC11 CHEM #11 FLUSH N/C
VEC12 CHEM #12 FLUSH N/C
VEC13 CHEM #13 FLUSH N/C
VEC14 CHEM #14 FLUSH N/C
SEE W6X8WSCF LINE 00
L
6
TBA6
220VAC
00
01
02
03
04
05
06
07
08
09

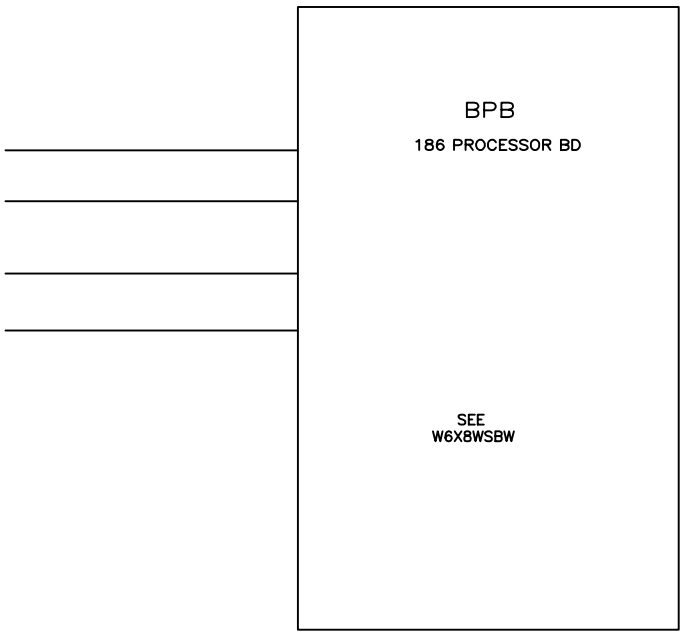
W6X8WSCX
MICRO 6 SYSTEMS
SERIAL CONTROLS
MARK V
SCHEMATIC: CENTRAL LIQUID SUPPLY
FLUSH 6 THRU 15

PELLERIN MILNOR CORPORATION

10 11 12 13


FLAT RIBBON CABLE
20 CONDUCTORS
BFPC
COLOR FLAT PANEL
CONTROLLER BOARD
FLAT RIBBON
CABLE – 10
CONDUCTORS
RS–232 INPUT
ST1
ST4
ST5
2 1
2 1
ST2
RS232
4
3
2
1
Tx
Rx
BFPI
COLOR FLAT PANEL
INTERFACE BOARD
(AT3 BOARD)
+12V
6
5
4
3
2
1
104
7
ST3
RS422
Rx+
Rx–
Tx–
Tx+
1MTA30–3
1MTA30–1
1MTA30–8
1MTA30–5





NOTES

1. 1MTA30 IS LOCATED ON BPB (PROCESSOR BOARD).
2. ST1 THROUGH ST5 IS LOCATED ON BFPI COLOR FLAT PANEL INTERFACE BOARD.

W6X8WSDF

MICRO 6 SYSTEMS MARK V

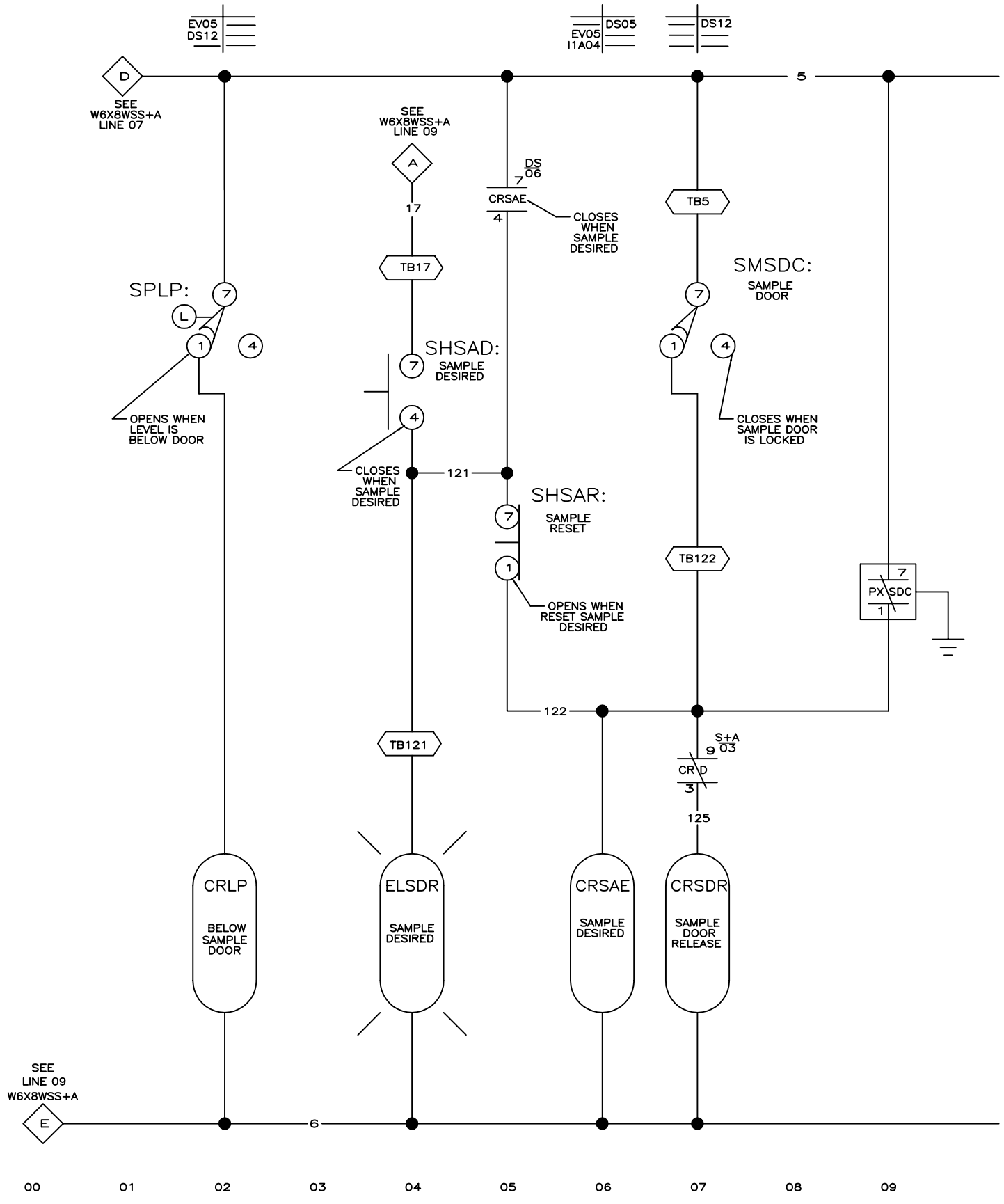
SCHEMATIC: COLOR FLAT PANEL DISPLAY

PELLERIN MILNOR CORPORATION

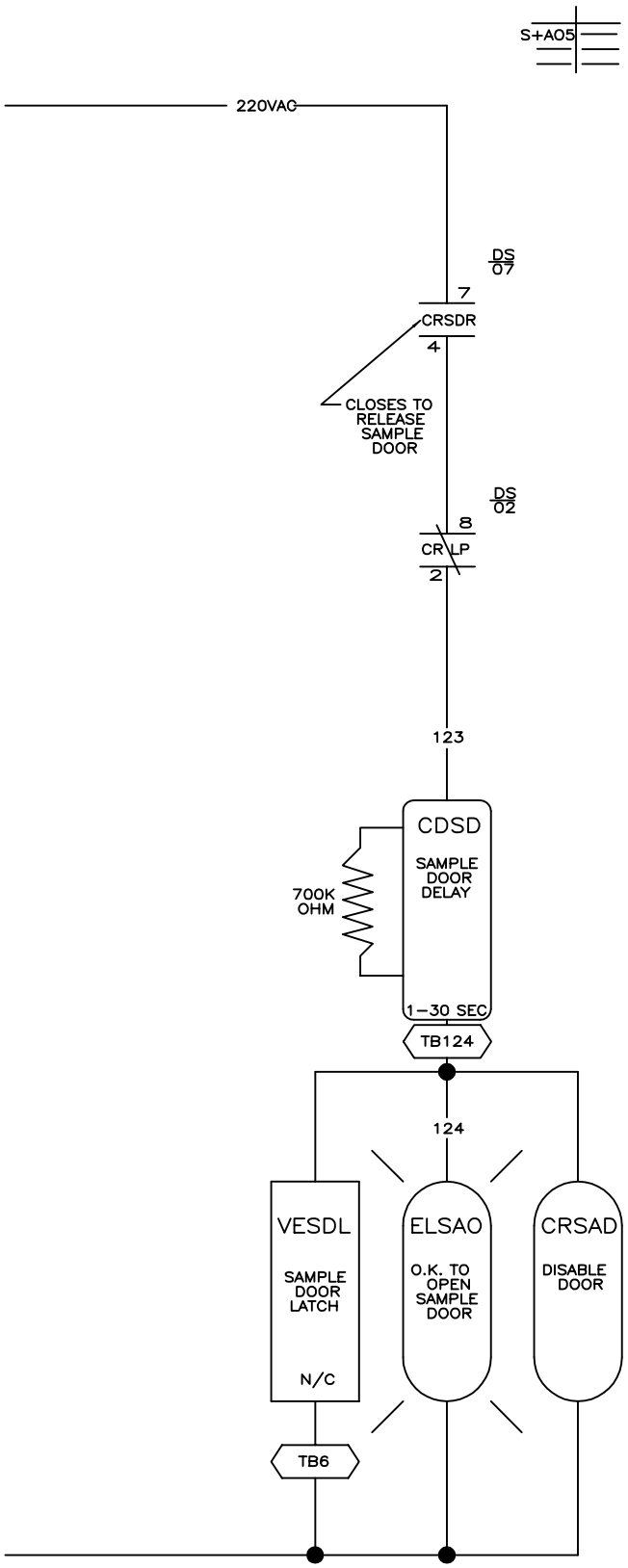
W6X8WSDF
2007513B

10 11 12 13 14 15 16 17 18

W6X8WSDF
2007513B



W6X8WSDS
2007253B



W6X8WSDS

MICRO 6 SYSTEMS

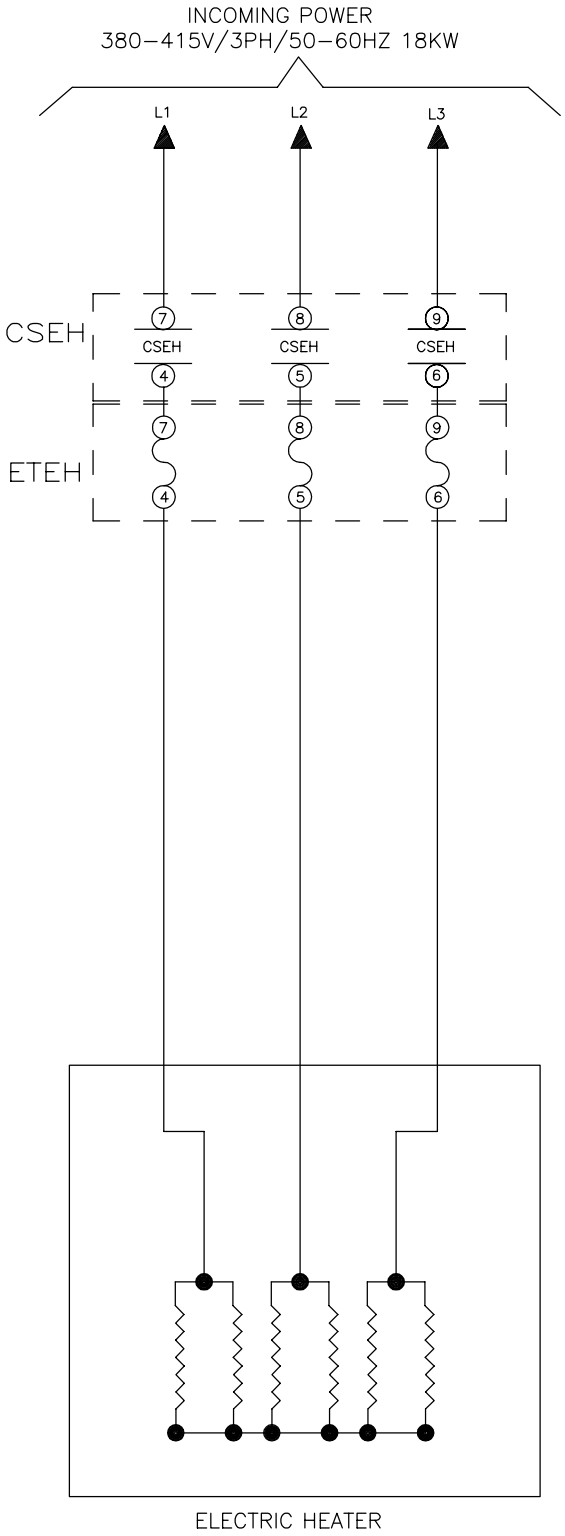
FOR MARK V CONTROLS X8W, X7W

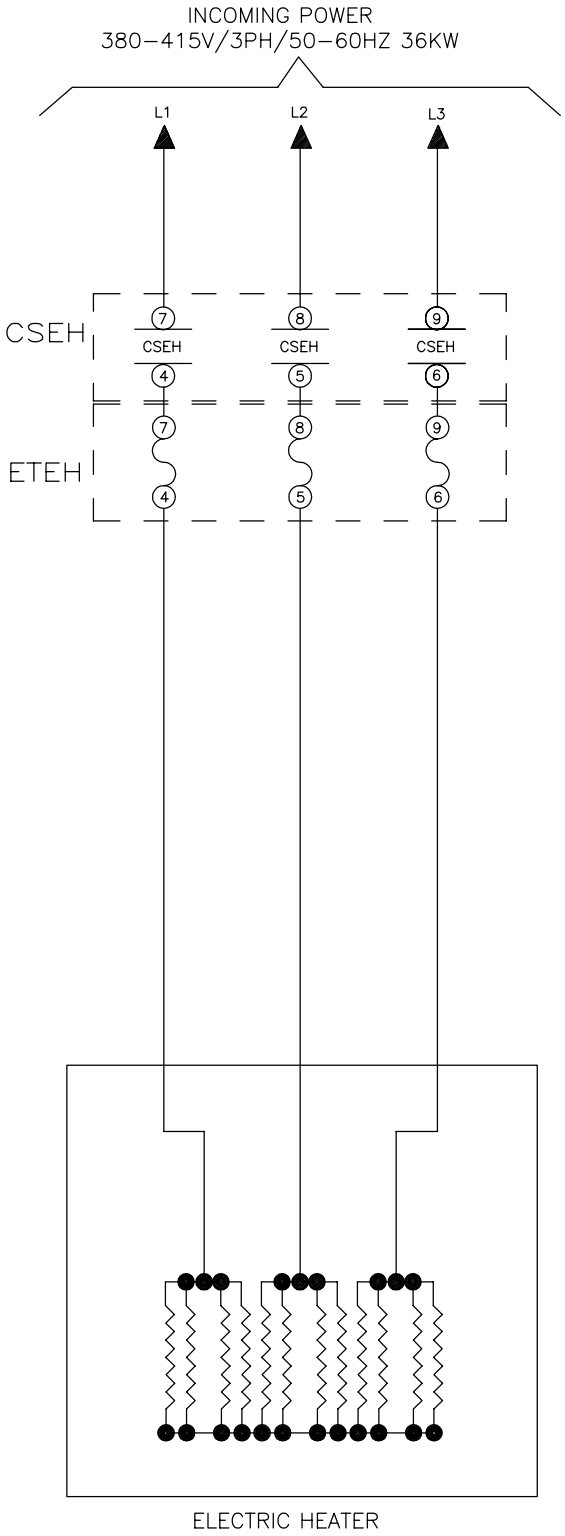
SCHEMATIC: DOOR SAMPLE

110V1P50HZ/120V1P60HZ

PELLERIN MILNOR CORPORATION

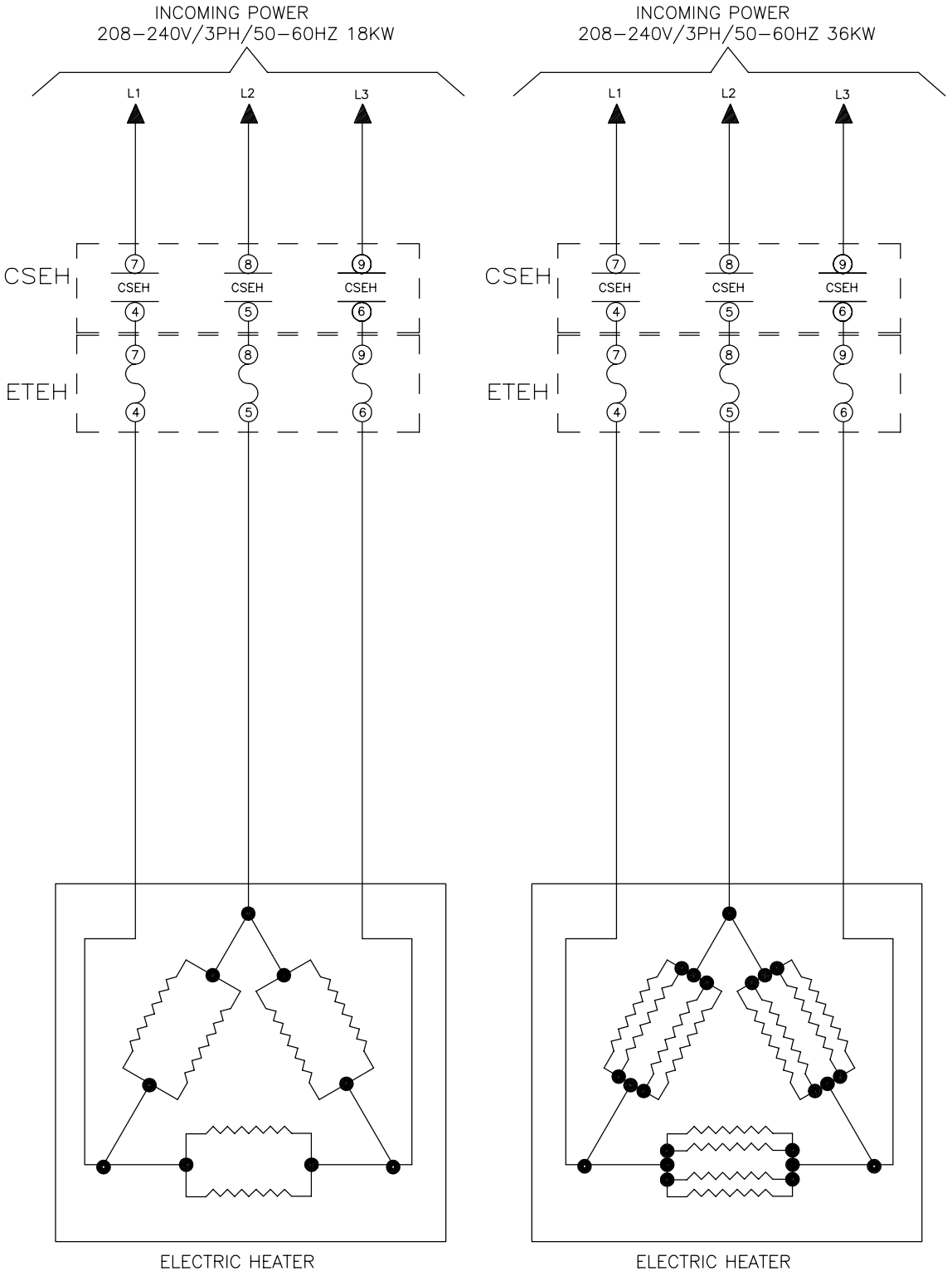
10 11 12 13 14 15 16 17 18





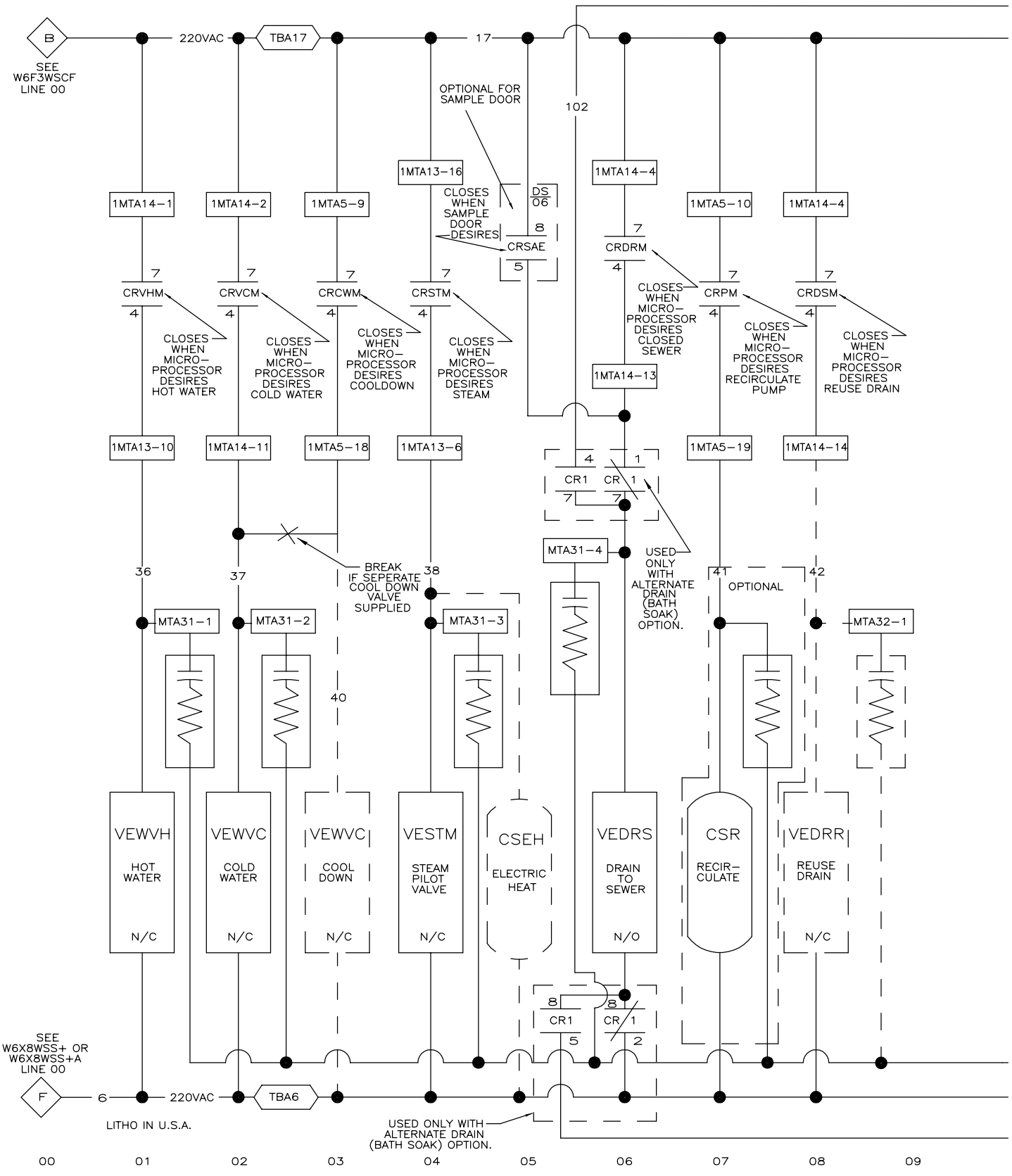
00 01 02 03 04 05 06 07 08 09

W6X8WSEH
2012396B

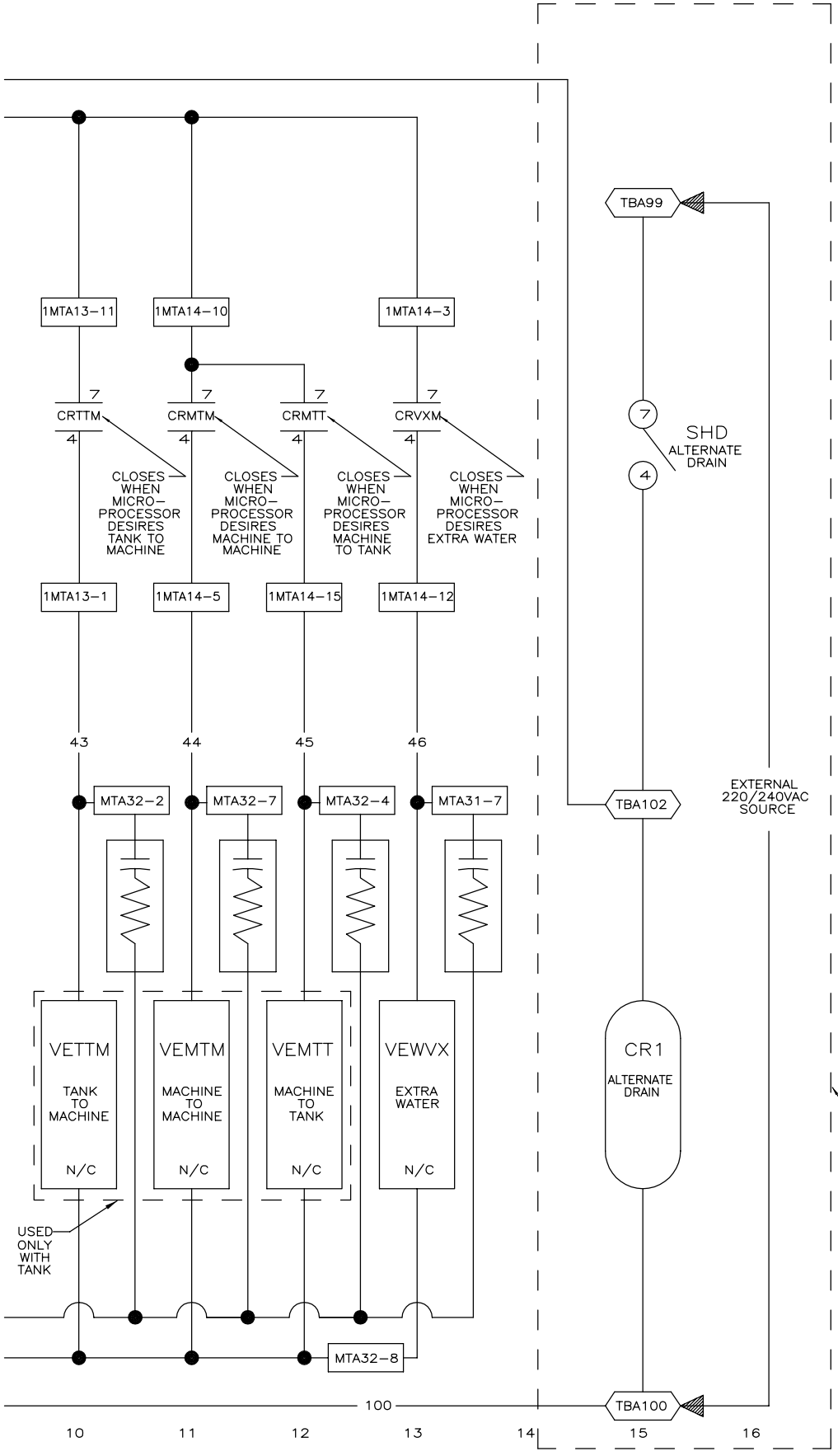


W6X8WSEH
MICRO 7 SYSTEMS
SCHEMATIC: ELECTRIC HEAT
220V1P50HZ/240V1P60HZ
PELLERIN MILNOR CORPORATION

10 11 12 13 14 15 16 17 18 19

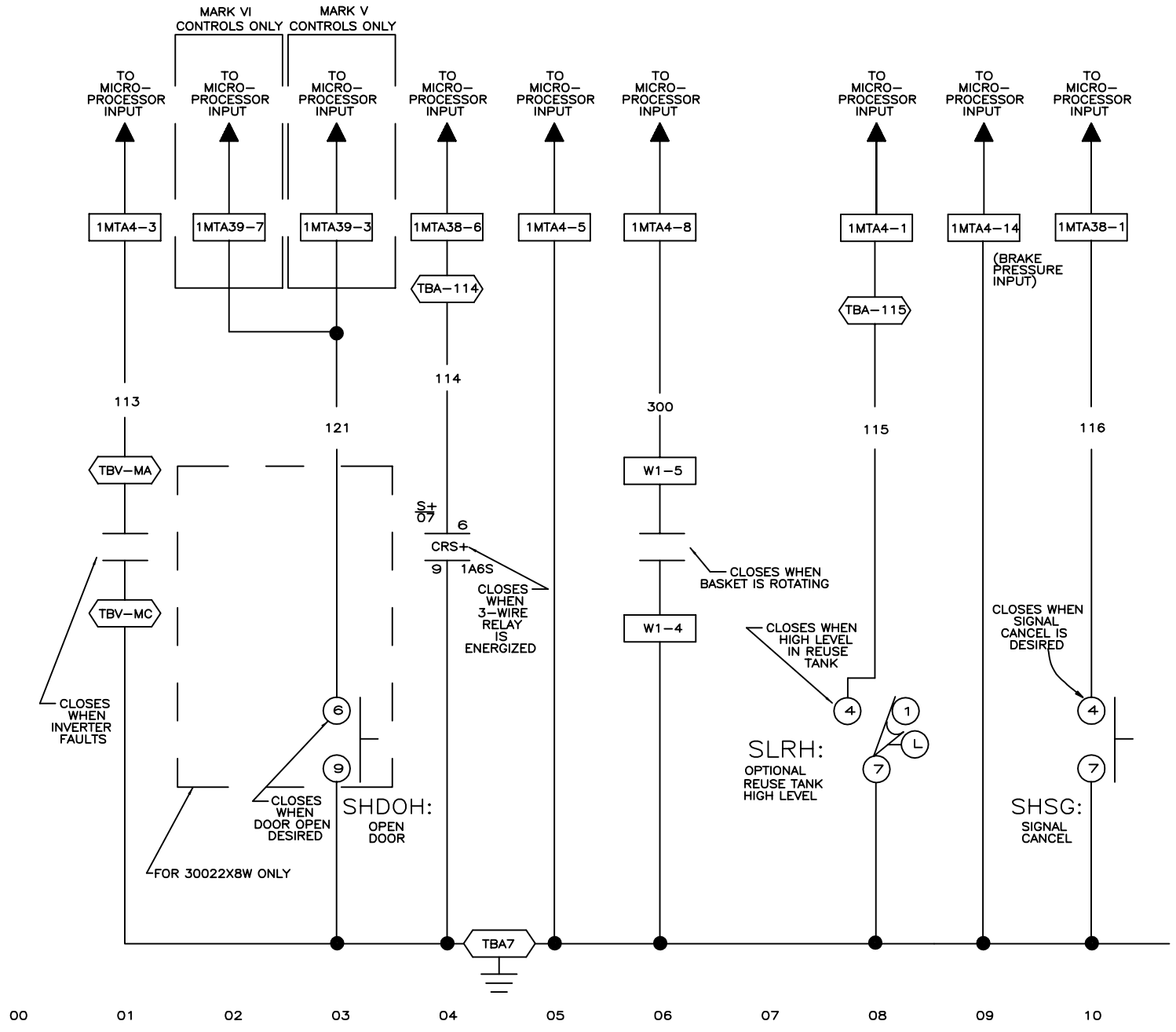


W6X8WSEV
2012396B



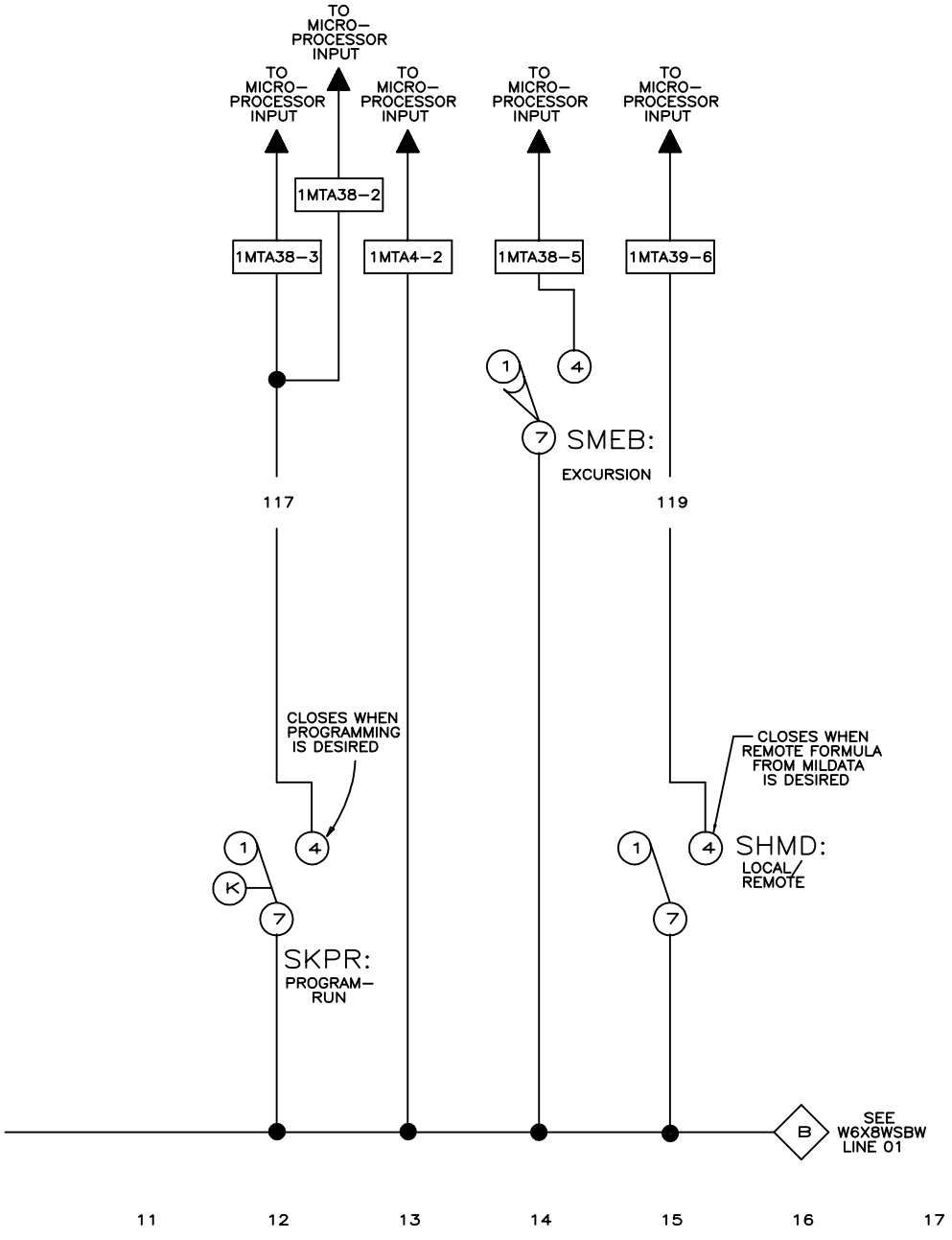
W6X8WSEV
MICRO 6 SYSTEMS
MARK V CONTROLS
SCHEMATIC: ELECTRICAL VALVES
220V1P50HZ/240V1P60HZ
PELLERIN MILNOR CORPORATION

NOTE:
REMOVE (J1) FOR DRAIN TO REUSE OPTION.



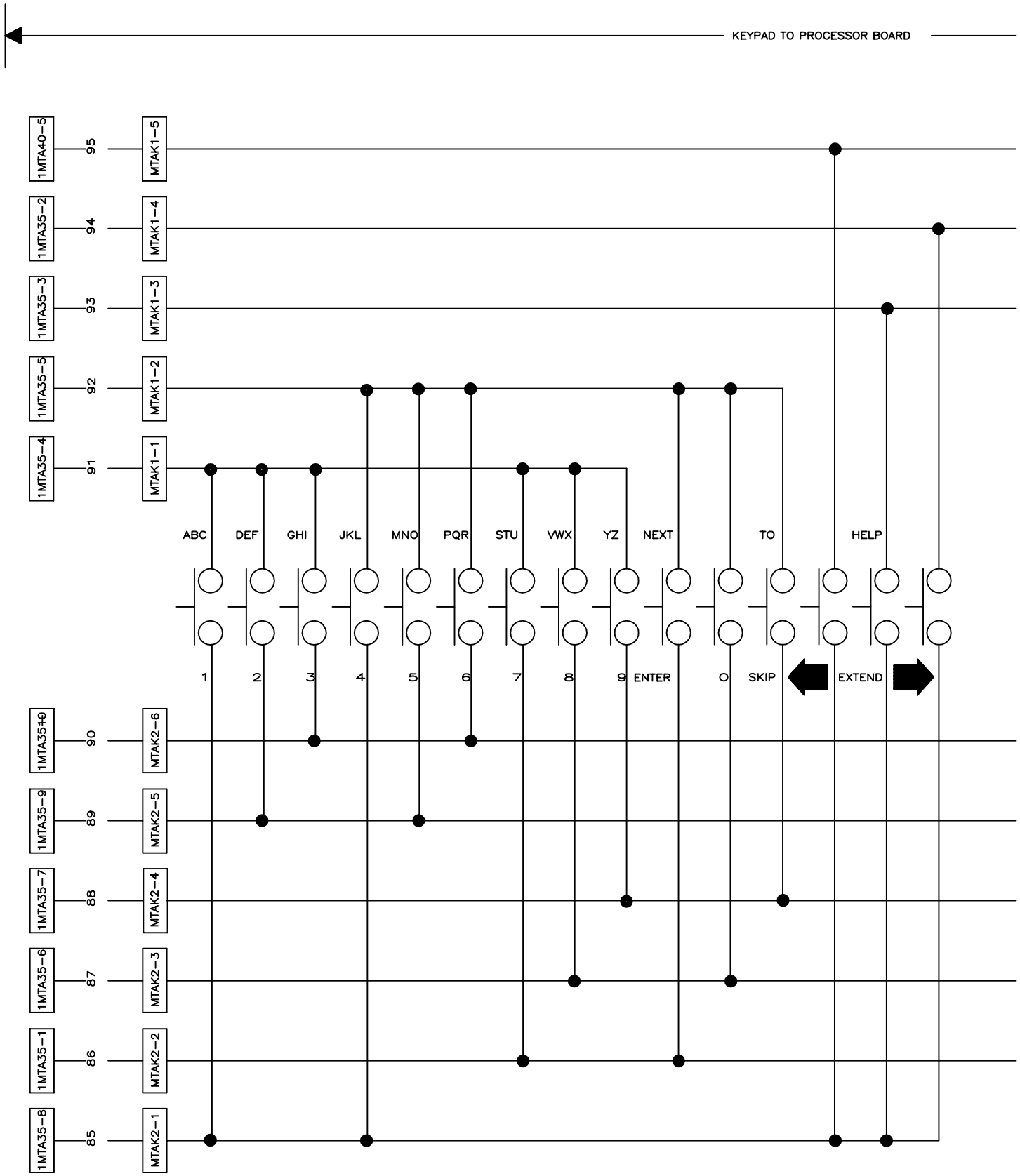
W6X8WSI1A
2010303B

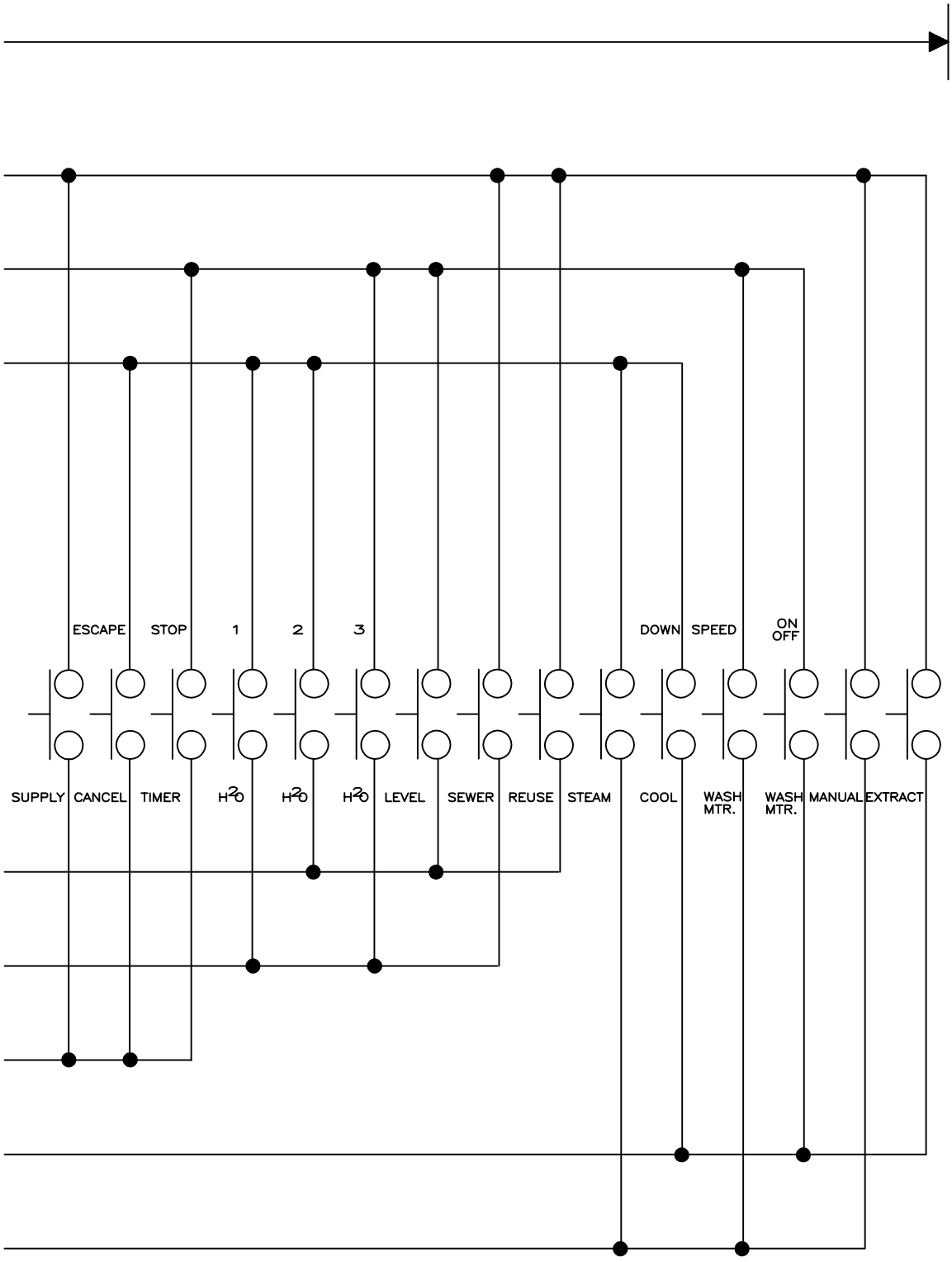
1. 1MTA38 AND 1MTA39 ARE LOCATED ON BPB (PROCESSOR BOARD).
2. 1MTA3 AND 1MTA4 ARE LOCATED ON BIO–1 (8 OUTPUT–16 INPUT BOARD).
3. TBR, TBP, AND TB3 (COPPER BUS BAR) ARE LOCATED IN LOW VOLTAGE CONTROL BOX.
4. INVERTER FAULT CONTACTS TBV–MA AND MC ARE FOR GPD505 INVERTER. FOR GPD503 CONTACTS ARE TBV18 AND 20.
5. W1 IS LOCATED ON THE BSP (SPEED SENSING BOARD).



W6X8WSI1A
MICRO 6 SYSTEMS
MARK V CONTROLS
186 PROCESSOR
SCHEMATIC: MICROPROCESSOR INPUTS

PELLERIN MILNOR CORPORATION


KEYPAD TO PROCESSOR BOARD
1MTA40-5
1MTA35-2
1MTA35-3
1MTA35-5
1MTA35-4
1MTA35+0
1MTA35-9
1MTA35-7
1MTA35-6
1MTA35-1
1MTA35-8
95
94
93
92
91
90
89
88
87
86
85
MTAK1-5
MTAK1-4
MTAK1-3
MTAK1-2
MTAK1-1
MTAK2-6
MTAK2-5
MTAK2-4
MTAK2-3
MTAK2-2
MTAK2-1
ABC
DEF
GHI
JKL
MNO
PQR
STU
VWX
YZ
NEXT
TO
HELP
1
2
3
4
5
6
7
8
9
ENTER
0
SKIP
EXTEND
LITHO IN U.S.A.
00
W6X8WSKP
2012122B
01
02
03
04
05
06
07
08
09
10

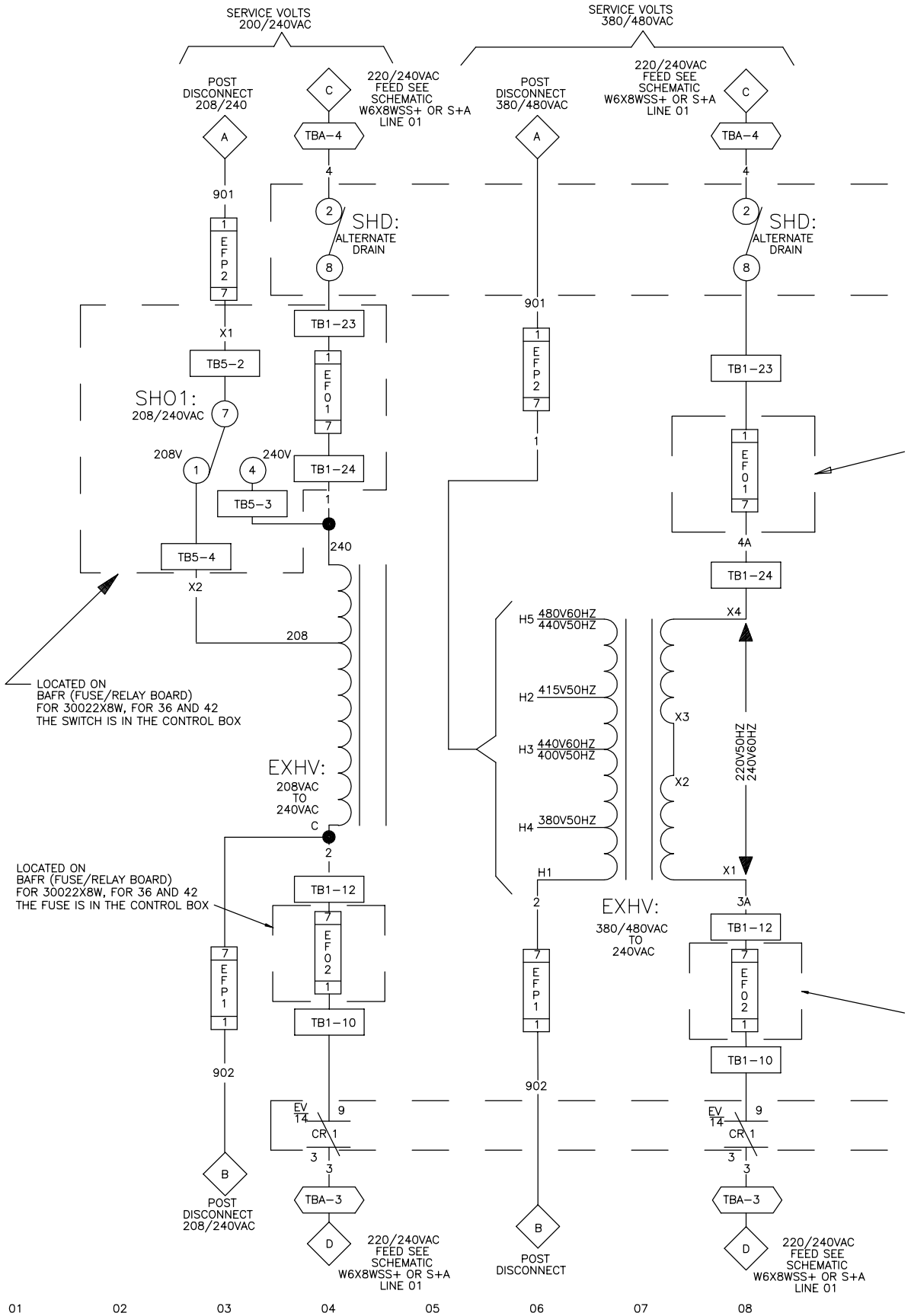


W6X8WSKP
MICRO 6 SYSTEMS
SCHEMATIC: KEYPAD (SERIAL CONTROLS)
PELLERIN MILNOR CORPORATION

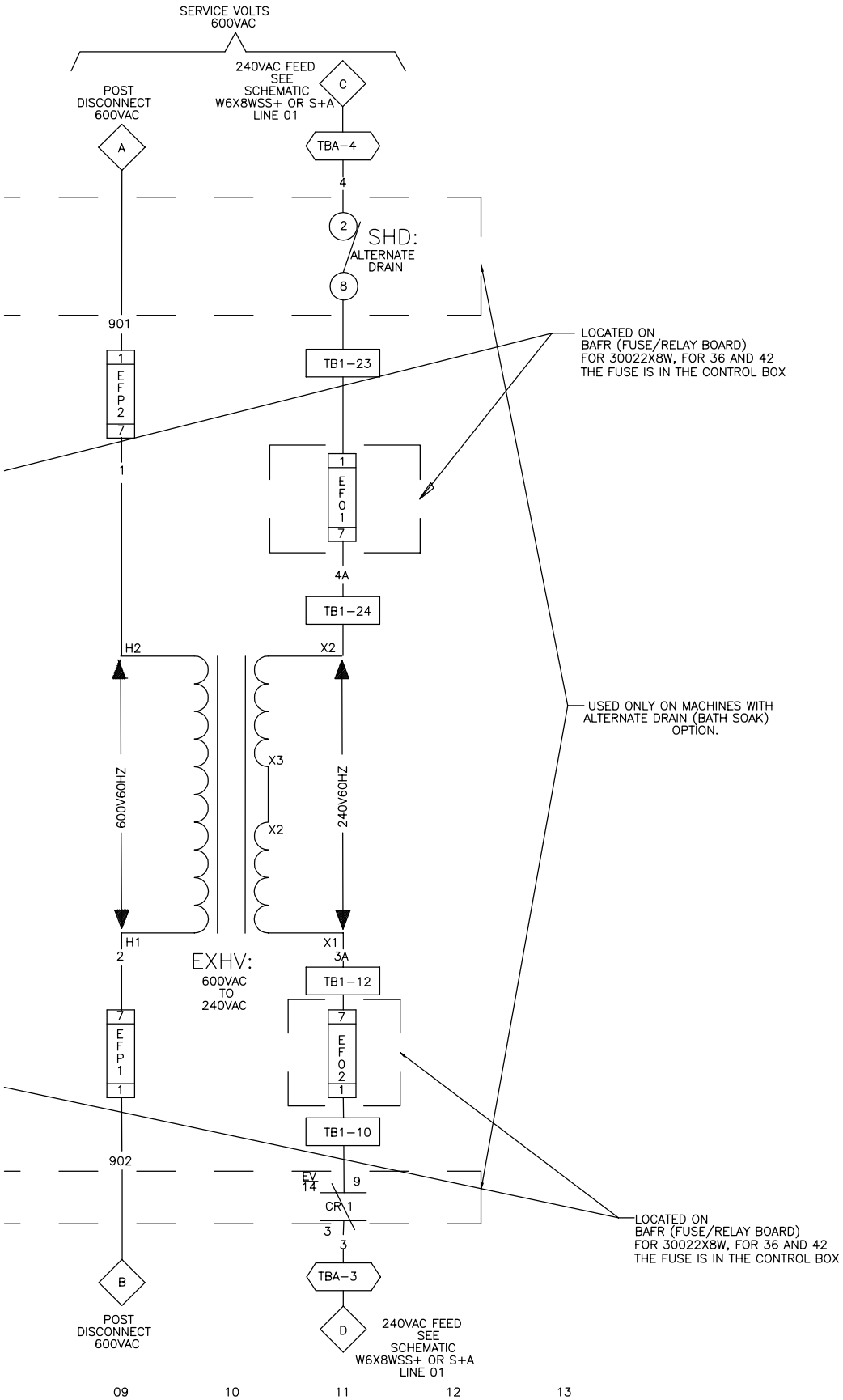
NOTES:

1. MTAK1 & MTAK2 ARE LOCATED ON KEYPAD.
2. 1MTA35 & 1MTA40 ARE LOCATED ON BPB (PROCESSOR BOARD).

11 12 13 14 15 16 17 18 19



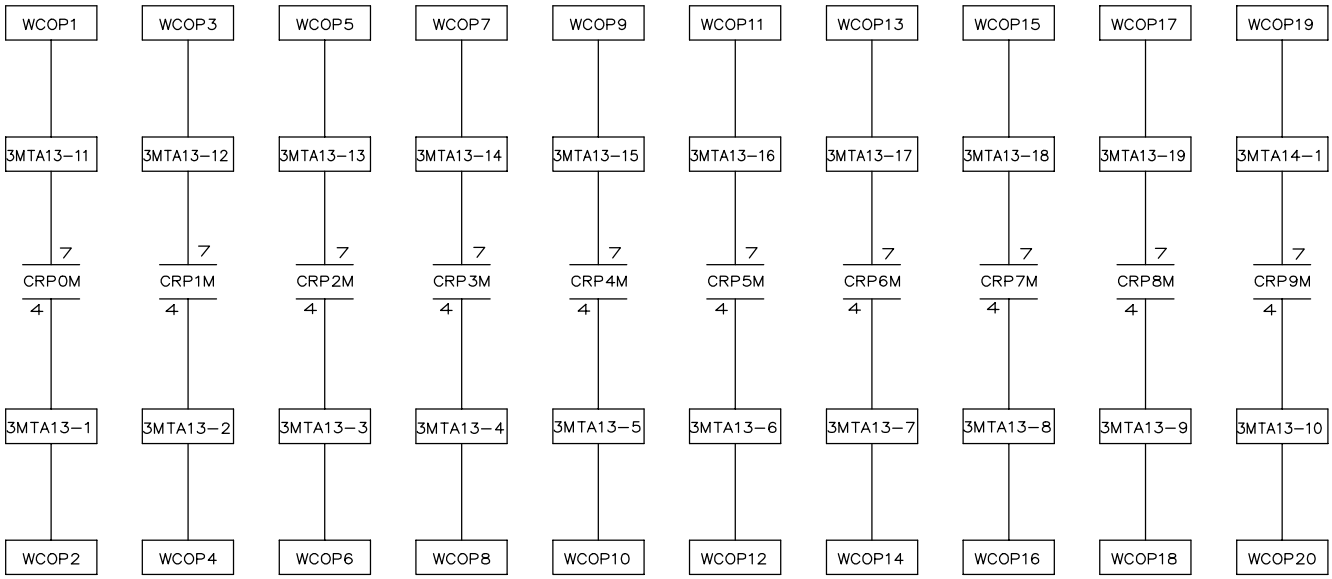
W6X8WSLV
2010303B

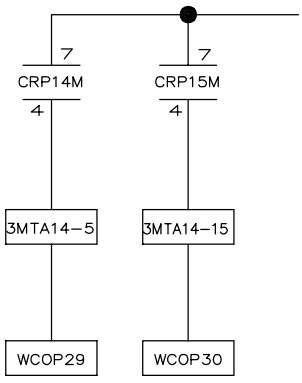


W6X8WSLV

MICRO 6 SYSTEMS MARK V
SCHEMATIC:CONTROL CIRCUIT TRANSFORMER
220V1P50HZ/240V1P60HZ

PELLERIN MILNOR CORPORATION





00 01 02 03 04 05 06 07 08 09 10

W6X8WSOP
2004326B

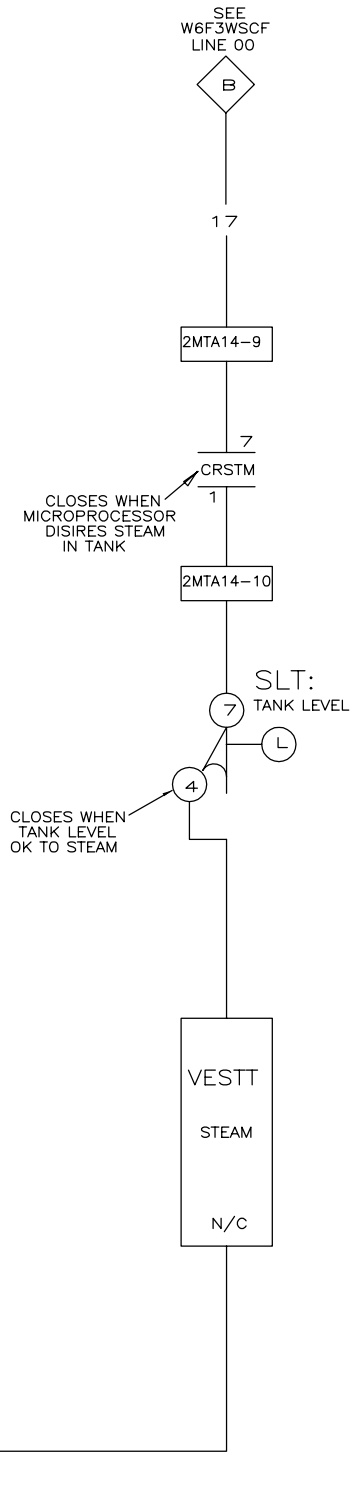
W6X8WSOP

MICRO 6 SYSTEMS SERIAL CONTROLS

SCHEMATIC: 20 OPTIONAL PROGRAMABLE OUTPUTS

PELLERIN MILNOR CORPORATION

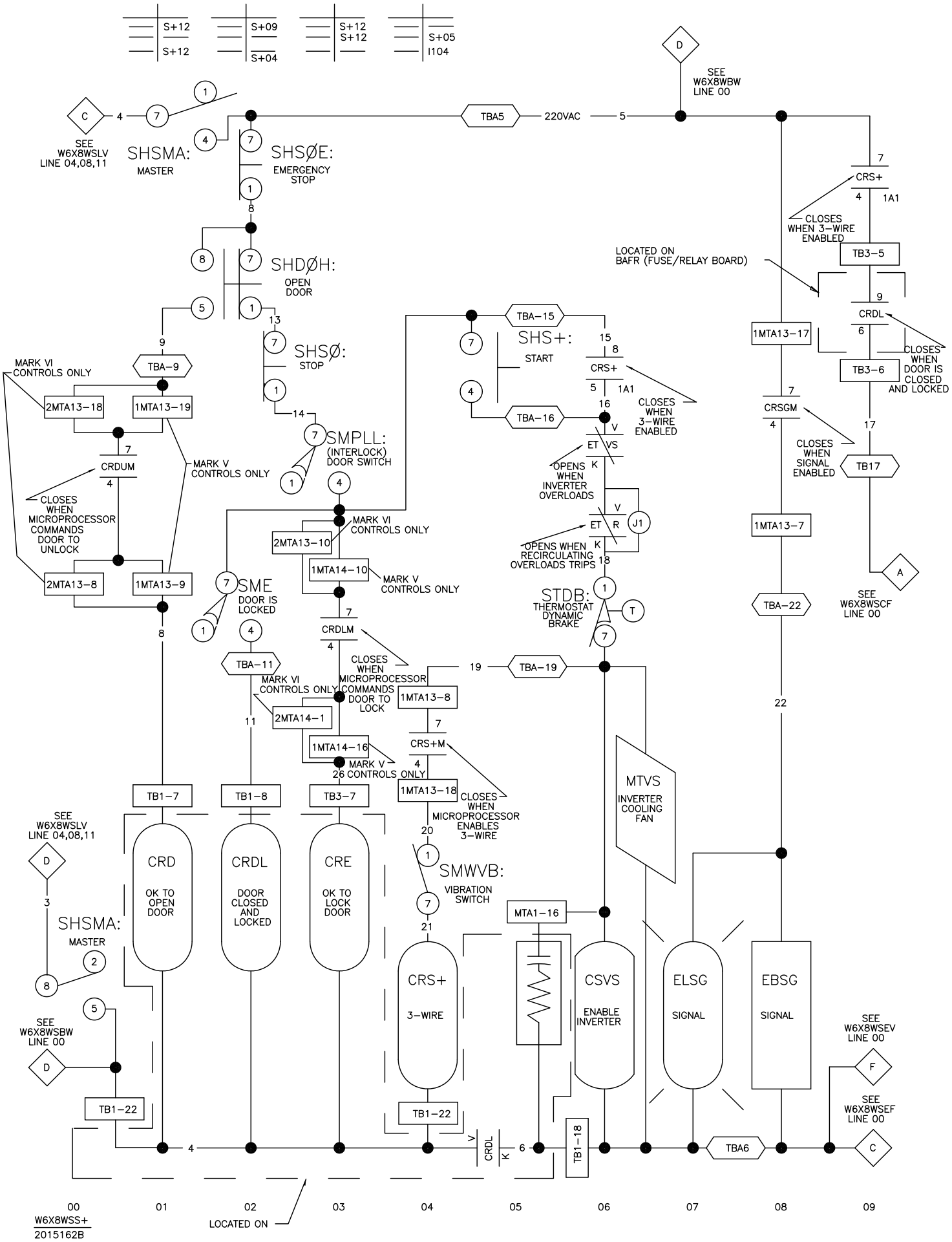
11 12 13 14 15 16 17

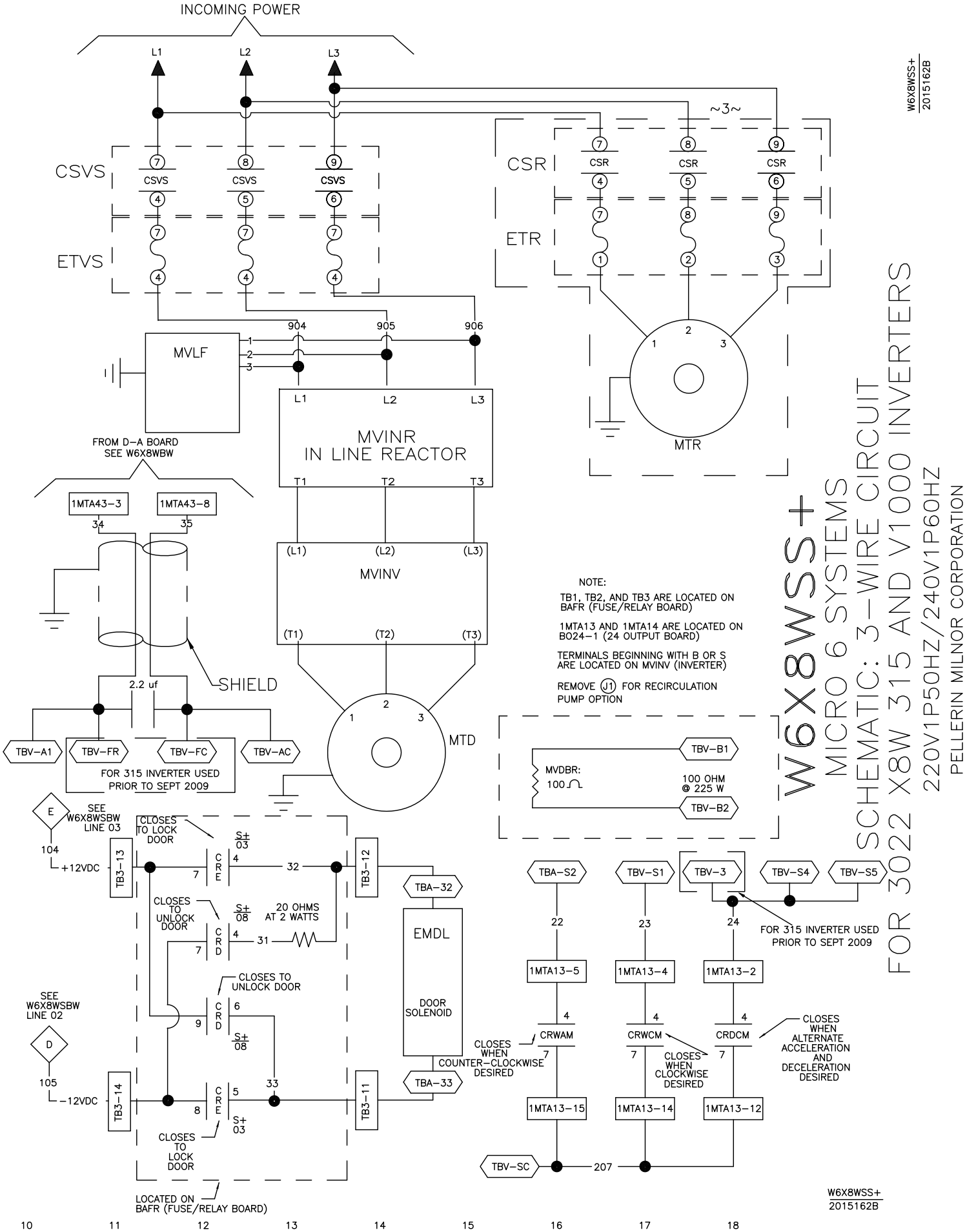

SEE
W6F3WSCF
LINE 00
B
17
2MTA14–9
7
CRSTM
1
CLOSES WHEN
MICROPROCESSOR
DISIRES STEAM
IN TANK
2MTA14–10
SLT:
7
TANK LEVEL
L
4
CLOSES WHEN
TANK LEVEL
OK TO STEAM
VESTT
STEAM
N/C
SEE
W6X8WSS+ OR
W6X8WSS+A
LINE 00
F
6

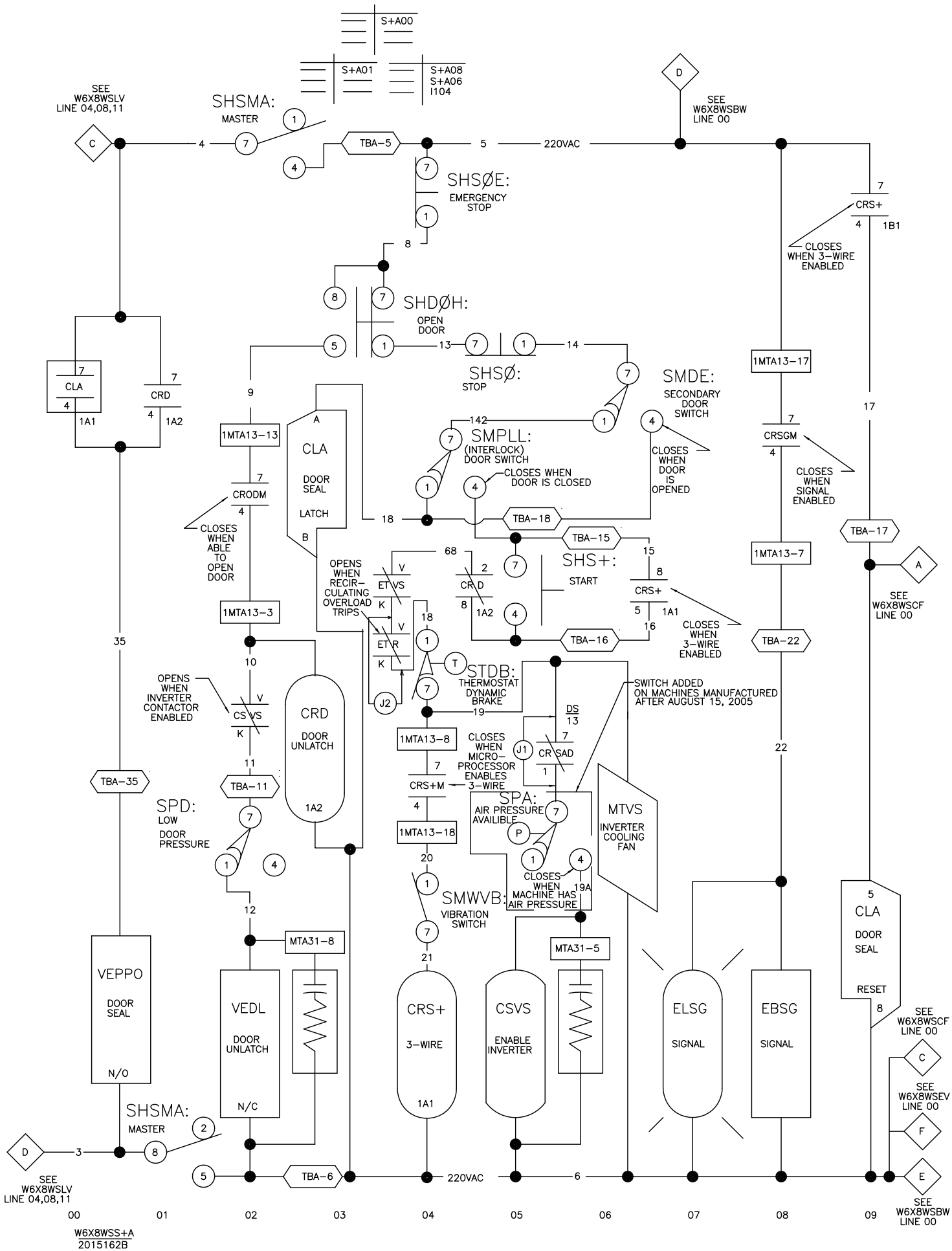
W6X8WSRT
MICRO 6 SYSTEMS
MARK V CONTROLS
SCHEMATIC: TANK WITH STEAM
220V1P50HZ/240V1P60HZ

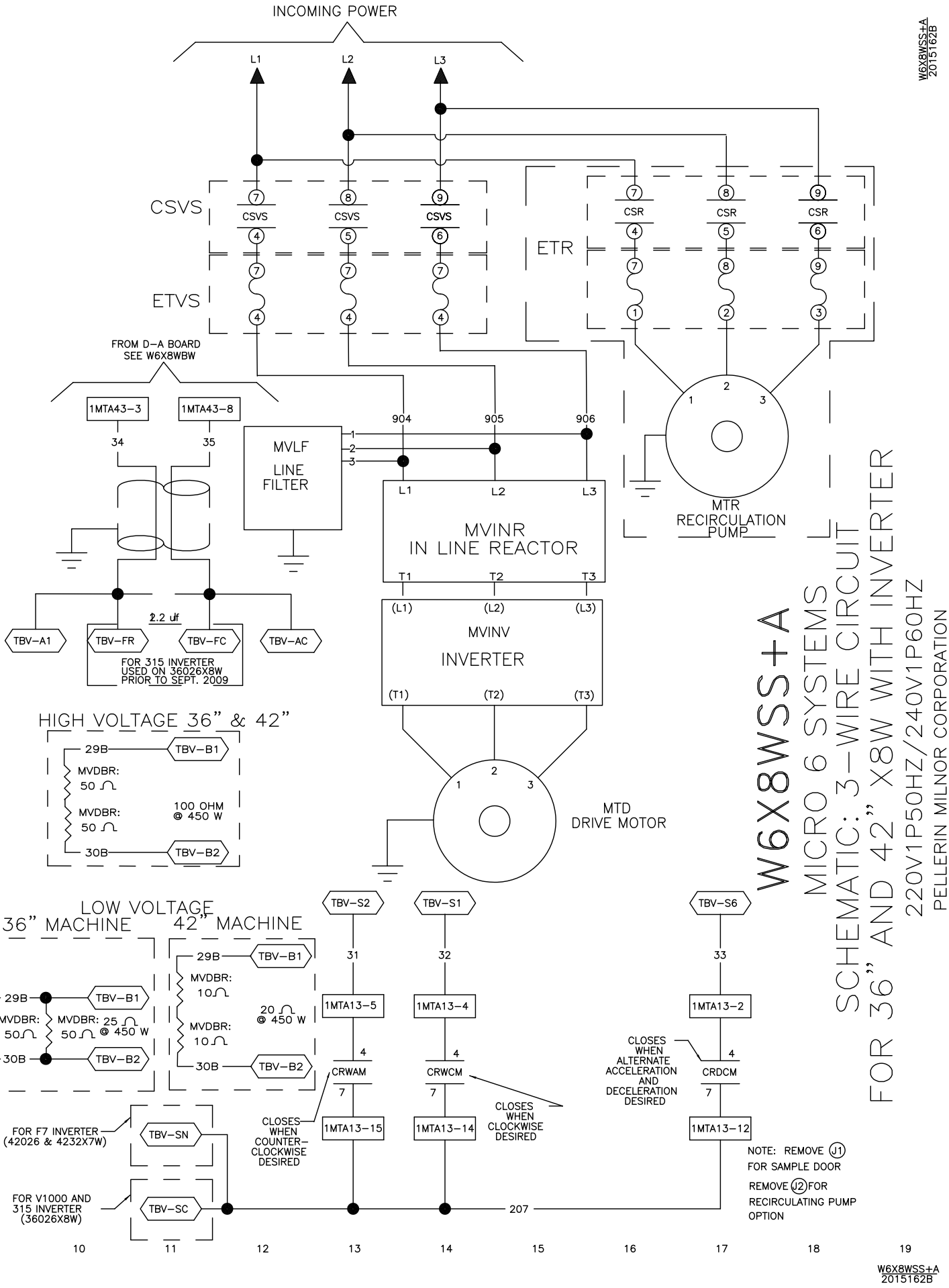
PELLERIN MILNOR CORPORATION

10 11 12 13 14 15 16 18


S+12
S+12
S+09
S+04
S+12
S+12
S+05
I104
SEE W6X8WBW LINE 00
SEE W6X8WSLV LINE 04,08,11
SHSMA: MASTER
SHSØE: EMERGENCY STOP
TBA5
220VAC
SHDØH: OPEN DOOR
SHSØ: STOP
SMPLL: (INTERLOCK) DOOR SWITCH
SME DOOR IS LOCKED
SHS+: START
CRS+
CLOSES WHEN 3-WIRE ENABLED
LOCATED ON BAFR (FUSE/RELAY BOARD)
TB3-5
CRDL
CLOSES WHEN DOOR IS CLOSED AND LOCKED
TB3-6
CRSGM
CLOSES WHEN SIGNAL ENABLED
TB17
1MTA13-17
1MTA13-7
TBA-22
SEE W6X8WSCF LINE 00
MARK VI CONTROLS ONLY
TBA-9
2MTA13-18
1MTA13-19
CRDUM
MARK V CONTROLS ONLY
CLOSES WHEN MICROPROCESSOR COMMANDS DOOR TO UNLOCK
2MTA13-8
1MTA13-9
TBA-15
TBA-16
OPENS WHEN INVERTER OVERLOADS
OPENS WHEN RECIRCULATING OVERLOADS TRIPS
STDB: THERMOSTAT DYNAMIC BRAKE
J1
2MTA13-10
1MTA14-10
CRDLM
TBA-11
TBA-19
CLOSES WHEN MICROPROCESSOR COMMANDS DOOR TO LOCK
1MTA13-8
2MTA14-1
1MTA14-16
CRS+M
1MTA13-18
CLOSES WHEN MICROPROCESSOR ENABLES 3-WIRE
SMWVB: VIBRATION SWITCH
MTVS INVERTER COOLING FAN
MTA1-16
TB1-7
TB1-8
TB3-7
CRD OK TO OPEN DOOR
CRDL DOOR CLOSED AND LOCKED
CRE OK TO LOCK DOOR
CRS+ 3-WIRE
CSVS ENABLE INVERTER
ELSG SIGNAL
EBSG SIGNAL
SEE W6X8WSEV LINE 00
SEE W6X8WSEF LINE 00
SEE W6X8WSBW LINE 00
TB1-22
TB1-18
TBA6
00 01 02 03 04 05 06 07 08 09
W6X8WSS+
2015162B
LOCATED ON


INCOMING POWER
L1
L2
L3
~3~
CSVS
ETVS
CSR
ETR
MVLF
904
905
906
MVINR
IN LINE REACTOR
MTR
FROM D-A BOARD
SEE W6X8WBW
1MTA43-3
1MTA43-8
34
35
MVINV
2.2 uf
SHIELD
MTD
TBV-A1
TBV-FR
TBV-FC
TBV-AC
FOR 315 INVERTER USED
PRIOR TO SEPT 2009
NOTE:
TB1, TB2, AND TB3 ARE LOCATED ON BAFR (FUSE/RELAY BOARD)
1MTA13 AND 1MTA14 ARE LOCATED ON BO24-1 (24 OUTPUT BOARD)
TERMINALS BEGINNING WITH B OR S ARE LOCATED ON MVINV (INVERTER)
REMOVE (J1) FOR RECIRCULATION PUMP OPTION
MVDBR:
100
100 OHM
@ 225 W
TBV-B1
TBV-B2
W6X8WSS+
MICRO 6 SYSTEMS
SCHEMATIC: 3-WIRE CIRCUIT
FOR 3022 X8W 315 AND V1000 INVERTERS
220V1P50HZ/240V1P60HZ
PELLERIN MILNOR CORPORATION
W6X8WSS+
2015162B
SEE W6X8WSBW LINE 03
104
+12VDC
TB3-13
CLOSES TO LOCK DOOR
S+ 03
CRE
TB3-12
TBA-32
CLOSES TO UNLOCK DOOR
S+ 08
20 OHMS AT 2 WATTS
CRD
EMDL
DOOR SOLENOID
SEE W6X8WSBW LINE 02
D
105
-12VDC
TB3-14
TB3-11
TBA-33
LOCATED ON BAFR (FUSE/RELAY BOARD)
TBA-S2
TBV-S1
TBV-3
TBV-S4
TBV-S5
22
23
24
1MTA13-5
1MTA13-4
1MTA13-2
CRWAM
CRWCM
CRDCM
CLOSES WHEN COUNTER-CLOCKWISE DESIRED
CLOSES WHEN CLOCKWISE DESIRED
CLOSES WHEN ALTERNATE ACCELERATION AND DECELERATION DESIRED
1MTA13-15
1MTA13-14
1MTA13-12
TBV-SC
207
10
11
12
13
14
15
16
17
18


S+A00
S+A01
S+A08
S+A06
I104
SHSMA:
MASTER
SEE W6X8WSLV LINE 04,08,11
SEE W6X8WSBW LINE 00
TBA–5
220VAC
SHSØE:
EMERGENCY STOP
CRS+
1B1
CLOSES WHEN 3–WIRE ENABLED
SHDØH:
OPEN DOOR
SHSØ:
STOP
SMDE:
SECONDARY DOOR SWITCH
CLA
CRD
1A1
1A2
1MTA13–13
1MTA13–17
CRSGM
CLOSES WHEN SIGNAL ENABLED
SMPLL:
(INTERLOCK) DOOR SWITCH
CLOSES WHEN DOOR IS CLOSED
CLOSES WHEN DOOR IS OPENED
CRODM
CLOSES WHEN ABLE TO OPEN DOOR
DOOR SEAL
LATCH
TBA–18
TBA–15
TBA–17
1MTA13–7
SHS+:
START
OPENS WHEN RECIR–CULATING OVERLOAD TRIPS
ETVS
CRD
CRS+
1MTA13–3
TBA–16
TBA–22
CLOSES WHEN 3–WIRE ENABLED
SEE W6X8WSCF LINE 00
OPENS WHEN INVERTER CONTACTOR ENABLED
CSVS
STDB:
THERMOSTAT DYNAMIC BRAKE
SWITCH ADDED ON MACHINES MANUFACTURED AFTER AUGUST 15, 2005
1MTA13–8
CLOSES WHEN MICRO–PROCESSOR ENABLES 3–WIRE
CR SAD
CRS+M
SPA:
AIR PRESSURE AVAILIBLE
MTVS
INVERTER COOLING FAN
TBA–35
TBA–11
SPD:
LOW DOOR PRESSURE
1MTA13–18
CLOSES WHEN MACHINE HAS AIR PRESSURE
SMWVB:
VIBRATION SWITCH
MTA31–8
MTA31–5
VEPPO
DOOR SEAL
N/O
VEDL
DOOR UNLATCH
N/C
CRS+
3–WIRE
CSVS
ENABLE INVERTER
ELSG
SIGNAL
EBSG
SIGNAL
CLA
DOOR SEAL
RESET
SHSMA:
MASTER
SEE W6X8WSLV LINE 04,08,11
TBA–6
220VAC
SEE W6X8WSEV LINE 00
SEE W6X8WSBW LINE 00
00
01
02
03
04
05
06
07
08
09
W6X8WSS+A
2015162B


W6X8WSS+A
2015162B
INCOMING POWER
L1
L2
L3
CSVS
ETVS
CSVS
CSR
ETR
FROM D-A BOARD
SEE W6X8WBW
1MTA43-3
1MTA43-8
34
35
904
905
906
MVLF
LINE
FILTER
MVINR
IN LINE REACTOR
T1
T2
T3
MTR
RECIRCULATION
PUMP
2.2 uf
TBV-A1
TBV-FR
TBV-FC
TBV-AC
FOR 315 INVERTER
USED ON 36026X8W
PRIOR TO SEPT. 2009
MVINV
INVERTER
(L1)
(L2)
(L3)
(T1)
(T2)
(T3)
MTD
DRIVE MOTOR
HIGH VOLTAGE 36" & 42"
29B
TBV-B1
MVDBR:
50
100 OHM
@ 450 W
30B
TBV-B2
LOW VOLTAGE
36" MACHINE
42" MACHINE
MVDBR: 25
@ 450 W
10
20
TBV-S2
TBV-S1
TBV-S6
31
32
33
1MTA13-5
1MTA13-4
1MTA13-2
CRWAM
CRWCM
CRDCM
1MTA13-15
1MTA13-14
1MTA13-12
CLOSES
WHEN
COUNTER-
CLOCKWISE
DESIRED
CLOSES
WHEN
CLOCKWISE
DESIRED
CLOSES
WHEN
ALTERNATE
ACCELERATION
AND
DECELERATION
DESIRED
FOR F7 INVERTER
(42026 & 4232X7W)
TBV-SN
FOR V1000 AND
315 INVERTER
(36026X8W)
TBV-SC
207
NOTE: REMOVE J1
FOR SAMPLE DOOR
REMOVE J2 FOR
RECIRCULATING PUMP
OPTION
10
11
12
13
14
15
16
17
18
19
W6X8WSS+A
SCHEMATIC: 3-WIRE CIRCUIT
FOR 36" AND 42" X8W WITH INVERTER
220V1P50HZ/240V1P60HZ
PELLERIN MILNOR CORPORATION
W6X8WSS+A
2015162B