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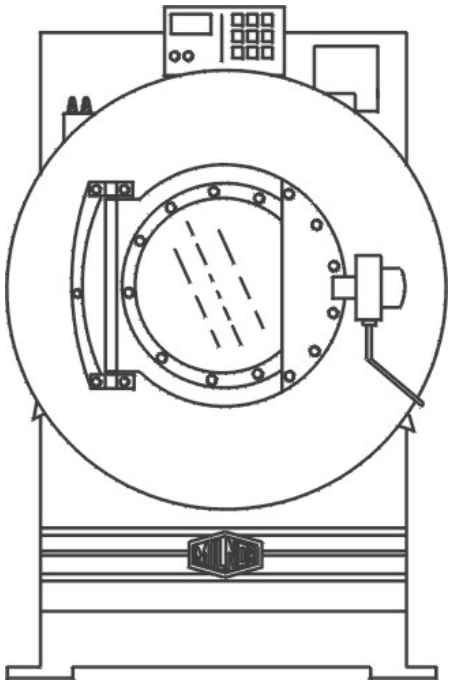
Schematic/Electrical Parts—

36026V7W, 42026V6W Washer-Extractor MARK V CONTROLS



Read the separate safety manual before installing, operating, or servicing

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References to Yellow Troubleshooting Pages—This manual may contain references to "yellow pages." Although the pages containing trouble-shooting procedures are no longer printed on yellow paper, troubleshooting instructions, if any, will be contained in the easily located "Troubleshooting" section. See the table of contents.

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Table of Contents
for ME6V6W11AE/2008046N
36026V7W, 42026V6W Washer-Extractor MARK V CONTROLS

COMPONENT PARTS LIST

W6V5WSPL/2008046N

COMPONENT NUMBER	FUNCTION OF THIS COMPONENT NUMBER	WHERE TO FIND THIS COMPONENT	MILNOR P/N	DESCRIPTION	LOCATION
	>>>CONTROL BOX LAYOUTS				
001	DETAIL-36026/42026V6W CONTROL BOX	W6V5WSTG	B2T2001025	36/42 V6W CONTROL BOX	SEE FUNCTION
002	DETAIL-36026/42026V6W SW. PANEL BOX	W6V5WSTG	B2T2001027	36/42 V6W SW PNL BOX	SEE FUNCTION
BA	**>>>PRINTED CIRCUIT BOARDS**				
BAD-1	BOARD-ANALOG TO DIGITAL CONVERTER	W6V5WSBW	08BSADCT	BD: SERIAL A-D CONVERT->TEST	CONTROL BOX
BAD-1	BOARD-ANALOG TO DIGITAL CONVERTER	W6V5WSEC	08BSADCT	BD: SERIAL A-D CONVERT->TEST	CONTROL BOX
BBB-1	BOARD-MEMORY BATTERY BACKUP	W6V5WSBW	08BSBB1T	BOARD: SER BATT BACKUP-TEST	PROCESSOR BX
BDA-1	BOARD-DIGITAL TO ANALOG CONVERTOR	W6V5WSBW	08BSDACHT	BD:HI-RES SERIAL D-A->TEST	CONTROL BOX
BDVFD	DISPLAY-MICROPROCESSOR	W6V5WSBW	08BSEVFD5V	BD: SERIAL VFD 2LINE 186-19200B-TEST	SWITCH PANEL
BIO-1	BOARD-8OUTPUT/16INPUT #1	W6V5WSBW	08BS816CHT	BD 8OUT-16IN HIGH SPD->TEST	CONTROL BOX
BLB	BOARD-LEVEL TRANSDUCER	W6V5WSEC	08BNLTT	LEVEL TRANSDUCER BD->TEST	CONTROL BOX
BMTH	BOARD-5 CHANNEL MOTHER	W6V5WSBW	08BS5MTHAT	BD:SERIAL 5 CARD MOTHER->TEST	CONTROL BOX
BO24-1	BOARD-24 OUTPUT #1	W6V5WSBW	08BSO24AT	BD:SERIAL 24 OUTPUT->TEST	CONTROL BOX
BO24-2	BOARD-24 OUTPUT #2	W6V5WSBW	08BSO24AT	BD:SERIAL 24 OUTPUT->TEST	CONTROL BOX
BPB	BOARD-186 PROCESSOR	W6V5WSBW	08BSPE2T	186 PROC BD+FP->TEST	PROCESSOR BX
CR	**>>>RELAY-PILOT OR CONTROL**				
CR1	RELAY-ALTERNATE DRAIN	W6V5WSEV	09C024D37	4PDT "KH" 110/120V	CONTROL BOX
CRC01	RELAY-INTERPRET RELAY #1	W6V5WSCP	09C024D37	4PDT "KH" 110/120V	INT RELAY BX
CRC02	RELAY-INTERPRET RELAY #2	W6V5WSCP	09C024D37	4PDT "KH" 110/120V	INT RELAY BX
CRC03	RELAY-INTERPRET RELAY #3	W6V5WSCP	09C024D37	4PDT "KH" 110/120V	INT RELAY BX
CRC04	RELAY-INTERPRET RELAY #4	W6V5WSCP	09C024D37	4PDT "KH" 110/120V	INT RELAY BX
CRC05	RELAY-INTERPRET RELAY #5	W6V5WSCP	09C024D37	4PDT "KH" 110/120V	INT RELAY BX
CRC06	RELAY-INTERPRET RELAY #6	W6V5WSCP	09C024D37	4PDT "KH" 110/120V	INT RELAY BX
CRC07	RELAY-INTERPRET RELAY #7	W6V5WSCP	09C024D37	4PDT "KH" 110/120V	INT RELAY BX
CRC08	RELAY-INTERPRET RELAY #8	W6V5WSCP	09C024D37	4PDT "KH" 110/120V	INT RELAY BX
CRC09	RELAY-INTERPRET RELAY #9	W6V5WSCP	09C024D37	4PDT "KH" 110/120V	INT RELAY BX
CRC10	RELAY-INTERPRET RELAY #10	W6V5WSCP	09C024D37	4PDT "KH" 110/120V	INT RELAY BX
CRC11	RELAY-INTERPRET RELAY #11	W6V5WSCP	09C024D37	4PDT "KH" 110/120V	INT RELAY BX
CRC12	RELAY-INTERPRET RELAY #12	W6V5WSCP	09C024D37	4PDT "KH" 110/120V	INT RELAY BX
CRC13	RELAY-INTERPRET RELAY #13	W6V5WSCP	09C024D37	4PDT "KH" 110/120V	INT RELAY BX
CRC14	RELAY-INTERPRET RELAY #14	W6V5WSCP	09C024D37	4PDT "KH" 110/120V	INT RELAY BX
CRC15	RELAY-INTERPRET RELAY #15	W6V5WSCP	09C024D37	4PDT "KH" 110/120V	INT RELAY BX
CREXA	RELAY-AMPSAVER AMPS OK	W6V5WSEA	09C024D24	RELAY 4PDT DIFGLD 14PIN 24V	CONTROL BOX

COMPONENT PARTS LIST

COMPONENT NUMBER	FUNCTION OF THIS COMPONENT NUMBER	WHERE TO FIND THIS COMPONENT	MILNOR P/N	DESCRIPTION	LOCATION
CRS+	RELAY-START 3-WIRE	W6V5WSS+	09C024D37	4PDT "KH" 110/120V	CONTROL BOX
CS	**>>>CONTACTOR-MOTOR STARTER**				
CSVS	CONTACTOR-VARIABLE SPEED	W6V5WSS+	09MC08C337	16A 3P MCS CONT NR 120V5/6	CONTROL BOX
EB	**>>>BUZZER OR AUDIBLE SIGNAL**				
EBSG	BUZZER-SIGNAL AUDIBLE	W6V5WSS+	09H015	BUZZ.115V W/6-32 CTR+6"LEADS	SWITCH PANEL
EF	**>>>FUSE OR FUSE HOLDER**				
EF37	FUSE-120VAC CONTROL CIRCUIT	W6V5PSLV	09FF006AMA	FUSE BK/ABC 6 AMP 250V BUSS	HIGH VOLT BX
EFP1	FUSE-PRIMARY INCOMING VOLTAGE	W6V5PSLV	09FF005AWN	BUSE BUSS KTK 5AMP 600V=HPS HOLDER	HIGH VOLT BX
EFP2	FUSE-PRIMARY INCOMING VOLTAGE	W6V5PSLV	09FF005AWN	BUSE BUSS KTK 5AMP 600V=HPS HOLDER	HIGH VOLT BX
EL	**>>>LIGHT-PILOT OR INDICATOR**				
ELSG	LIGHT-SIGNAL VISUAL	W6V5WSS+	09J060A37	LAMP 1/2" AMB 250V IDI 1051QC3	SWITCH PANEL
EM	**>>>ELECTROMAGNET AND SOLENOID**				
EMDL	SOLENOID-DOOR LATCH	W6V5WSS+	09K062B37	SOLENOID (C-7)120/60--110/50	DOOR LATCH
ES	**>>>POWER SUPPLY-ELECTRONIC**				
ESPS	POWER SUPPLY-MICROPROCESSOR	W6V5WSBW	08PSS3401T	40 WATT POWER SUPPLY TESTED	CONTROL BOX
ET	**>>>THERMAL OVERLOAD DEVICES**				
ETDB	OVERLOAD-DYNAMIC BRAKE	W6V5WSS+	09F024A	OL RELAY 1P SZ1 SQD #9065-C01	CONTROL BOX
EX	**>>>TRANSFORMERS**				
EX37	TRANSFORMER-INCOMING VOLT.120VAC	W6V5PSLV	MESSAGE EW	SEE EX37-1, -2, OR -3 FOR VOLTAGE	HIGH VOLT BX
EX37-1	TRANSFORMER-208/240>120VAC	W6V5PSLV	09U249AA37	XFMR 200-240V PRI/120VSEC/250VA	HIGH VOLT BX
EX37-2	TRANSFORMER-380/480>120VAC	W6V5PSLV	09U200AAB	XFMR 380-480V/240-120V-250VA	HIGH VOLT BX
EX37-3	TRANSFORMER-600->120VAC	W6V5PSLV	09U251AB37	XFMR 600VPRI/120VSC-250VA-3%REG	HIGH VOLT BX
KB	**>>>KEYBOARD-ELECTRONIC**				
KBM	KEYPAD-MICROPROCESSOR	W6V5WSKP	08ND5X6WE	KEYPAD:5X6MATRIX WASHER-EXT	SWITCH PANEL
MT	**>>>MOTORS**				
MTD	MOTOR-DRIVE	W6V5WSS+	MESSAGE SO	SEE SPECIFIC COMPONENT+NAMEPLATE	MACHINE
MTVS	FAN-INVERTOR COOLING	W6V5WSS+	13AF100A37	FAN 92CFM115V60 NEWARK#90F6921	BACK C-BOX
MV	**>>>MOTOR POWER INVERTERS**				
MVDBR	RESISTOR-DYNAMIC BRAKE	W6V5WSS+	09MV100RES	RESIST 100 OHM 225WATT ADJ	BELOW C-BX
MVDH	INVERTER-WASH MOTOR 380-460V	W6V5WSS+	09MV050D96	VARISPEED-TRANS+R 5HP 380-460V	CONTROL BOX
MVDL	INVERTER-WASH MOTOR 200-240V	W6V5WSS+	09MV050D74	VARISPEED-TRANS+R 5HP 200-230V	CONTROL BOX
MVLF	FILTER-INVERTER/MOTOR POWER	W6V5WSS+	09MVFILTR1	INCOME POWER FILTER CAP	CONTROL BOX
SH	**>>>SWITCH-HAND OPERATED**				

COMPONENT PARTS LIST

COMPONENT NUMBER	FUNCTION OF THIS COMPONENT NUMBER	WHERE TO FIND THIS COMPONENT	MILNOR P/N	DESCRIPTION	LOCATION
SHD	SWITCH-ALTERNATE DRAIN	W6V5WSDR	09N405M220	SWASS M2W 2NO	ALT DRAIN BX
SHD	SWITCH-ALTERNATE DRAIN	W6V5WSEV	09N405M210	SWASS M2W 1NO	CONTROL BOX
SHDOH	SWITCH-DOOR OPEN	W6V5WSS+	09N405PB11	SWASS PBBK 1NO/1NC	SWITCH PANEL
SHEAK	SWITCH-EXTRACT CONTROL	W6V5WSEA	09N405M210	SWASS M2W 1NO	CONTROL BOX
SHMD	SWITCH-MILDATA LOCAL/REMOTE	W6V5WSI1	09N405M210	SWASS M2W 1NO	CONTROL BOX
SHS+	SWITCH-START	W6V5WSS+	09N405PG10	SWASS PBGN 1NO	SWITCH PANEL
SHSG	SWITCH-SIGNAL CANCEL	W6V5WSI1	09N405PY10	SWASS PB YELLOW INO	SWITCH PANEL
SHSMA	SWITCH-MASTER	W6V5WSS+	09N405M210	SWASS M2W 1NO	SWITCH PANEL
SHSO	SWITCH-STOP	W6V5WSS+	09N405PR01	SWASS PBRD 1NC	SWITCH PANEL
SHSOE	SWITCH-EMERGENCY STOP	W6V5WSS+	09N505	SW ASSY EMER STOP	SWITCH PANEL
SK	**>>>SWITCH-KEYLOCK**				
SKPR	SWITCH-RUN/PROGRAM (KEY OP)	W6V5WSI1	09N127C	KEYSW SPST 7A120VAC SCREW TERM	SWITCH PANEL
SM	**>>>SWITCH-MECHANICAL OPERATED**				
SMPLL	SWITCH-DOOR CLOSED	W6V5WSS+	09R014A	MINI-SW SPDT STAKON #V15G1C26	DOOR LATCH
SMWVB	SWITCH-VIBRATION	W6V5WSS+	09R020	SWITCH NC VIBR#WZ-2RW84429-P52	CONTROL BOX
SP	**>>>SWITCH-PRESSURE OPERATED**				
SPD	PRESSURE SW-LEVEL OK TO OPEN DOOR	W6V5WSS+	09N086A	PRESS SWITCH EATON #738-761	CONTROL BOX
VE	**>>>VALVE-ELECTRIC OPERATED**				
VEAD	VALVE-ALTERNATE DRAIN	W6V5WSDR	96R301A37	1/8" PILOT 3W-NC 110/50 120/60	ALT DRAIN BX
VEC01	VALVE-CHEMICAL #1 FLUSH	W6V5WSCF	96P013G37	3/4" 2WAYPLASTCVAL 120V60C	SUPPLY INJEC
VEC02	VALVE-CHEMICAL #2 FLUSH	W6V5WSCF	96P013G37	3/4" 2WAYPLASTCVAL 120V60C	SUPPLY INJEC
VEC03	VALVE-CHEMICAL #3 FLUSH	W6V5WSCF	96P013G37	3/4" 2WAYPLASTCVAL 120V60C	SUPPLY INJEC
VEC04	VALVE-CHEMICAL #4 FLUSH	W6V5WSCF	96P013G37	3/4" 2WAYPLASTCVAL 120V60C	SUPPLY INJEC
VEC05	VALVE-CHEMICAL #5 FLUSH	W6V5WSCF	96P013G37	3/4" 2WAYPLASTCVAL 120V60C	SUPPLY INJEC
VEC06	VALVE-CHEMICAL #6	W6V5WSCX	96R301A37	1/8" PILOT 3W-NC 110/50 120/60	SUPPLY VLVST
VEC07	VALVE-CHEMICAL #7	W6V5WSCX	96R301A37	1/8" PILOT 3W-NC 110/50 120/60	SUPPLY VLVST
VEC08	VALVE-CHEMICAL #8	W6V5WSCX	96R301A37	1/8" PILOT 3W-NC 110/50 120/60	SUPPLY VLVST
VEC09	VALVE-CHEMICAL #9	W6V5WSCX	96R301A37	1/8" PILOT 3W-NC 110/50 120/60	SUPPLY VLVST
VEC10	VALVE-CHEMICAL #10	W6V5WSCX	96R301A37	1/8" PILOT 3W-NC 110/50 120/60	SUPPLY VLVST
VEC11	VALVE-CHEMICAL #11	W6V5WSCX	96R301A37	1/8" PILOT 3W-NC 110/50 120/60	SUPPLY VLVST
VEC12	VALVE-CHEMICAL #12	W6V5WSCX	96R301A37	1/8" PILOT 3W-NC 110/50 120/60	SUPPLY VLVST
VEC13	VALVE-CHEMICAL #13	W6V5WSCX	96R301A37	1/8" PILOT 3W-NC 110/50 120/60	SUPPLY VLVST
VEC14	VALVE-CHEMICAL #14	W6V5WSCX	96R301A37	1/8" PILOT 3W-NC 110/50 120/60	SUPPLY VLVST

COMPONENT PARTS LIST

W6V5WSPL/2008046N

COMPONENT NUMBER	FUNCTION OF THIS COMPONENT NUMBER	WHERE TO FIND THIS COMPONENT	MILNOR P/N	DESCRIPTION	LOCATION
VEC15	VALVE-CHEMICAL #15	W6V5WSCX	96R301A37	1/8" PILOT 3W-NC 110/50 120/60	SUPPLY VLVST
VEDRR	VALVE-REUSE DRAIN	W6V5WSEV	96R302A37	1/8" AIRPILOT 3W NO 120V50/60	AIR VALVE BX
VEDRS	VALVE-DRAIN	W6V5WSEV	96D350A37	DRINVAL 3"MTRDR 120V 50/60C	REAR OF MACH
VESTM	VALVE-STEAM	W6V5WSEV	96R301A37	1/8" PILOT 3W-NC 110/50 120/60	AIR VALVE BX
VETCD	VALVE-COOLDOWN-AIR OPERATED	W6V5WSEV	96R301A37	1/8" PILOT 3W-NC 110/50 120/60	AIR VALVE BX
VEWC	VALVE-COLD WATER	W6V5WSEV	96R301A37	1/8" PILOT 3W-NC 110/50 120/60	AIR VALVE BX
VEWH	VALVE-HOT WATER	W6V5WSEV	96R301A37	1/8" PILOT 3W-NC 110/50 120/60	AIR VALVE BX
VEWVX	VALVE-EXTRA WATER	W6V5WSEV	96R301A37	1/8" PILOT 3W-NC 110/50 120/60	AIR VALVE BX

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PELLERIN MILNOR CORPORATION

LIMITED STANDARD WARRANTY

We warrant to the original purchaser that MILNOR machines including electronic hardware/software (hereafter referred to as “equipment”), will be free from defects in material and workmanship for a period of one year from the date of shipment from our factory with no operating hour limitation. This warranty is contingent upon the equipment being installed, operated and serviced as specified in the operating manual supplied with the equipment, and operated under normal conditions by competent operators.

Providing we receive written notification of a warranted defect within 30 days of its discovery, we will – at our option – repair or replace the defective part or parts, FOB our factory. We retain the right to require inspection of the parts claimed defective in our factory prior to repairing or replacing same. We will not be responsible, or in any way liable, for unauthorized repairs or service to our equipment, and this warranty shall be void if the equipment is repaired or altered in any way without MILNOR’s written consent.

Parts which require routine replacement due to normal wear – such as gaskets, contact points, brake and clutch linings and similar parts – are not covered by this warranty, nor are parts damaged by exposure to weather or to chemicals.

We reserve the right to make changes in the design and/or construction of our equipment (including purchased components) without obligation to change any equipment previously supplied.

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How to order repair parts

Repair parts may be ordered either from the authorized dealer who sold you this machine, or directly from the MILNOR factory. In most cases, your dealer will have these parts in stock.

When ordering parts, please be sure to give us the following information:

1. Model and serial number of the machine for which the parts are required
2. Part number
3. Name of the part
4. Quantity needed
5. Method of shipment desired
6. In correspondence regarding motors or electrical controls, please include all nameplate data, including wiring diagram number and the make or manufacturer of the motor or controls.

All parts will be shipped C.O.D. transportation charges collect only.

Please read this manual

It is strongly recommended that you read the installation and operating manual before attempting to install or operate your machine. We suggest that this manual be kept in your business office so that it will not become lost.

PELLERIN MILNOR CORPORATION
P.O. BOX 400, KENNER, LA., 70063-0400, U.S.A.
FAX: Administration 504/468-9307, Engineering 504/469-1849, Service 504/469-9777

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HOW TO USE MILNOR® ELECTRICAL SCHEMATICS

Milnor® electrical schematic manuals contain a ***table of contents/component list*, a set of s*chematic drawings, and a signal routing table.*** These documents are cross referenced and must be used together.

The ***table of contents/components list shows,*** for every component on every schematic in the manual, the *component item number*(explained in detail below), statement of function, parent schematic number, part number, description and electric box location.

The ***schematic drawings*** use symbols for each electro-mechanical component, and indicate the function of each. Integrated circuits are not shown, but the function of each microprocessor input and output is stated. Certain electrical components not pertinent to circuit logic, such as wire connectors, are not represented on the schematic but are shown in the signal routing table. **Most machines (manuals) require several schematics to describe the complete control system *including all available options.* However, this means that there are usually some schematics that do not apply to a specific machine.** Each schematic is devoted to circuits with common functions (e.g., microprocessor inputs, motor contactors). Schematics appear in the manual in alphanumeric order.

The ***signal routing table*** assists in determining wire routing. It identifies each group of conductors in a control system connected with zero resistance. Groups are identified by a two or three character wire number. Each wire belonging to such a group of conductors has that group's wire number printed along the wire insulation. Although there are some exceptions, generally each group of conductors within the entire electrical system for a machine family has its own unique wire number. The signal routing table for the manual lists each wire alphanumerically by wire number and each component/pin number to which *the wire is attached*, including those not shown on the schematics (e.g., wire connectors). Milnor® document MSTS0202BE "HOW TO USE THE SIGNAL ROUTING TABLE" provides more information.

Component Prefix Classifications and Descriptions

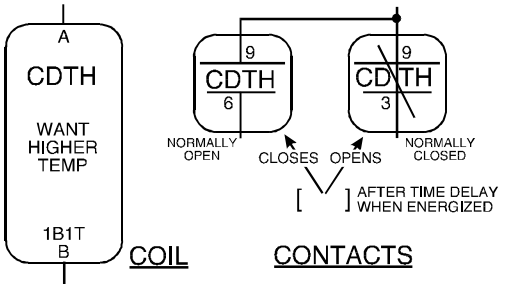
The ***component item numbers*** consist of up to six characters and appear as part of a component's symbol on the schematic. The first two characters indicate the general class of component and the remaining characters are a mnemonic for the function. For example, "CD" is the code for all time delay relays and "SR" stands for safety reset. Thus, CDSR is a time delay relay that serves as a safety reset.

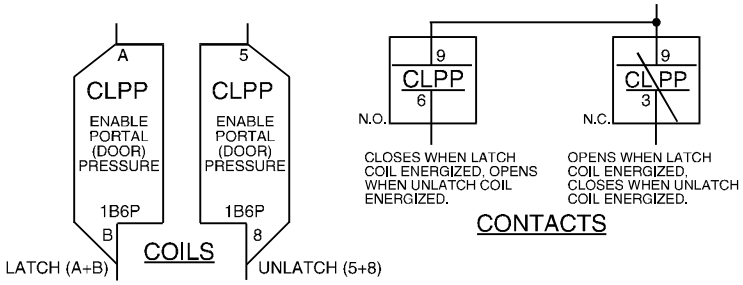
The following are descriptions of the electrical components used in Milnor® machines. Descriptions are in alphabetical order of the component class code (two character prefix).

BA=Printed Circuit Board Insulating substrate on which a thin pattern of copper conductors has been formed to connect discreet electronic components also mounted on the board.

CB=Circuit Breaker Automatic switch that opens an electric circuit in abnormal current conditions (e.g., an overload).

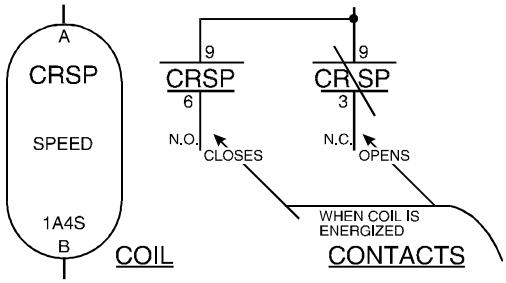
CD=Control, Time Delay Relay A relay whose contacts switch only after a fixed or adjustable delay, once voltage has been applied to its coil. The contacts switch back to normal (de-energized state) immediately when the voltage is removed.

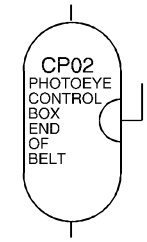




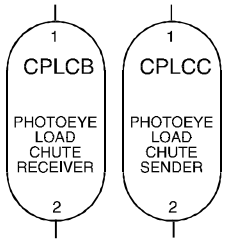
CL=Control, Latch Relay A relay which latches in an energized or set position when operated by one coil (the *latch/set coil*). The relay stays latched, even though coil voltage is removed. The relay releases or unlatches when voltage is applied to a second coil, (the *unlatch/reset coil*).

CR=Control, Relay A relay whose contacts switch immediately when voltage is applied to its coil and revert to normal when the voltage is removed.





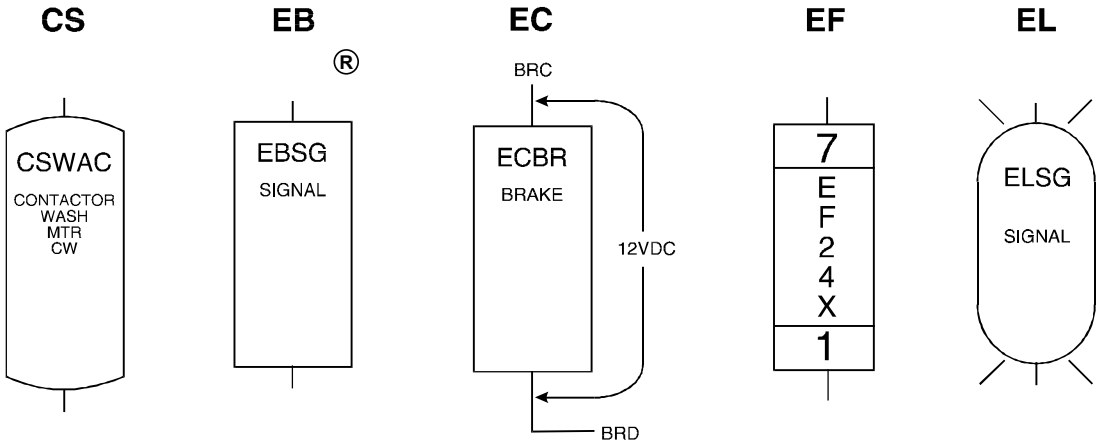
Example of One Assembly



Example of Two Separate Assemblies

CP=Control, Photo-Eyes Photo-eyes sense the presence of an object without direct physical contact. Photo-eyes consist of a *transmitter, receiver, and output module.* These components may be housed in one assembly with the transmitter bouncing light off of a reflector to the receiver, or these components can be housed in *two separate assemblies* with the transmitter pointed directly at the receiver.

The photo-eye can be set to turn on its output either when the light beam becomes blocked (dark operate) or when it becomes unblocked (light operate).



CS=Control, Contactor/Motor Starter A relay capable of handling heavier electrical loads, usually a motor.

EB=Electric Buzzer An audible signaling device.

EC=Electric Clutch A clutch consists of a coil and a rotor. The rotor has two separate rotating plates. These plates are free to rotate independent of each other until the coil is energized. Once energized the two plates turn as one.

ED=Electronic Display A visual presentation of data, such as an LCD (liquid crystal display), LED (light emitting diode) display, or VFD (vacuum florescent display).

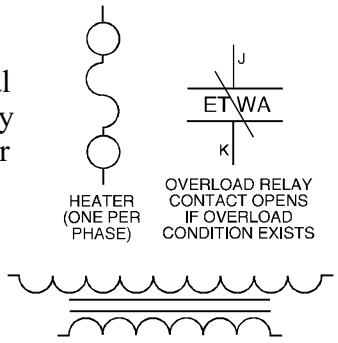
EF=Electric Fuse A fuse is an over-current safety device with a circuit opening fusible member which is heated and severed by the passage of over-current through it.

EL=Electric Light Indicator lights may be either incandescent or fluorescent.

EM=Electro Magnet Solenoid A device consisting of a core surrounded by a wire coil through which an electric current is passed. While current is flowing, iron is attracted to the core (e.g., a pinch tube drain valve solenoid).

ES=Electronic Power Supply A device that converts AC (altemating current) to filtered and regulated DC (direct current). The input voltage to the power supply is usually 120 or 240 VAC . The output is +5, +12, and -12 VDC.

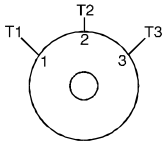
ET=Thermal Overload A safety device designed to protect a motor. A thermal overload consists of an overload block, heaters, and an auxiliary contact. The auxiliary contact is normally installed in a safety (three-wire) circuit that stops power to the motor contactor coil when a motor overload occurs.



EX=Electrical Transformer A device that transfers electrical energy from one isolated circuit to another, often raising or lowering the voltage in the process.

KB=Keyboard Device similar to a typewriter for making entries to a computer.

MN=Electronic Monitor (CRT) A cathode ray tube used for visual presentation of data.



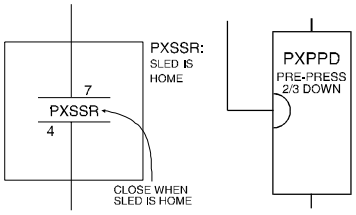
MR=Motors Electro-mechanical device that converts electrical energy into mechanical energy.

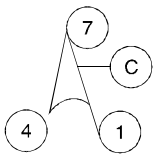
MV=Motor (Variable Speed) Inverter To vary the speed of an AC motor, the volts to frequency ratio must be kept constant. The motor will overheat if this ratio is not maintained.

The motor variable speed inverter converts three phase AC to DC. The inverter then uses this DC voltage to generate AC at the proper voltage and frequency for the commanded speed.

NOTE: Switch symbols used in the schematics and described below always depict the switch in its unactuated state.

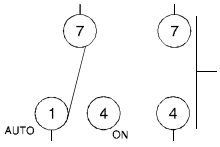
PX=Proximity Switch A device which reacts to the proximity of an target without physical contact or connection. The actuator or target causes a change in the inductance of the proximity switch which causes the switch to operate. Proximity switches can be two-wire (AC) or three-wire (DC) devices.

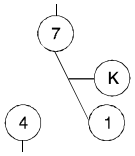




SC=Switch, Cam Operated A switch in which the electrical contacts are opened and/or closed by the mechanical action of a cam(s). Applications include 35-50 pound timer operated machines, autospot, timer reversing motor assembly, and some balancing systems.

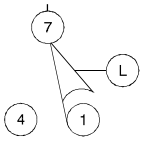
SH=Switch, Hand Operated A switch that is manually operated (e.g., *Start button*, *Master switch*, etc.).



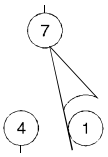


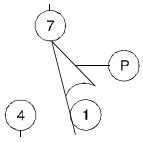
SK=Switch, Key Lock A switch that requires a key to operate . This prevents unauthorized personnel from gaining access to certain functions (e.g., the *Program Menu*).

SL=Switch, Level Operated A switch connected to a float that causes the switch to open and close as the level changes.



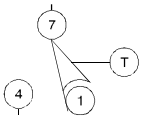
SM=Switch, Mechanically Operated A switch that is mechanically operated by a part of or the motion of the machine (e.g., door closed switch, tilt limit switches, etc.)





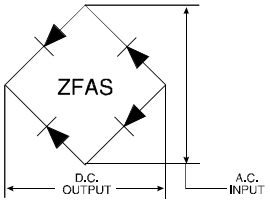
SP=Switch, Pressure Operated A switch consisting of a diaphragm that pushes against a switch actuator.

ST=Switch, Temperature Operated A switch that is actuated at a preset temperature (e.g., dryer safety probes) or has adjustable set points (e.g., Motometers or Combistats).



TB=Terminal Board A strip or block for attaching or terminating wires.

VE=Valve, Electric Operated A valve operated by an electric coil to control the flow of fluid. The fluid can be air, water or hydraulics.

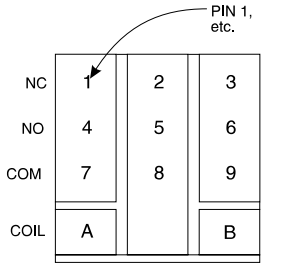


ZF=Rectifier A solid state device that converts alternating current to direct current.

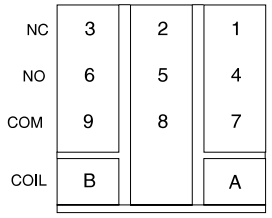
WC=Wiring Connector A coupling device for joining two cables or connecting a cable to an electronic circuit or piece of equipment. Connectors are male or female, according to whether they plug into or receive the mating connector.

Component Terminal Numbering

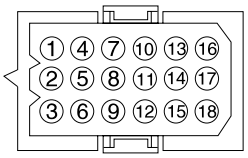
NOTE: Numbers shown usually appear on the component.



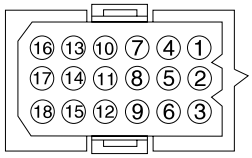
11 PIN PLUG IN RELAY
(PIN END VIEW)



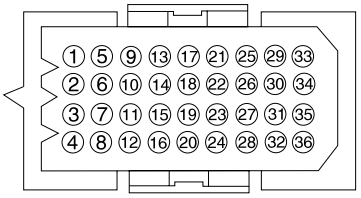
11 PIN RELAY BASE
("PLUG- IN" SIDE)



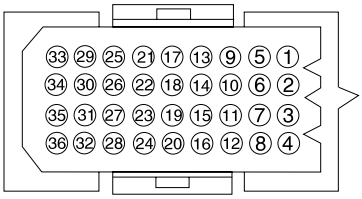
18 PIN (R)



18 PIN (P)

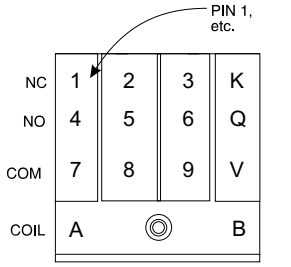


36 PIN (R)

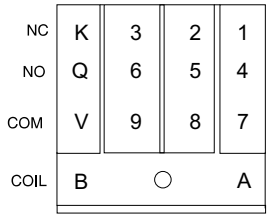


36 PIN (P)

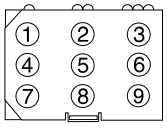
AMP CONNECTOR PIN LOCATIONS
(Viewed from mating side of connector)



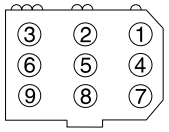
14 PIN PLUG IN RELAY
(PIN END VIEW)



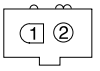
14 PIN RELAY BASE
("PLUG- IN" SIDE)



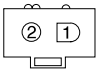
9 PIN (R)



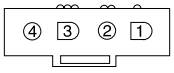
9 PIN (P)



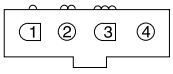
2 PIN (R)



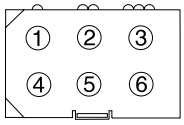
2 PIN (P)



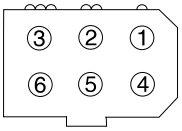
4 PIN (P)



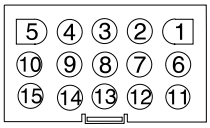
4 PIN (R)



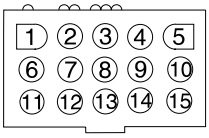
6 PIN (R)



6 PIN (P)

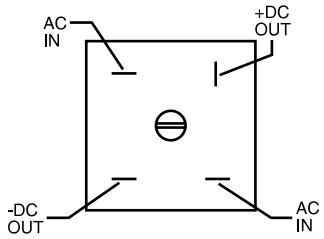


15 PIN (P)

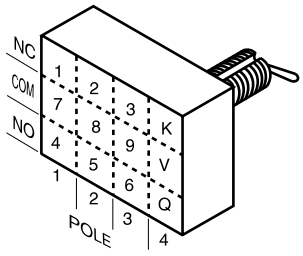


15 PIN (R)

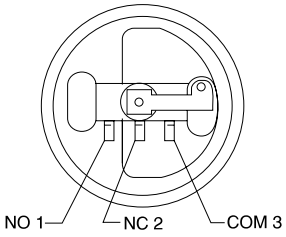
MOLEX CONNECTOR PIN LOCATIONS
(Viewed from mating side of connector)



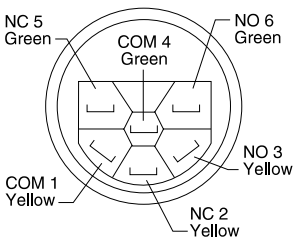
BRIDGE RECTIFIER



TOGGLE SWITCH

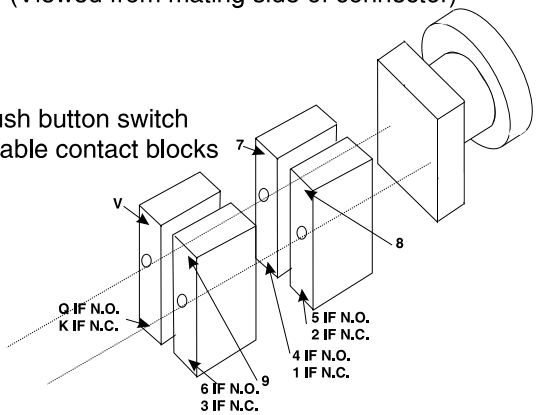


PRESSURE SWITCH



TEMPERATURE CONTROLLER
(Stork Combistat)

Rotary or push button switch
with replaceable contact blocks



Features of Milnor® Electrical Schematics

Document W6DRYGS+A shown on the next page, is part of an actual schematic for the Milnor® Gas Dryer. For the purposes of this instruction, the schematic is shown gray and explanations of the items on the schematic are shown black.

The item numbers below correspond to the circled item numbers shown on the drawing.

① The first six characters of the *drawing number (W6DRYG)* indicate that this is a *wiring diagram (W)*, identify the *generation of controls (6)*, and identify the *type of machine (DRYG*=Gas Dryer). These characters appear in the drawing number of every schematic in the set.

The characters following the first six are unique to each drawing. The two characters identified as the *page number* are an abbreviation for the function performed by the depicted circuitry (S+=three-wire circuit) and establish the order in which the schematic occurs in the manual (schematics are arranged in alpha-numeric order in the manual).

Whenever circuitry changes are significant enough to warrant publishing a new schematic drawing, the new drawing number will be the same as the old except for the major revision letter (*A* in the example).

② Included in the drawing title are the class of control system, the title of this circuit, and the circuit voltage.

③ Line numbers are provided along the bottom edge of the drawing. These permit service personnel in the field and at the Milnor® factory to quickly relate circuit locations when discussing troubleshooting over the phone. Page and line numbers are referenced on the drawing as explained in items five and six below.

④ General functions of the circuit or portions thereof are stated across the top edge of the drawing.

⑤ Relay contacts show the page and line number on which the relay coil may be found. This is the type of cross referencing most frequently used in troubleshooting.

⑥ Relay coils show the page and line number on which its associated contacts are located.

⑦ Relay contacts and relay coils show the physical location of the relay if mounted on a tray..

⑧ The designation *MTA* applies to electronic circuit board connections. Typically, a control system will contain several different types of circuit boards and one or more boards of each type. A numerical suffix identifies the board type and a numerical prefix identifies which one of several boards of a given type is being depicted. For example, the designation *1MTA5* identifies this as the first I/O board (8 output, 16 input board) in the control system. As shown on the drawing, a pin number follows the board number, separated by a dash. Thus, *1MTA5-9* is pin 9 on this board. The numerical designations for board types vary from one control system to another. Some of the board types commonly encountered on the Mark II washer-extractor control and their designations are as follows:

MTA1-MTA6 = 8 output, 16 input (8/16) boards.

MTA11-MTA16 = 16 output boards

MTA30-MTA40 = processor boards

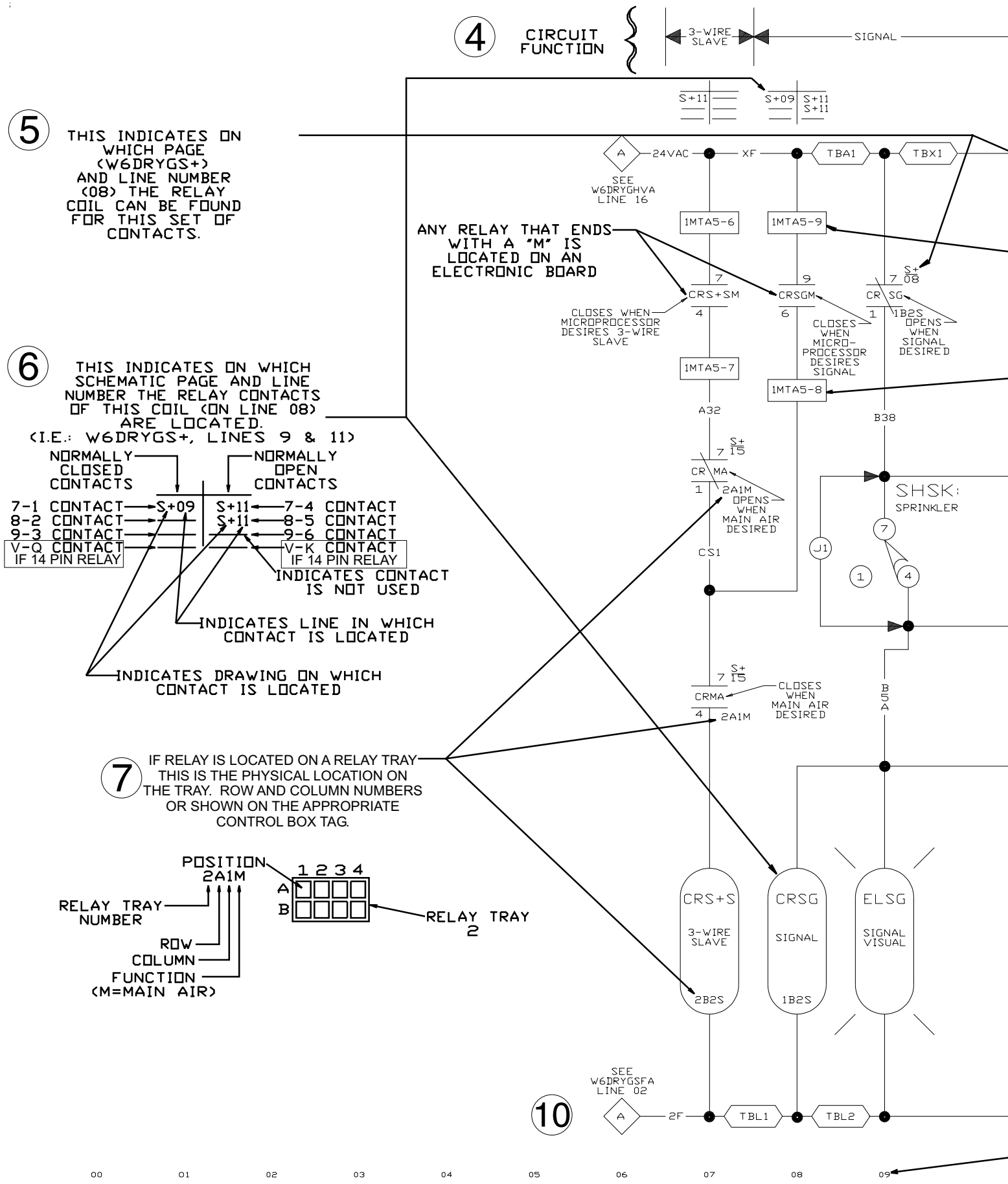
MTA41-MTA43 = digital to analog (D/A) boards

MTA51-MTA56 = analog to digital (A/D) boards

The complete listing of the boards utilized in a given control system can be found in the component list for that system.

⑨ The wire numbers, as described in the explanation of the signal routing table at the beginning of this section, are shown at appropriate locations on the schematic drawing.

⑩ Where diamond symbols appear at the end of a conductor, these are match points for continuing the schematic on another drawing. The page and line number that continues the circuit is printed adjacent to the diamond symbol. Where more than one match point appears on the referenced page, match diamonds containing corresponding letters.


4
CIRCUIT FUNCTION
3-WIRE SLAVE
SIGNAL
5
THIS INDICATES ON WHICH PAGE (W6DRYGS+) AND LINE NUMBER (08) THE RELAY COIL CAN BE FOUND FOR THIS SET OF CONTACTS.
S+11
S+09
S+11
S+11
A
24VAC
XF
TBA1
TBX1
SEE W6DRYGHVA LINE 16
1MTA5-6
1MTA5-9
ANY RELAY THAT ENDS WITH A "M" IS LOCATED ON AN ELECTRONIC BOARD
7
CRS+SM
4
9
CRSGM
6
7
S+08
CR SG
1
1B2S
CLOSES WHEN MICROPROCESSOR DESIRES 3-WIRE SLAVE
CLOSES WHEN MICRO-PROCESSOR DESIRES SIGNAL
OPENS WHEN SIGNAL DESIRED
1MTA5-7
1MTA5-8
6
THIS INDICATES ON WHICH SCHEMATIC PAGE AND LINE NUMBER THE RELAY CONTACTS OF THIS COIL (ON LINE 08) ARE LOCATED.
(I.E.: W6DRYGS+, LINES 9 & 11)
A32
B38
NORMALLY CLOSED CONTACTS
NORMALLY OPEN CONTACTS
7-1 CONTACT
8-2 CONTACT
9-3 CONTACT
V-Q CONTACT
IF 14 PIN RELAY
S+09
S+11
S+11
7-4 CONTACT
8-5 CONTACT
9-6 CONTACT
V-K CONTACT
IF 14 PIN RELAY
INDICATES CONTACT IS NOT USED
INDICATES LINE IN WHICH CONTACT IS LOCATED
INDICATES DRAWING ON WHICH CONTACT IS LOCATED
7
S+15
CR MA
1
2A1M
OPENS WHEN MAIN AIR DESIRED
CS1
SHSK
SPRINKLER
J1
7
1
4
7
S+15
CRMA
4
2A1M
CLOSES WHEN MAIN AIR DESIRED
B5A
7
IF RELAY IS LOCATED ON A RELAY TRAY THIS IS THE PHYSICAL LOCATION ON THE TRAY. ROW AND COLUMN NUMBERS OR SHOWN ON THE APPROPRIATE CONTROL BOX TAG.
POSITION 2A1M
1 2 3 4
A
B
RELAY TRAY NUMBER
RELAY TRAY 2
ROW
COLUMN
FUNCTION (M=MAIN AIR)
CRS+S
3-WIRE SLAVE
2B2S
CRSG
SIGNAL
1B2S
ELSG
SIGNAL VISUAL
SEE W6DRYGSFA LINE 02
10
A
2F
TBL1
TBL2
00
01
02
03
04
05
06
07
08
09

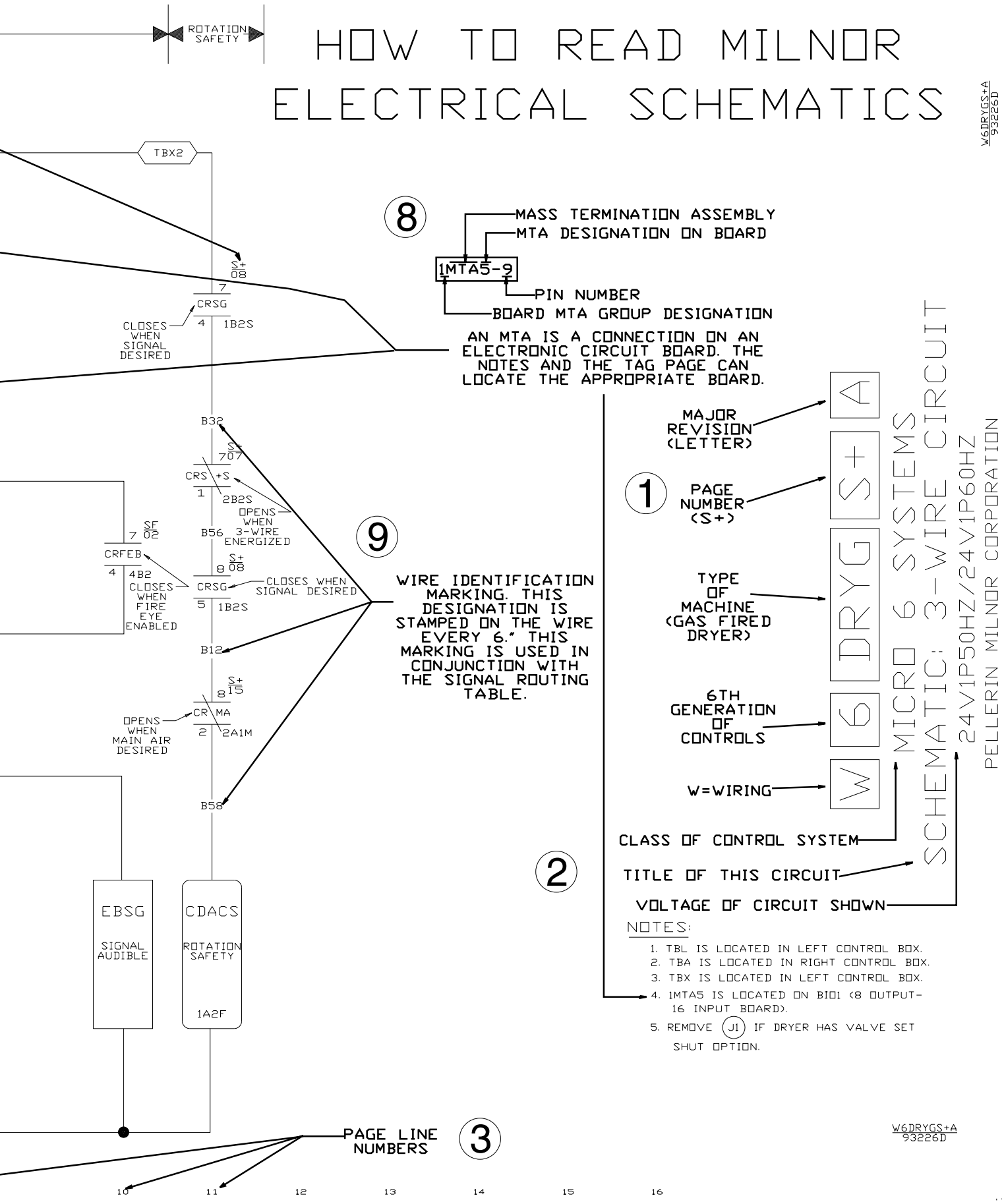
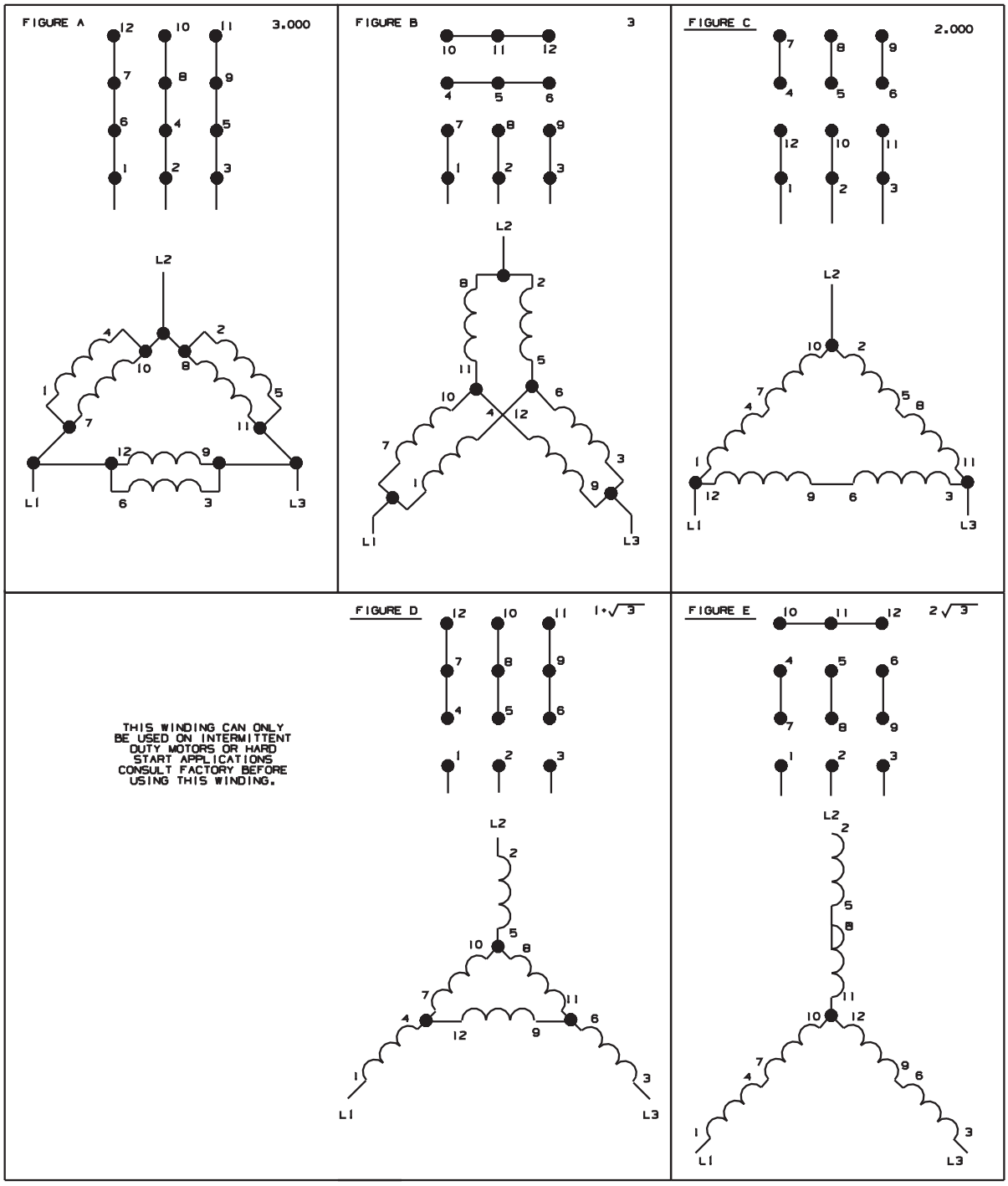

ROTATION SAFETY
HOW TO READ MILNOR ELECTRICAL SCHEMATICS
W6DRYGS+A 93226D
TBX2
8
MASS TERMINATION ASSEMBLY
MTA DESIGNATION ON BOARD
1MTA5-9
PIN NUMBER
BOARD MTA GROUP DESIGNATION
AN MTA IS A CONNECTION ON AN ELECTRONIC CIRCUIT BOARD. THE NOTES AND THE TAG PAGE CAN LOCATE THE APPROPRIATE BOARD.
S+ 08
7
CRSG
4
1B2S
CLOSES WHEN SIGNAL DESIRED
B32
S+ 07
CRS
+S
1
2B2S
OPENS WHEN 3-WIRE ENERGIZED
B56
SF 02
7
CRFEB
4
4B2
CLOSES WHEN FIRE EYE ENABLED
S+ 08
8
CRSG
5
1B2S
CLOSES WHEN SIGNAL DESIRED
9
WIRE IDENTIFICATION MARKING. THIS DESIGNATION IS STAMPED ON THE WIRE EVERY 6." THIS MARKING IS USED IN CONJUNCTION WITH THE SIGNAL ROUTING TABLE.
B12
S+ 15
8
CR
MA
2
2A1M
OPENS WHEN MAIN AIR DESIRED
B58
EBSG
SIGNAL AUDIBLE
CDACS
ROTATION SAFETY
1A2F
PAGE LINE NUMBERS
3
10
11
12
13
14
15
16
MAJOR REVISION (LETTER)
A
1
PAGE NUMBER (S+)
S+
TYPE OF MACHINE (GAS FIRED DRYER)
DRYG
6TH GENERATION OF CONTROLS
6
W=WIRING
W
CLASS OF CONTROL SYSTEM
MICRO 6 SYSTEMS
2
TITLE OF THIS CIRCUIT
SCHEMATIC: 3-WIRE CIRCUIT
VOLTAGE OF CIRCUIT SHOWN
24V1P50HZ/24V1P60HZ
PELLERIN MILNOR CORPORATION
NOTES:
1. TBL IS LOCATED IN LEFT CONTROL BOX.
2. TBA IS LOCATED IN RIGHT CONTROL BOX.
3. TBX IS LOCATED IN LEFT CONTROL BOX.
4. 1MTA5 IS LOCATED ON BIO1 (8 OUTPUT-16 INPUT BOARD).
5. REMOVE (J1) IF DRYER HAS VALVE SET SHUT OPTION.
W6DRYGS+A 93226D

FIGURE	ELECTRICAL VALUES	SUFFIXES									
		B		H		M		T		U	
		50HZ	60HZ	50HZ	60HZ	50HZ	60HZ	50HZ	60HZ	50HZ	60HZ
A	1.000	208	230			200	220	220	240	200-220	208-240
B	$\sqrt{3}$				208	346	380	380		346-380	380
C	2.000	416	460	220	240	400	440	440	480	400-440	440-480
D	$1+\sqrt{3}$						600				600
E	$2\sqrt{3}$			380							



06 07 08 09 10 11 12 13 14 15 16 17

BMP850029

MOTOR CONNECTION DIAGRAMS

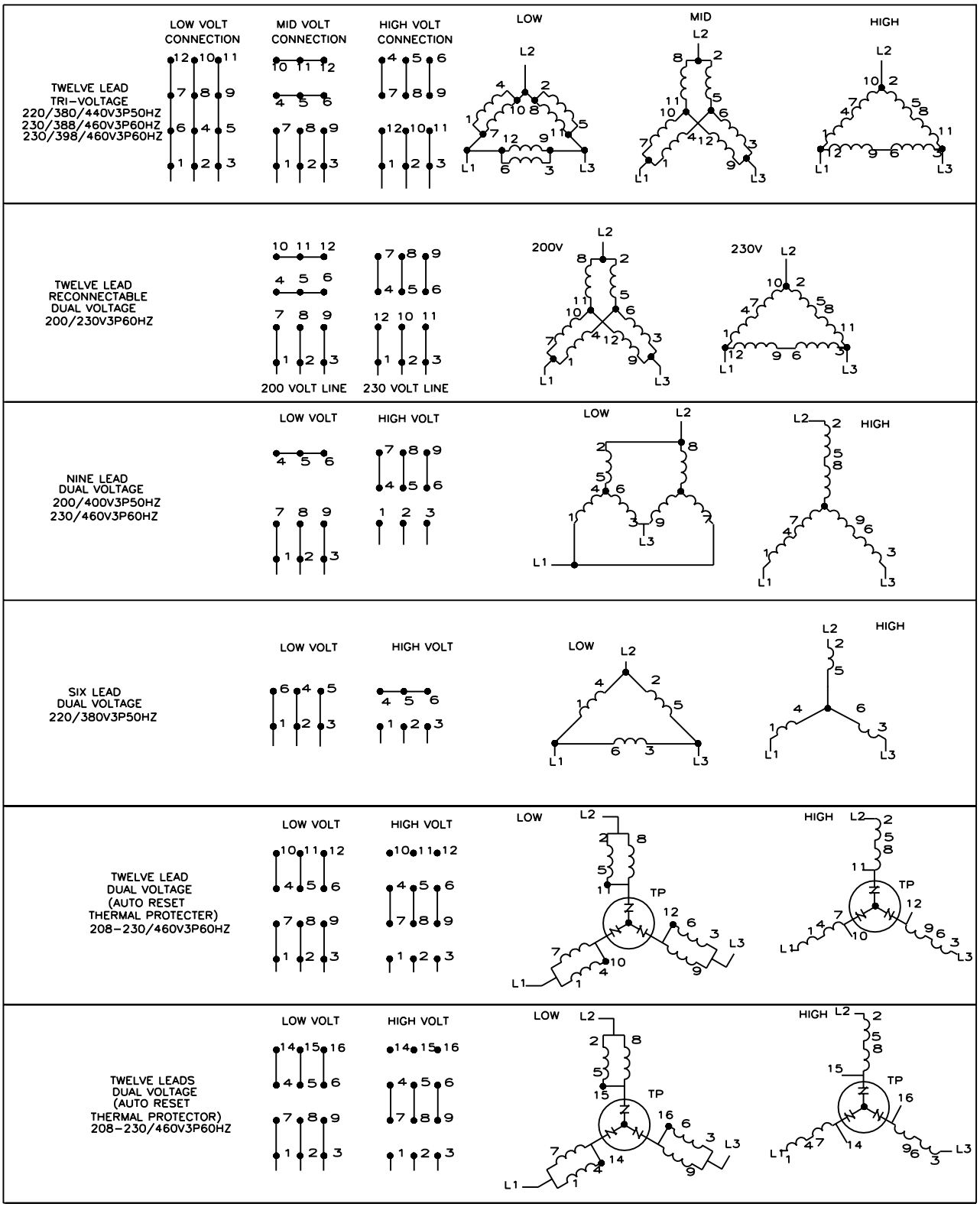
THREE PHASE SINGLE SPEED MOTORS WITH MULTIPLE VOLTAGE RATINGS

(ONLY FOR MOTOR SUFFIXES LISTED)

PELLERIN MILNOR CORPORATION

BMP850029
993628

BMP850029
993628



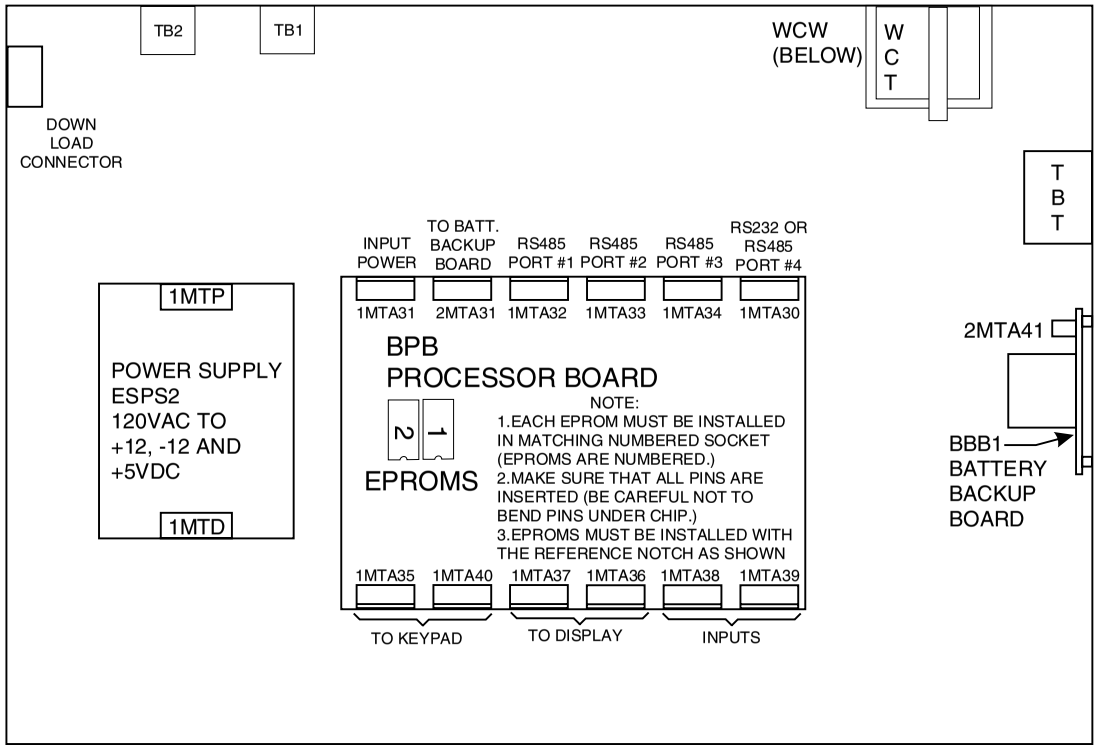
W80008

THREE PHASE
MOTOR CONNECTION DIAGRAMS
SINGLE SPEED MOTORS WITH MULTIPLE VOLTAGE RATINGS
PELLERIN MILNOR CORPORATION

W80008
2001253A

W80008
2001253A

W6V5WSTG
2004185B



MICRO 6 SYSTEMS
36026/42026 V6W
SWITCH PANEL BOX

PELLERIN MILNOR CORPORATION

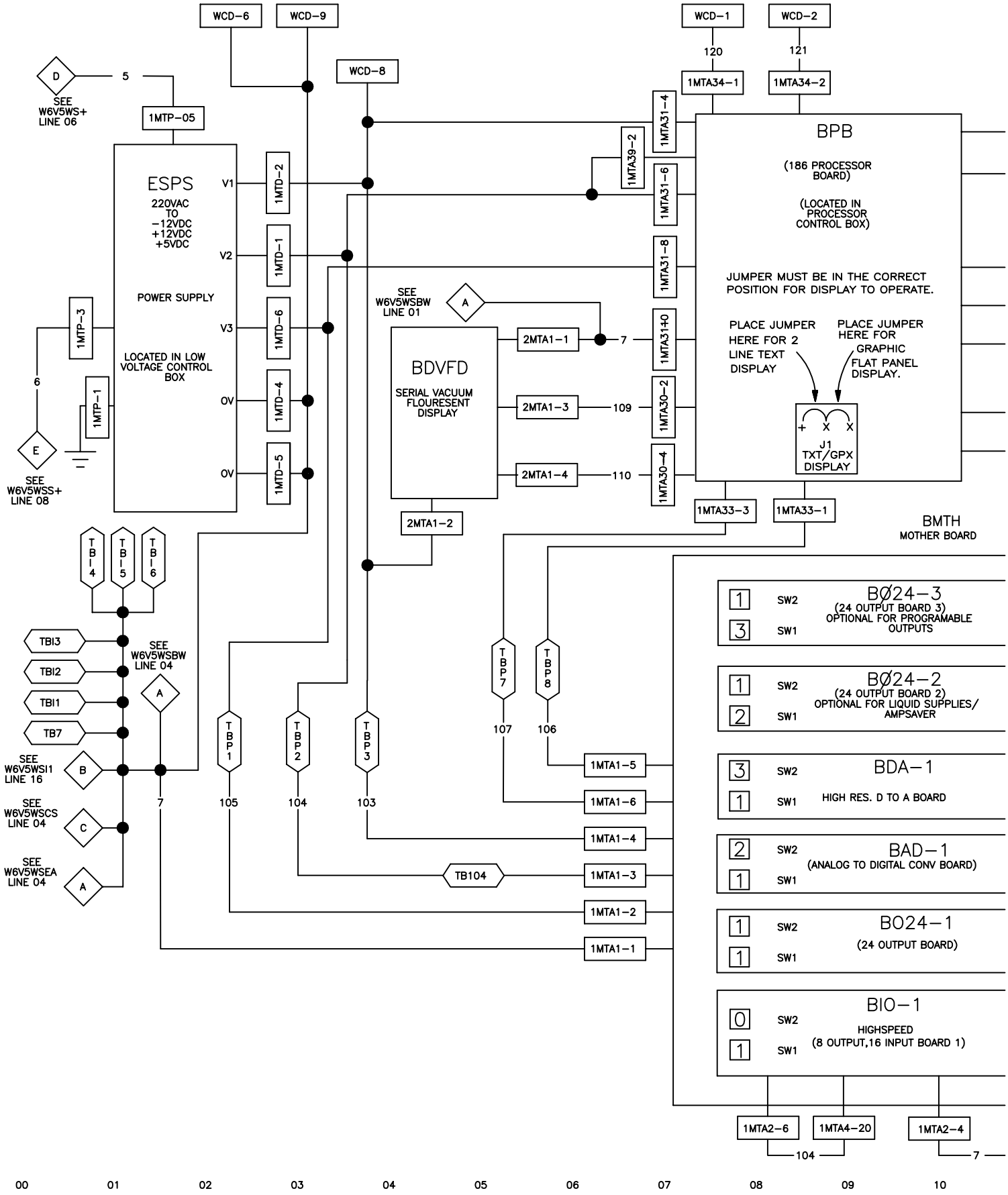
B2T2004012
2004185G

W6V5WSTG
2004185B

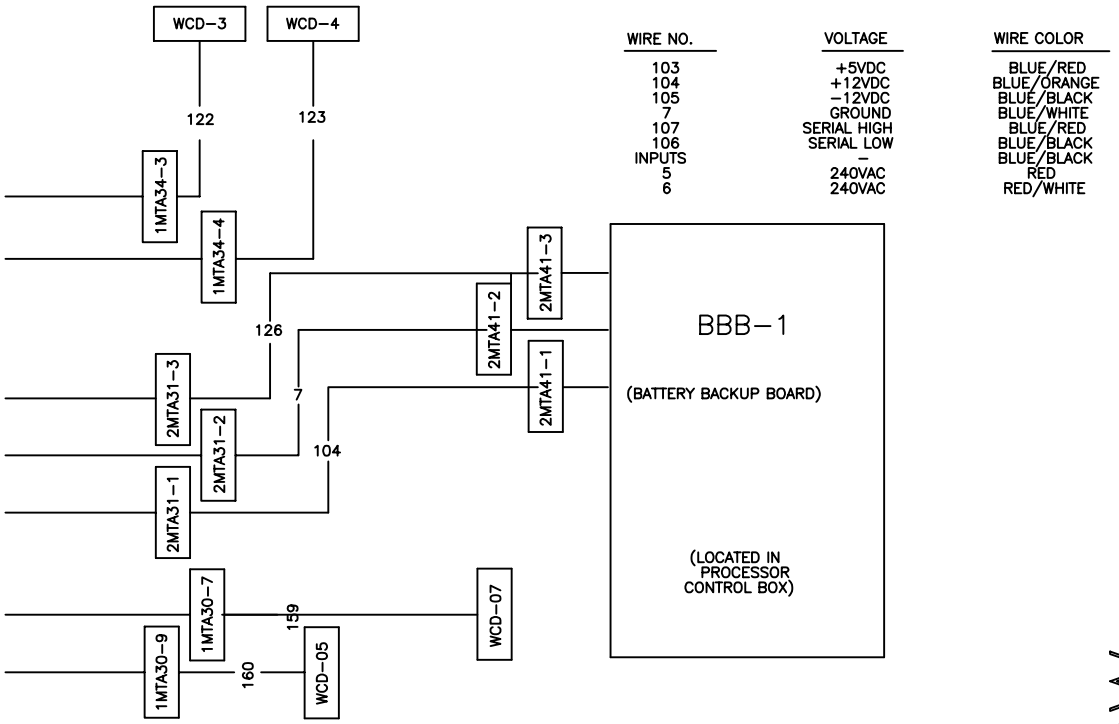
W6V5WSTG
TAG:36026/42026 V6W

PELLERIN MILNOR CORPORATION

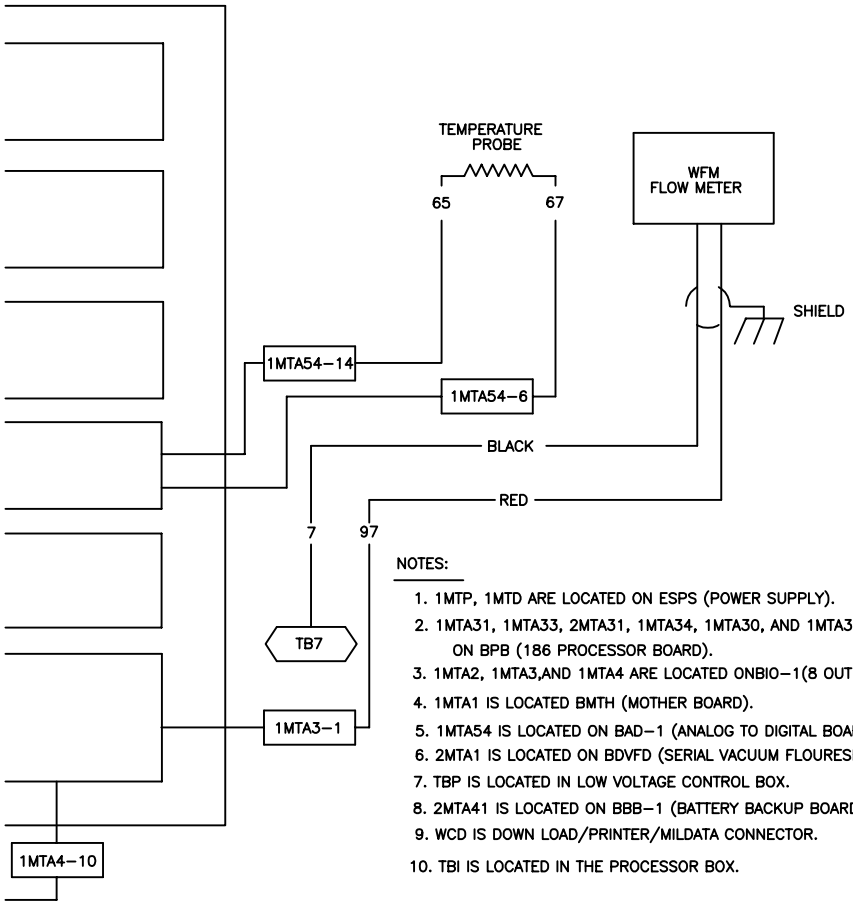
W6V5WSTG
2004185B



W6V5WSBW
2008046B



WIRE NO.	VOLTAGE	WIRE COLOR
103	+5VDC	BLUE/RED
104	+12VDC	BLUE/ORANGE
105	-12VDC	BLUE/BLACK
7	GROUND	BLUE/WHITE
107	SERIAL HIGH	BLUE/RED
106	SERIAL LOW	BLUE/BLACK
INPUTS	-	BLUE/BLACK
5	240VAC	RED
6	240VAC	RED/WHITE



NOTES:

1. 1MTP, 1MTD ARE LOCATED ON ESPS (POWER SUPPLY).
2. 1MTA31, 1MTA33, 2MTA31, 1MTA34, 1MTA30, AND 1MTA39 ARE LOCATED ON BPB (186 PROCESSOR BOARD).
3. 1MTA2, 1MTA3,AND 1MTA4 ARE LOCATED ONBIO-1(8 OUTPUT-16INPUT BOARD).
4. 1MTA1 IS LOCATED BMTH (MOTHER BOARD).
5. 1MTA54 IS LOCATED ON BAD-1 (ANALOG TO DIGITAL BOARD).
6. 2MTA1 IS LOCATED ON BDVFD (SERIAL VACUUM FLOURESENT DISPLAY).
7. TBP IS LOCATED IN LOW VOLTAGE CONTROL BOX.
8. 2MTA41 IS LOCATED ON BBB-1 (BATTERY BACKUP BOARD).
9. WCD IS DOWN LOAD/PRINTER/MILDATA CONNECTOR.
10. TBI IS LOCATED IN THE PROCESSOR BOX.

11 12 13 14 15 16 17 18 19

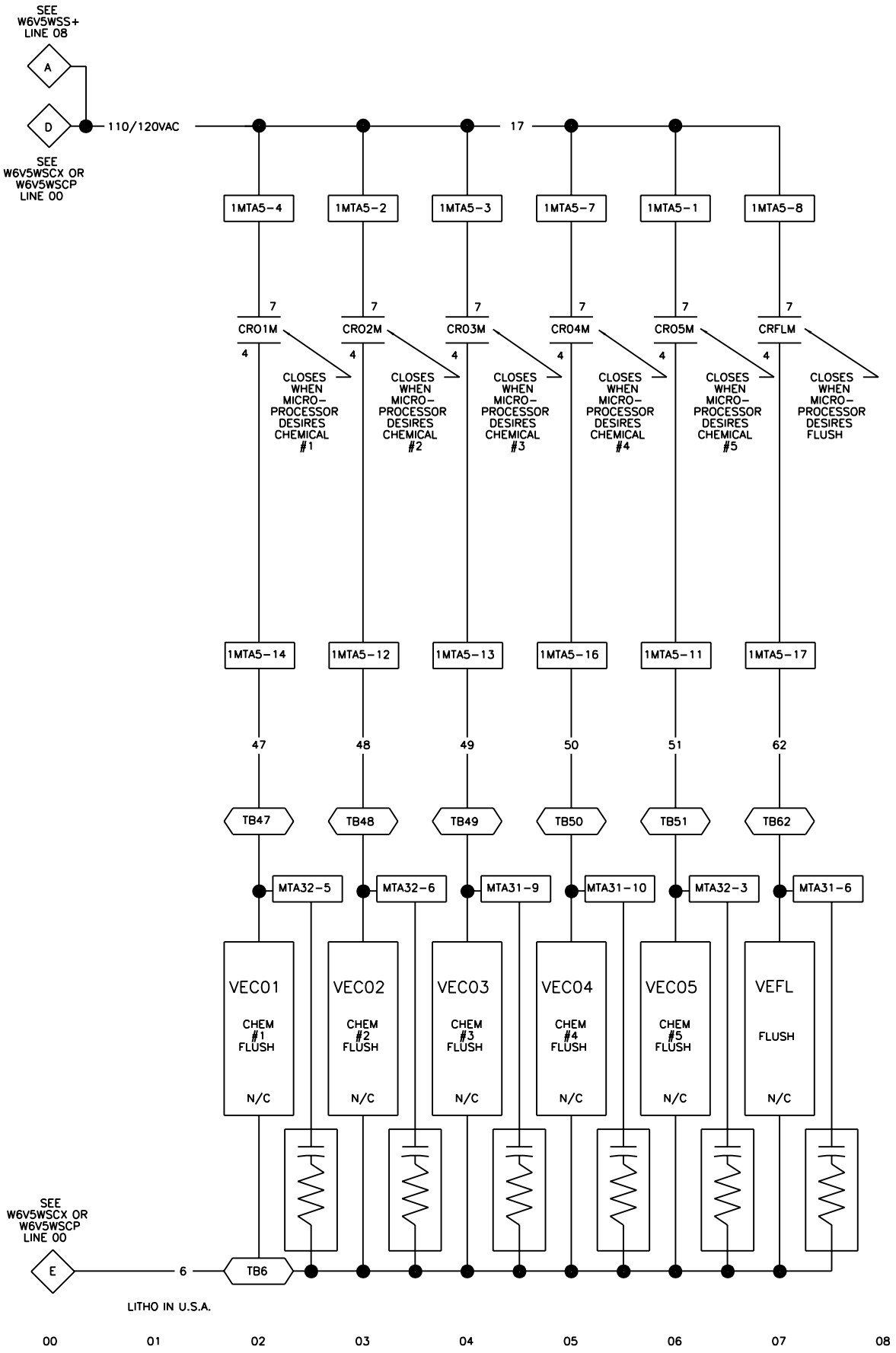
W6V5WSBW

MICRO 6 SYSTEMS SERIAL CONTROLS MARK V

SCHEMATIC: BOARD TO BOARD WIRING (SERIAL CONTROLS)

(MODIFIED FOR 186 PROCESSOR BOARD)

PELLERIN MILNOR CORPORATION



W6V5WSCF
2001134B

NOTES:

1. 1MTA5, 1MTA6 ARE LOCATED
   ON BIO-1 (8 OUTPUT-16 INPUT)

W6V5WSCF

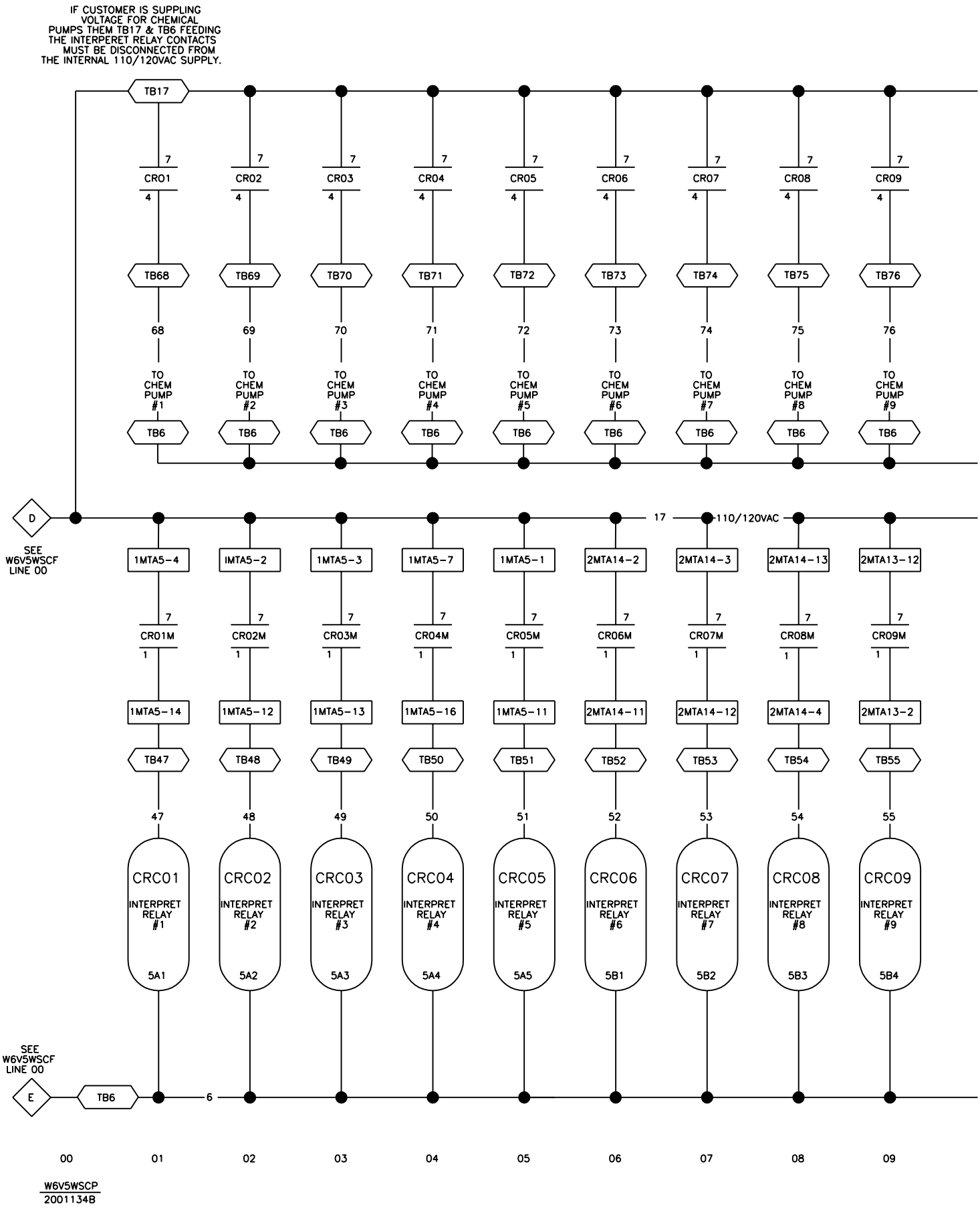
MICRO 6 SYSTEMS SERIAL CONTROLS

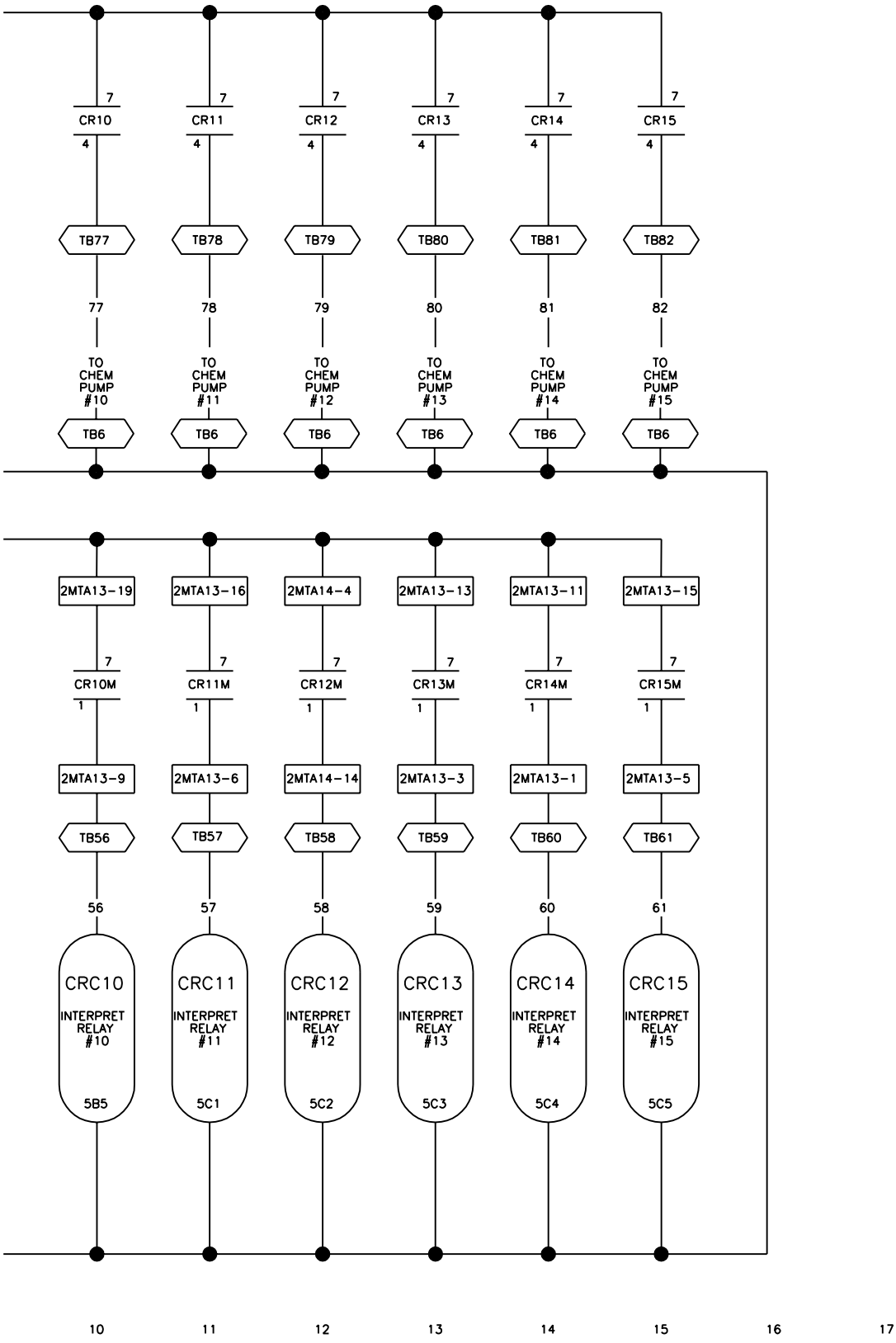
MARK V

SCHEMATIC: FLUSHING SUPPLIES

220V1P50HZ/120V1P50/60HZ

PELLERIN MILNOR CORPORATION

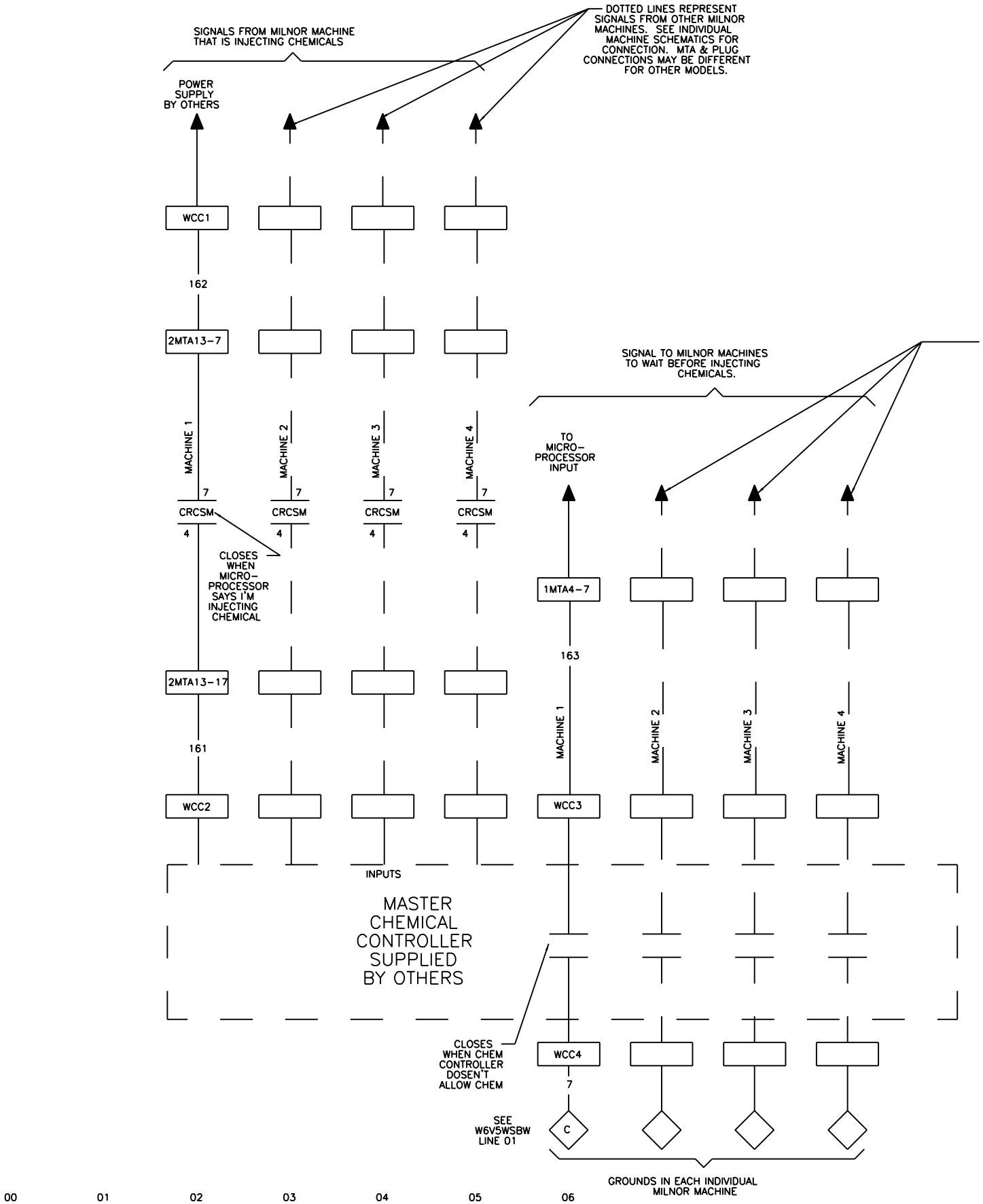

IF CUSTOMER IS SUPPLING VOLTAGE FOR CHEMICAL PUMPS THEM TB17 & TB6 FEEDING THE INTERPERET RELAY CONTACTS MUST BE DISCONNECTED FROM THE INTERNAL 110/120VAC SUPPLY.
TB17
CR01
CR02
CR03
CR04
CR05
CR06
CR07
CR08
CR09
TB68
TB69
TB70
TB71
TB72
TB73
TB74
TB75
TB76
68
69
70
71
72
73
74
75
76
TO CHEM PUMP #1
TO CHEM PUMP #2
TO CHEM PUMP #3
TO CHEM PUMP #4
TO CHEM PUMP #5
TO CHEM PUMP #6
TO CHEM PUMP #7
TO CHEM PUMP #8
TO CHEM PUMP #9
TB6
D
SEE W6V5WSCF LINE 00
17
110/120VAC
1MTA5-4
IMTA5-2
1MTA5-3
1MTA5-7
1MTA5-1
2MTA14-2
2MTA14-3
2MTA14-13
2MTA13-12
CR01M
CR02M
CR03M
CR04M
CR05M
CR06M
CR07M
CR08M
CR09M
1MTA5-14
1MTA5-12
1MTA5-13
1MTA5-16
1MTA5-11
2MTA14-11
2MTA14-12
2MTA14-4
2MTA13-2
TB47
TB48
TB49
TB50
TB51
TB52
TB53
TB54
TB55
47
48
49
50
51
52
53
54
55
CRC01 INTERPRET RELAY #1 5A1
CRC02 INTERPRET RELAY #2 5A2
CRC03 INTERPRET RELAY #3 5A3
CRC04 INTERPRET RELAY #4 5A4
CRC05 INTERPRET RELAY #5 5A5
CRC06 INTERPRET RELAY #6 5B1
CRC07 INTERPRET RELAY #7 5B2
CRC08 INTERPRET RELAY #8 5B3
CRC09 INTERPRET RELAY #9 5B4
SEE W6V5WSCF LINE 00
E
TB6
6
00
01
02
03
04
05
06
07
08
09
W6V5WSCP
2001134B



W6V5WSCP

MICRO 6 SYSTEMS SERIAL CONTROLS
SCHEMATIC: LIQUID SUPPLY–INTERPRET RELAYS
110V1P50HZ/120V1P60HZ

PELLERIN MILNOR CORPORATION



W6V5WSCS
2001134B

DOTTED LINES REPRESENT SIGNALS TO OTHER MILNOR MACHINES SEE INDIVIDUAL MACHINE SCHEMATICS FOR CONNECTION. MTA & PLUG CONNECTIONS MAY BE DIFFERENT FOR OTHER MODELS.

W6V5WSCS

MICRO 6 SYSTEMS

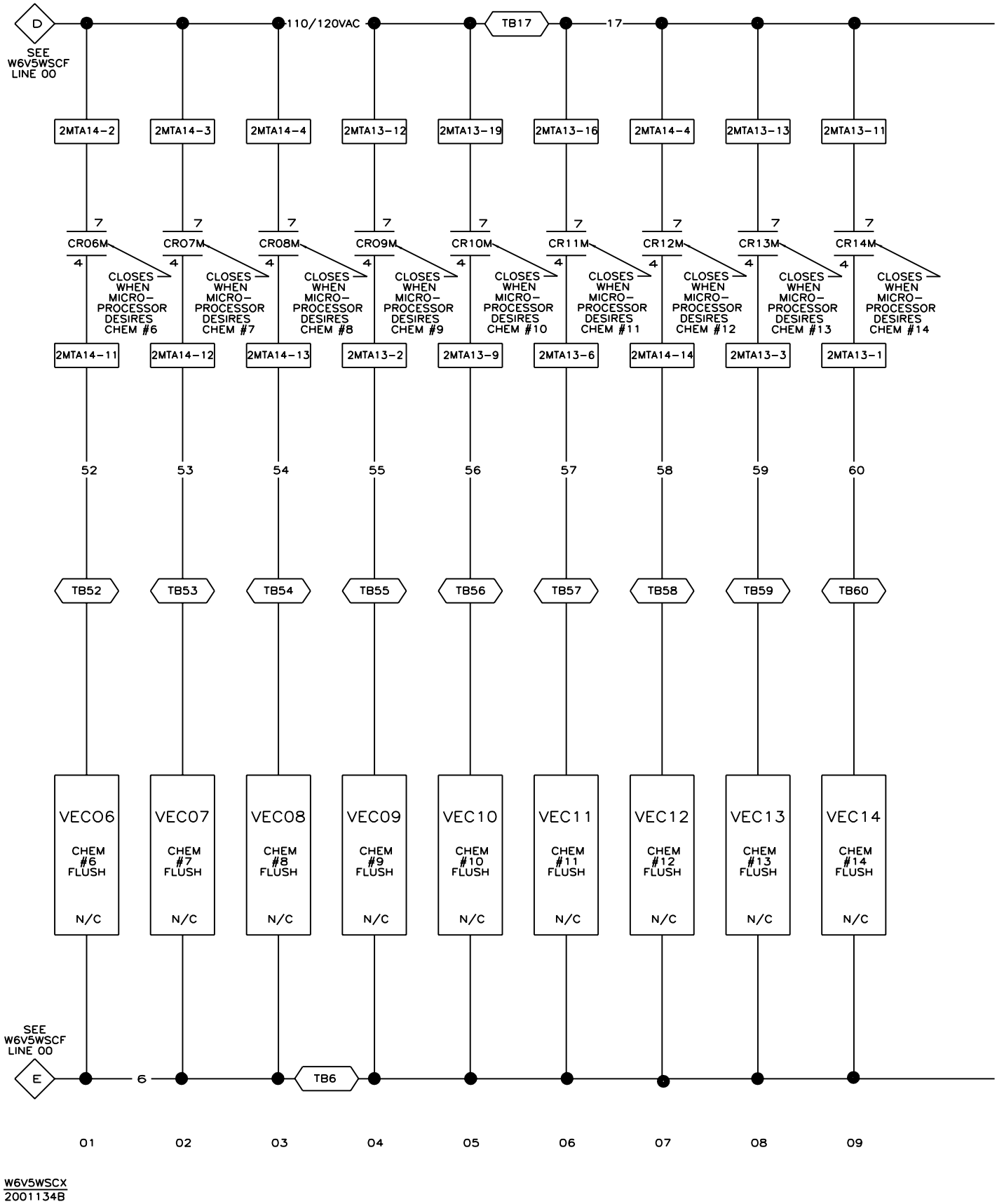
MARK V

SCHEMATIC: CHEMICAL SAVE (OPTIONAL)

PELLERIN MILNOR CORPORATION

NOTES:

1. WCC IS LOCATED IN THE RIGHT CONTROL BOX ON THIS MODEL MACHINE.
2. CONTACT CRCSM MUST BE INTERPRETED BY THE CHEMICAL SEQUENCER (SUPPLIED BY OTHERS) AND IT MUST SIGNAL ALL OTHER MILNOR MACHINES TO WAIT BEFORE THEY INJECT CHEMICALS.



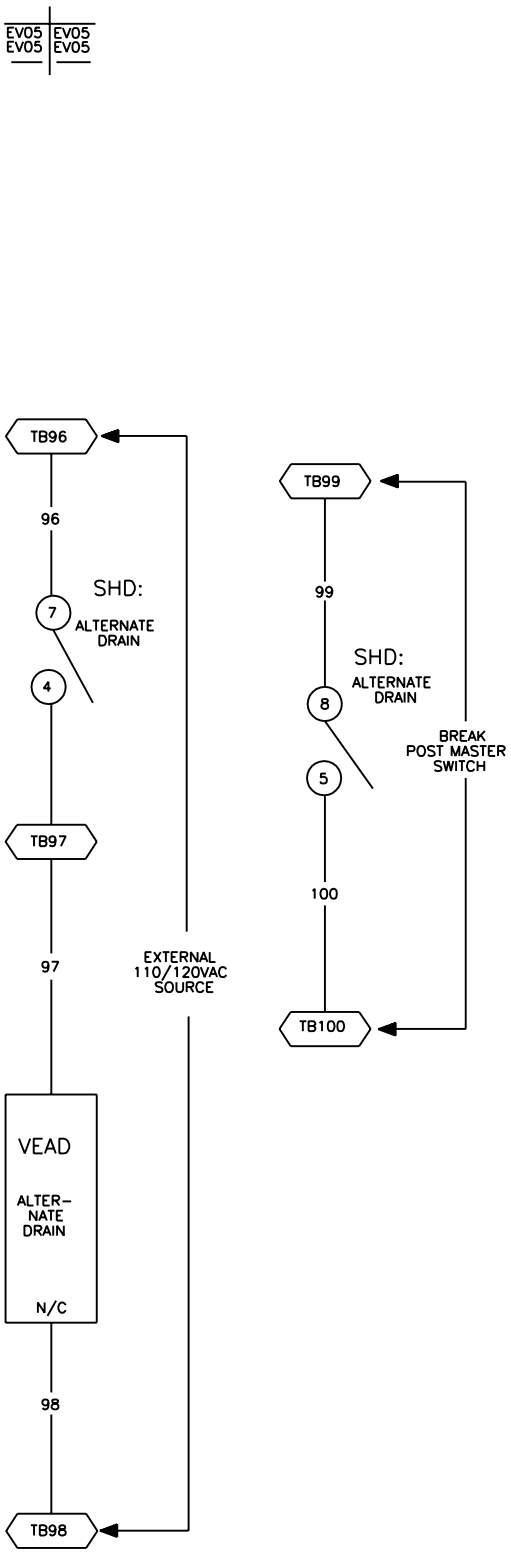
W6V5WSCX
2001134B

W6V5WSCX

MICRO 6 SYSTEMS
SERIAL CONTROLS
MARK V

SCHEMATIC: CENTRAL LIQUID SUPPLY
FLUSH 6 THRU 15

PELLERIN MILNOR CORPORATION



00 01 02 03 04 05 06 07

W6V5WSDR
2001134B

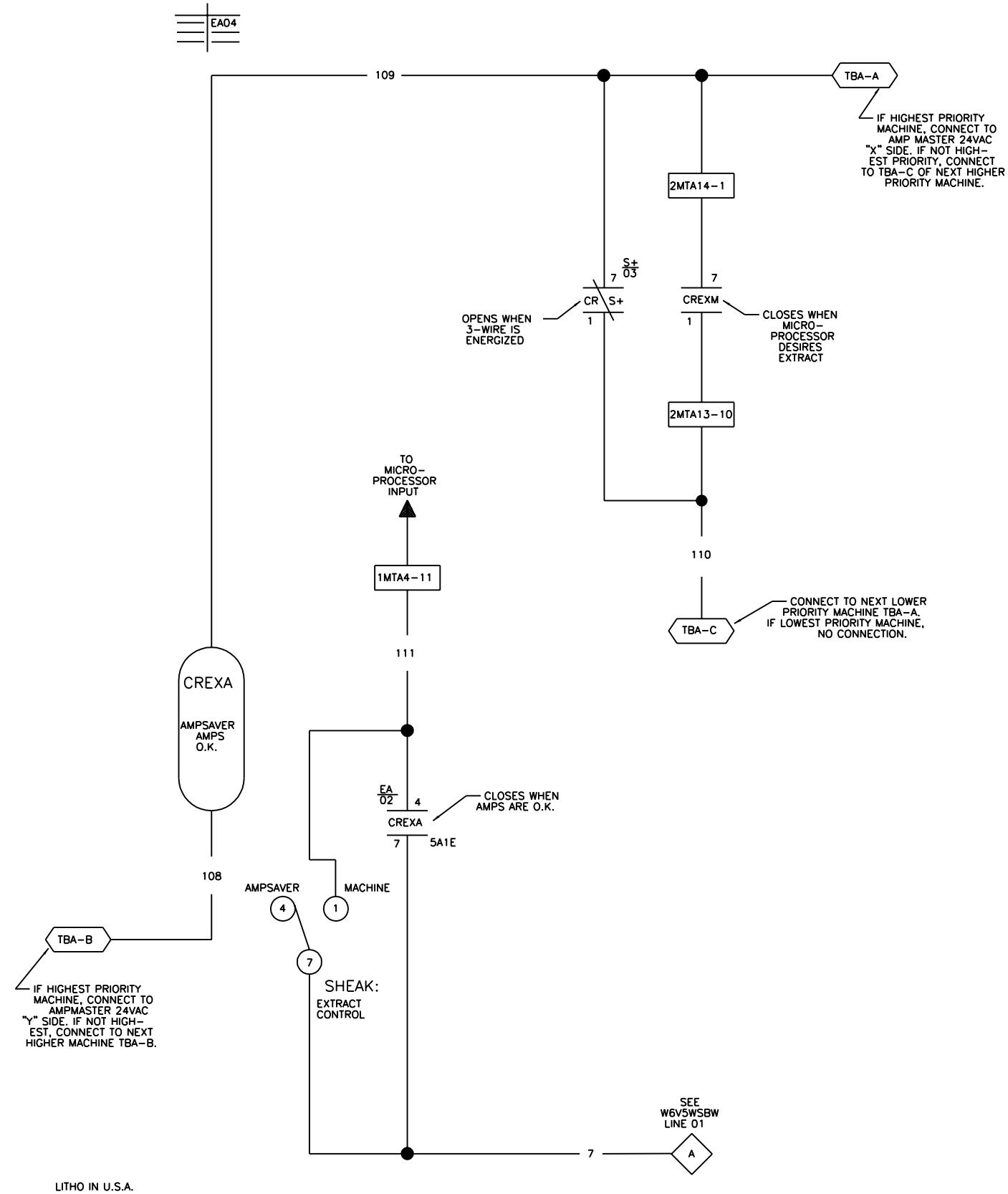
W6V5WSDR

SCHEMATIC: ALTERNATE DRAIN VALVE
FOR AIR OPERATED DRAINS ONLY

110V1P50HZ/120V1P60HZ

PELLERIN MILNOR CORPORATION

W6V5WSDR
2001134B


EA04
109
TBA-A
IF HIGHEST PRIORITY MACHINE, CONNECT TO AMP MASTER 24VAC "X" SIDE. IF NOT HIGH-EST PRIORITY, CONNECT TO TBA-C OF NEXT HIGHER PRIORITY MACHINE.
2MTA14-1
7
S+
03
CR
S+
1
OPENS WHEN 3-WIRE IS ENERGIZED
7
CREXM
1
CLOSES WHEN MICRO-PROCESSOR DESIRES EXTRACT
2MTA13-10
TO MICRO-PROCESSOR INPUT
1MTA4-11
110
TBA-C
CONNECT TO NEXT LOWER PRIORITY MACHINE TBA-A. IF LOWEST PRIORITY MACHINE, NO CONNECTION.
111
CREXA
AMPSAVER AMPS O.K.
EA
02
4
CREXA
7
5A1E
CLOSES WHEN AMPS ARE O.K.
108
AMPSAVER
4
MACHINE
1
7
SHEAK:
EXTRACT CONTROL
TBA-B
IF HIGHEST PRIORITY MACHINE, CONNECT TO AMPMASTER 24VAC "Y" SIDE. IF NOT HIGH-EST, CONNECT TO NEXT HIGHER MACHINE TBA-B.
SEE W6V5WSBW LINE 01
A
7
LITHO IN U.S.A.
00
01
02
03
04
05
06
07
08
09
10
W6V5WSEA
2001134B

11

12

35

W6V5WSEA

MICRO 6 SYSTEMS SERIAL CONTROLS

MARK V

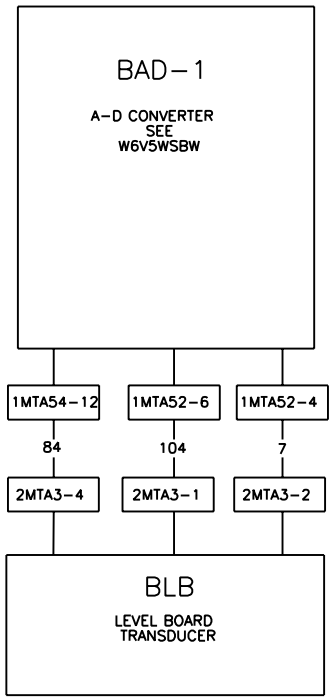
SCHEMATIC: EXTRACT COMMANDS SATISFIED

24V1P50HZ/24V1P60HZ

PELLERIN MILNOR CORPORATION

W6V5WSEA
2001134B

W6V5WSEA
2001134B



00 01 02 03 04 05 06 07 08 09 10

W6V5WSEC
2001134B

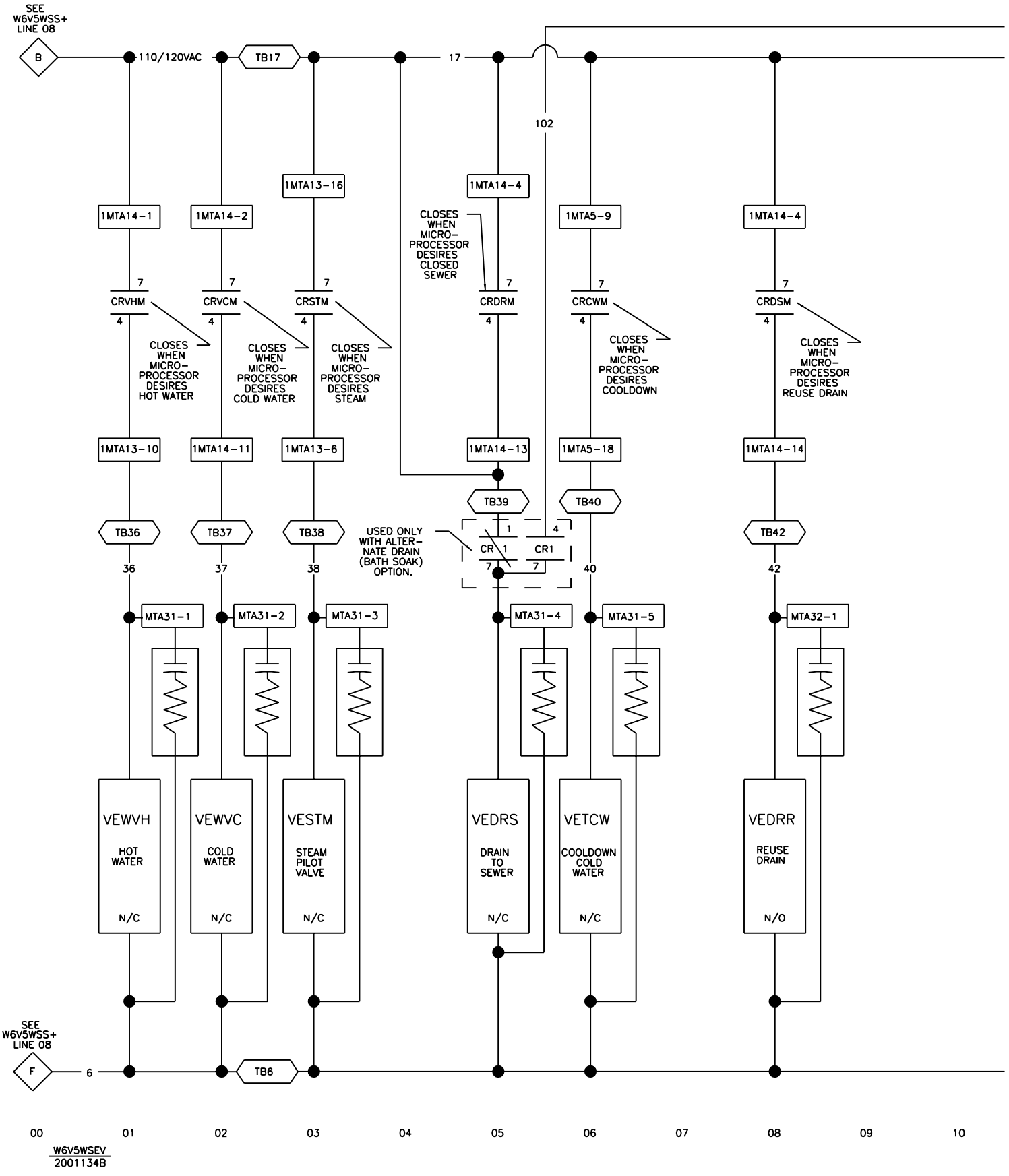
W6V5WSEC

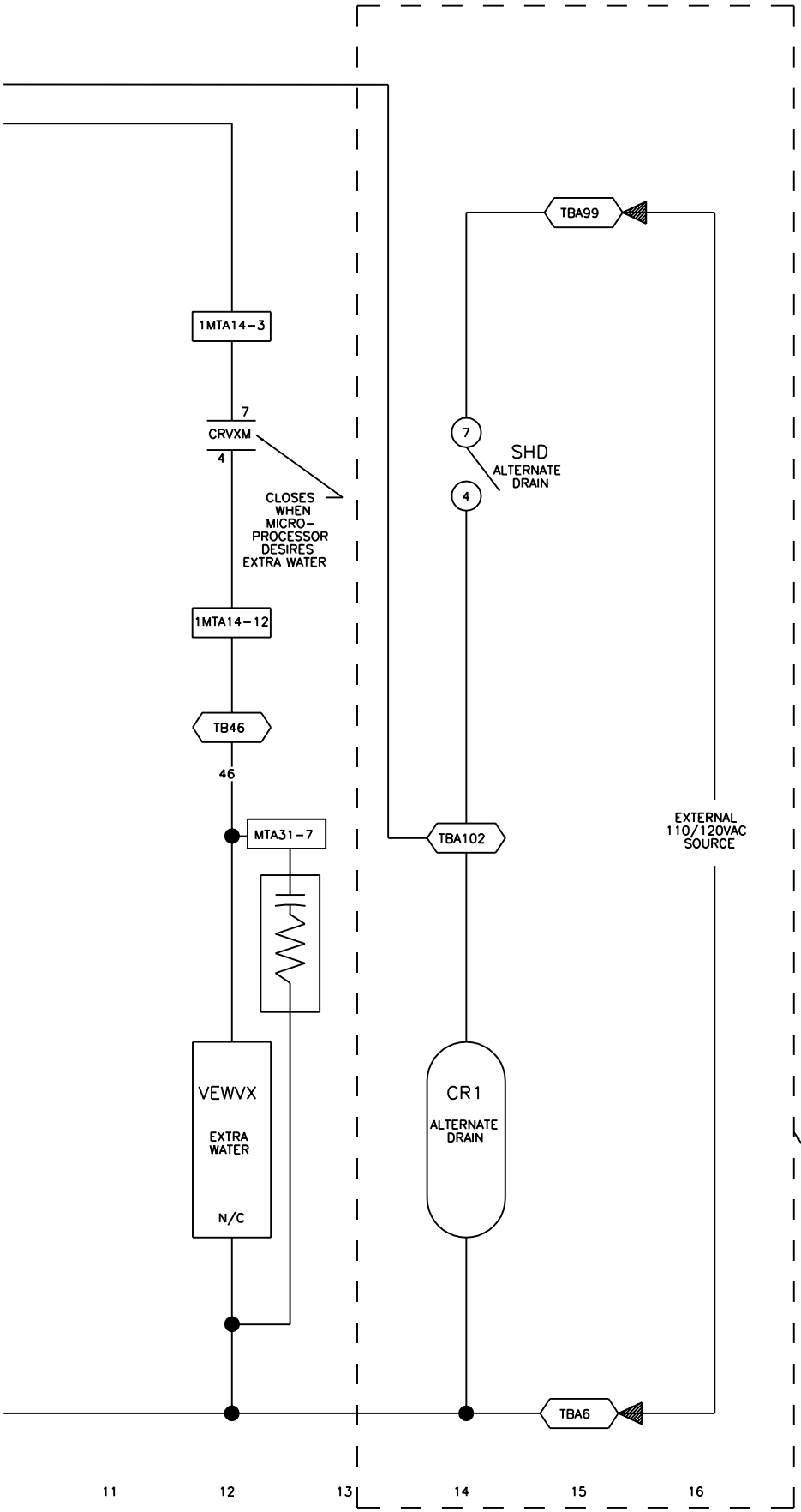
MICRO 6 SYSTEMS
SERIAL CONTROLS
MARK V

SCHEMATIC: ELECTRONIC RPM/LEVEL

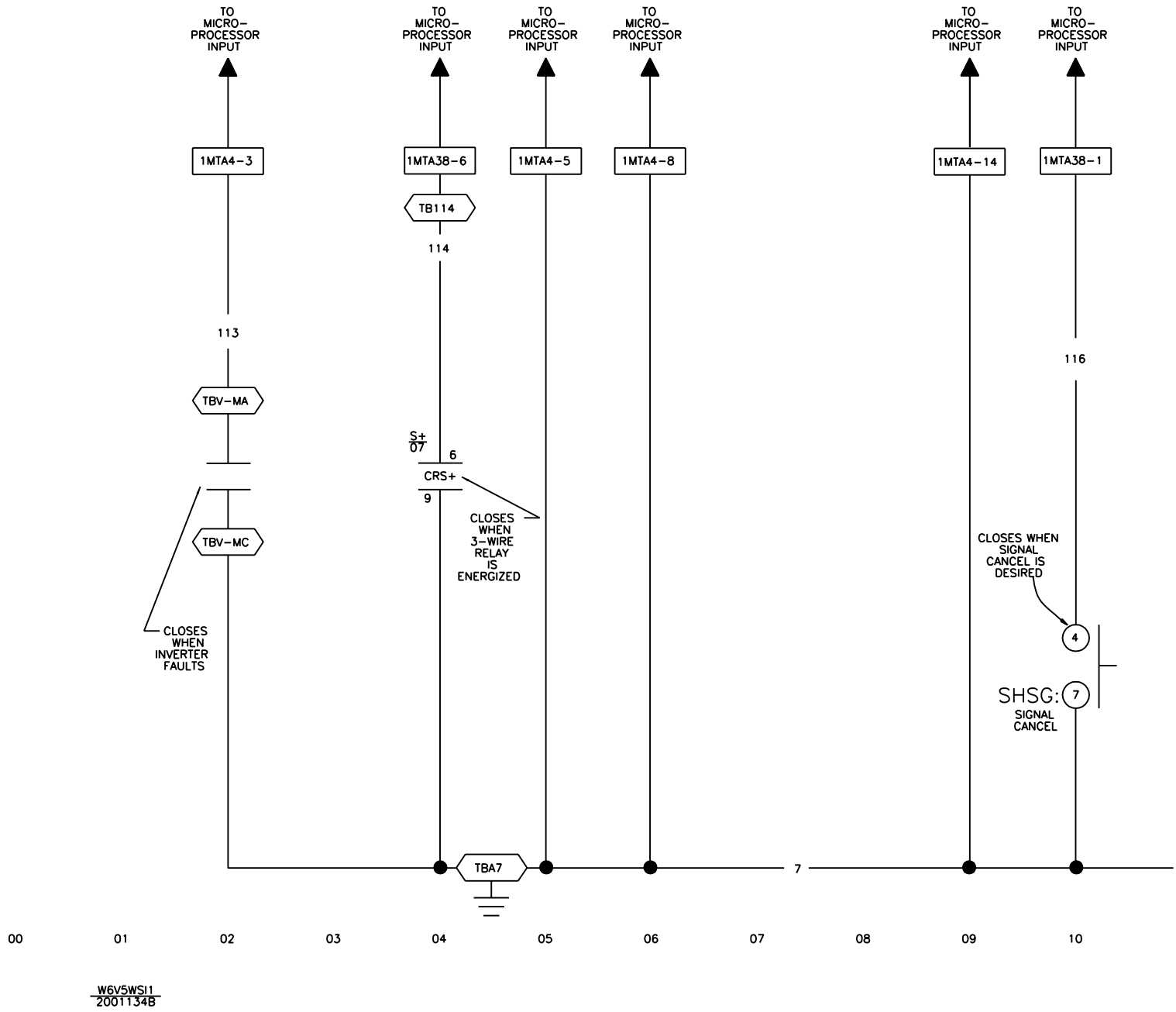
PELLERIN MILNOR CORPORATION

11 12 13 14


SEE W6V5WSS+ LINE 08
B
110/120VAC
TB17
17
102
1MTA13-16
1MTA14-4
1MTA14-1
1MTA14-2
CLOSES WHEN MICRO-PROCESSOR DESIRES CLOSED SEWER
1MTA5-9
1MTA14-4
7
4
CRVHM
CRVCM
CRSTM
CRDRM
CRCWM
CRDSM
CLOSES WHEN MICRO-PROCESSOR DESIRES HOT WATER
CLOSES WHEN MICRO-PROCESSOR DESIRES COLD WATER
CLOSES WHEN MICRO-PROCESSOR DESIRES STEAM
CLOSES WHEN MICRO-PROCESSOR DESIRES COOLDOWN
CLOSES WHEN MICRO-PROCESSOR DESIRES REUSE DRAIN
1MTA13-10
1MTA14-11
1MTA13-6
1MTA14-13
1MTA5-18
1MTA14-14
TB39
TB40
TB36
TB37
TB38
TB42
USED ONLY WITH ALTER-NATE DRAIN (BATH SOAK) OPTION.
CR1
36
37
38
40
42
MTA31-1
MTA31-2
MTA31-3
MTA31-4
MTA31-5
MTA32-1
VEWVH
HOT WATER
N/C
VEWVC
COLD WATER
N/C
VESTM
STEAM PILOT VALVE
N/C
VEDRS
DRAIN TO SEWER
N/C
VETCW
COOLDOWN COLD WATER
N/C
VEDRR
REUSE DRAIN
N/O
SEE W6V5WSS+ LINE 08
F
6
TB6
00
01
02
03
04
05
06
07
08
09
10
W6V5WSEV
2001134B



W6V5WSEV
MICRO 6 SYSTEMS
MARK V CONTROLS
SCHEMATIC: ELECTRICAL VALVES
110V1P50HZ/120V1P60HZ
PELLERIN MILNOR CORPORATION



W6V5WSI1
2001134B

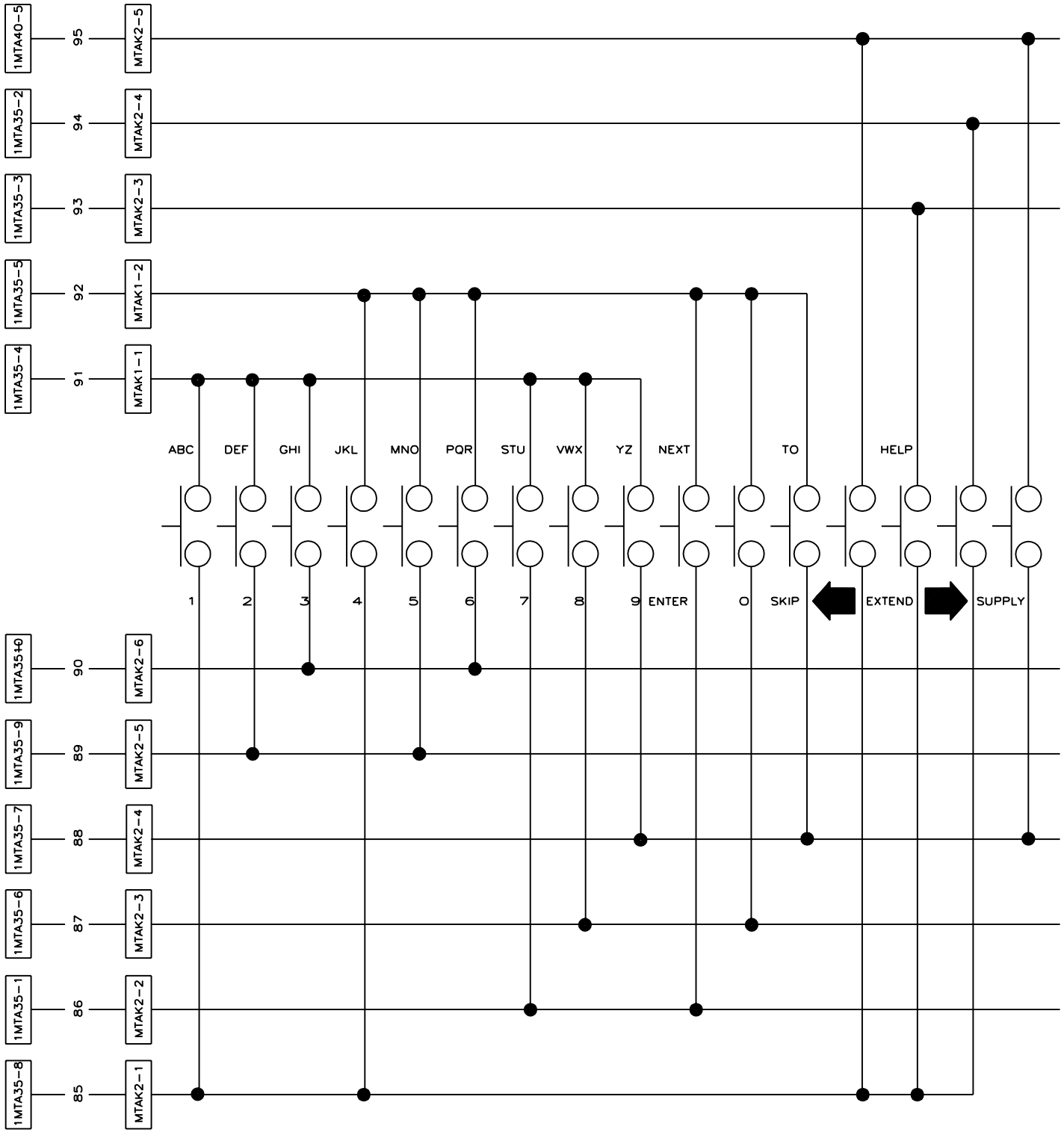
NOTES:

1. 1MTA38 AND 1MTA39 ARE LOCATED ON BPB (PROCESSOR BOARD).
2. MTA4 IS LOCATED ON BIO-1 (8 OUTPUT-16 INPUT BOARD).
3. INVERTER FAULT CONTACTS TBV-MA AND MC ARE FOR GPD315 INVERTER.

W6V5WSI1

MICRO 6 SYSTEMS
MARK V CONTROLS
186 PROCESSOR
SCHEMATIC: MICROPROCESSOR INPUTS

PELLERIN MILNOR CORPORATION



LITHO IN U.S.A.

00 01 02 03 04 05 06 07 08 09 10

W6V5WSKP
2001134B

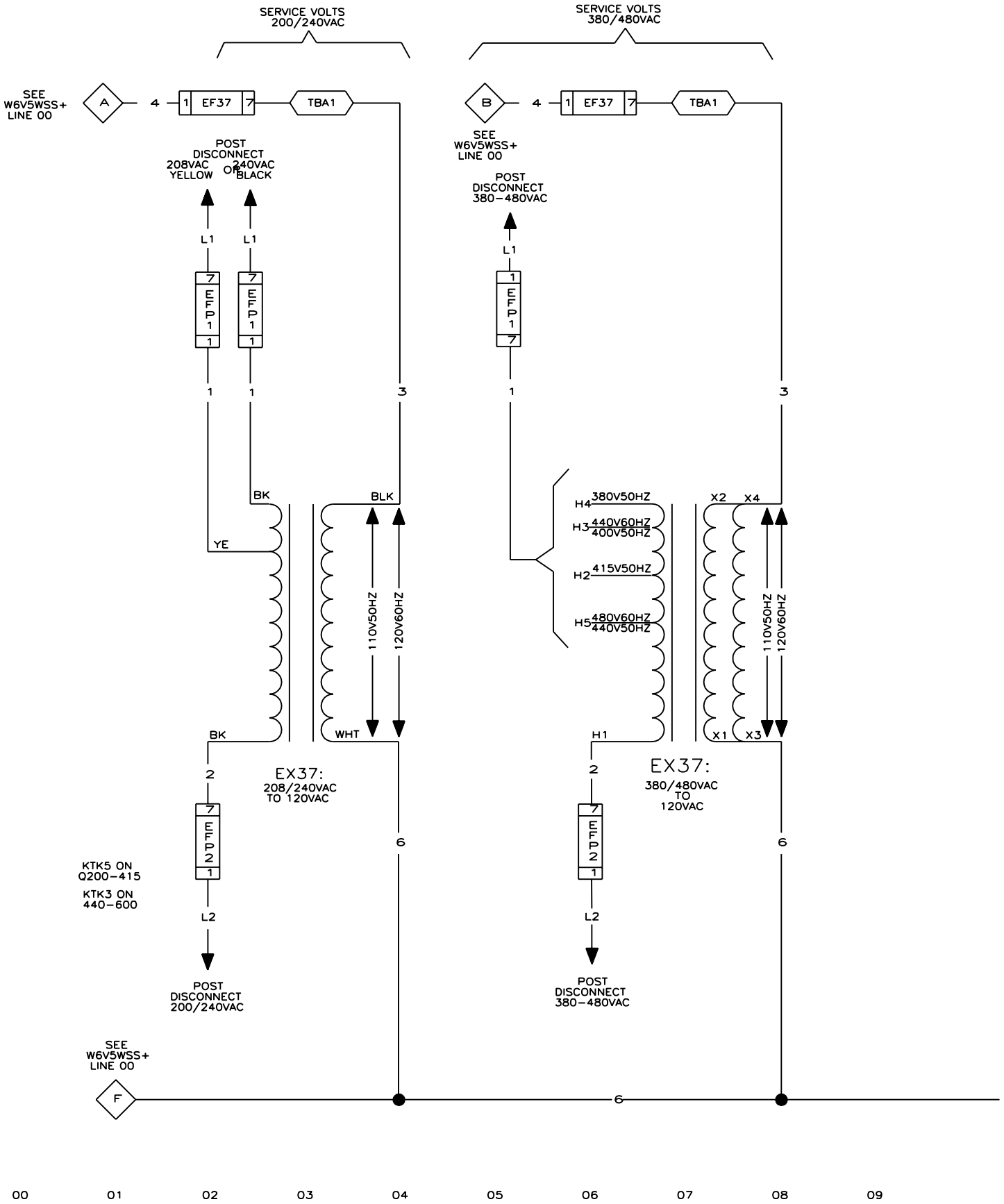
W6V5WSKP
MICRO 6 SYSTEMS
MARK V
SCHEMATIC: KEYPAD (SERIAL CONTROLS)

PELLERIN MILNOR CORPORATION

NOTES:

1. MTAK1 & MTAK2 ARE LOCATED ON KEYPAD.
2. 1MTA35 & 1MTA40 ARE LOCATED ON BPB (PROCESSOR BOARD).

11 12 13 14 15 16 17 18 19

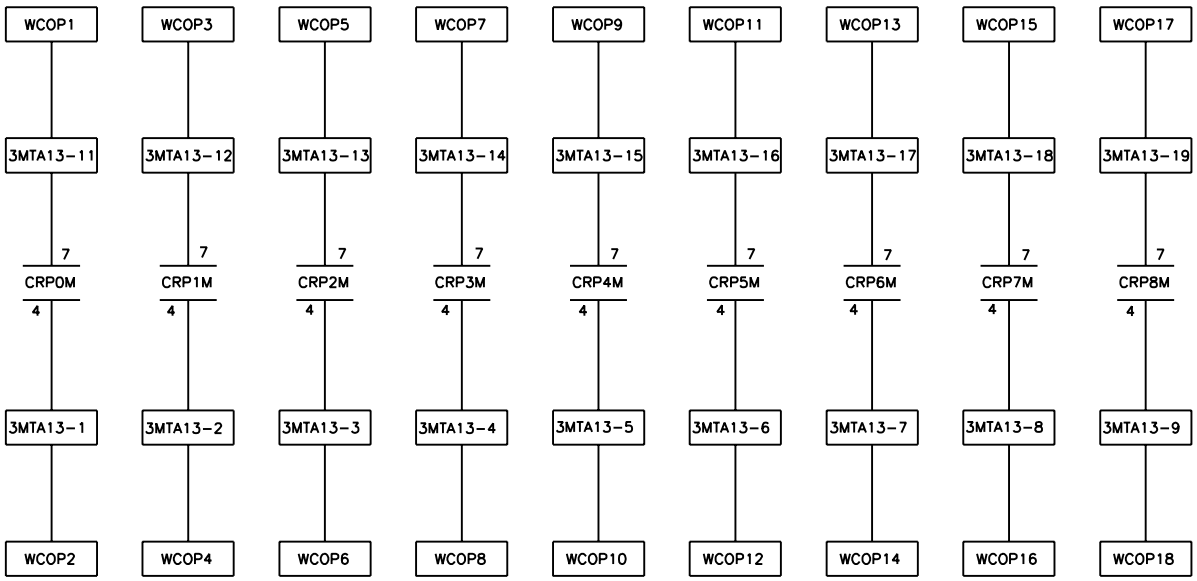


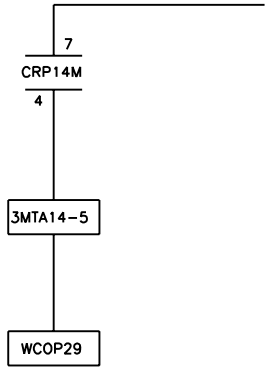
W6V5WSLV
2001134B

W6V5WSLV

MICRO 6 SYSTEMS SERIAL CONTROLS
MARK V
SCHEMATIC: SOURCE 110V1P50HZ/120V1P60HZ

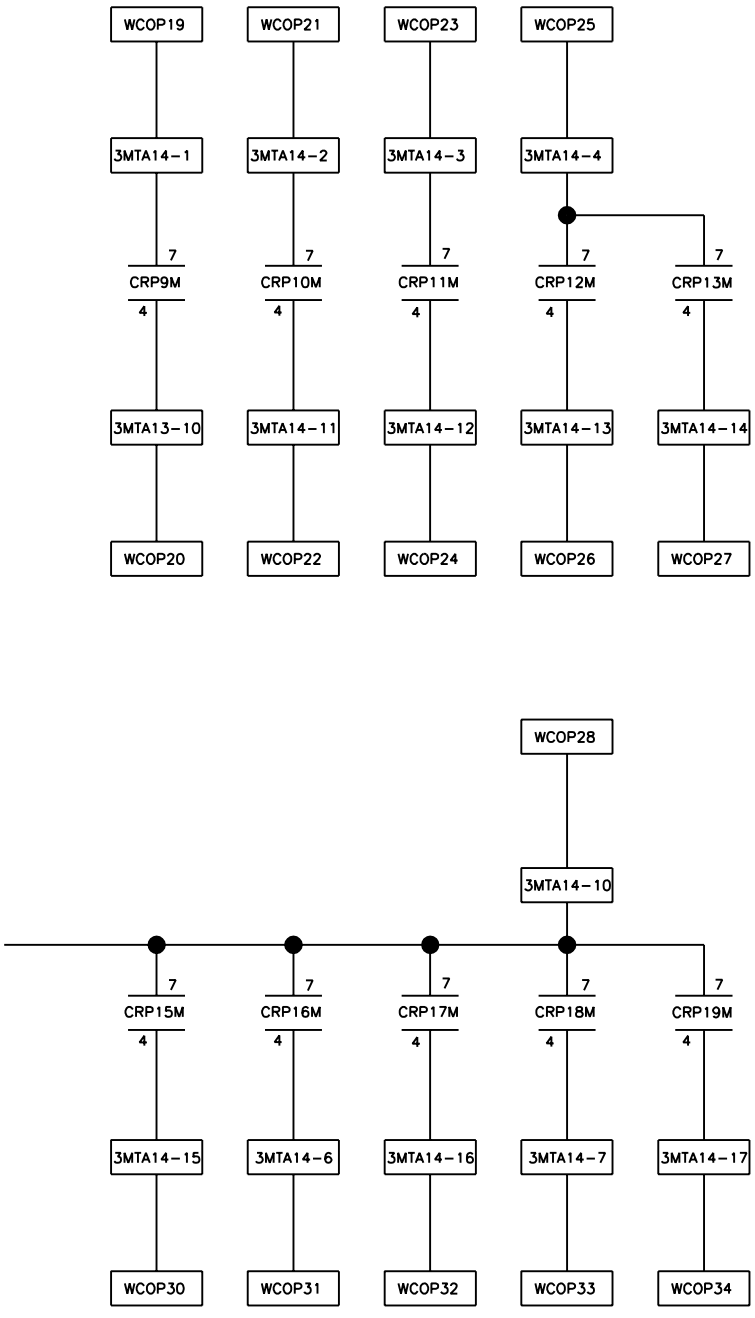
PELLERIN MILNOR CORPORATION





00 01 02 03 04 05 06 07 08 09

W6V5WSOP
2001134B



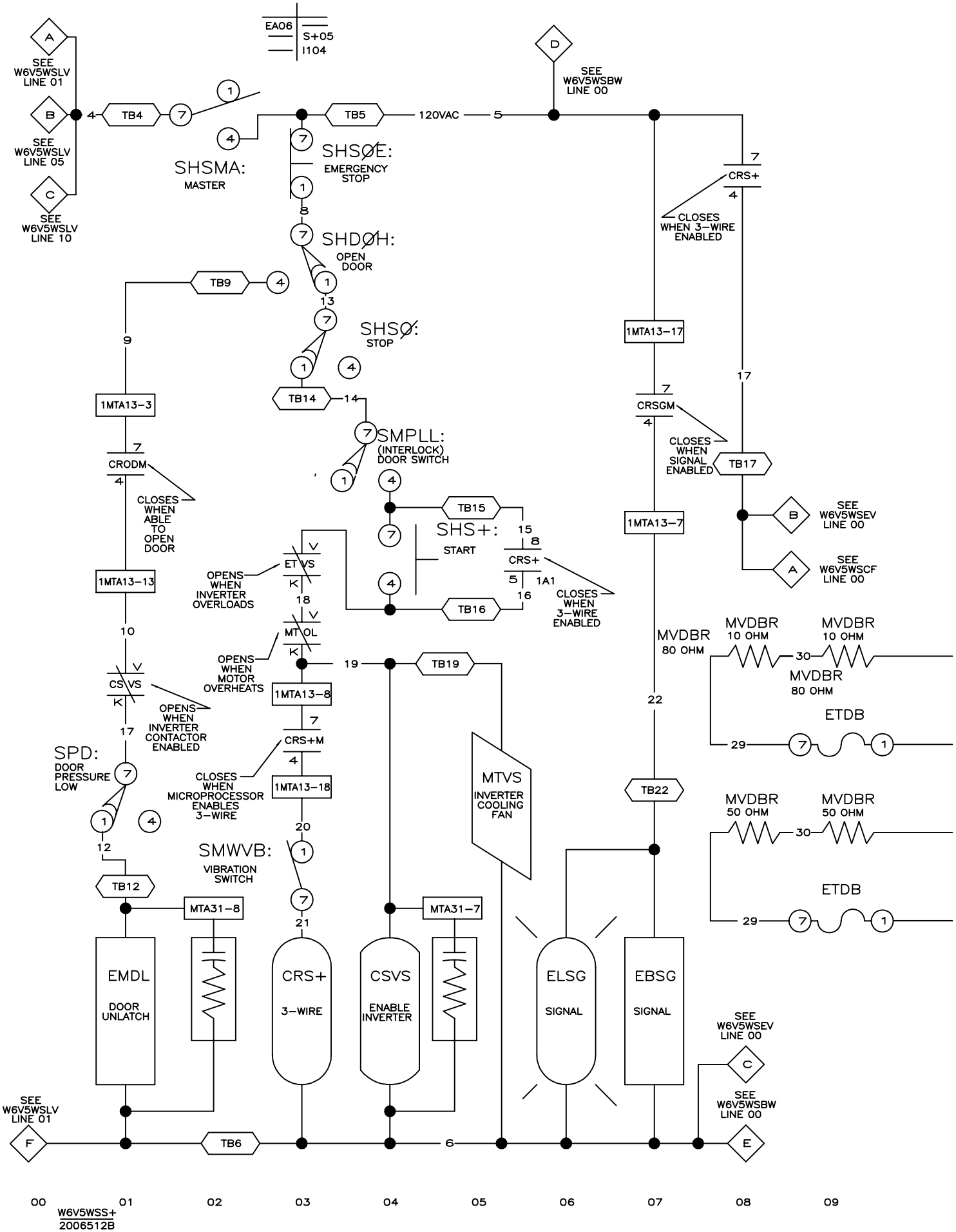
W6V5WSOP

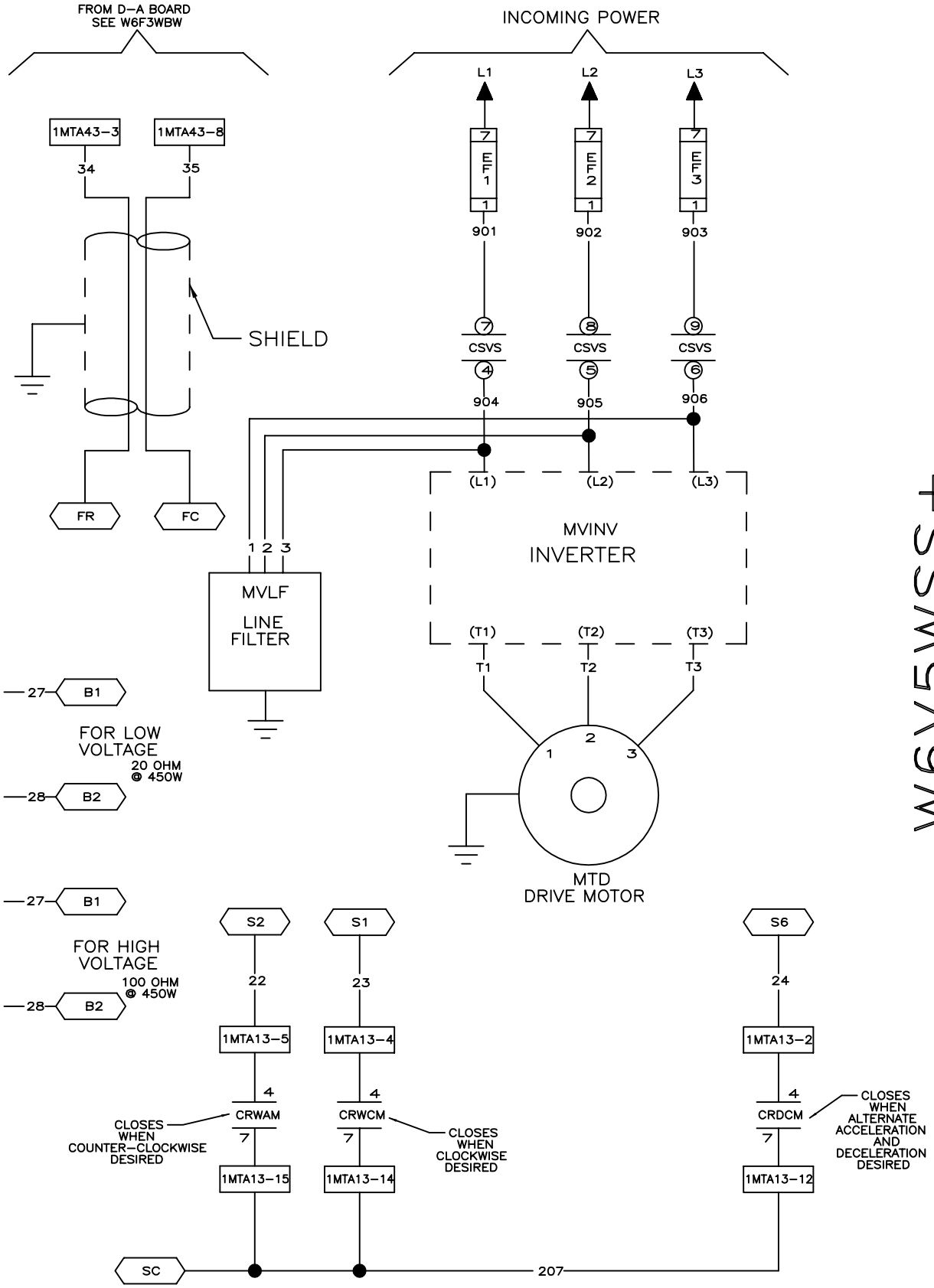
MICRO 6 SYSTEMS SERIAL CONTROLS

SCHEMATIC: 20 OPTIONAL PROGRAMABLE OUTPUTS

PELLERIN MILNOR CORPORATION

10 11 12 13 14 15 16 17


EA06
S+05
I104
A
SEE W6V5WSLV LINE 01
B
SEE W6V5WSLV LINE 05
C
SEE W6V5WSLV LINE 10
D
SEE W6V5WSBW LINE 00
TB4
TB5
120VAC
SHSMA:
MASTER
SHSØE:
EMERGENCY STOP
SHDØH:
OPEN DOOR
SHSØ:
STOP
TB9
TB14
1MTA13-3
1MTA13-13
1MTA13-17
1MTA13-7
1MTA13-8
1MTA13-18
CRS+
CLOSES WHEN 3-WIRE ENABLED
CRSGM
CLOSES WHEN SIGNAL ENABLED
TB17
SMPLL:
(INTERLOCK) DOOR SWITCH
CRODM
CLOSES WHEN ABLE TO OPEN DOOR
TB15
SHS+:
START
TB16
ETVS
OPENS WHEN INVERTER OVERLOADS
MTOL
OPENS WHEN MOTOR OVERHEATS
CSVS
OPENS WHEN INVERTER CONTACTOR ENABLED
CRS+M
CLOSES WHEN MICROPROCESSOR ENABLES 3-WIRE
SPD:
DOOR PRESSURE LOW
SMWVB:
VIBRATION SWITCH
TB12
TB19
TB22
MTA31-8
MTA31-7
MTVS
INVERTER COOLING FAN
MVDBR
80 OHM
MVDBR
10 OHM
MVDBR
50 OHM
ETDB
EMDL
DOOR UNLATCH
CRS+
3-WIRE
CSVS
ENABLE INVERTER
ELSG
SIGNAL
EBSG
SIGNAL
TB6
E
F
00
01
02
03
04
05
06
07
08
09
W6V5WSS+
2006512B



W6V5WSS+
MICRO 6 SYSTEMS
SCHEMATIC: 3–WIRE CIRCUIT
FOR 42026 V6W ONLY (GPD315)
220V1P50HZ/240V1P60HZ
PELLERIN MILNOR CORPORATION