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Installation, Parts, and Service

MWF63C7, MWF63Y7, MWF77C7, MWF77Y7

PELLERIN MILNOR CORPORATION **Post Office Box 400, Kenner, Louisiana 70063–0400, U.S.A.**

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1 General Service and Safety Related Components

BMP720097 / 19036 BRUUUM01.1 0000229985 C.3 D.6 12/5/19, 11:43 AM Released

PELLERIN MILNOR CORPORATION
LIMITED STANDARD WARRANTY

We warrant to the original purchaser that MILNOR machines including electronic hardware/software (hereafter referred to as "equipment"), will be free from defects in material and workmanship for a period of one year from the date of shipment (unless the time period is specifically extended for certain parts pursuant to a specific MILNOR published extended warranty) from our factory with no operating hour limitation. This warranty is contingent upon the equipment being installed, operated and serviced as specified in the operating manual supplied with the equipment, and operated under normal conditions by competent operators.

Providing we receive written notification of a warranted defect within 30 days of its discovery, we will—at our option—repair or replace the defective part or parts, EX Factory (labor and freight specifically NOT included). We retain the right to require inspection of the parts claimed defective in our factory prior to repairing or replacing same. We will not be responsible, or in any way liable, for unauthorized repairs or service to our equipment, and this warranty shall be void if the equipment is tampered with, modified, or abused, used for purposes not intended in the design and construction of the machine, or is repaired or altered in any way without MILNOR's written consent.

Parts damaged by exposure to weather, to aggressive water, or to chemical attack are not covered by this warranty. For parts which require routine replacement due to normal wear—such as gaskets, contact points, brake and clutch linings, belts, hoses, and similar parts—the warranty time period is 90 days.

We reserve the right to make changes in the design and/or construction of our equipment (including purchased components) without obligation to change any equipment previously supplied.

ANY SALE OR FURNISHING OF ANY EQUIPMENT BY MILNOR IS MADE ONLY UPON THE EXPRESS UNDERSTANDING THAT MILNOR MAKES NO EXPRESSED OR IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR USE OR PURPOSE OR ANY OTHER WARRANTY IMPLIED BY LAW INCLUDING BUT NOT LIMITED TO REDHIBITION. MILNOR WILL NOT BE RESPONSIBLE FOR ANY COSTS OR DAMAGES ACTUALLY INCURRED OR REQUIRED AS A RESULT OF: THE FAILURE OF ANY OTHER PERSON OR ENTITY TO PERFORM ITS RESPONSIBILITIES, FIRE OR OTHER HAZARD, ACCIDENT, IMPROPER STORAGE, MIS-USE, NEGLECT, POWER OR ENVIRONMENTAL CONTROL MALFUNCTIONS, DAMAGE FROM LIQUIDS, OR ANY OTHER CAUSE BEYOND THE NORMAL RANGE OF USE. REGARDLESS OF HOW CAUSED, IN NO EVENT SHALL MILNOR BE LIABLE FOR SPECIAL, INDIRECT, PUNITIVE, LIQUIDATED, OR CONSEQUENTIAL COSTS OR DAMAGES, OR ANY COSTS OR DAMAGES WHATSOEVER WHICH EXCEED THE PRICE PAID TO MILNOR FOR THE EQUIPMENT IT SELLS OR FURNISHES.

THE PROVISIONS ON THIS PAGE REPRESENT THE ONLY WARRANTY FROM MILNOR AND NO OTHER WARRANTY OR CONDITIONS, STATUTORY OR OTHERWISE, SHALL BE IMPLIED.

WE NEITHER ASSUME, NOR AUTHORIZE ANY EMPLOYEE OR OTHER PERSON TO ASSUME FOR US, ANY OTHER RESPONSIBILITY AND/OR LIABILITY IN CONNECTION WITH THE SALE OR FURNISHING OF OUR EQUIPMENT TO ANY BUYER.

BMP720097/19036

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1.1 How to Get the Necessary Repair Components

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You can get components to repair your machine from the approved supplier where you got this machine. Your supplier will usually have the necessary components in stock. You can also get components from the Milnor® factory.

Tell the supplier the machine model and serial number and this data for each necessary component:

- The component number from this manual
- The component name if known
- The necessary quantity
- The necessary transportation requirements
- If the component is an electrical component, give the schematic number if known.
- If the component is a motor or an electrical control, give the nameplate data from the used component.

To write to the Milnor® factory:

Pellerin Milnor Corporation
Post Office Box 400
Kenner, LA 70063-0400
UNITED STATES

Telephone: 504-712-7775
Fax: 504-469-9777
Email: parts@milnor.com

BNUUUU02 / 2023296 BNUUUU02 0000158094 G.2 7/20/23, 10:58 AM Released

1.2 Trademarks

BNUUUU02.R01 0000158093 C.3 G.2 F.2 7/20/23, 10:57 AM Released

These words are trademarks of Pellerin Milnor® Corporation and other entities:

Table 1. Trademarks

AutoSpot™	GreenFlex™	MilMetrix®	PulseFlow®
CBW®	GearTrace™	MilTouch™	RAM Command™
Drynet™	GreenTurn™	MilTouch-EX™	Recirc*ONE*®
E-P Express®	Hydro-cushion™	MilRAIL®	RinSave®
E-P OneTouch®	Mentor®	Miltrac™	SmoothCoil™

Table 1 Trademarks (cont'd.)

E-P Plus®	Mildata®	MilVision™	Staph Guard®
Gear Guardian®	Milnor®	PBW™	

BNWHTS08 / 2021243 BNWHTS08 0000349892 C.3 6/8/21, 3:00 PM Released

1.3 Tilting Washer Extractors

BNWHTS08.C01 0000349891 A.2 C.3 6/8/21, 3:00 PM Released

1.3.1 Safety Alert Messages—Internal Electrical and Mechanical Hazards

BNWHTS01.C03 0000235031 B.1 A.2 C.3 1/20/20, 12:08 PM Released

The following are instructions about hazards inside the machine and in electrical enclosures.

WARNING: **Electrocution and Electrical Burn Hazards —** Contact with electric power can kill or seriously injure you. Electric power is present inside the cabinetry unless the main machine power disconnect is off.

- Do not unlock or open electric box doors.
- Do not remove guards, covers, or panels.
- Do not reach into the machine housing or frame.
- Keep yourself and others off of machine.
- Know the location of the main machine disconnect and use it in an emergency to remove all electric power from the machine.

WARNING: **Entangle and Crush Hazards —** Contact with moving components normally isolated by guards, covers, and panels, can entangle and crush your limbs. These components move automatically.

- Do not remove guards, covers, or panels.
- Do not reach into the machine housing or frame.
- Keep yourself and others off of machine.
- Know the location of all emergency stop switches, pull cords, and/or kick plates and use them in an emergency to stop machine motion.

WARNING: **Crush Hazards —** Tilting machines only—The machine housing will crush your body or limbs if it descends or falls while you are under it. Housing can descend with power off or on. Manual operation of tilting valves overrides safety interlocks. Improper operation of manual tilting valves may cause the housing to descend.

- Do not remove guards, covers, or panels.
- Do not reach into the machine housing or frame.

1.3.2 Safety Alert Messages—Cylinder and Processing Hazards

BNWHTS03.C03 0000235025 A.2 A.3 C.3 1/2/20, 2:19 PM Released

The following are instructions about hazards related to the cylinder and laundering process.

DANGER: **Entangle and Sever Hazards —** Contact with goods being processed can cause the goods to wrap around your body or limbs and dismember you. The goods are normally isolated by the locked cylinder door.

- Do not attempt to open the door or reach into the cylinder until the cylinder is stopped.
- Do not touch goods inside or hanging partially outside the turning cylinder.
- Do not operate the machine with a malfunctioning door interlock.
- Open pocket machines only—Do not jog the cylinder and pull the goods at the same time.
- Open pocket machines only—Keep yourself and others clear of cylinder and goods during jogging operation.
- Do not operate the machine with malfunctioning two-hand manual controls.
- Know the location of all emergency stop switches, pull cords, and/or kick plates and use them in an emergency to stop machine motion.
- Know the location of the main machine disconnect and use it in an emergency to remove all electric power from the machine.

WARNING: **Crush Hazards —** Contact with the turning cylinder can crush your limbs. The cylinder will repel any object you try to stop it with, possibly causing the object to strike or stab you. The turning cylinder is normally isolated by the locked cylinder door.

- Do not attempt to open the door or reach into the cylinder until the cylinder is stopped.
- Do not place any object in the turning cylinder.
- Do not operate the machine with a malfunctioning door interlock.
- Open pocket machines only—Keep yourself and others clear of cylinder and goods during jogging operation.
- Do not operate the machine with malfunctioning two-hand manual controls.

WARNING: **Confined Space Hazards —** Confinement in the cylinder can kill or injure you. Hazards include but are not limited to panic, burns, poisoning, suffocation, heat prostration, biological contamination, electrocution, and crushing.

- Do not attempt unauthorized servicing, repairs, or modification.

WARNING: **Explosion and Fire Hazards —** Flammable substances can explode or ignite in the cylinder, drain trough, or sewer. The machine is designed for washing with water, not any other solvent. Processing can cause solvent-containing goods to give off flammable vapors.

- Do not use flammable solvents in processing.
- Do not process goods containing flammable substances. Consult with your local fire department/public safety office and all insurance providers.

1.3.3 Safety Alert Messages—Unsafe Conditions

BNWHTS04.C01 0000235024 A.2 C.3 1/2/20, 2:19 PM Released

1.3.3.1 Damage and Malfunction Hazards

BNWHTS04.C02 0000235048 A.2 C.3 1/2/20, 2:19 PM Released

1.3.3.1.1 Hazards Resulting from Inoperative Safety Devices

BNWHTS04.C03 0000235047 A.2 A.3 C.3 1/2/20, 2:19 PM Released

DANGER: **Entangle and Sever Hazards —** Cylinder door interlock—Operating the machine with a malfunctioning door interlock can permit opening the door when the cylinder is turning and/or starting the cycle with the door open, exposing the turning cylinder.

- Do not operate the machine with any evidence of damage or malfunction.

WARNING: **Multiple Hazards —** Operating the machine with an inoperative safety device can kill or injure personnel, damage or destroy the machine, damage property, and/or void the warranty.

- Do not tamper with or disable any safety device or operate the machine with a malfunctioning safety device. Request authorized service.

WARNING: **Electrocution and Electrical Burn Hazards —** Electric box doors—Operating the machine with any electric box door unlocked can expose high voltage conductors inside the box.

- Do not unlock or open electric box doors.

WARNING: **Entangle and Crush Hazards —** Guards, covers, and panels—Operating the machine with any guard, cover, or panel removed exposes moving components.

- Do not remove guards, covers, or panels.

WARNING: **Crush Hazards —** Down limit switches (machines with front and rear tilt cylinders)—Failure of both front or both rear limit switches allows the seated tilt wheels on a tilted machine to lift from their cradles. The housing will fall and lunge forward or rearward.

- Do not operate the machine with any evidence of damage or malfunction.

1.3.3.1.2 Hazards Resulting from Damaged Mechanical Devices

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WARNING: Multiple Hazards — Operating a damaged machine can kill or injure personnel, further damage or destroy the machine, damage property, and/or void the warranty.

- Do not operate a damaged or malfunctioning machine. Request authorized service.

WARNING: Explosion Hazards — Cylinder—A damaged cylinder can rip apart during extraction, puncturing the shell and discharging metal fragments at high speed.

- Do not operate the machine with any evidence of damage or malfunction.

WARNING: Explosion Hazards — Clutch and speed switch (multiple motor machines)—A damaged clutch or speed switch can permit the low speed motor to engage during extract. This will over-speed the motor and pulleys and can cause them to rip apart, discharging metal fragments at high speed.

- Stop the machine immediately if any of these conditions occur: • abnormal whining sound during extract • skidding sound as extract ends • clutches remain engaged or re-engage during extract

1.3.3.2 Careless Use Hazards

BNWHTS04.C05 0000235045 A.2 C.3 1/2/20, 2:19 PM Released

1.3.3.2.1 Careless Operation Hazards—Vital Information for Operator Personnel (see also operator hazards throughout manual)

BNWHTS04.C06 0000235044 A.2 A.3 C.3 1/2/20, 2:19 PM Released

WARNING: Multiple Hazards — Careless operator actions can kill or injure personnel, damage or destroy the machine, damage property, and/or void the warranty.

- Do not tamper with or disable any safety device or operate the machine with a malfunctioning safety device. Request authorized service.
- Do not operate a damaged or malfunctioning machine. Request authorized service.
- Do not attempt unauthorized servicing, repairs, or modification.
- Do not use the machine in any manner contrary to the factory instructions.
- Use the machine only for its customary and intended purpose.
- Understand the consequences of operating manually.

1.3.3.2.2 Careless Servicing Hazards—Vital Information for Service Personnel (see also service hazards throughout manuals)

BNWHTS04.C07 0000235043 A.2 A.3 C.3 1/2/20, 2:19 PM Released

WARNING: **Electrocution and Electrical Burn Hazards —** Contact with electric power can kill or seriously injure you. Electric power is present inside the cabinetry unless the main machine power disconnect is off.

- Do not service the machine unless qualified and authorized. You must clearly understand the hazards and how to avoid them.
- Abide by the current OSHA lockout/tagout standard when lockout/tagout is called for in the service instructions. Outside the USA, abide by the OSHA standard in the absence of any other overriding standard.

WARNING: **Entangle and Crush Hazards —** Contact with moving components normally isolated by guards, covers, and panels, can entangle and crush your limbs. These components move automatically.

- Do not service the machine unless qualified and authorized. You must clearly understand the hazards and how to avoid them.
- Abide by the current OSHA lockout/tagout standard when lockout/tagout is called for in the service instructions. Outside the USA, abide by the OSHA standard in the absence of any other overriding standard.

WARNING: **Crush Hazards —** Tilting machines only—The machine housing will crush your body or limbs if it descends or falls while you are under it. Housing can descend with power off or on. Manual operation of tilting valves overrides safety interlocks. Improper operation of manual tilting valves may cause the housing to descend.

- Secure both red safety supports in accordance with the instructions furnished, then lock out and tag out power at the main machine disconnect before working under the tilted machine.
- Do not operate the manual tilt valves with anyone under the machine.
- Do not operate the tilt controls with anyone under the machine.

WARNING: **Crush Hazards —** Tilting machines with front and rear tilt cylinders—The housing will fall and lunge forward or rearward if the tilt wheels on the non-tilted end lift out of their cradles, even with safety supports in place.

- Understand the consequences of operating manually.

WARNING: **Confined Space Hazards —** Confinement in the cylinder can kill or injure you. Hazards include but are not limited to panic, burns, poisoning, suffocation, heat prostration, biological contamination, electrocution, and crushing.

- Do not enter the cylinder until it has been thoroughly purged, flushed, drained, cooled, and immobilized.

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1.4 Installation Tag Guidelines

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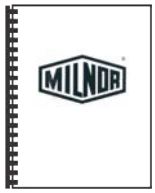
MWF27J8	MWF27Z8	MWF36J8	MWF36Z8
MWF45J8	MWF45Z8	MWF63C7	MWF63J7
MWF63Y7	MWF63Z7	MWF77C7	MWF77J7
MWF77Y7	MWF77Z7	MWF100C7	MWF100J7
MWF100Y7	MWF100Z7	MWF125C7	MWF125J7
MWF125Y7	MWF125Z7		

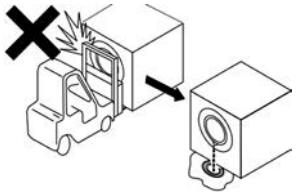
NOTICE: This information may apply to models in addition to those listed above. It applies to paper tags. It does not apply to the vinyl or metal safety placards, which must remain permanently affixed to the machine and replaced if no longer readable.

Paper tags on the machine provide installation guidelines and precautions. The tags can be tie-on or adhesive. You can remove tie-on tags and white, adhesive tags after installation. Yellow adhesive tags must remain on the machine.

The following entries explain the installation tags. Each entry includes: 1) the tag illustration, 2) the tag part number at the bottom of the tag, and 3) the meaning of the tag.

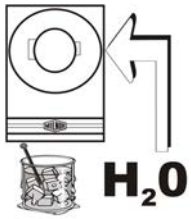
Display or Action	Explanation
	Read the manuals before proceeding. This symbol appears on most tags. The machine ships with safety, operator, and routine maintenance guides for customer use. Milnor dealer manuals for installing, commissioning, and servicing the machine are also available from the Milnor Parts department.
	B2TAG88005: This carefully built product was tested and inspected to meet Milnor performance and quality standards by (identification mark of tester).
	B2TAG94078: Do not forklift here; do not jack here; do not step here—whichever applies.
	B2TAG94081: Motor must rotate in this direction. On single motor washer-extractors and centrifugal extractors, the drive motor must turn in this direction during draining and extraction. This tag is usually wrapped around a motor housing. If the motor turns in the opposite direction when the machine is first tested, the electrical hookup is incorrect and must be reversed as explained in the schematic manual.

B2TAG94097: The cylinder must rotate **counterclockwise** during draining and extraction (spin) when viewed from here (rear of machine). Otherwise, reverse the electric power connections, as explained in the schematic manual.



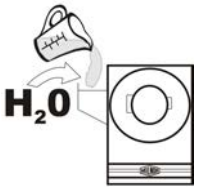
B2TAG94099: Do not strike the shell door when fork-lifting. This can cause the door to leak.

B2T2001013: Hot water connection.

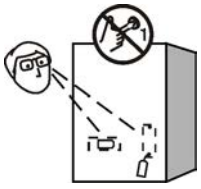


B2T2001014: Cold water connection.

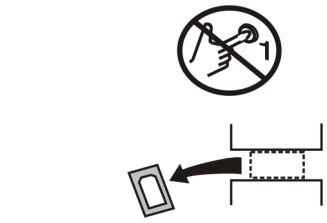
B2T2001015: Reuse (third) water connection.



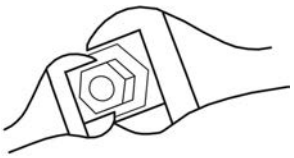
B2T2001016: Flushing water connection. This is the water that goes into the supply compartment or pumped chemical manifold to flush chemicals into the machine.



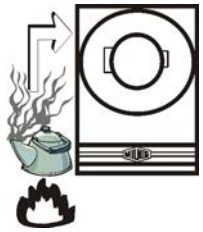
B2T2001028: Look for tags inside the machine. These tags may identify shipping restraints to be removed or components to be installed. Do not start the machine until these actions are completed.



B2T2002013: Do not start the machine until shipping restraints are removed. This tag will appear on the outside of the machine to alert you to the presence of internal shipping restraints. A tag will also appear on the restraint to help identify it. Most, but not all shipping restraints display the color red. Some shipping restraints are also safety stands. Do not discard these.



B2T2003001: Hold the side of the connection stationary with a wrench as you tighten the connection with another wrench. Otherwise, you may twist components, such as valves, damaging them.



B2T2004027: Steam connection.

B2T2008007: Do not exceed 160° Fahrenheit (71° Celsius) water temperature. Excessive temperature can damage the water valves in this machine. Eliminate water hammer on the water lines to this machine. Water hammer can rupture the water inlet valves on this machine. Follow applicable codes when installing water hammer arresters. Maintain incoming water pressure between 10 and 75 psi (between 0.7 and 5.1 bar). Pressures outside this range can damage the water valves in this machine.

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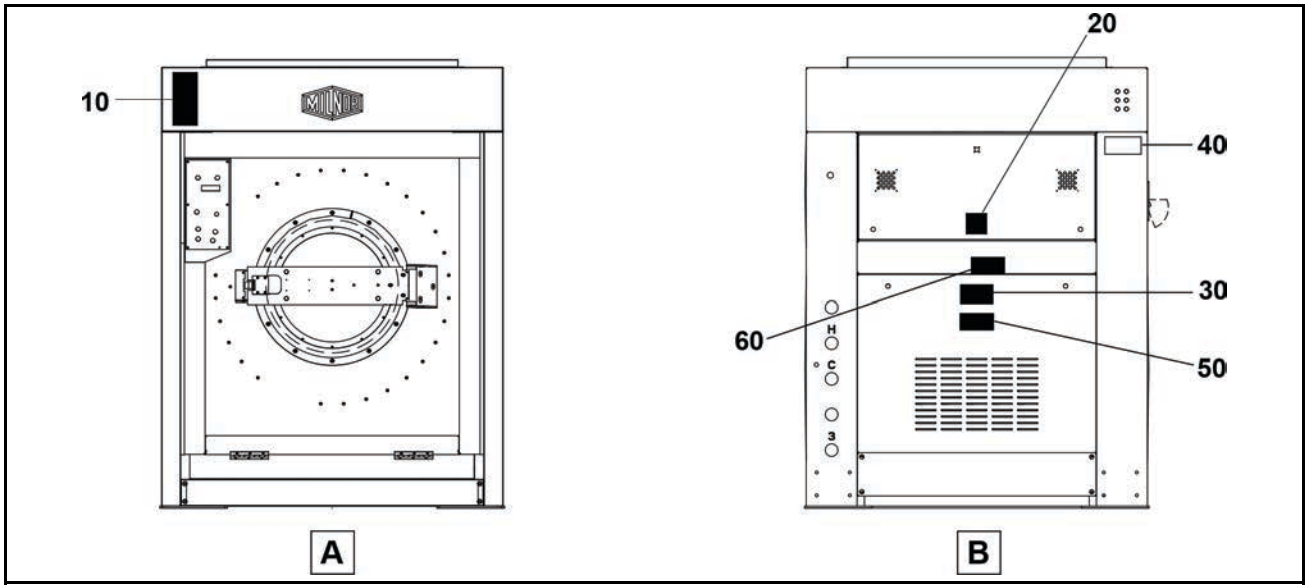
Safety Placards and Locations

1 Sheet

MWF63C7, MWF63Y7, MWF77C7, MWF77Y7

NOTE: Replace placard immediately, if removed or unreadable. Approximate locations of placards are shown. If aluminum placard, mounting holes are provided on machine. Use #8 self-tapping screws.



Legend

A . . . Front view
B . . . Rear view

Table 2. Parts List—Safety Placards and Locations

Find the assembly for your machine and the letter shown in the "Item" column. The components for your machine will show this letter or the word "all" in the "Used In" column. The numbers shown in the "Item" column are those shown in the illustrations.

Used In	Item	Part Number	Description/Nomenclature	Comments
			Components	
all	10	01 10631A	NPLT:SHELL FRT WARN NOTILT-TCA	
all	20	01 10377A	NPLT:ELEC HAZARD LG-TCATA	
all	30	01 10710A	NPLT:CAUTION CHEMICAL SYSTEM	
all	40	01 10699A	NPLT:SERV HZRD-PLYEST-TCATA	
all	50	01 10689A	NPLT:BELT HAZARD SM TCATA	
all	60	01 10630A	NPLT:TILT CRUSH HAZARD-TCATA	

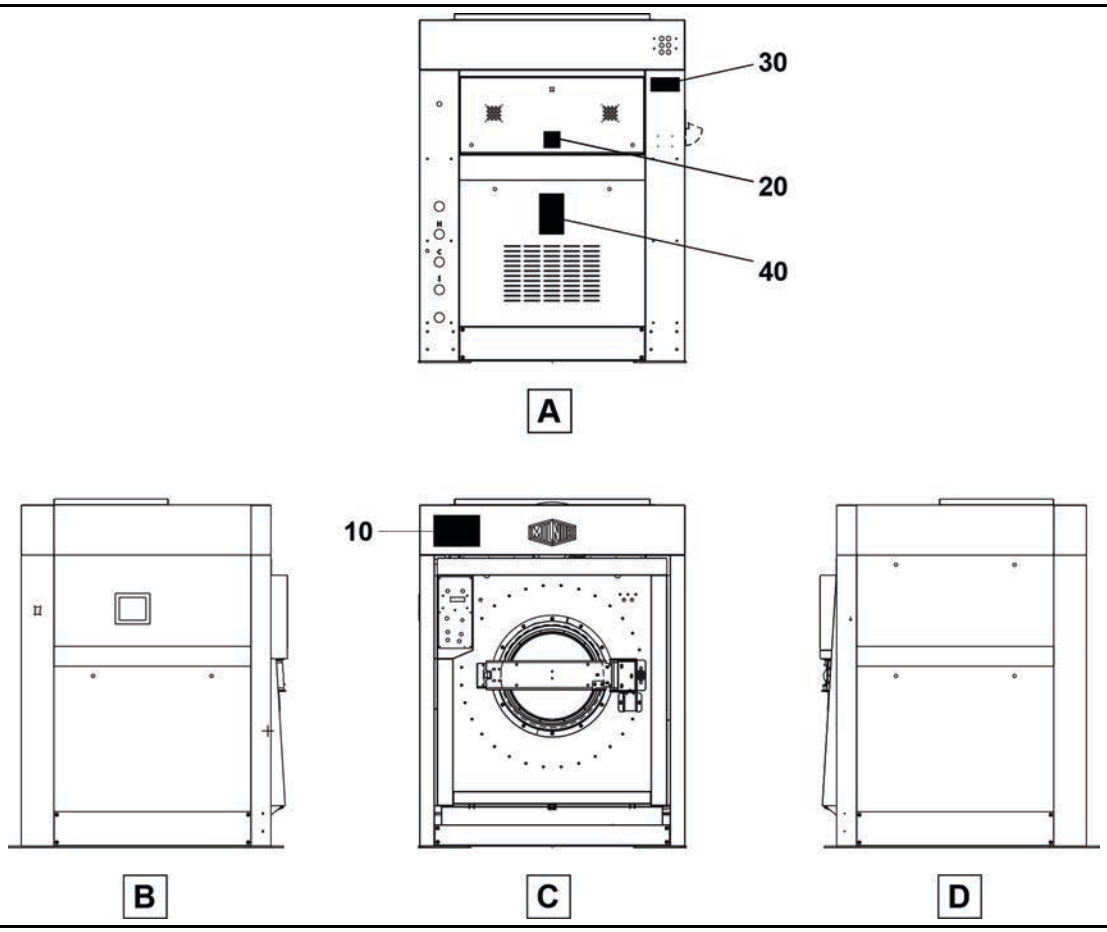
BPWMXM02 / 2022184 BPWMXM02.1 0000420370 A.4 C.3 4/28/22, 7:43 AM Released

Safety Placards and Locations–ISO

2 Sheets

MWF63C7, MWF63Y7, MWF77C7, MWF77Y7

NOTE: Replace placard immediately, if removed or unreadable. Approximate locations of placards are shown. If aluminum placard, mounting holes are provided on machine. Use #8 self-tapping screws.



Legend

A . . . Rear view
B . . . Left side view
C . . . Front view
D . . . Right side view

Safety Placards and Locations–ISO

2 Sheets

MWF63C7, MWF63Y7, MWF77C7, MWF77Y7

Table 3. Parts List—Safety Placards and Locations–ISO

Find the assembly for your machine and the letter shown in the "Item" column. The components for your machine will show this letter or the word "all" in the "Used In" column. The numbers shown in the "Item" column are those shown in the illustrations.				
Used In	**Item**	**Part Number**	**Description/Nomenclature**	**Comments**
Components				
all	10	01 10629X	NPLT:WE1-TILT WARNINGS FRT	
all	20	01 10377	NPLTE:"WARNING" 4X4	
all	30	01 10710A	NPLT:CAUTION CHEMICAL SYSTEM (PK OF 100)	
all	40	01 10630X	NPLT:WE1-TILT WARNING SIDE ISO	

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Guards and Covers — MWF63C7, MWF63Y7, MWF77C7, MWF77Y7

2 Sheet

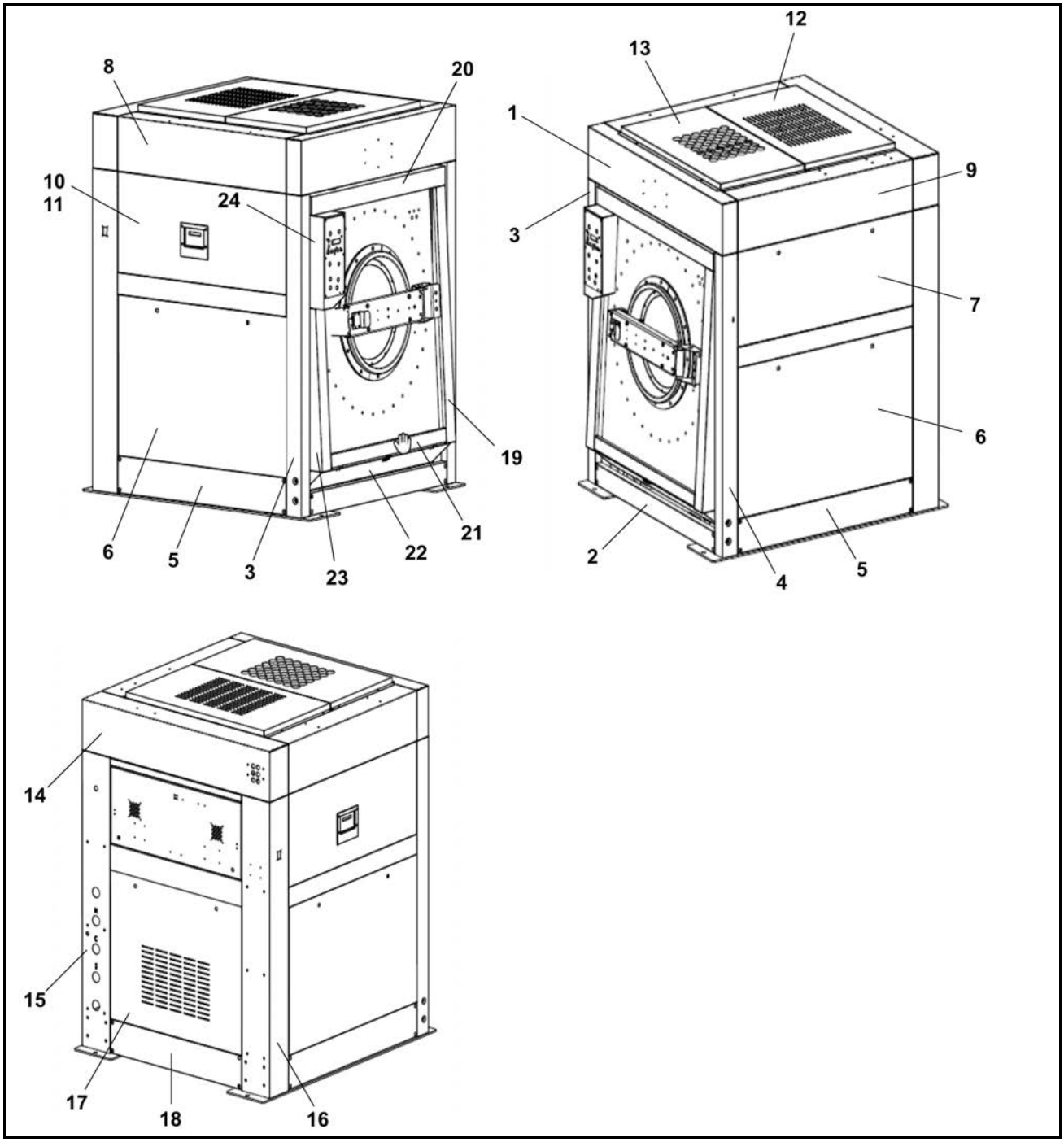


Table 4.

Guards and Covers

2 Sheet

MWF63C7, MWF63Y7, MWF77C7, MWF77Y7

Table 4 Parts List—Guards and Covers (cont'd.)

Parts List—Guards and Covers

Find the assembly for your machine and the letter shown in the "Item" column. The components for your machine will show this letter or the word "all" in the "Used In" column. The numbers shown in the "Item" column are those shown in the illustrations.				
Used In	**Item**	**Part Number**	**Description/Nomenclature**	**Comments**
Reference Assemblies				
	A		REFERENCE	MWF63_
	B		REFERENCE	MWF77_
none				
Components				
all	1	98MW23648	UPPER FRONT PANEL, MWF63 TILT	
all	2	98MW23652	LOWER FRONT PANEL, MWF63 TILT	
all	3	98MW23649A	FRONT LEFT POST, MWF63 TILT	
all	4	98MW23649B	FRONT RIGHT POST, MWF63 TILT	
A	5	98MW23689	LOWER SIDE SUPPORT, MWF63 TILT	
A	5	98MW21689	LOWER SIDE SUPPORT, MWF77 TILT	
A	6	98MW23688	LOWER SIDE PANEL, MWF63 TILT	
A	6	98MW21688	LOWER SIDE PANEL, MWF77 TILT	
A	7	98MW23686	UPPER RIGHT SIDE PANEL, MWF63 TILT	
A	7	98MW21686	UPPER RIGHT SIDE PANEL, MWF77 TILT	
A	8	98MW23685A	UPPER LEFT SUPPORT, MWF63 TILT	
A	8	98MW21685A	UPPER LEFT SUPPORT, MWF77 TILT	
A	9	98MW23685B	UPPER RIGHT SUPPORT, MWF63 TILT	
A	9	98MW21685B	UPPER RIGHT SUPPORT, MWF77 TILT	
A	10	98MW23686B	UPPER LEFT PANEL=SOAP CHUTE, MWF63 TILT	
A	10	98MW21686B	UPPER LEFT PANEL=SOAP CHUTE, MWF77 TILT	
A	11	98MW23286C	UPPER LEFT PANEL=DRY SUPPLY, MWF63 TILT	
B	11	98MW21286C	UPPER LEFT PANEL=DRY SUPPLY, MWF77 TILT	
all	12	98MW23684	TOP PANEL, MWF63 TILT	
A	13	98MW23732	TOP FRONT PANEL,MWF63 TILT	
B	13	98MW23731	TOP FRONT PANE,MWF77 TILT	
all	14	98MW23654	UPPER REAR SUPPORT, MWF63 TILT	
all	15	98MW23643	REAR RIGHT POST,MWF63 TILT	
all	16	98MW23644	REAR LEFT POST, MWF63 TILT	
all	17	98MW23639	REAR PANEL, MWF63 TILT	
all	18	98MW23653	REAR LOWER SUPPORT, MWF63 TILT	
all	19	98MW23662	INNER RIGHT POST, MWF63 TILT	
all	20	98MW23663	INNER UPPER FRONT PANEL, MWF63 TILT	

Guards and Covers

2 Sheet

MWF63C7, MWF63Y7, MWF77C7, MWF77Y7

Table 4 Parts List—Guards and Covers (cont'd.)

Find the assembly for your machine and the letter shown in the "Item" column. The components for your machine will show this letter or the word "all" in the "Used In" column. The numbers shown in the "Item" column are those shown in the illustrations.

Used In	Item	Part Number	Description/Nomenclature	Comments
all	21	98MW23665	INNER LOWER FRONT PANEL, MWF63 TILT	
all	22	98MW23667	INNER LOWER FRONT COVER, MWF63 TILT	
all	23	98MW23662A	INNER LEFT POST, MWF63 TILT	
AB	24	98MW23662B	ASSY=CONTROL BOX EP+, MWF63 TILT	E-P Plus®
AB	24	98MW23662D	ASSY=CONTROL BOX MILTOUCH, MWF63 TILT	MilTouch™

BNWMXH01 / 2021443 BNWMXH01 0000374595 C.3 10/27/21, 10:51 AM Released

1.5 Use the Red Safety Supports for Maintenance — MWF_C_, MWF_Y_

BNWMXH01.C01 0000374594 A.4 C.3 8/18/21, 3:04 PM Released

1.5.1 What Safety Supports are Provided and Why

BNWMXH01.C02 0000374593 A.3 A.4 C.3 10/26/21, 4:05 PM Released

These machines are provided with two safety stands. It is permissible to use both stands or only one stand. After the housing is tilted forward, the stand(s) are placed on the tilt base cross beam. If only one stand is used, it is placed adjacent to the tilt air bag. The safety stand(s) provide protection against the un-powered descent of the housing during maintenance in the event of a leak in the pneumatic tilt system. Such a condition can cause the housing to fall quickly. Use the safety support(s) whenever the maintenance to be performed requires you to place any part of your body in or near the path of the vertically moving portion of the machine.

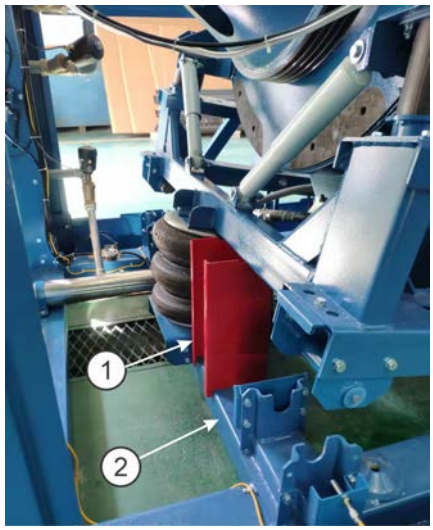
WARNING: **Incorrect use of the safety supports —** can cause the machine to descend and crush you.

- Never work near the path of the vertically moving portion of the machine unless the safety supports are deployed and power is removed from the machine.
- Maintain the safety support(s) in good condition.
- When not in use, stow the safety support(s) in the location(s) provided on the machine or in a convenient, designated location.

1.5.2 How To Deploy the Safety Stands

BNWMXH01.T01 0000399959 A.2 A.4 C.3 10/27/21, 10:48 AM Released

1. Use the controls to tilt the machine up as in normal operation.
2. See the illustration at right. Put one or both safety stands on the tilt base cross beam so the stands are seated securely. Reach from the rear of the machine with the lower, rear cover removed.
3. Use the controls to carefully lower the housing just until it is resting on the stand(s).
4. Remove electric power from the machine.



Legend

1 . . . Safety stand. Shows placement when only one stand is used.

2 . . . Tilt base cross beam

BPWMXK01 / 2021454A BPWMXK01.1 0000400525 A.3 C.3 11/4/21, 10:28 AM Released

Safety Stands

1 Sheet

MWF63C7/Y7, MWF77C7/Y7, MWF100C7/Y7, MWF125C7/Y7

NOTE: See instruction, BNWMXH01 — Use the Red Safety Stands for Maintenance.

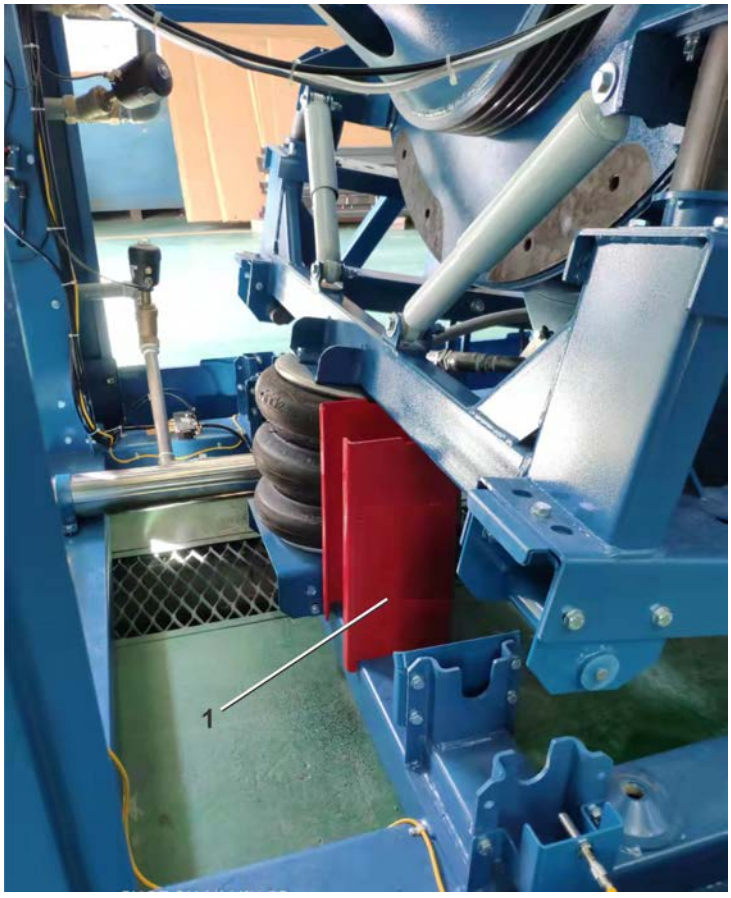


Table 5. Parts List—Safety Stands

Find the assembly for your machine and the letter shown in the "Item" column. The components for your machine will show this letter or the word "all" in the "Used In" column. The numbers shown in the "Item" column are those shown in the illustrations.				
Used In	**Item**	**Part Number**	**Description/Nomenclature**	**Comments**
Components				
all	1	98MW21822F	SAFETY STAND,MWF TILT	

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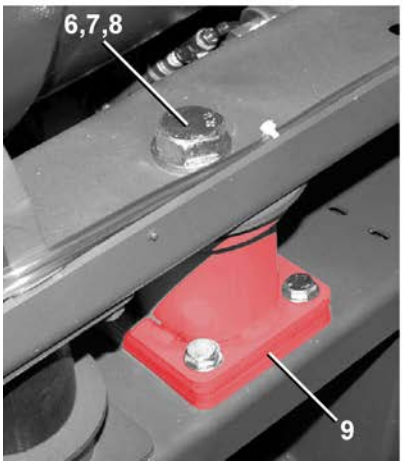
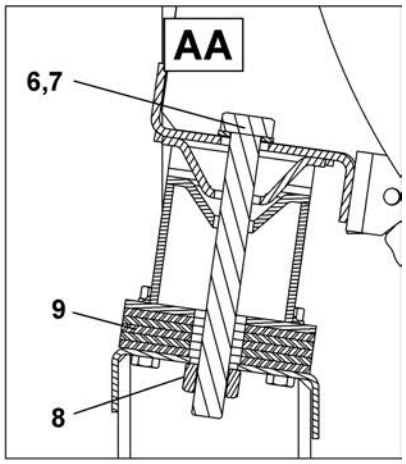
BPWCDJ03 / 2018197A BPWCDJ03.1 0000184050 C.2 C.3 2/24/23, 6:44 PM Released

Shipping Brackets — MWF63C7, MWF63Y7, MWF77C7, MWF77Y7

2 Sheet

Figure 1. Installed Views





Legend

AA	Section View of Shipping Brackets
C	Typical hardware

Shipping Brackets

2 Sheet

MWF63C7, MWF63Y7, MWF77C7, MWF77Y7

Table 6. Parts List—

Find the assembly for your machine and the letter shown in the "Item" column. The components for your machine will show this letter or the word "all" in the "Used In" column. The numbers shown in the "Item" column are those shown in the illustrations.				
Used In	**Item**	**Part Number**	**Description/Nomenclature**	**Comments**
Assemblies				
	A		REFERENCE	MWF63C7, MWF63Y7
	B		REFERENCE	MWF77C7, MWF77Y7
Components				
all	1	98MW25161A	HOLD DOWN WELDMENT, MWF77	
all	2	15K191HM	HEXCAPSCR M12*90 GR10.9 CS	
all	3	98CX773513	FLATWASHER, D12 ZINC	
all	4	15U283M	LOCKWSHR D12 ZINC	
all	5	98CX773113	HEXNUTM12, ZINC	
all	6	98CX770202	HEXCAPSCR M24X230, ZINC8.8	
all	7	98CX7735175	FLATWASHER, D24 ZINC	
all	8	15U390M	LOCKWSHR D24 ZINC	
all	9	98MW06406C	PLATE=SHIPPING BRACKST, MWF77	

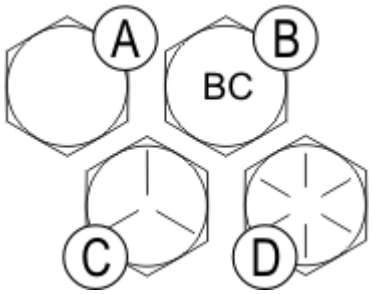
BNUUUN02 / 2019125 BNUUUN02 0000222452 C.3 1/2/20, 2:14 PM Released

1.6 Torque Requirements for Fasteners

BNUUUN02.C01 0000222451 A.3 B.3 C.3 1/2/20, 2:14 PM Released

The document about the assembly gives the torque requirements for other fasteners. **If fastener torque specifications or threadlocker requirements in an assembly document are different from this document, use the assembly document.**

Figure 2. The Bolts in Milnor® Equipment

The Marks on Bolt Heads	Legend
	**A . . .** SAE Grades 1 and 2, ASTM A307, and stainless steel **B . . .** Grade BC, ASTM A354 **C . . .** SAE Grade 5, ASTM A449 **D . . .** SAE Grade 8 and ASTM A354 BD

1.6.1 Torque Values

BNUUUN02.C02 0000222449 A.3 B.3 C.3 1/2/20, 2:14 PM Released

These tables give the standard dimension, grade, threadlocker, and torque requirements for fasteners frequently used on Milnor® equipment.

NOTE: Data from the Pellerin Milnor® Corporation “Bolt Torque Specification” (bolt_torque_milnor.xls/2002096).

1.6.1.1 Fasteners Made of Carbon Steel

BNUUUN02.C03 0000222448 A.3 B.3 C.3 1/2/20, 2:14 PM Released

1.6.1.1.1 Without a Threadlocker

BNUUUN02.C04 0000222447 A.3 B.3 C.3 1/2/20, 2:14 PM Released

Table 7. Torque Values for Standard Fasteners with Maximum 5/16-inch Diameters and No Lubricant

	The Grade of the Bolt							
	Grade 2		Grade 5		Grade 8		Grade BC	
Dimension	Pound-Inches	N-m	Pound-Inches	N-m	Pound-Inches	N-m	Pound-Inches	N-m
1/4 x 20	66	7	101	11	143	16	126	14
1/4 x 28	76	9	116	13	163	18	–	–
5/16 x 18	136	15	209	24	295	33	258	29
5/16 x 24	150	17	232	26	325	37	–	–

Table 8. Torque Values for Standard Fasteners Larger Than 5/16-inch Diameters and No Lubricant

	The Grade of the Bolt							
	Grade 2		Grade 5		Grade 8		Grade BC	
Dimension	Pound-Feet	N-m	Pound-Feet	N-m	Pound-Feet	N-m	Pound-Feet	N-m
3/8 x 16	20	27	31	42	44	59	38	52
3/8 x 24	23	31	35	47	50	68	–	–
7/16 x 14	32	43	49	66	70	95	61	83
7/16 x 20	36	49	55	75	78	105	–	–
1/2 x 13	49	66	75	102	107	145	93	126
1/2 x 20	55	75	85	115	120	163	–	–
9/16 x 12	70	95	109	148	154	209	134	182
9/16 x 18	78	106	121	164	171	232	–	–
5/8 x 11	97	131	150	203	212	287	186	252
5/8 x 18	110	149	170	231	240	325	–	–
3/4 x 10	172	233	266	361	376	510	329	446
3/14 x 16	192	261	297	403	420	569	–	–
7/8 x 9	167	226	429	582	606	821	531	719
7/8 x 14	184	249	473	641	668	906	–	–
1 x 8	250	339	644	873	909	1232	796	1079
1 x 12	274	371	704	954	994	1348	–	–
1 x 14	281	381	723	980	1020	1383	–	–
1 1/8 x 7	354	480	794	1077	1287	1745	1126	1527
1 1/8 x 12	397	538	891	1208	1444	1958	–	–
1 1/4 x 7	500	678	1120	1519	1817	2464	1590	2155
1 1/4 x 12	553	750	1241	1682	2012	2728	–	–
1 3/8 x 6	655	888	1469	1992	2382	3230	2085	2827
1 3/8 x 12	746	1011	1672	2267	2712	3677	–	–
1 1/2 x 6	869	1178	1949	2642	3161	4286	2767	3751
1 1/2 x 12	979	1327	2194	2974	3557	4822	–	–

Table 9. Torque Values for Plated Fasteners with Maximum 5/16-inch Diameters and No Lubricant

	The Grade of the Bolt							
	Grade 2		Grade 5		Grade 8		Grade BC	
Dimension	Pound-Inches	N-m	Pound-Inches	N-m	Pound-Inches	N-m	Pound-Inches	N-m
1/4 x 20	49	6	76	9	107	12	95	11
1/4 x 28	56	6	88	10	122	14	–	–
5/16 x 18	102	12	156	18	222	25	193	22
5/16 x 24	113	13	174	20	245	28	–	–

Table 10. Torque Values for Plated Fasteners Larger Than 5/16-inch Diameters and No Lubricant

	The Grade of the Bolt							
	Grade 2		Grade 5		Grade 8		Grade BC	
Dimension	Pound-Feet	N-m	Pound-Feet	N-m	Pound-Feet	N-m	Pound-Feet	N-m
3/8 x 16	15	20	23	31	33	44	29	38
3/8 x 24	17	23	26	35	37	49	–	–
7/16 x 14	24	32	37	50	52	71	46	61
7/16 x 20	27	36	41	55	58	78	–	–
1/2 x 13	37	49	56	76	80	106	70	93
1/2 x 20	41	55	64	85	90	120	–	–
9/16 x 12	53	70	81	110	115	153	101	134
9/16 x 18	59	79	91	122	128	174	–	–
5/8 x 11	73	97	113	150	159	212	139	186
5/8 x 18	83	110	127	172	180	240	–	–
3/4 x 10	129	173	200	266	282	376	246	329
3/14 x 16	144	192	223	297	315	420	–	–
7/8 x 9	125	166	322	430	455	606	398	531
7/8 x 14	138	184	355	474	501	668	–	–
1 x 8	188	250	483	644	682	909	597	796
1 x 12	205	274	528	716	746	995	–	–
1 x 14	210	280	542	735	765	1037	–	–
1 1/8 x 7	266	354	595	807	966	1288	845	1126
1 1/8 x 12	298	404	668	890	1083	1444	–	–
1 1/4 x 7	375	500	840	1120	1363	1817	1192	1590
1 1/4 x 12	415	553	930	1261	1509	2013	–	–
1 3/8 x 6	491	655	1102	1470	1787	2382	1564	2085
1 3/8 x 12	559	758	1254	1672	2034	2712	–	–
1 1/2 x 6	652	870	1462	1982	2371	3161	2075	2767
1 1/2 x 12	733	994	1645	2194	2668	3557	–	–

1.6.1.1.2 With a Threadlocker

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Table 11. Threadlocker by the Diameter of the Bolt (see below Note)

	Dimension			
LocTite Product	1/4-inch	1/4- to 5/8-inch	5/8- to 7/8-inch	1-inch +
LocTite 222	OK			
LocTite 242		OK		
LocTite 262			OK	
LocTite 272			High temperature	
LocTite 277				OK

NOTE: The acceptable bolt size ranges for various LocTite® threadlocking products is the LocTite manufacturer's **general** recommendation. Specific applications sometime require that a LocTite product is applied to a bolt size outside the ranges shown here. For example, Milnor® specifies LocTite 242 for use on certain 1" bolt applications and has confirmed this usage with the LocTite manufacturer. You may see variances such as this in the documentation for specific machine assemblies.

Table 12. Torque Values if You Apply LocTite 222

	The Grade of the Bolt							
	Grade 2		Grade 5		Grade 8		Grade BC	
Dimension	Pound-Inches	N-m	Pound-Inches	N-m	Pound-Inches	N-m	Pound-Inches	N-m
1/4 x 20	60	7	96	11	132	15	108	12
1/4 x 28	72	8	108	12	144	16	–	–

Table 13. Torque Values if You Apply LocTite 242

	The Grade of the Bolt							
	Grade 2		Grade 5		Grade 8		Grade BC	
Dimension	Pound-Feet	N-m	Pound-Feet	N-m	Pound-Feet	N-m	Pound-Feet	N-m
5/16 x 18	11	15	17	23	25	34	22	30
5/16 x 24	13	18	19	26	27	37	27	37
3/8 x 16	20	27	31	42	44	60	38	52
3/8 x 24	23	31	35	47	50	68	–	–
7/16 x 14	32	43	49	66	70	95	61	83
7/16 x 20	36	49	55	75	78	106	–	–
1/2 x 13	49	66	75	102	107	145	93	126
1/2 x 20	55	75	85	115	120	163	–	–
9/16 x 12	70	95	109	148	154	209	134	182
9/16 x 18	78	106	121	164	171	232	–	–
5/8 x 11	97	132	150	203	212	287	186	252
5/8 x 18	110	149	170	230	240	325	–	–

Table 14. Torque Values if You Apply LocTite 262

	The Grade of the Bolt							
	Grade 2		Grade 5		Grade 8		Grade BC	
Dimension	Pound-Feet	N-m	Pound-Feet	N-m	Pound-Feet	N-m	Pound-Feet	N-m
3/4 x 10	155	210	240	325	338	458	296	401
3/4 x 16	173	235	267	362	378	512	–	–
7/8 x 9	150	203	386	523	546	740	477	647
7/8 x 14	165	224	426	578	601	815	–	–

Table 15. Torque Values if You Apply LocTite 272 (High-Temperature)

	The Grade of the Bolt							
	Grade 2		Grade 5		Grade 8		Grade BC	
Dimension	Pound-Feet	N-m	Pound-Feet	N-m	Pound-Feet	N-m	Pound-Feet	N-m
1 x 8	350	475	901	1222	1272	1725	1114	1510
1 x 12	383	519	986	1337	1392	1887	–	–

Table 15 Torque Values if You Apply LocTite 272 (High-Temperature) (cont'd.)

Dimension	The Grade of the Bolt							
	Grade 2		Grade 5		Grade 8		Grade BC	
	Pound-Feet	N-m	Pound-Feet	N-m	Pound-Feet	N-m	Pound-Feet	N-m
1 x 14	393	533	1012	1372	1428	1936	–	–
1-1/8 x 7	496	672	1111	1506	1802	2443	1577	2138
1-1/8 x 12	556	754	1247	1691	2022	2741	–	–
1-1/4 x 7	700	949	1568	2126	2544	3449	2226	3018
1-1/4 x 12	774	1049	1737	2355	2816	3818	–	–
1-3/8 x 6	917	1243	2056	2788	3335	4522	2919	3958
1-3/8 x 12	1044	1415	2341	3174	3797	5148	–	–
1-1/2 x 6	1217	1650	2729	3700	4426	6001	3873	5251
1-1/2 x 12	1369	1856	3071	4164	4980	6752	–	–

Table 16. Torque Values if You Apply LocTite 277

Dimension	The Grade of the Bolt							
	Grade 2		Grade 5		Grade 8		Grade BC	
	Pound-Feet	N-m	Pound-Feet	N-m	Pound-Feet	N-m	Pound-Feet	N-m
1 x 8	325	441	837	1135	1181	1601	1034	1402
1 x 12	356	483	916	1242	1293	1753	–	–
1 x 14	365	495	939	1273	1326	1798	–	–
1-1/8 x 7	461	625	1032	1399	1674	2270	1464	1985
1-1/8 x 12	516	700	1158	1570	1877	2545	–	–
1-1/4 x 7	650	881	1456	1974	2362	3202	2067	2802
1-1/4 x 12	719	975	1613	2187	2615	3545	–	–
1-3/8 x 6	851	1154	1909	2588	3097	4199	2710	3674
1-3/8 x 12	970	1315	2174	2948	3526	4781	–	–
1-1/2 x 6	1130	1532	2534	3436	4110	5572	3597	4877
1-1/2 x 12	1271	1723	2852	3867	4624	6269	–	–

1.6.1.2 Stainless Steel Fasteners

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Table 17. Torque Values for Stainless Steel Fasteners 5/16-inch and Smaller

Dimension	316 Stainless		18-8 Stainless		18-8 Stainless with Loctite 767	
	Pound-Inches	N-m	Pound-Inches	N-m	Pound-Inches	N-m
1/4 x 20	79	9	76	9	45	5
1/4 x 28	100	11	94	11	56	6
5/16 x 18	138	16	132	15	79	9
5/16 x 24	148	17	142	16	85	10

Table 18. Torque Values for Stainless Steel Fasteners Larger Than 5/16-inch

Dimension	316 Stainless		18-8 Stainless		18-8 Stainless with Loctite 767	
	Pound-Feet	N-m	Pound-Feet	N-m	Pound-Feet	N-m
3/8 x 16	21	28	20	27	12	16
3/8 x 24	23	31	22	29	13	18
7/16 x 14	33	44	31	42	19	25
7/16 x 20	35	47	33	45	20	27
1/2 x 13	45	61	43	58	26	35
1/2 x 20	47	64	45	61	27	37
9/16 x 12	59	81	57	77	34	46
9/16 x 18	66	89	63	85	38	51
5/8 x 11	97	131	93	125	56	75
5/8 x 18	108	150	104	141	62	84
3/4 x 10	132	179	128	173	77	104
3/4 x 16	130	176	124	168	75	101
7/8 x 9	203	275	194	263	116	158
7/8 x 14	202	273	193	262	116	157
1 x 8	300	406	287	389	172	233
1 x 14	271	367	259	351	156	211
1-1/8 x 7	432	586	413	560	248	336
1-1/8 x 12	408	553	390	529	234	317
1-1/4 x 7	546	740	523	709	314	425
1-1/4 x 12	504	683	480	651	288	390
1-1/2 x 6	930	1261	888	1204	533	722
1-1/2 x 12	732	992	703	953	422	572

1.6.2 Preparation

BNUUUN02.T01 0000222511 B.2 B.3 C.3 4/20/23, 9:05 AM Released

WARNING: Fire Hazard — Some solvents and primers are flammable.

- Use threadlocker and primers with sufficient airflow.
- Do not use flammable material near ignition sources.

1. Clean all threads with a wire brush or a different tool.
2. Remove the grease from the fasteners and the mating threads with solvent. Make the parts dry.

NOTE: LocTite 7649 Primer™ or standard solvents will remove grease from parts.

3. Apply a spray of LocTite 7649 Primer™ or equal on the fasteners and the mating threads. Let the primer dry for one minute minimum.

1.6.3 How to Apply a Threadlocker

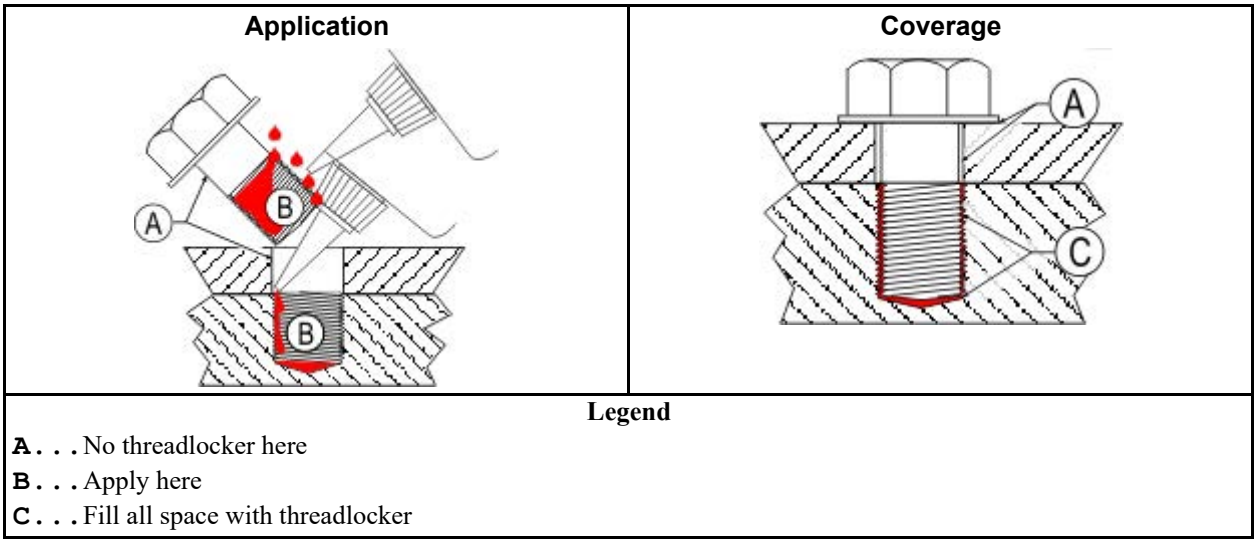
BNUUUN02.T02 0000222508 B.2 B.3 C.3 4/20/23, 9:09 AM Released

CAUTION: **Malfunction Hazard** — Heat, vibration, or mechanical shocks can let the fasteners loosen if you do not apply the threadlocker correctly. Loose fasteners can cause malfunctions of the equipment.

▶ Read the threadlocker manufacturer's instructions and warnings. Obey these instructions.

Apply the threadlocker only to the areas where the fastener threads and the mating threads engage.

Figure 3. Apply Threadlocker in a Blind Hole



1.6.3.1 Blind Holes

BNUUUN02.T03 0000222507 A.3 B.3 C.3 1/2/20, 2:14 PM Released

1. Apply the threadlocker down the threads to the bottom of the hole.
2. Apply the threadlocker to the bolt.
3. Tighten the bolt to the value shown in the correct table (Table 11: Threadlocker by the Diameter of the Bolt (see below Note), page 30 to Table 17: Torque Values for Stainless Steel Fasteners 5/16-inch and Smaller, page 32).

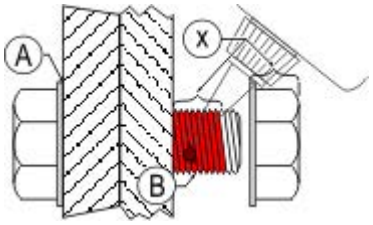
1.6.3.2 Through Holes

BNUUUN02.T04 0000222506 A.3 B.3 C.3 11/26/19, 2:51 PM Released

1. Put the bolt through the assembly.
2. Apply the threadlocker only to the bolt thread area that will engage the nut.

3. Tighten the bolt to the value shown in the correct table (Table 11: Threadlocker by the Diameter of the Bolt (see below Note), page 30 to Table 17: Torque Values for Stainless Steel Fasteners 5/16-inch and Smaller, page 32).

Figure 4. Apply Threadlocker in a Through Hole

Application	Legend
	**A . . .** No threadlocker here **B . . .** Apply the threadlocker to this area **X . . .** Nut depth

1.6.3.3 Disassembly

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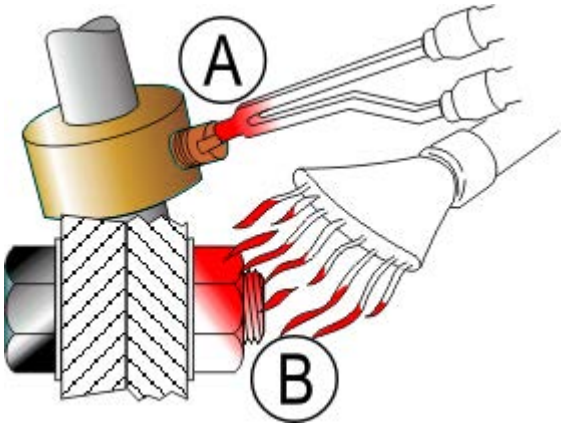
For high-strength threadlocker, apply heat for five minutes. Disassemble with hand tools while the parts are hot.

For low-strength and moderate-strength threadlocker, disassemble with hand tools.

Figure 5. Use heat for disassembly of fasteners with threadlocker.

Apply Heat to a Small Area	Legend
	**A . . .** How to apply heat to a small fastener **B . . .** How to apply heat to a large fastener

2 Important Installation Precautions

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2.1 External Fuse/Breaker, Wiring, and Disconnect Requirements

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An external fuse **or** circuit breaker and a disconnect switch must be provided in the facility for (and dedicated to) the machine. These may be in the same or separate, **permanently mounted** electric boxes. Electric power and ground connections will be made between the incoming power junction box on the machine and this external box (or one of the boxes).

2.1.1 Fuse or Circuit Breaker Size

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Refer to the “External Fuse and Wire Sizes...” document for your machine model. This document will be found in the machine's installation manual, available from the parts department. Choose the fuse or circuit breaker from the appropriate column of the table provided, as follows:

If a fuse is used — Match the fuse listed in the “Fuse” column for your machine's voltage. The specified fuse sizes are consistent with the USA National Electric Code (NEC), section 430-52, exception No. 2, Part B, which states: “The rating of a time-delay (dual-element) fuse shall be permitted to be increased, but shall in no case exceed 225 percent of the full-load current.”

If a standard circuit breaker is used — Match the amperage rating listed in the “Breaker” column for your machine's voltage.

If an inverse time circuit breaker is used — Match the characteristics (amperage rating) of the fuse listed in the “Fuse” column for your machine's voltage. When applied to an inverse time circuit breaker, the specified fuse sizes are consistent with the USA National Electric Code (NEC), section 430-52, exception No. 2, Part C, which states: “The rating of an inverse time circuit breaker shall be permitted to be increased, but shall in no case exceed 400 percent for full-load currents of 100 amperes or less.”

2.1.2 Wire Size

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Use wiring no smaller than that listed for your machine's voltage in the “Wire size... ”column in the “External Fuse and Wire Sizes...” document. The table value applies to runs up to 50 feet (15 meters). Use the next larger size for runs 50 to 100 feet (15 to 30 meters). Use wire two sizes larger for runs greater than 100 feet (30 meters). If an inverse time circuit breaker is used and local codes require a larger wire size than that specified by Milnor, abide by the local code.

NOTICE: The specified wire size may appear too small for the fuse or circuit breaker shown. However, it is consistent with both the load imposed and with the USA National Electric Code.

2.1.3 Ground

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The ground wire and connections must ensure a reliable earth ground (zero potential). Use wiring of at least as large a gauge as that required for incoming power. Do not rely on conduit, machine anchorage, etc. Use the ground lug provided in the incoming power junction box on the machine.

2.1.4 Disconnect Switch for Lockout/Tagout

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The disconnect switch must permit personnel to disconnect and lockout/tagout electric power from the machine. In the USA, refer to OSHA standard 1910.147 “The control of hazardous energy (lockout/tagout)”. Refer to the USA National Electric Code for requirements on locating the switch. In other locales, abide by these standards if no other local codes apply.

2.1.5 Using GFCI (Ground Fault Circuit Interrupter) Device

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The AC Drive will most likely cause the GFCI protection device to trip. The reason the AC Drive will cause this tripping of the GFCI is the Common Mode Current or Common Mode Noise (CM Noise) that the VFD is producing.

Use a GFCI with a higher trip level.

NOTE: Choose a GFCI designed specifically for an AC drive. The operation time should be at least 0.1 s with sensitivity amperage of at least 200 mA per drive. The output waveform of the drive may cause an increase in leakage current. This may in turn cause the leakage breaker to malfunction. Increase the sensitivity amperage or lower the carrier frequency to correct the problem.

Use a type B GFCI according to IEC/EN 60755.

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2.2 Vital Information About the Forces Imparted to Supporting Structures by Laundering Machines

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This document replaces Milnor® document BIWUUI02.

All laundering machines impart static and dynamic forces to the supporting structures (foundation and soil, floor, and building). Static forces include the machine weight plus the weight of the goods and water. Dynamic forces are those imparted by various machine movements as explained in Section 2.2.2 : Major Design Considerations, page 38. The dynamic forces imparted to supporting structures can cause vibration and noise outside of the laundry room if supporting structures are inadequate.

2.2.1 Disclaimer of Responsibility

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Pellerin Milnor Corporation accepts no responsibility for damage or loss as a result of:

- inadequate supporting structures
- interference with the use of the facility caused by machine operation

The facility owner/operator is solely responsible to ensure that:

- supporting structures are strong enough, with a reasonable safety factor, to safely support the operating machine or group of machines
- supporting structures are rigid enough to isolate vibrations and noise to the laundry room

If the owner/operator does not possess the necessary expertise to ensure that the facility can safely and functionally accommodate the equipment, it will be necessary to consult the appropriate expert(s), such as a structural engineer, soils engineer, and/or architect.

2.2.2 Major Design Considerations

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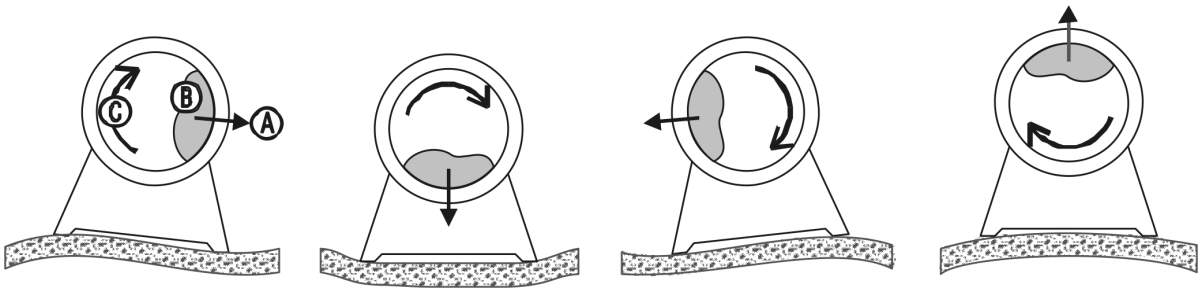
- Vibration and/or noise can be felt or heard outside of the laundry room as a result of the following, if supporting structures are not sufficiently rigid:
  - Extraction (the spinning cylinder) in washer-extractors and centrifugal extractors, imparts sinusoidal forces to supporting structures as shown in Figure 6: How Rotating Forces Act On the Foundation, page 39 . In rigid washer-extractors, these forces are up to 30 times that of suspended washer-extractors of the same capacity.
  - Extraction forces can be magnified many times if the rotation frequency matches the resonant frequency of supporting structures. To avoid this, supporting structures must have a natural resonant frequency many times greater than any possible rotation speed of the machine or combination of rotation speeds of all machines.
  - Each time goods fall in the rotating cylinder of a washer, washer-extractor, centrifugal extractor, or dryer, this can impart a force to the supporting structures.
  - The intermittent start and stop actions of large components inside the machine, particularly in a tilting washer-extractor, press-extractor, or centrifugal extractor, can impart intermittent forces to the supporting structures.
- The possibility of adverse consequences is significantly greater for upper floor installations than for installations at grade. Always consult a structural engineer for such an installation.
- The possibility of adverse consequences is significantly greater for installations at grade if subsidence causes a void between the foundation and the soil or if the soil itself does not provide adequate strength and rigidity. Some possible remedies are the addition of pilings or a deeper foundation, installed as to be monolithic with the existing foundation.
- Machine forces can cause damage to the machine or the floor without the correct anchorage.
- Applicable building codes, even when met, do not guarantee sufficient structural support and isolation of machine forces to the laundry room.

Figure 6. How Rotating Forces Act On the Foundation

Typical Washer-extractor (see note below)



Legend

A . . . Direction of force
B . . . Load
C . . . Rotation (frequency = RPM / 60)

NOTE: This figure applies to both rigid and suspended washer-extractors and to both at-grade and upper floor installations.

2.2.3 Primary Information Sources

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Milnor® provides, or can provide the following information of use to engineers and architects, for the given machine model:

- The machine dimensional drawing, found in the installation manual, specifies the machine's required anchorage.
- The Milnor® Service Department can provide static and dynamic load values and frequency (extract speed) values on request.

NOTICE: All data is subject to change without notice and may have changed since last printed. It is the responsibility of the potential owner/operator to obtain written confirmation that any data furnished by Milnor® applies for the model number(s) and serial number(s) of the purchased machine(s).

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2.3 Prevent Damage from Chemical Supplies and Chemical Systems

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All Milnor® washer-extractors and CBW® tunnel washers use stainless steel with the ANSI 304 specification. This material gives good performance when chemical supplies are correctly applied. If chemical supplies are incorrectly applied, this material can be damaged. The damage can be very bad and it can occur quickly.

Chemical supply companies usually:

- supply chemical pump systems that put the supplies in the machine,

- connect the chemical pump system to the machine,
- write wash formulas that control the chemical concentrations.

The company that does these procedures must make sure that these procedures do not cause damage. **Pellerin Milnor Corporation accepts no responsibility for chemical damage to the machines it makes or to the goods in a machine.**

2.3.1 How Chemical Supplies Can Cause Damage

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Dangerous Chemical Supplies and Wash Formulas — Some examples that can cause damage are:

- a very high concentration of chlorine bleach,
- a mixture of acid sour and hypo chlorite,
- chemical supplies (examples: chlorine bleach, hydrofluosilicic acid) that stay on the stainless steel because they are not quickly flushed with water.

The book “Textile Laundering Technology” by Charles L. Riggs gives data about correct chemical supplies and formulas.

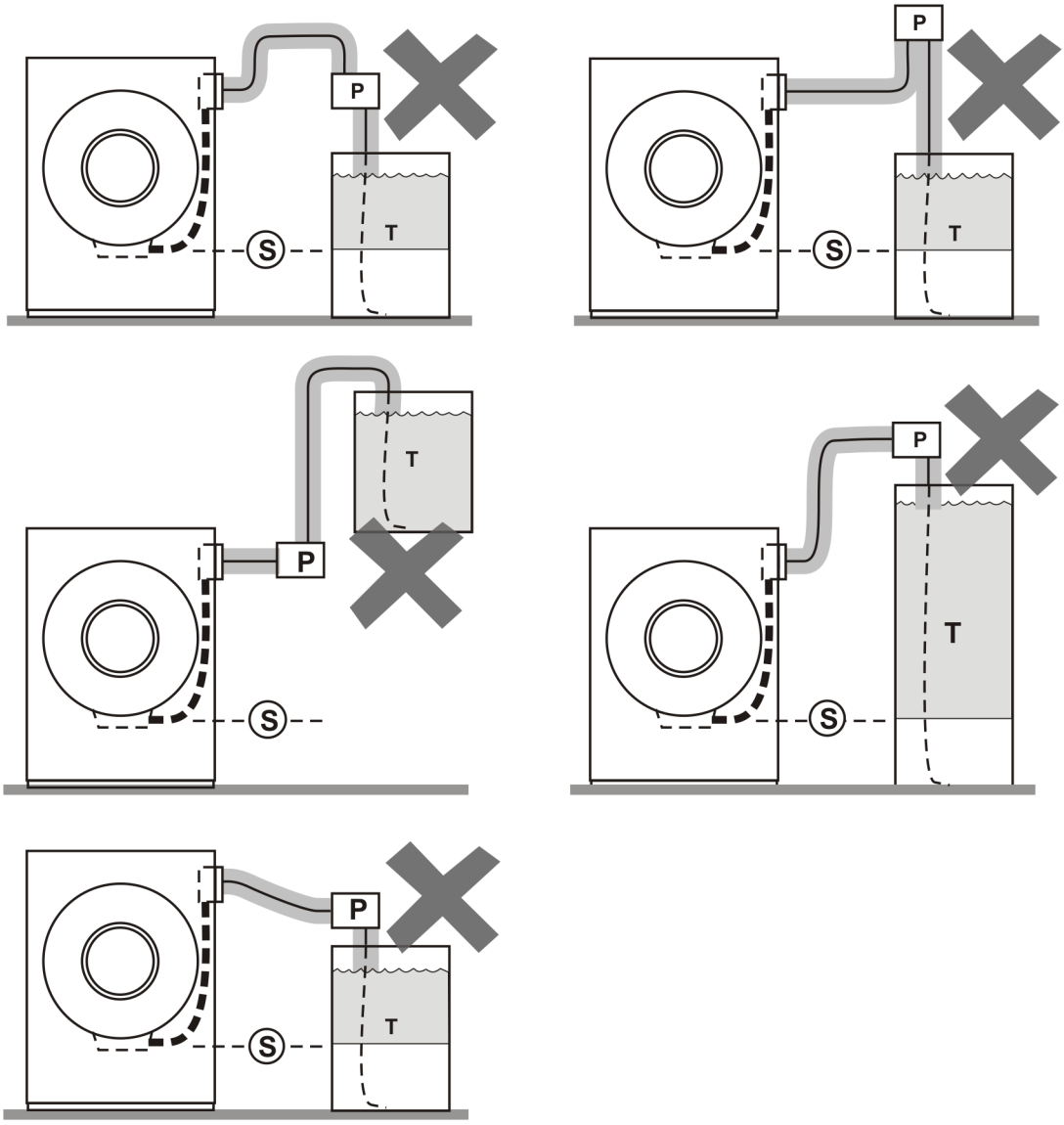
Incorrect Configuration or Connection of Equipment — Many chemical systems:

- do not prevent a vacuum in the chemical tube (for example, with a vacuum breaker) when the pump is off,
- do not prevent flow (for example, with a valve) where the chemical tube goes in the machine.

Damage will occur if a chemical supply can go in the machine when the chemical system is off. Some configurations of components can let the chemical supplies go in the machine by a siphon (Figure 7, page 41). Some can let chemical supplies go in the machine by gravity (Figure 8, page 42).

Figure 7. Incorrect Configurations That Let the Chemical Supply Go In the Machine by a Siphon

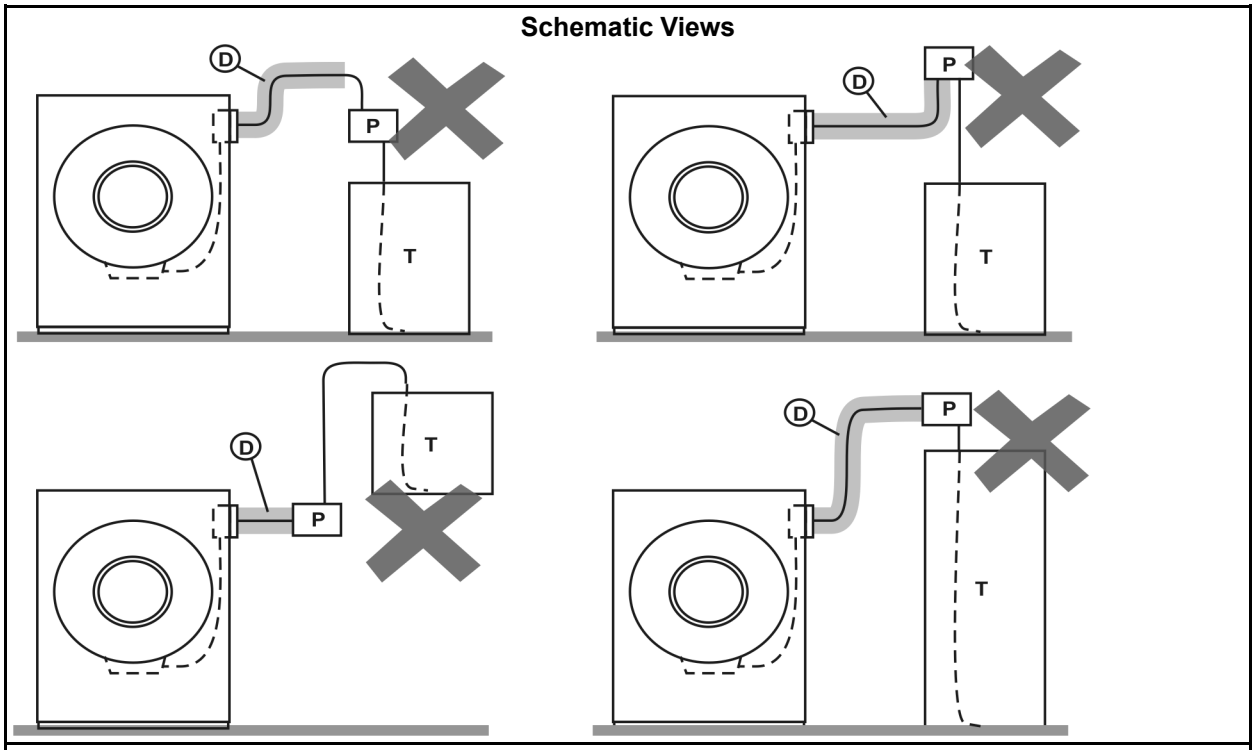
Schematic Views



Legend

P . . . Pump
T . . . Chemical tank
S . . . The siphon occurs above here. Liquid in the gray parts of the chemical tube and tank can go in the machine.

Figure 8. Incorrect Configurations That Let the Chemical Supply Go In the Machine by Gravity



Legend

P . . . Pump
T . . . Chemical tank
D . . . Chemical tube. Liquid in the gray areas can go in the machine.

2.3.2 Equipment and Procedures That Can Prevent Damage

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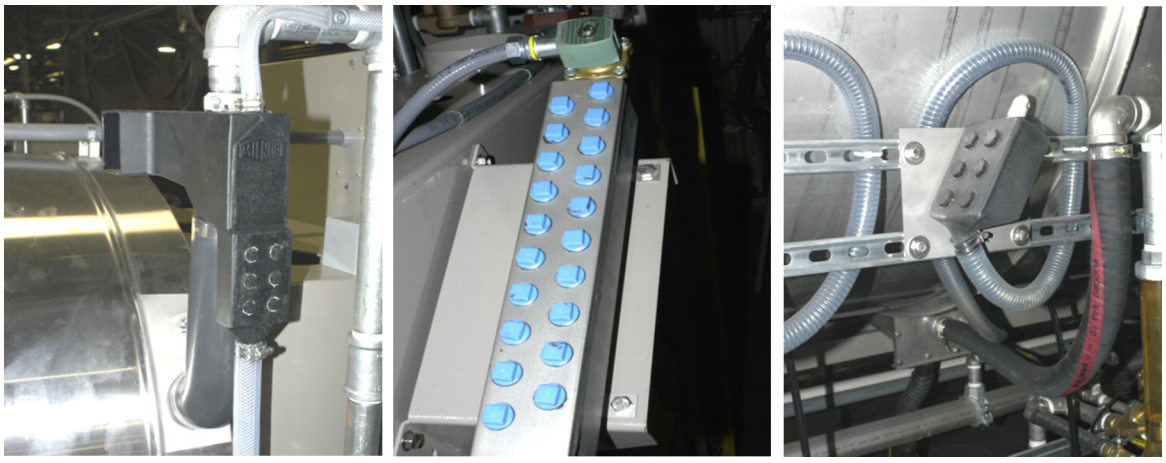
Use the chemical manifold supplied. — There is a manifold on the machine to attach chemical tubes from a chemical pump system. The manifold has a source of water to flush the chemical supplies with water.

Figure 9. Examples of Manifolds for Chemical Tubes. Your equipment can look different.



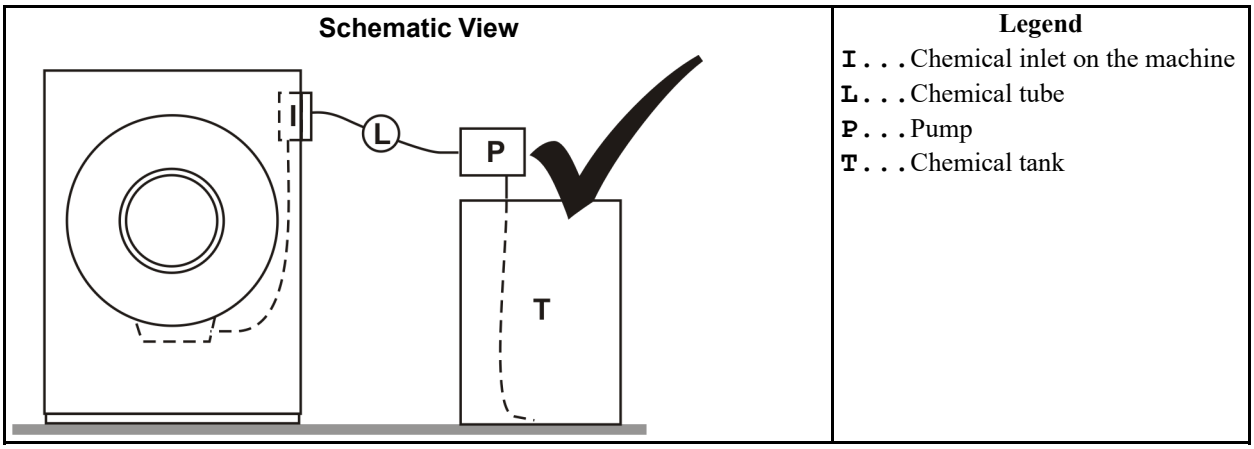
Close the line. — If the pump does not always close the line when it is off, use a shutoff valve to do this.

Do not let a vacuum occur. — Supply a vacuum breaker in the chemical line that is higher than the full level of the tank.

Flush the chemical tube with water. — If the liquid that stays in the tube between the pump and the machine can flow in the machine, flush the tube with water after the pump stops.

Put the chemical tube fully below the inlet. — It is also necessary that there is no pressure in the chemical tube or tank when the system is off.

Figure 10. A Configuration that Prevents Flow in the Machine When the Pump is Off (if the chemical tube and tank have no pressure)



Prevent leaks. — When you do maintenance on the chemical pump system:

- Use the correct components.
- Make sure that all connections are the correct fit.
- Make sure that all connections are tight.

3 Installation Procedures

3.1 Handling a Washer-extractor from Delivery to Final Location

This document supersedes documents BIIFLI01, BIRUUI01, MSIN0206AE, and MSIN0301AE as of October 1, 2019. It applies to all Milnor® washer-extractor models in production as of October 1, 2019.

owner/management the purchaser of the machine or their representative. Usually the consignee.

transportation company the person(s) or contractor(s) who transports the machine to the facility where it will be installed. The carrier.

rigger the person(s) or contractor(s) responsible to off-load the machine from the delivery vehicle, move it to its final location, and anchor it to the foundation. This can be the dealer but is often another company hired by the dealer.

technician a person trained in servicing Milnor® products and responsible to remove shipping restraints. This is usually a dealer employee.

3.1.1 Notices

Qualified Personnel Only — Do not attempt to move, anchor, or remove restraints from the machine unless you are a rigger or technician, as defined above.

Disclaimer — **Pellerin Milnor Corporation is not responsible for damage to the machine after it leaves the factory.** Pellerin Milnor Corporation strongly recommends that the consignee (usually the owner/management) carefully inspect the machine in its protective wrapping before off-loading and inspect the uncovered machine after off-loading. If damage occurred in transit, ensure that the transportation company acknowledges the damage in writing. Submit a damage claim as soon as possible.

Other Tasks — This document addresses common tasks that the rigger and technician will perform. Other tasks, not explained here, can be needed. Information about other tasks is usually provided by the dealer, the Milnor® Applications Engineering department, or the Milnor® Service department. Examples are:

- Placement of the machine on a platform, such as for laundry cart clearance or to accommodate unusual drain conditions.
- Partial disassembly and reassembly, possible on some models, for movement through small spaces.

3.1.2 Facility Prerequisites

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Required Condition	Supporting Information
structural support	See document BNUUUI01 “Vital Information About the Forces Imparted to Supporting Structures by Laundering Machines” which can be found in the installation manual and also at https://milnor.sharefile.com/d-s8408ba617d244d98.
protected storage	If the machine must be stored temporarily, it must be protected from dampness and excessive temperatures.
access to the final location	See the machine dimensional drawing, which can be found at the end of the installation manual, for overall dimensions. Partial disassembly is sometimes possible. Contact the Milnor® Service department.
clearances for machine movement and maintenance	See the dimensional drawing.
operational clearances	Adequate clearance around controls and for movement of laundry equipment such as carts. See the dimensional drawing.
available utilities	See the dimensional drawing and the external fuse and wire document.
available drain(s)	See the dimensional drawing. The drain valve(s) must have unrestricted access to a drain trough of sufficient capacity in the foundation.
laundry room ventilation	The machine will contribute heat and vapors to the laundry room, which must provide adequate ventilation.

3.1.3 Rigger Precautions

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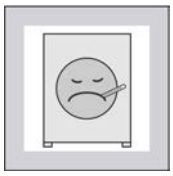
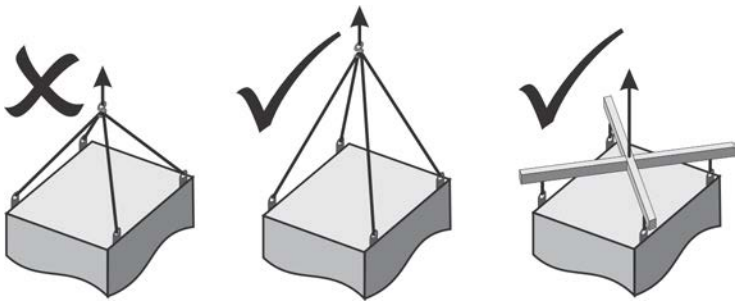
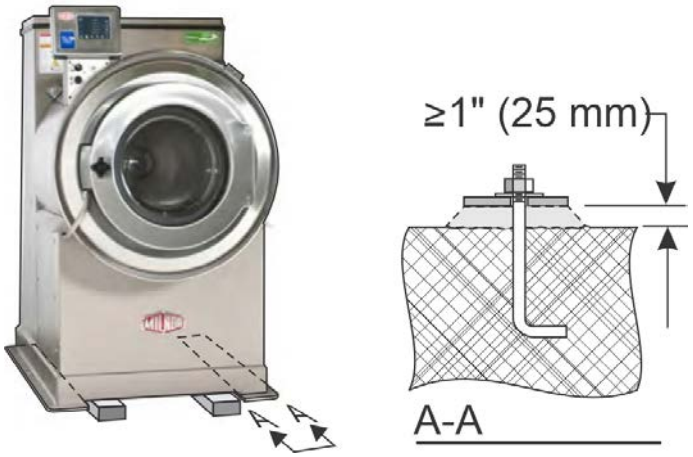
CAUTION: **Incorrect rigging** — can cause mishaps and costly machine damage.



- Know and accommodate the machine shipping weight.
- Use only lifting eyes for crane lifting.
- Use long cables or a spreader bar for crane lifting.
- Leave the machine skidded as long as possible.
- Protect fragile or sensitive machine components.
- Prepare the foundation and install anchor bolts correctly.
- Set the machine at the correct height and level.
- Apply machinery grout evenly so that support is distributed.
- Tighten anchors alternately so that the hold-down force is distributed.

Precaution	Explanation
Know and accommodate the machine shipping weight.	Use lifting and moving equipment appropriate for the machine shipping weight, as shown on the Bill of Lading. To obtain the shipping weight in advance, contact the Milnor® Transportation department.
Use only lifting eyes for crane lifting.	Machines designed for crane lifting are provided with lifting eyes either on the structural frame or on the shell, hidden behind cosmetic panels.
Use long cables or a spreader bar for crane lifting.	
Leave the machine skidded as long as possible.	If the machine is skidded, leave the machine on the skids until the machine is as close as possible to its final location. Use care to avoid contact between the fork lift forks and fragile machine components on the un-skidded machine.
Protect fragile or sensitive machine components.	After the machine is uncovered, carefully find and read all tags on the outside of the machine. White and manila paper tags are installation precautions. See the Installation Tag Guidelines in the installation manual for additional information.
Prepare the foundation and install anchor bolts correctly.	Anchor bolt sizes and locations are shown on the dimensional drawing in the back of the installation manual. However, Milnor® recommends to use the actual machine as a template to accurately locate where the anchor bolts are to be installed in the foundation. See the anchor bolt detail on the dimensional drawing. It is not permissible to omit anchor bolts.

Precaution	Explanation
Set the machine at the correct height and level.	Use blocking to get the machine base level and the base pads a minimum of 1” (25 mm) above the floor. Example: 
Apply machinery grout evenly so that support is distributed.	Fill all voids between the foundation and each base pad with industrial strength, non-shrinking grout. Allow the grout to fully cure per the grout instructions.
Tighten anchors alternately so that the hold-down force is distributed.	Raise the machine slightly and remove the wood blocking. Install a flat washer and nut on each anchor bolt and tighten incrementally in an alternating pattern. After tightening, check each anchor at least twice.

3.1.4 Technician Precautions

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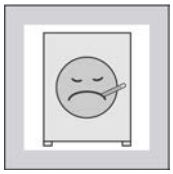
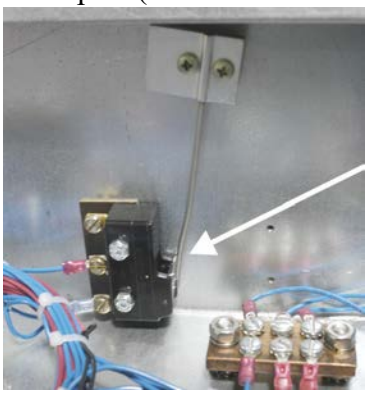
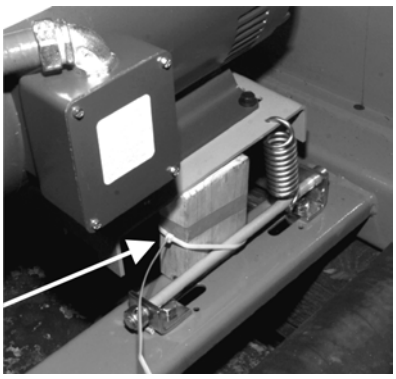
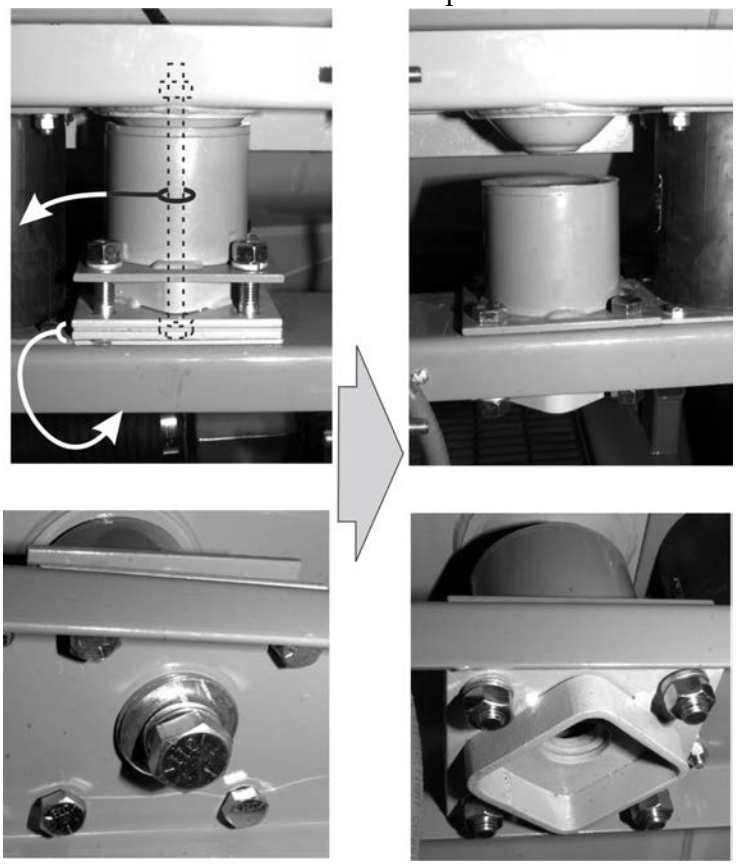
CAUTION: **Overlooked or mishandled shipping restraints —** can cause costly machine damage.



- Leave all internal shipping restraints in place until the machine is anchored.
- Check for and remove shipping tie wraps.
- Check for and remove suspension hold-down hardware, if applicable.
- Check for and remove red shipping brackets, if applicable.
- See the “Cylinder inspection” warning and inspect the cylinder for smoothness.

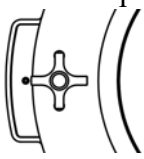
Precaution	Explanation
Leave all internal shipping restraints in place until the machine is anchored.	The machine can have one or more internal shipping restraints to help protect components from damage until the machine is anchored. These are located inside the housing or inside electric cabinets.
Check for and remove shipping tie wraps.	Examples (varies with machine model):  
Check for and remove suspension hold-down hardware, if applicable.	See also the service manual. Example: 
Check for and remove red shipping brackets, if applicable.	Shipping brackets are painted red. See the shipping brackets parts document in the service manual.

Precaution	Explanation
See the "Cylinder inspection" warning and inspect the cylinder for smoothness.	Inspect the cylinder and perforations for smoothness. **Pellerin Milnor Corporation cannot accept cylinder finish damage claims after the machine has been placed in service.** Machines are shipped with the shell door(s) closed. See the section below for information on how to open the shell door(s).

WARNING: Cylinder inspection — can trap you in the cylinder or seriously injure you.

- Never enter, or place body parts in the cylinder when power is supplied to the machine.
- If the machine is connected to power, lockout/tag-out power at the external disconnect switch.
- mechanically restrain the cylinder from turning.
- Have an assistant present in case of emergency.

Can the Door(s) Be Opened Before Utilities are Connected? — The shell doors on all Milnor® washer-extractors in current production, except for the side-loading, barrier models, have one of two types of door latch: electric-operated or air operated.

Door Type	How To Open
Electric-operated: 	The machine leaves the factory with the door latched closed but not locked. Turn the door knob to open the door even when the machine does not have power. If the door will not open, the door lock mechanism moved to the locked position due to shaking in transit. In this event, wait until the machine is connected to electric power and use the controls to open the door.
Air-operated: 	The machine leaves the factory with the door(s) closed and locked (with the door plunger extended). It is possible to temporarily replace the air line that retracts the door plunger with a source of compressed air to open the door when no other utilities are connected. Otherwise, wait until utilities are connected to the machine and use the controls to open the door.

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3.2 Connection Precautions for Washer-extractors

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This document supersedes documents BNWBUI01, BNWBUI02, BNWBUI03, BNWBUI04, BIRQVI01, BIMUUI02, and BIIFUI01. It applies to all Milnor® washer-extractor models in production as of October 1, 2019.

plumber the person(s) or contractor licensed or otherwise accepted by the local jurisdiction to perform the plumbing work described herein, and qualified to do so.

electrician the person(s) or contractor licensed or otherwise accepted by the local jurisdiction to perform the electrical work described herein, and qualified to do so.

chemical supplier the person(s) or contractor with detailed knowledge of 1) the machine controller configuration and operation, and 2) the pumped chemical delivery system, if such a system is to be used.

3.2.1 Notices

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Qualified Personnel Only — Do not attempt to connect utilities to the machine unless you are a plumber, electrician, or chemical supplier, as defined above.

Machine Must Be Anchored — Utility connections are to be made only after the machine has been anchored. See BNWUUI03 "Handling a Washer-extractor from Delivery to Final Location."

Other Tasks — This document and the documents it references address common tasks that the plumber, electrician, and chemical supplier will perform. Other tasks, not explained here, can be needed. Information about these tasks is usually provided by the dealer, the Milnor® Applications Engineering department, or the Milnor® Service department An example is electrical interfacing with a remote Mildata® data collection system.

3.2.2 Utility Requirements and Related Information

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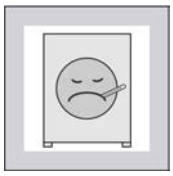
Type of Information	Value or Where to Find
equipment list showing model and options purchased	For the dealer, see the order acknowledgement.
plumbing connection fitting types, sizes, and locations	See the standard and options dimensional drawings for your model located at the back of the installation manual.
water pressure range	10 – 75 psi (69 – 531 kPa) required
Cv value	See the specification sheet for your model available online at: https://www.milnor.com/specification-sheets/. The Cv value assists the piping designer in determining flow rates and pressures.
steam pressure range	30 – 115 psi (207 – 793 kPa) required, if applicable
compressed air pressure range	85 – 110 psi (586 – 758 kPa) required, if applicable
specified voltage	See the machine nameplate or the order acknowledgement.

Type of Information	Value or Where to Find
available voltages for this model	See the specification sheet for your model available online at: https://www.milnor.com/specification-sheets/.
multi-machine conditions that can interrupt utility service to a given machine	See dealer publication B22SL94011 “Sizing and Planning a Laundry” found online at:https://www.milnor.com/wp-content/uploads/2016/01/Sizing-and-Planning-a-Laundry_18323.pdf
approved plumbing materials	Plumbing materials must comply with applicable codes. The Milnor® factory makes no recommendations for inlet connection materials due to the many variables such as water conditions, materials cost and availability, and ongoing advances in materials technology. When drains must be piped, as apposed to a simple air drop to a sump, rubber hose and PVC are often used.

3.2.3 Plumber Precautions

BNWUUI04.R01 0000255070 C.2 C.3 A.9 1/2/20, 2:19 PM Released

CAUTION: **Machine damage and code violations** — can occur as a result of incorrect plumbing.



- Confirm the reliability of the piped utilities.
- Maintain connection point diameter.
- Flush fluid lines.
- Do not twist valve bodies.
- Never interchange water valve electrical connections.
- Install any vacuum breaker(s) provided or required.
- Install any water strainer(s) provided or required.
- Install a union and a shutoff valve at each hard piped connection.
- Connect a dry supply injector flush inlet to hot water and regulate it.

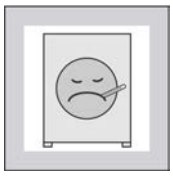
Precaution	Explanation
Confirm the reliability of the piped utilities.	Water and any other piped fluids (steam, compressed air) needed by the machine must be within the specified pressure range and not prone to frequent interruptions when the machine operates. See Section 3.2.2 : Utility Requirements and Related Information, page 50.
Maintain connection point diameter.	The piping between the utility tap and the fitting on the machine must be as large or larger than the fitting. Drain piping or tubing, if any, must provide an unrestricted flow to the sump.
Flush fluid lines.	Foreign material such as debris in air lines, trapped air in water lines, and condensate in steam lines can damage machine components.
Do not twist valve bodies.	Hold a wrench on the valve side of a pipe connection to prevent the valve from twisting when you tighten the connection.

Precaution	Explanation
Never interchange water valve electrical connections.	On machines with air-operated water valves, it is permissible to exchange the pneumatic control lines, if the cold and hot connections were accidently plumbed in reverse.
Install any vacuum breaker(s) provided or required.	If vacuum (siphon) breaker(s) are provided for fresh water connection (s), but not already installed, install them as shown on the options dimensional drawing. If vacuum breakers are required by code, but not provided, obtain and install the required hardware.
Install any water strainers provided or required.	If water strainer(s) are provided for fresh water connections, install them between the machine and incoming water. For machines with garden hose type water inlets, use 40-mesh strainers.
Install a union and a shutoff valve at each hard-piped connection.	Obtain and install the necessary hardware to permit hard-piped connections to be shut off and disconnected at the machine for maintenance. For the valve, use a ball valve, not, for example, a globe valve.
Connect a dry supply injector flush inlet to hot water and regulate it.	If the machine has a dry supply injector with an external flush water connection and hot water is available, provide hot water to this inlet. The machine will be supplied with a pressure regulator. Install this hardware at the flush water connection and confirm that the regulator is set to 28 psi (193 kPa). Steam in the hot water line will cause the supply injector to malfunction.

3.2.4 Electrician Precautions

BNWUUI04.R02 0000255232 C.2 C.3 A.7 1/2/20, 2:19 PM Released

CAUTION: **Machine damage, machine malfunctions, and code violations —** can occur as a result of incorrect electrical connections.



- Know the machine electrical specifications.
- Comply with the published external fuse and wire requirements.
- Confirm the reliability of the electric service.
- Confirm the machine is phased in correctly.
- Confirm the correct line voltage setting on a selectable 240/208 volt machine.
- Attach the stinger leg, if any, only to L3.

Precaution	Explanation
Know the machine electrical specifications.	Refer to the nameplate affixed to the machine.
Comply with the published external fuse and wire requirements.	These requirements are given in document BGUUUF01 “External Fuse/Breaker, Wiring, and Disconnect Requirements” and the external fuse and wire document for your machine. These documents are found at the back of the installation manual. BGUUUF01 is also available at: https://milnor.sharefile.com/d-s5e1bad2885a447e8
Confirm the reliability of the electric service.	Voltage fluctuations of more than 10% above or below the specified voltage can damage electrical components, especially motors. The Milnor® factory strongly recommends that unreliable electric service is improved before the machine is put in use.
Confirm the machine is phased in correctly.	An installation tag on the machine shows the correct cylinder rotation at distribution (drain) or extract speed. If the cylinder turns in the wrong direction, reverse the wires connected to L1 and L2. Never move L3. Individual motors were phased in at the factory. Never reconnect individual motors or motor control devices.
Confirm the correct line voltage setting on a selectable 240/208 volt machine.	This precaution applies only if the nameplate voltage says 208/240V. It does not, for example, apply if the nameplate says 208V **or** 240V. The switch is near the incoming power transformer and must be in the position that matches the service voltage: 240 VAC or 208 VAC.
Attach the stinger leg, if any, only to terminal L3.	Never attach a stinger leg to terminal L1 or terminal L2.

3.2.5 Chemical Supplier Precautions

BNWUUI04.R04 0000255482 C.2 A.5 C.3 1/2/20, 2:19 PM Released

Injury and severe machine damage — can occur as a result of incorrect chemical system installation.

- Understand and comply with the published connection precautions.
- Understand the machine controller.

Precaution	Explanation
Understand and comply with the published connection precautions.	The connection precautions are given in document BIWUUI03 “Prevent Damage from Chemical Supplies and Chemical Systems” in the installation manual. BIWUUI03 is also available at: https://milnor.sharefile.com/d-s79f12e8f11f42a9b
Understand the machine controller.	The machine controller is explained in detail in the reference manual for your machine, which is available from the Milnor® Parts department.

4 Drive Assemblies

BPWMCI01 / 2022173 BPWMCI01.1 0000418175 A.3 C.3 4/20/22, 8:19 AM Released

Drive

1 Sheet

MWF63J7, MWF63Z7, MWF77J7, MWF77Z7, MWF63C7, MWF63Y7, MWF77C7, MWF77Y7

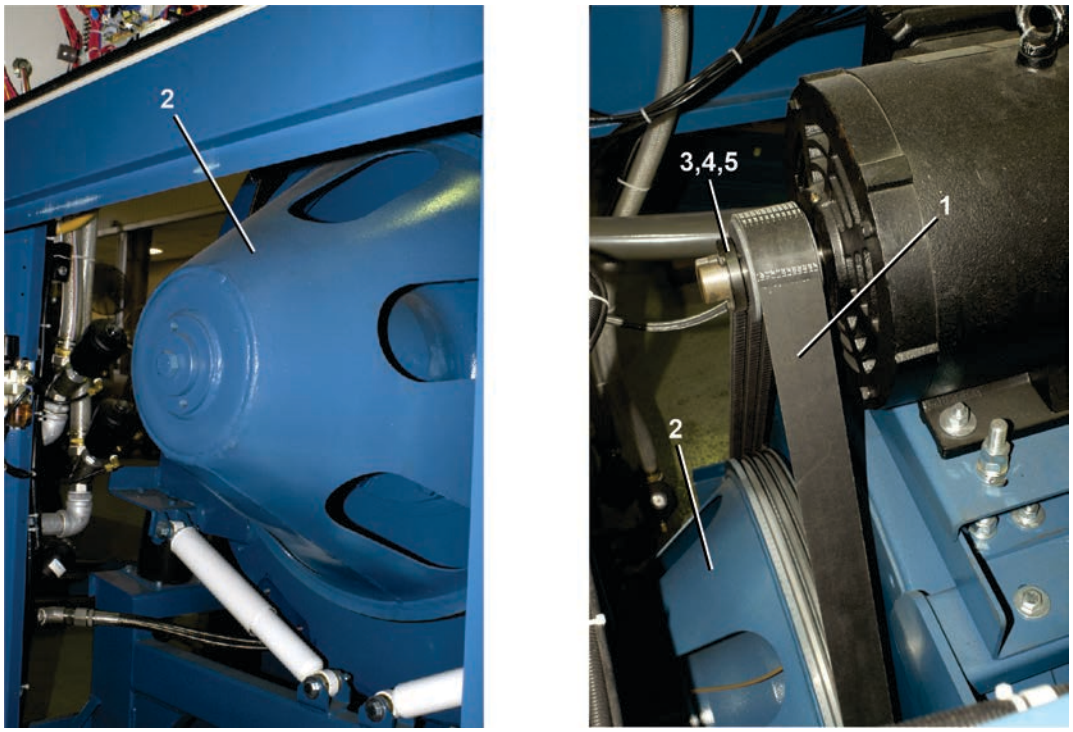


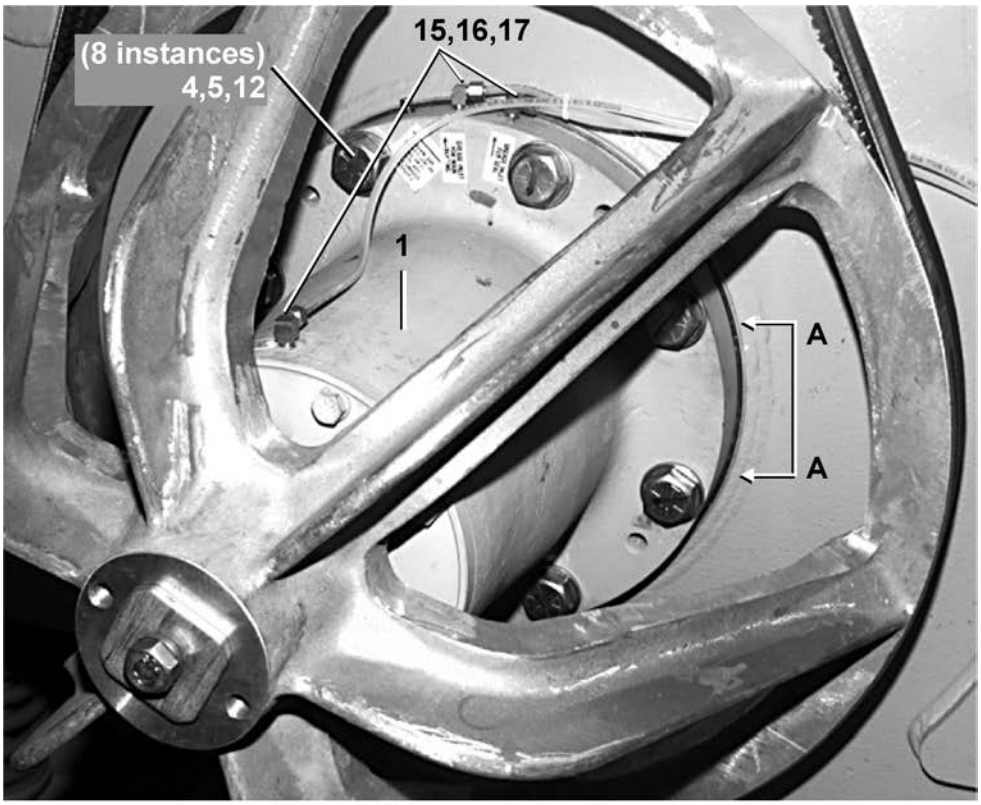
Table 19. Parts List—Drive

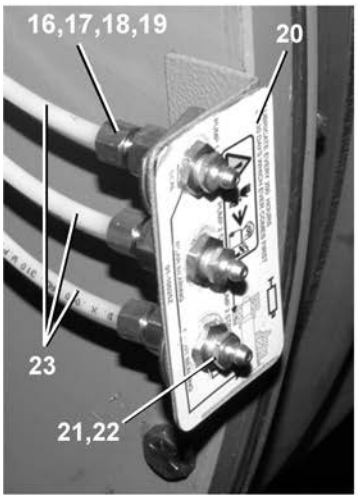
Find the assembly for your machine and the letter shown in the "Item" column. The components for your machine will show this letter or the word "all" in the "Used In" column. The numbers shown in the "Item" column are those shown in the illustrations.				
Used In	**Item**	**Part Number**	**Description/Nomenclature**	**Comments**
Components				
all	1	56VB124XB3	VBAND 3RBX124 EACH=1	
all	2	98CX21931	MACH=PULLEY, FAB, 3626	
all	3	98CX034B3S	VPUL 3B3.4/A3.0 (SH) 36X, CSM	
all	4	98CXQ1MSH	BUSH=1+5/8" VPUL TAPER LOCK	
all	5	98CXE230CM	STRMACHKEY 3/8SQX2+1/2	

BPWMCB01 / 2023364A BPWMCB01.1 0000161056 C.3 F.2 9/6/23, 9:32 AM Released

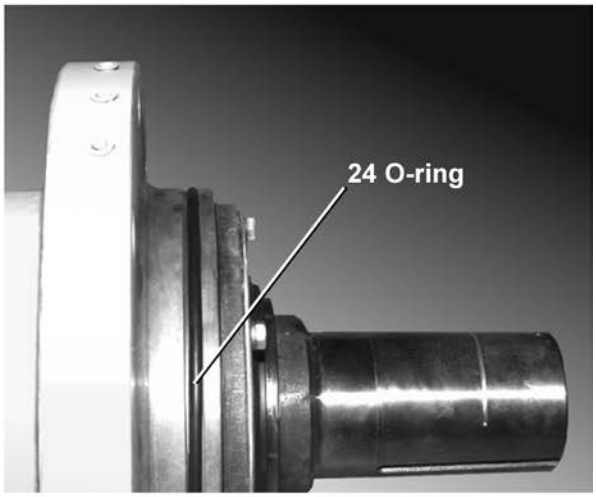
Bearing MWF36, MWF45, MWF63, MWF77

4 Sheet





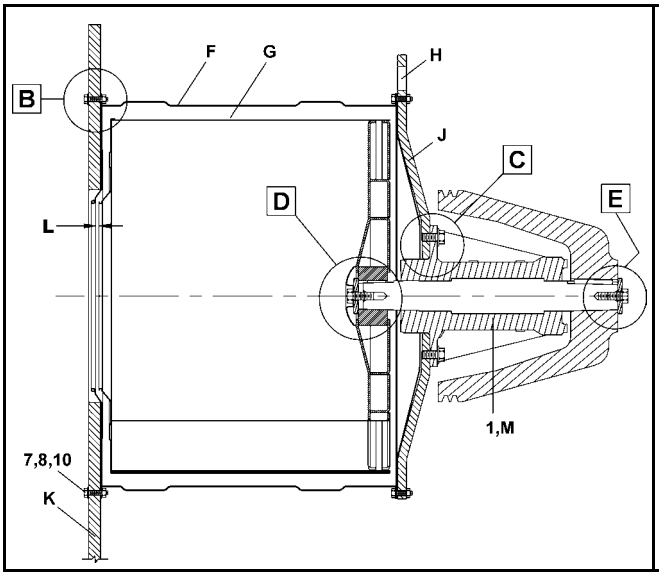
Lubrication site



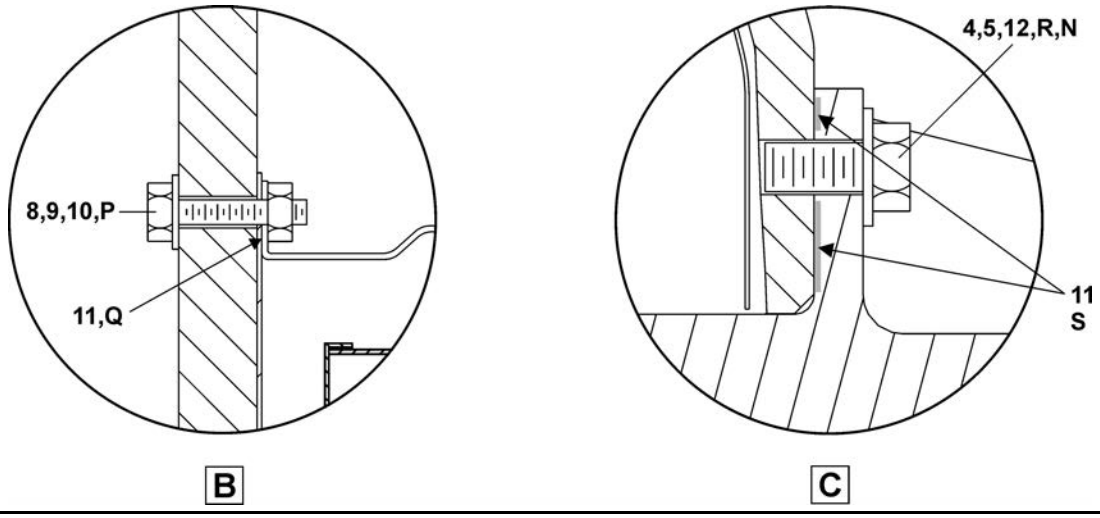
View A-A (shell back not shown)

Bearing MWF36, MWF45, MWF63, MWF77

4 Sheet



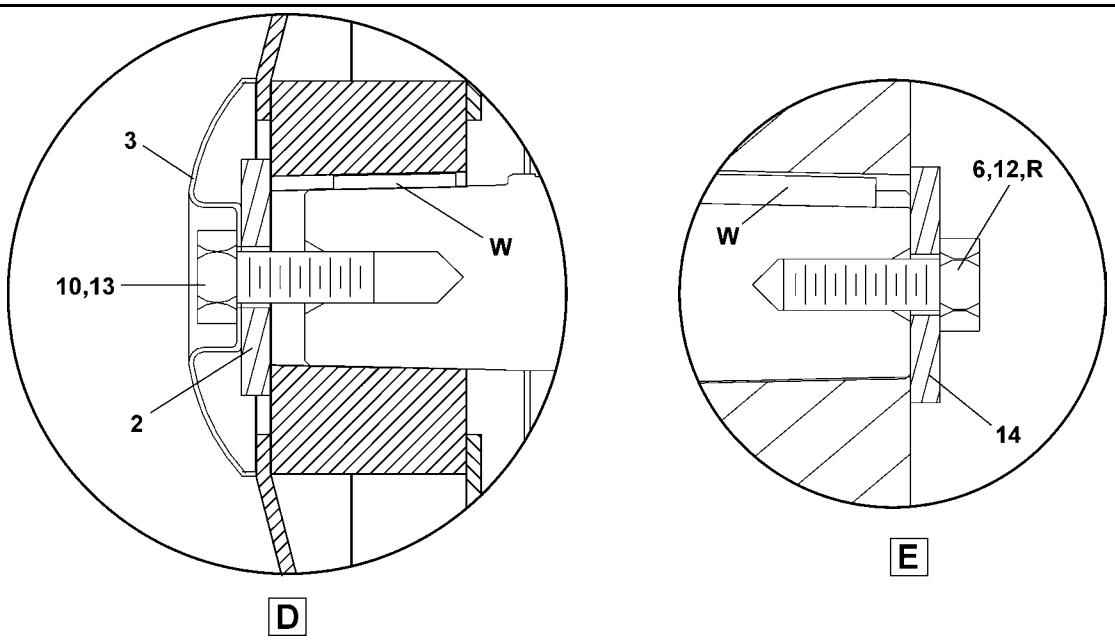
B. Top connection between the shell front and the shell side sheet
C. Connection between the shell rear and the bearing housing
D. Connection between the cylinder rear and the bearing housing
E. Connection between the bearing housing and the pulley
F. Shell
G. Cylinder
H. Holes to lift the machine
J. Shell rear
K. Shell front
L. This dimension must be in this range: .25 inches [6mm] -.625 inches [15mm].



B. Connection between the shellfront and the shell
C. Connection between the shell rear and the bearing housing
N. 8 instances
P. 24 instances
Q. Apply silicone between the inner shell front and the shell, fully around the hole pattern.
R. Apply adhesive to the bolt, torque to 909 FT. LBS.
S. Apply silicone between the bearing housing and the shell rear, fully around the hole pattern.

Bearing MWF36, MWF45, MWF63, MWF77

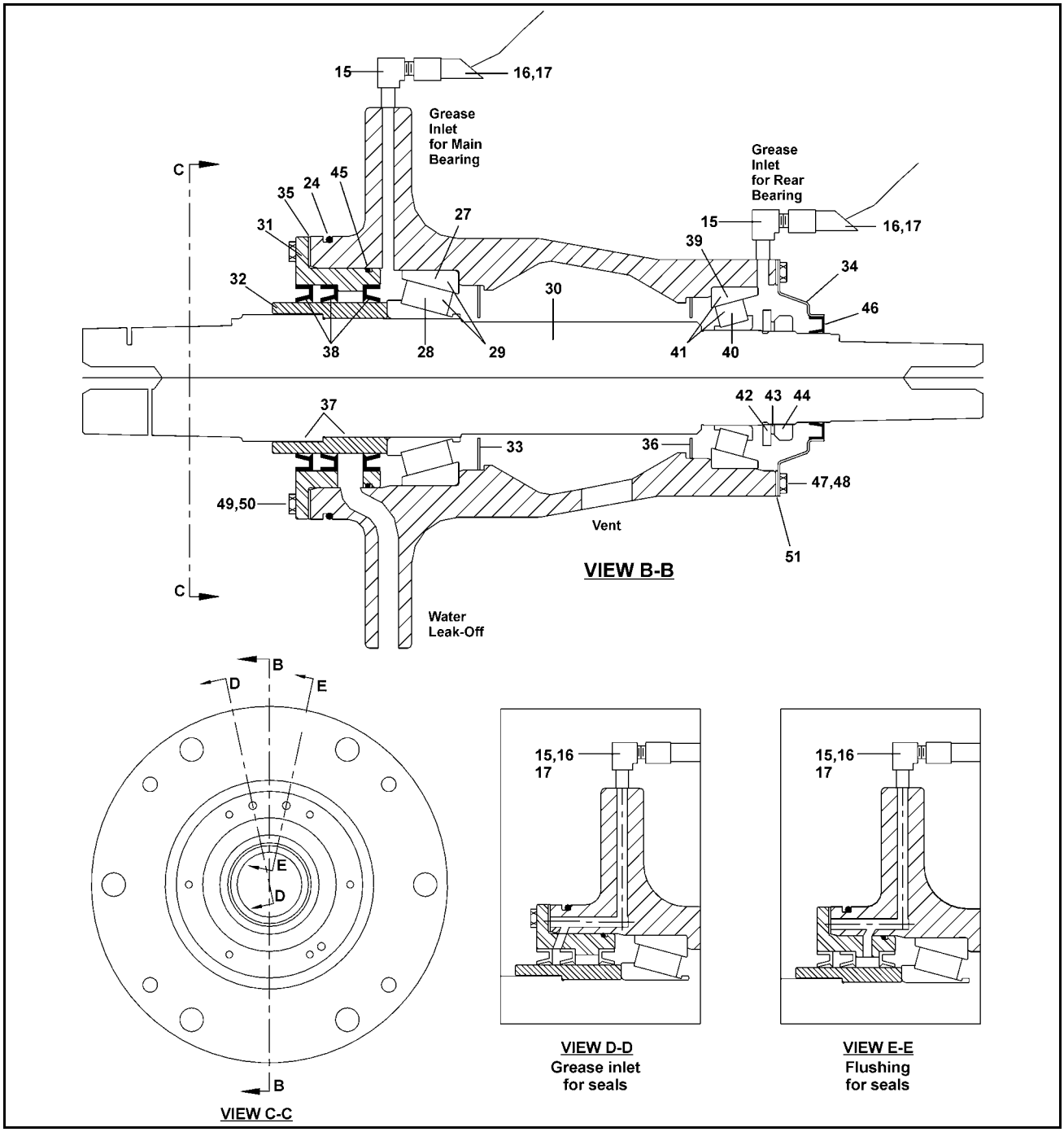
4 Sheet



D. Connection between the cylinder rear and the bearing housing
E. Connection between the bearing housing and the pulley
R. Apply adhesive to the bolt, torque to 282 FT. LBS.
W. Key

Bearing MWF36, MWF45, MWF63, MWF77

4 Sheet



Bearing MWF36, MWF45, MWF63, MWF77

4 Sheet

Table 20. Bearing Assembly & Installation MWF45, MWF63, MWF77

Find the assembly for your machine and the letter shown in the "Item" column. The components for your machine will show this letter or the word "All" in the "Used In" column. The numbers shown in the "Item" column are those shown in the illustrations.				
Used In	**Item**	**Part Number**	**Description/Nomenclature**	**Comments**
			Assemblies	
A	1	98MW3601	MAIN BEARING ASSY=MWF45	MWF45, Assembly, contains items 30-55
B	1	98MW4201	MAIN BEARING ASSY=MWF77	MWF63 & MWF77, Assembly, contains items 30-55
			Components	
A	1	98MW3601	MAIN BEARING ASSY=MWF45	Assembly, contains items 30-55
B	1	98MW4201	MAIN BEARING ASSY=MWF77	Assembly, contains items 30-55
A	2	98CMCR0950	SHAFT RETNR SPACER METRIC	
B	2	98CMCR4216	RESISTOR 42X 225W 5% 10 OHM	
all	3	98CMCR0949	COVER SHAFT RETAINER METRIC	
B	4	15K253M	HEXCAPSCR M24-3.0X75CLS10.9 Z	
A	5	15U316M	FLTWASH D16 HARD HV200 D16 Z	
B	5	15U393	FLTWASH 1" HARD ASTM F436	
all	6	15K232M	HEXCAPSCR M20X50 10.9 ZINC	
A	7	15K127M	HEXFLGSCR 3/8-16 X2.5 GR8 ZINC	
B	7	15K191HM	HEXCAPSCR M12*90 GR10.9 CS	
A	8	15G206M	HEX NUT M10 ZINC	
B	8	15G230M	HEXNUT M12 GRADE 10.9 CS	
A	9	15K180M	M10-1.5X50HX HD CAP SCR DIN931	
B	9	15K191CM	HEXCAPSCR M12*65 GR10.9 CS	
A	10	15U266	FLATWASHER 1"0DX7/16"IDX3/16"	
B	10	15U283	12MM WASHER HARD DIN 6916 ZINC	
A	11	20C040B	SUPERFLEX CLR RTV SIL 10.1OZ	
B	12	20C007G	THDLOCKSEAL LCT24231 RMUBL50CC	
all	13	15B201	HEXCAPSCR M20-2.5 X 50M 18-8	
all	14	98CMCR3023	SHAFT RETNR SPACER=3022X CSM	
all	15	98CX932503	PIPE FITTING, 90 DEGREE, .25X1/8 BSP	
all	16	98CX961460A	SLEEVE DELRIN 6MM	
all	17	98CX961460	TUBE INSERT 4MM	
all	18	98CX932801	PIPE FITTING, 6.5X1/4 BSP	
all	19	15U281A	WASHER=CLIPPED 1/2 ID .06THK	
all	20	01 10025Z	NPLT:BEARING&SEAL LUB-42"& 36"	
all	21	98CX931701	HEXBUSH, 1/4X1/8 BRASS BSP	
all	22	98CX961708	GREASE FITTING, 1/8BSP ZINC	
all	23	98CX910823	FLEXIBLE TUBING, 4X6MM OD	

Bearing MWF36, MWF45, MWF63, MWF77

4 Sheet

Table 20 Bearing Assembly & Installation MWF45, MWF63, MWF77 (cont'd.)

Find the assembly for your machine and the letter shown in the "Item" column. The components for your machine will show this letter or the word "All" in the "Used In" column. The numbers shown in the "Item" column are those shown in the illustrations.				
Used In	**Item**	**Part Number**	**Description/Nomenclature**	**Comments**
A	24	60C170	ORING 8"IDX3/16CS BUNA70 #369	
B	24	60C176	ORING 10 IDX1/4"CS BUNA-N#449	
A	27	54A337	CUP 6535 SKF 1/BOX	
A	28	54A336	CONE 6580 S-ROW S-BORE SKF1/BX	
B	29	54AT101190	TIMK HH221449/HH221410=4"BORE	
A	30	98MW3611	MACH=MAIN SHAFT MWF45	
B	30	98MW4211	MACH=MAIN SHAFT MWF77	
A	31	98CMCR3612	MACH=FRONT SEAL HOLDER 36X	
B	31	98CMCR4214	MACH=FRONT SEAL HOLDER 42X	
A	32	98CMCR3613	SEAL SLEEVE=BRG ASSY 36X	
B	32	98CMCR4215	SEAL SLEEVE=BRG ASSY 42X	
A	33	02 21542	FRONT GREASE SHIELD 3630F	
B	33	98MW25007	FRONT GREASE SHIELD MWF77	
A	34	02 21545	REAR SEAL HOLDER 3630F8	
B	34	98MW25005	REAR SEAL HOLDER MWF77	
A	35	02 21547	GASKET=FRNT SEAL HOLDR 3630F	
B	35	02 21048	GASKET=EXCLUDR SEAL 4232F	
A	36	02 21550	REAR GREASE SHIELD 3630F	
B	36	98MW25008	REAR GREASE SHIELD MWF77	
A	37	20C011C	RETAINCMPD PRESSFIT LOC#60941	
B	37	20C012DA	RETAINCMPD ADH LCT#68060 250ML	
A	38	24S114	SEAL 4.5X5.5X.50 JM# 9170 LUP	
B	38	24S135	SEAL5.188X6.5X.5 #05187336LPDN	
B	39	54A337	CUP 6535 SKF 1/BOX	
B	40	54A336	CONE 6580 S-ROW S-BORE SKF1/BX	
A	41	54A335465	TIM H414210/H414249=2.8125"BORE	
A	42	56ATW14	TONGUE WASH TIM K91514 FOR N14	
B	42	56ATW16	TONGUE WASH T#K91516 FOR AN16	
A	43	56AHW114	TW114 BEARING LOCWASHER	
B	43	56AHW116	TW116 BEARING LOCKWASHER	
A	44	56AHN14	N14 BEARING LOCKNUT	
B	44	56AHN16CM	AN16 BEARING LOCKNUT, MWF77	
A	45	60C169	ORING 7+3/4ID1/8 BUNA70 #265	
B	45	60C160J	ORING 6+1/4ID1/8CS BUNA70 #259	

Bearing MWF36, MWF45, MWF63, MWF77

4 Sheet

Table 20 Bearing Assembly & Installation MWF45, MWF63, MWF77 (cont'd.)

Find the assembly for your machine and the letter shown in the "Item" column. The components for your machine will show this letter or the word "All" in the "Used In" column. The numbers shown in the "Item" column are those shown in the illustrations.				
Used In	**Item**	**Part Number**	**Description/Nomenclature**	**Comments**
all	46	24S053	SEAL 2.625X3.625X.437#10051L5 03Z/A	
all	47	15K039M	HXCAPSCR M6X20, 8.8,ZINC	
all	48	15U180	LOCKWASHER MEDIUM 1/4 ZINCPL	
all	49	15K117MS	HXCAPSCR M10X35 SS 18-8	
X	50	15U266MS	FLTWSHR METRIC D10 SS18-8	
A	51	02 21546	EXCLUDER SEAL GASKET	
B	51	02 21047	GASKET=FRNT SEAL HOLDR 4232F	

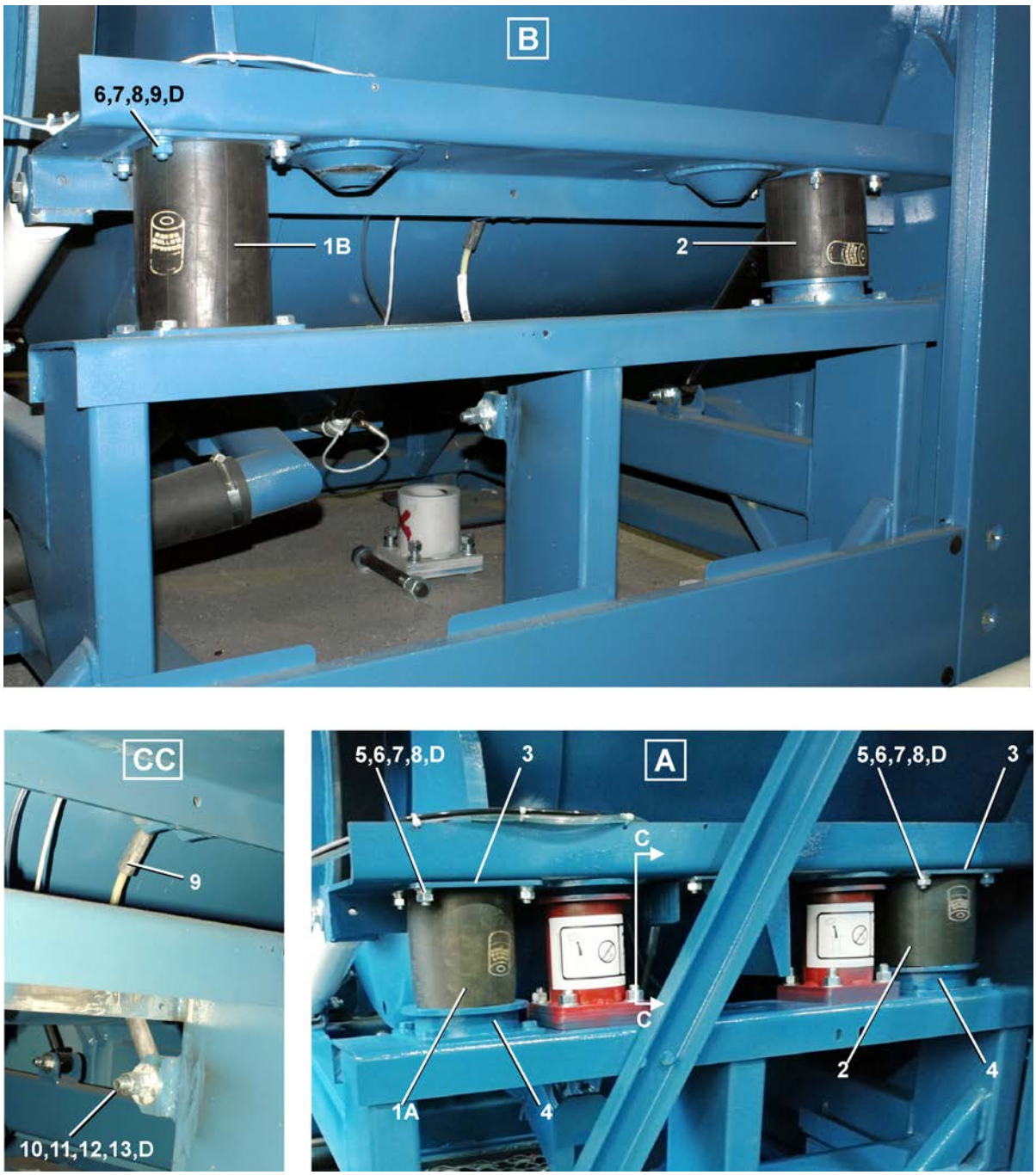
5 Suspension

Suspension

2 Sheet

MWF63C7, MWF63Y7, MWF77C7, MWF77Y7

Figure 11. Marshmellow Springs



Legend

A . . . Left Side View MWF63C7
B . . . Left Side View MWF77C7
CC . . Detail View, Cable Tie Down, Typical 2 places
D . . . Typical hardware

Suspension

2 Sheet

MWF63C7, MWF63Y7, MWF77C7, MWF77Y7

Table 21. Parts List—Suspension

Find the assembly for your machine and the letter shown in the "Item" column. The components for your machine will show this letter or the word "all" in the "Used In" column. The numbers shown in the "Item" column are those shown in the illustrations.				
Used In	**Item**	**Part Number**	**Description/Nomenclature**	**Comments**
Reference Assemblies				
	A		REFERENCE	MWF63C7, MWF63Y7
	B		REFERENCE	MWF77C7, MWF77Y7
Components				
A	1	60B127	MM SPRG 4X2X6 F#W223580180	
B	1	60B134	MM SPRG 4.5X1X7 F#W223580091	
B	2	60B134	MM SPRG 4.5X1X7 F#W223580091	
all	3	98MW21170A	SUPPORT=MM SPRG FRONT UPPER	
all	4	98MW21174	SUPPORT=MM SPRG FRONT LOWER	
all	5	15K100M	HXCAPSCREW M10X30 8.8 ZINC	
all	6	15G206M	HEX NUT M10 ZINC	
all	7	15U266M	FLTWSHR D10 ZINC	
all	8	15U275M	LOCKWSHR D10 ZINC	
all	9	27A969	CABLE ASSY SAVA#205801	
all	10	15K191HM	HEXCAPSCR M12*90 GR10.9 CS	
all	11	98CX773113	HEXNUTM12, ZINC	
all	12	98CX773513	FLATWASHER, D12 ZINC	
all	13	15U283M	LOCKWSHR D12 ZINC	

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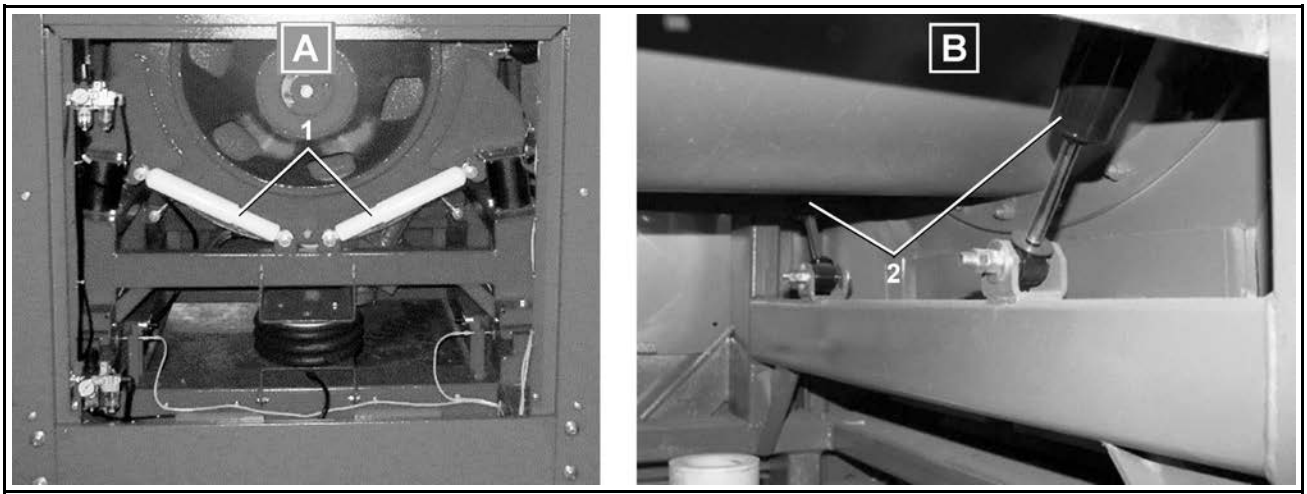
Shocks — MWF63C7, MWF63Y7, MWF77C7, MWF77Y7

1 Sheet

MWF63C7, MWF63Y7, MWF77C7, MWF77Y7

Figure 12. Installed Views



Legend

A Rear Shocks
B Front Shocks

Table 22. Parts List—

Find the assembly for your machine and the letter shown in the "Item" column. The components for your machine will show this letter or the word "all" in the "Used In" column. The numbers shown in the "Item" column are those shown in the illustrations.

Used In	Item	Part Number	Description/Nomenclature	Comments
Assemblies				
	A		REFERENCE	MWF63C7, MWF63Y7
	B		REFERENCE	MWF77C7, MWF77Y7
Components				
all	1	60BS6832	SHOCK ABSORBR	Rear Shocks
all	2	60BS6838	SHOCK ABSORBER	Front Shocks

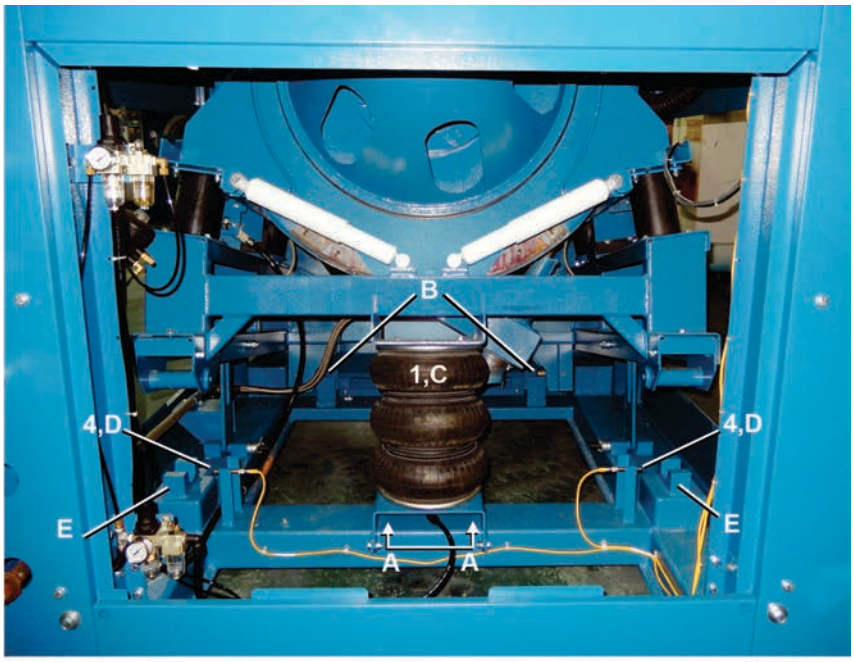
6 Tilt Assemblies

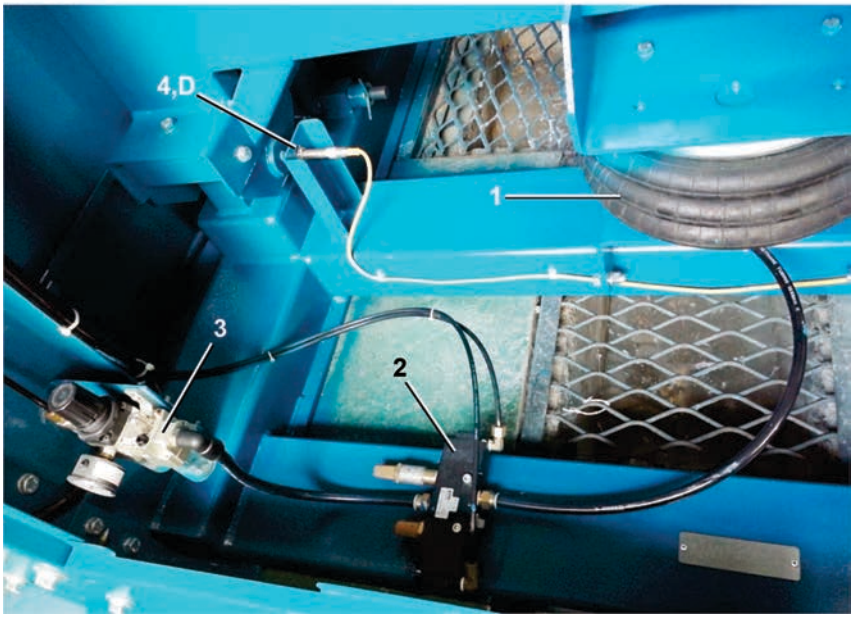
BPWMXE01 / 2022213 BPWMXE01.1 0000420700 A.5 C.3 5/17/22, 2:42 PM Released

Tilt Components

3 Sheets

MWF63C7, MWF63Y7, MWF77C7, MWF77Y7





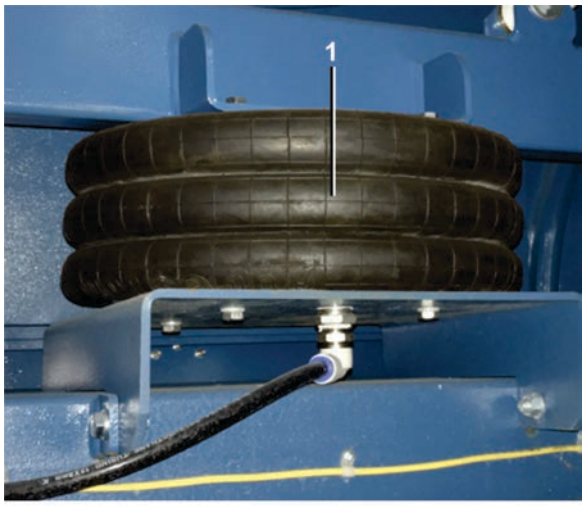
Legend

B . . . Front pivots
C . . . Tilt air bag
D . . . Proximity switch
E . . . Tilt cradle

Tilt Components

3 Sheets

MWF63C7, MWF63Y7, MWF77C7, MWF77Y7



A–A

Legend

A–A . . Detail view
F . . . Tilt stops, 2 instances
G . . . Guides, 2 instances

Tilt Components

3 Sheets

MWF63C7, MWF63Y7, MWF77C7, MWF77Y7

Table 23. Parts List—Tilt Components

Find the assembly for your machine and the letter shown in the "Item" column. The components for your machine will show this letter or the word "all" in the "Used In" column. The numbers shown in the "Item" column are those shown in the illustrations.				
Used In	**Item**	**Part Number**	**Description/Nomenclature**	**Comments**
Components				
all	1	60B148	AIR MOUNT FIRESTONE W01-358-8047	
all	2	96N0012P	DBL.REM.VLV.3/8"4-WAY=CTR.OFF	
all	3	98CX880511	CSM AIR REGULATOR G1/4 W/O GAGE	
all	4	09RPS12AAS	PROXSW QD CONN 12M NO-AC SHLD MICROFAST	
all	5	98MW64681A	RESTPAR=6X3X1.5,MWF100C7	
all	6	15K113M	HEXCAPSCR M10X45 ZINC 8.8	
all	7	15K207M	LOCKNUT M10 ZINC	
all	8	15U266M	FLTWSHR D10 ZINC	
all	9	X2 22028	MACH=TLT GUIDE STP BLCK,4840F	

7 Door Assemblies

BPWMCD02 / 2023092 BPWMCD02.1 0000418850 B.2 C.3 2/27/23, 4:50 PM Released

26” Door

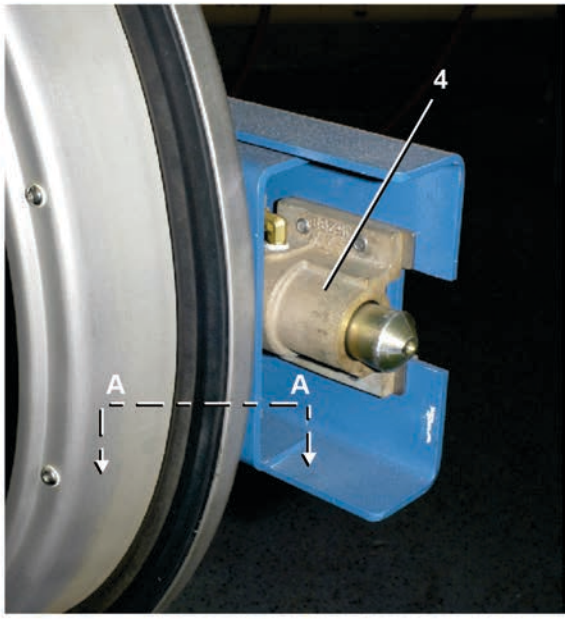
4 Sheets

MWF63J7, MWF63Z7, MWF77J7, MWF77Z7, MWF63C7, MWF63Y7, MWF77C7, MWF77Y7

26” Door

4 Sheets

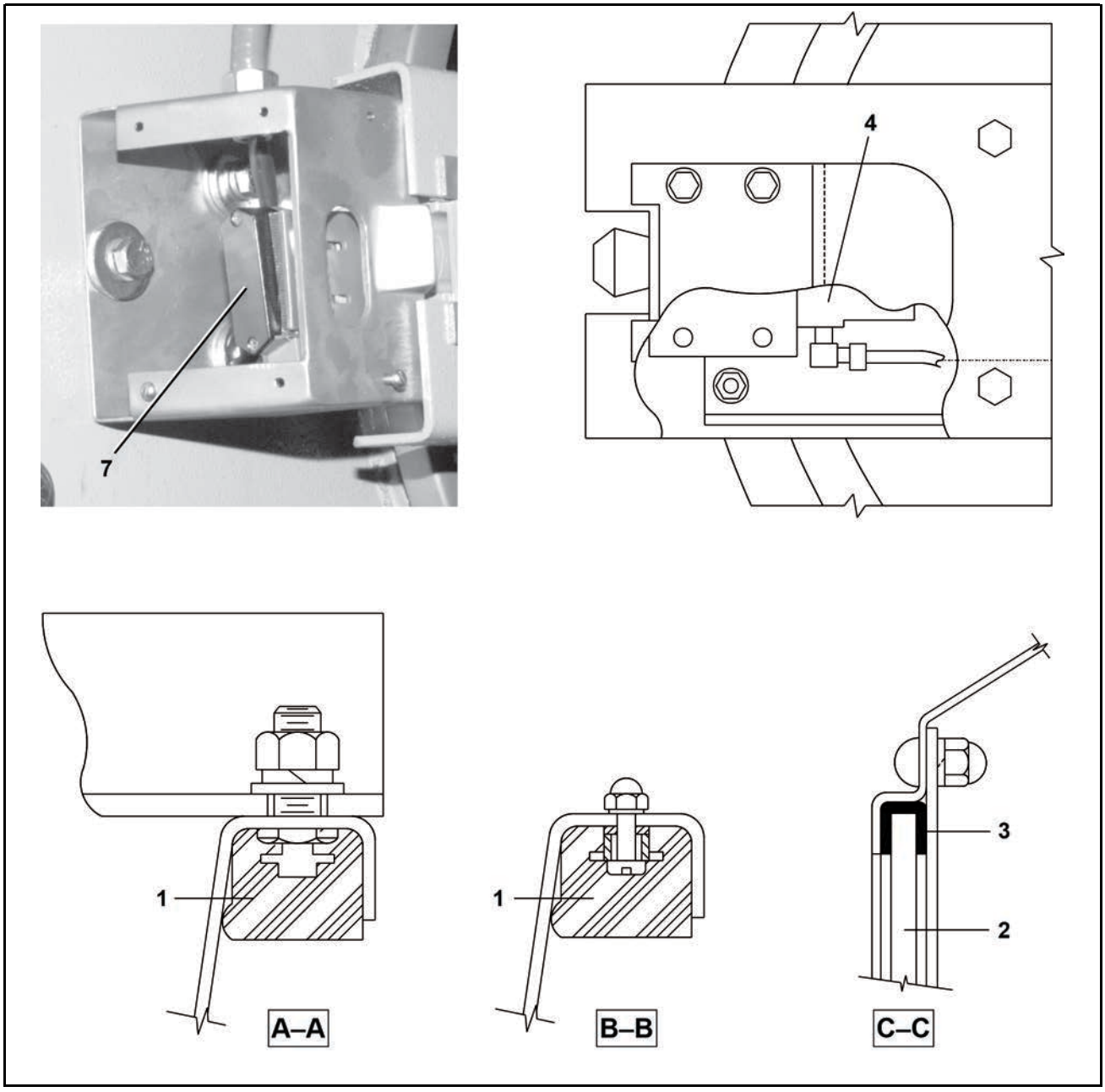
MWF63J7, MWF63Z7, MWF77J7, MWF77Z7, MWF63C7, MWF63Y7, MWF77C7, MWF77Y7



26” Door

4 Sheets

MWF63J7, MWF63Z7, MWF77J7, MWF77Z7, MWF63C7, MWF63Y7, MWF77C7, MWF77Y7



26” Door

4 Sheets

MWF63J7, MWF63Z7, MWF77J7, MWF77Z7, MWF63C7, MWF63Y7, MWF77C7, MWF77Y7

Table 24. Parts List—Installation 26” Door

Find the assembly for your machine and the letter shown in the "Item" column. The components for your machine will show this letter or the word "all" in the "Used In" column. The numbers shown in the "Item" column are those shown in the illustrations.				
Used In	**Item**	**Part Number**	**Description/Nomenclature**	**Comments**
Components				
all	1	03 48152	DOOR GASKET RING 26" DOOR	
all	2	98CX48050	DOOR GLASS=26" OPENING, X/MWF	
all	3	98CX48052	GASKET=DR GLASS 26" OPENING	
all	4	98CX15028	DOOR LATCH ASSY-DIVCYLS	
all	5	60B090	AIRMT S-131 1CONV	
all	6	09RM01212S	CAPSW 12' 180DEG ROLLER SILVER	
all	7	98CX965312	TEND TZ-6101	

BPWMCD01 / 2023092 BPWMCD01.1 0000418853 C.2 C.3 2/28/23, 10:07 AM Released

Installation 26” Door, Tilt Models

1 Sheet

MWF63C7, MWF63Y7, MWF77C7, MWF77Y7

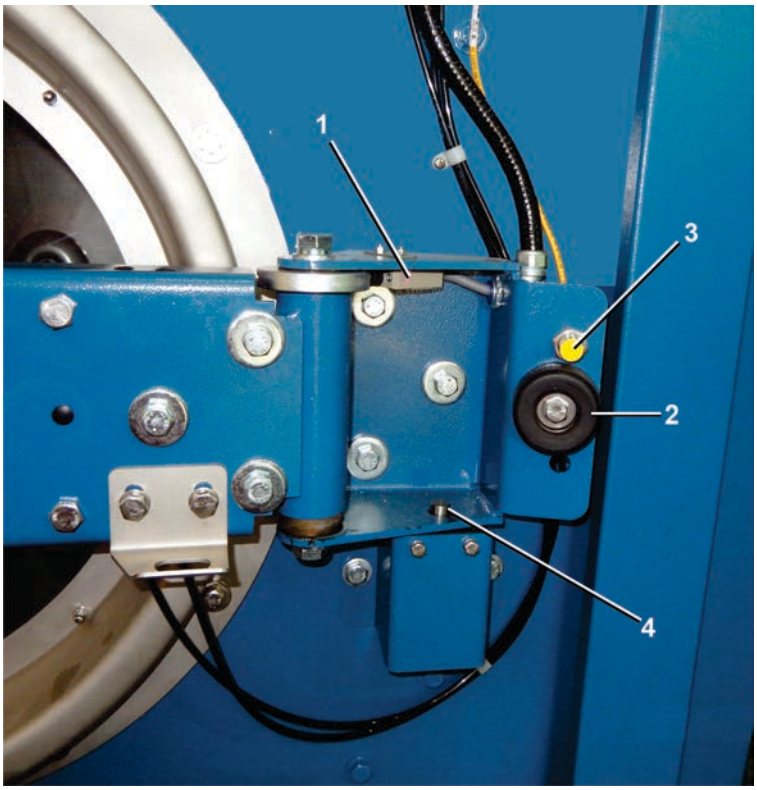


Table 25. Parts List—Installation 26” Door

Find the assembly for your machine and the letter shown in the "Item" column. The components for your machine will show this letter or the word "all" in the "Used In" column. The numbers shown in the "Item" column are those shown in the illustrations.

Used In	Item	Part Number	Description/Nomenclature	Comments
Components				
all	1	09RM01212S	CAPSW 12' 180DEG ROLLER SILVER	
all	2	98CX773680	BUMPER 2+1/2OD, CSM	
all	3	09RPS18CAS	PRXSW QKCO 18M NO-AC SHLD	
all	4	SA 10 020	* DOORLATCH ASSY-SMALL	
all	5	09RPTAC005	CONN.ST.FEM 3-PIN AC 3A 5M KB3T-5	

BPWMBD02 / 2022354 BPWMBD02.1 0000410502 B.2 C.3 8/24/22, 6:26 PM Released

Door Latch

1 Sheet

MWF36J8, MWF36Z8; MWF45J8, MWF45Z8; MWF63J7, MWF63Z7; MWF77J7, MWF77Z7; MWF63C7, MWF63Y7; MWF77C7, MWF77Y7

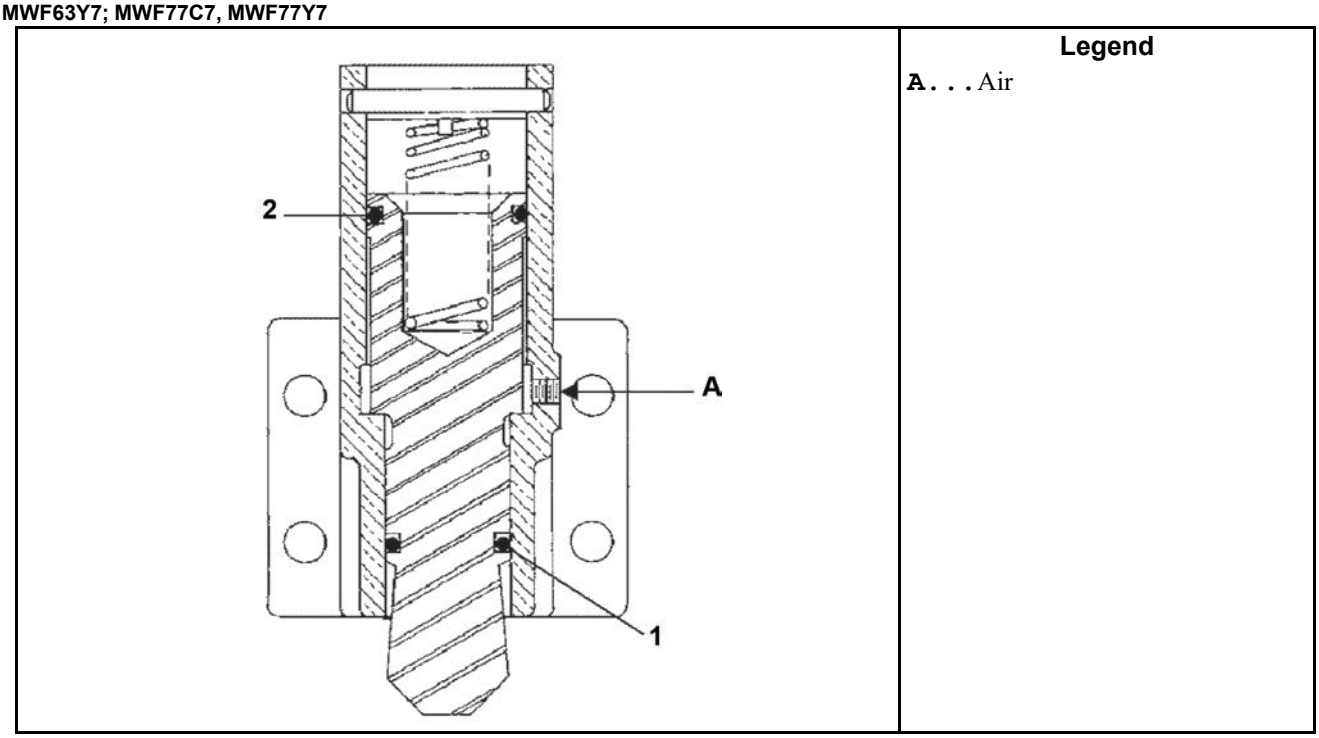


Table 26. Parts List—Door Latch

Find the assembly for your machine and the letter shown in the "Item" column. The components for your machine will show this letter or the word "all" in the "Used In" column. The numbers shown in the "Item" column are those shown in the illustrations.				
Used In	**Item**	**Part Number**	**Description/Nomenclature**	**Comments**
Components				
all	1	60C122	ORING 1"IDX1/8CS BUNA70 #214	
all	2	60C128	ORING 1+3/8IDX1/8CS BUNA70#220	

BPWCDD01 / 2018195A BPWCDD01.1 0000184148 A.4 C.3 1/2/20, 2:25 PM Released

Door open locks

1 Sheet

MWF63C7, MWF63Y7, MWF77C7, MWF77Y7

Figure 13. Door Open Lock and Secondary Door Switch (Tilt Models)

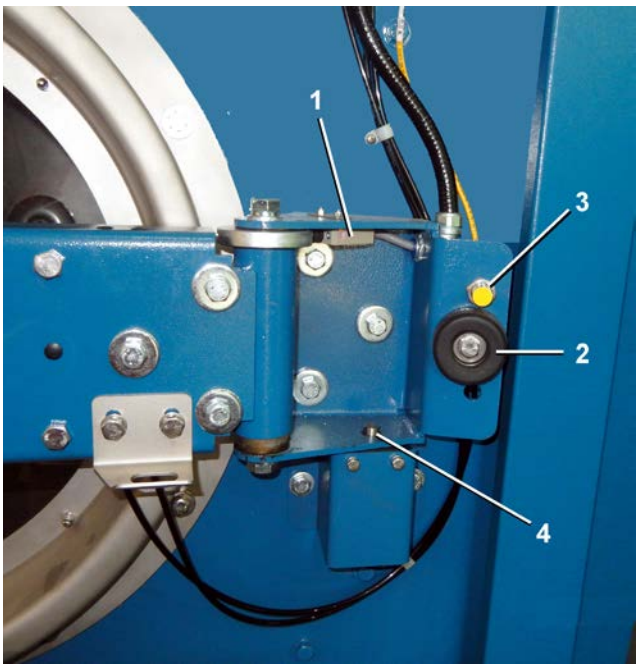


Table 27. Parts List—

Find the assembly for your machine and the letter shown in the "Item" column. The components for your machine will show this letter or the word "all" in the "Used In" column. The numbers shown in the "Item" column are those shown in the illustrations.				
Used In	**Item**	**Part Number**	**Description/Nomenclature**	**Comments**
Assemblies				
	A		REFERENCE	MWF63C7, MWF63Y7
	B		REFERENCE	MWF77C7, MWF77Y7
Components				
all	1	09RM01212S	CAPSW 12' 180DEG ROLLER SILVER	
all	2	98CX773680	BUMPER 2+1/2OD, CSM	
all	3	09RPS18CAS	PRXSW QKCO 18M NO-AC SHLD	
all	4	SA 10 020	* DOORLATCH ASSY-SMALL	
all	5	09RPTAC005	CONN.ST.FEM 3-PIN AC 3A 5M KB3T-5 ?MICROFAST	

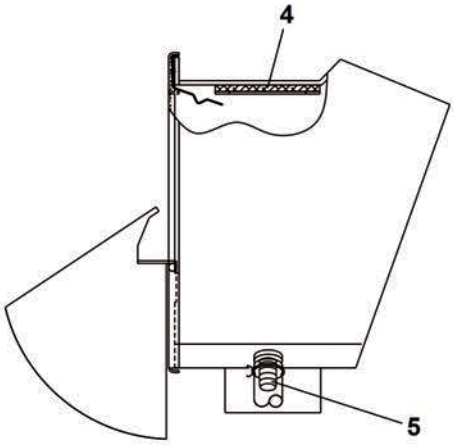
8 Chemical Supply

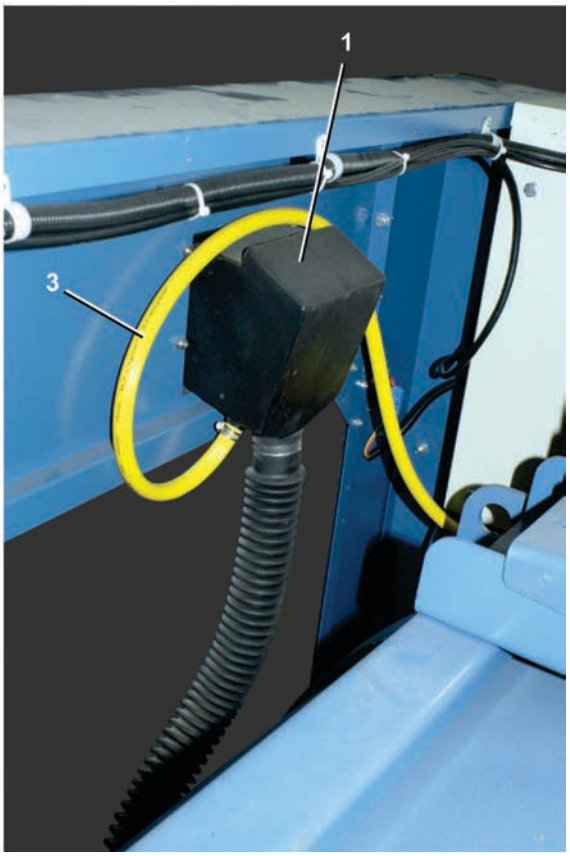
BPWMBC01 / 2022354 BPWMBC01.1 0000410689 B.2 C.3 8/24/22, 6:45 PM Released

Soap Chute

2 Sheets

MWF36J8, MWF36Z8; MWF45J8, MWF45Z8; MWF63J7, MWF63Z7; MWF77J7, MWF77Z7; MWF63C7, MWF63Y7; MWF77C7, MWF77Y7





Soap Chute

2 Sheets

MWF36J8, MWF36Z8; MWF45J8, MWF45Z8; MWF63J7, MWF63Z7; MWF77J7, MWF77Z7; MWF63C7, MWF63Y7; MWF77C7, MWF77Y7

Table 28. Parts List—Soap Chute

Find the assembly for your machine and the letter shown in the "Item" column. The components for your machine will show this letter or the word "all" in the "Used In" column. The numbers shown in the "Item" column are those shown in the illustrations.				
Used In	**Item**	**Part Number**	**Description/Nomenclature**	**Comments**
Components				
all	1	AWS30211A	PLASTIC SOAP ASSY	
all	2	02 03870D	FLEXTUBE=2"ID X 14"LG W/CUFFS	
all	0	98CX873160	FLEXIBLE HOSE ID13XOD20X44M	
all	4	98CX972828	PAD=PLASTIC SOAPCHUTE	
all	5	51BB0KN00B	BULKHD FITT 1/2"BARBED,POLYPRO	

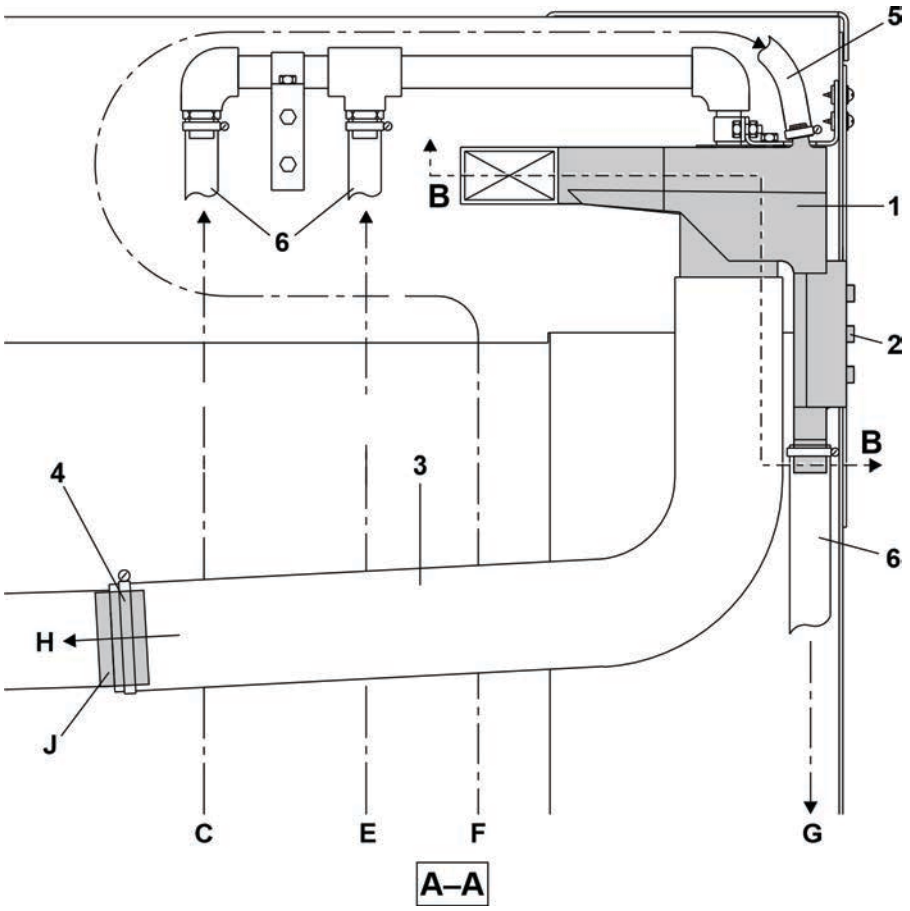
BPWMBC02 / 2022354 BPWMBC02.1 0000410775 B.2 C.3 8/24/22, 6:49 PM Released

Peristaltic Supply

2 Sheets

MWF36J8, MWF36Z8; MWF45J8, MWF45Z8; MWF63J7, MWF63Z7; MWF77J7, MWF77Z7; MWF63C7, MWF63Y7; MWF77C7, MWF77Y7.

Figure 14. Peristaltic Diagram



Legend

A–A . . Cross section
C . . . Cold water line
E . . . Hot water line
F . . . Hot water to flush the chemical supplies
G . . . Water and chemical supplies to the shell
H . . . Hot and cold water to the shell
J . . . Apply adhesive to the surfaces that connect. Then, tighten the clamp.

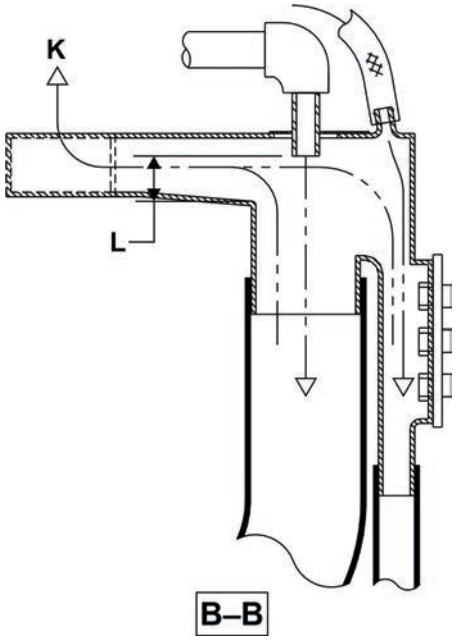
Peristaltic Supply

2 Sheets

MWF36J8, MWF36Z8; MWF45J8, MWF45Z8; MWF63J7, MWF63Z7; MWF77J7, MWF77Z7; MWF63C7, MWF63Y7; MWF77C7, MWF77Y7.

Figure 15. Peristaltic Inlet

Cross Section



Legend

B–B . . Cross section
K . . . Vent
L . . . Air space: 1 inch (25MM)

Table 29. Parts List—Peristaltic Supply

Find the assembly for your machine and the letter shown in the "Item" column. The components for your machine will show this letter or the word "all" in the "Used In" column. The numbers shown in the "Item" column are those shown in the illustrations.

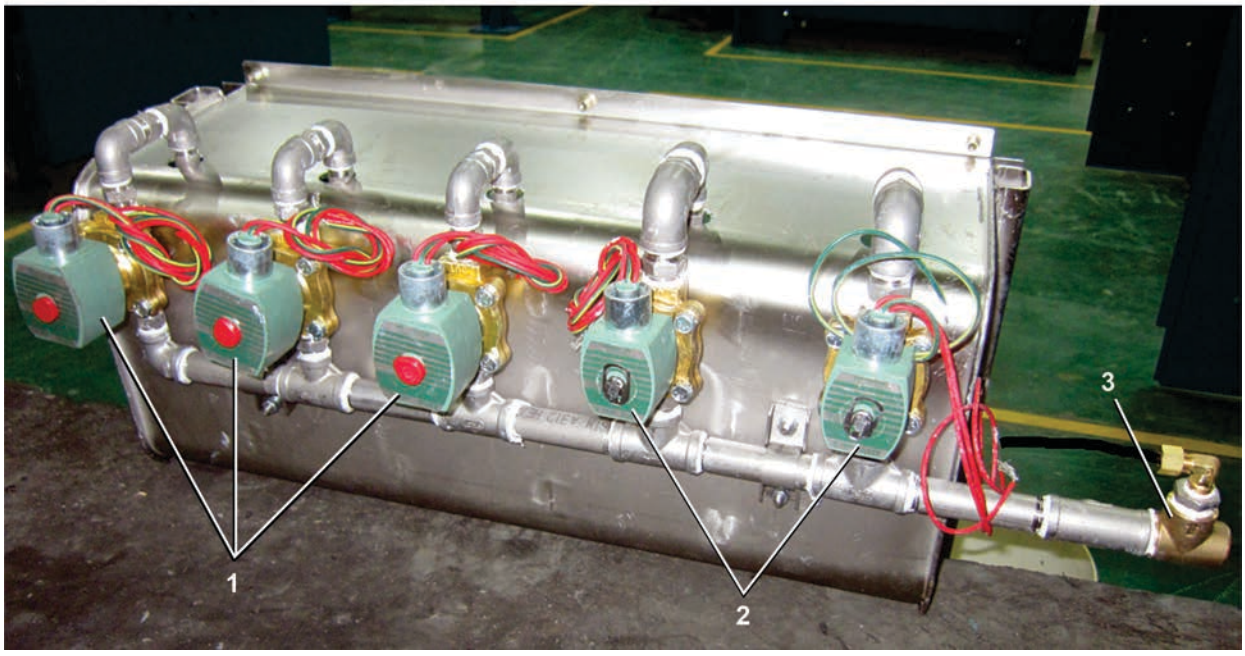
Used In	Item	Part Number	Description/Nomenclature	Comments
			Components	
all	1	02 03588M	PERISTALTIC/WATER INLET 3022H	
all	2	98CX489021	NPT PLASTIC PLUG,3/8	
all	3	98CX03588X	WATER INLET/PERISTALTIC HOSE,30X/36X/42X	
all	4	27A088S	HOSECLAMP 3+1/16-4"SSSCR#HSS56	
all	5	98CX873160	FLEXIBLE HOSE ID13XOD20X44M	
all	6	98CX910816	FLEXIBLE HOSE ID25XOD34X44M	

BPWMBC03 / 2022354 BPWMBC03.1 0000410771 B.2 C.3 8/24/22, 6:53 PM Released

5 Compartment Supply

2 Sheets

MWF36J8, MWF36Z8; MWF45J8, MWF45Z8; MWF63J7, MWF63Z7; MWF77J7, MWF77Z7; MWF63C7, MWF63Y7; MWF77C7, MWF77Y7



5 Compartment Supply

2 Sheets

MWF36J8, MWF36Z8; MWF45J8, MWF45Z8; MWF63J7, MWF63Z7; MWF77J7, MWF77Z7; MWF63C7, MWF63Y7; MWF77C7, MWF77Y7

Table 30. Parts List—5 Compartment Supply

Find the assembly for your machine and the letter shown in the "Item" column. The components for your machine will show this letter or the word "all" in the "Used In" column. The numbers shown in the "Item" column are those shown in the illustrations.				
Used In	**Item**	**Part Number**	**Description/Nomenclature**	**Comments**
Components				
all	1	96TCC2AA71	3/8" N/C 2WAY 240V50/60C VALVE	
all	2	96TDC2AA71	1/2"N/C2WY240V50/60C VLV(DRYVC)	
all	3	96M001	1/2X3/8" RELIEF VALVE SET31#	
all	4	02 03870D	FLEXTUBE=2"ID X 14"LG W/CUFFS	

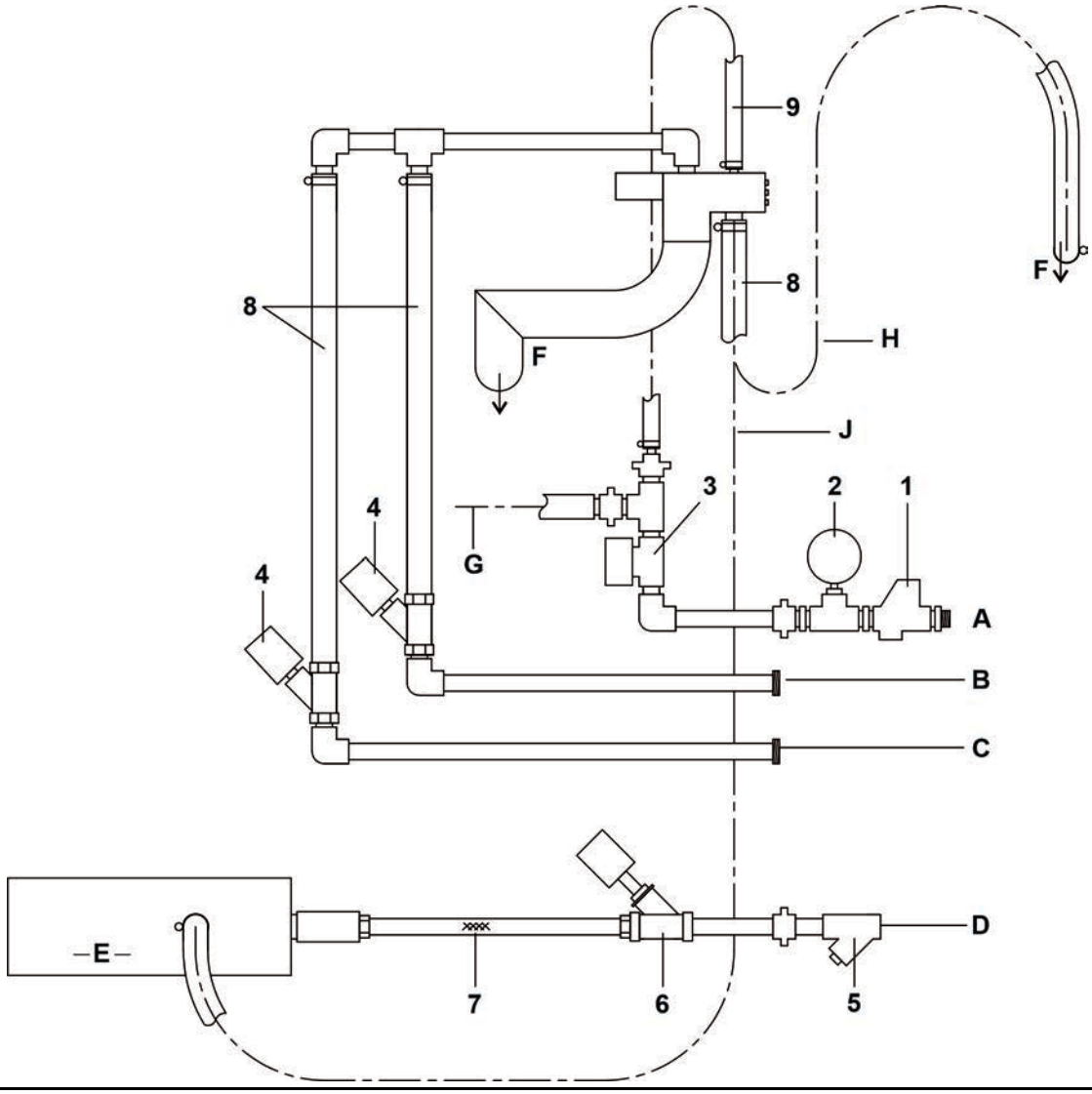
9 Water and Drain

BPWMCW01 / 2023194A BPWMCW01.1 0000420008 C.2 C.3 5/11/23, 3:05 PM Released

Water and Steam

3 Sheets

MWF63J7, MWF63Z7, MWF63C7, MWF63Y7, MWF77J7, MWF77Z7, MWF77C7, MWF77Y7



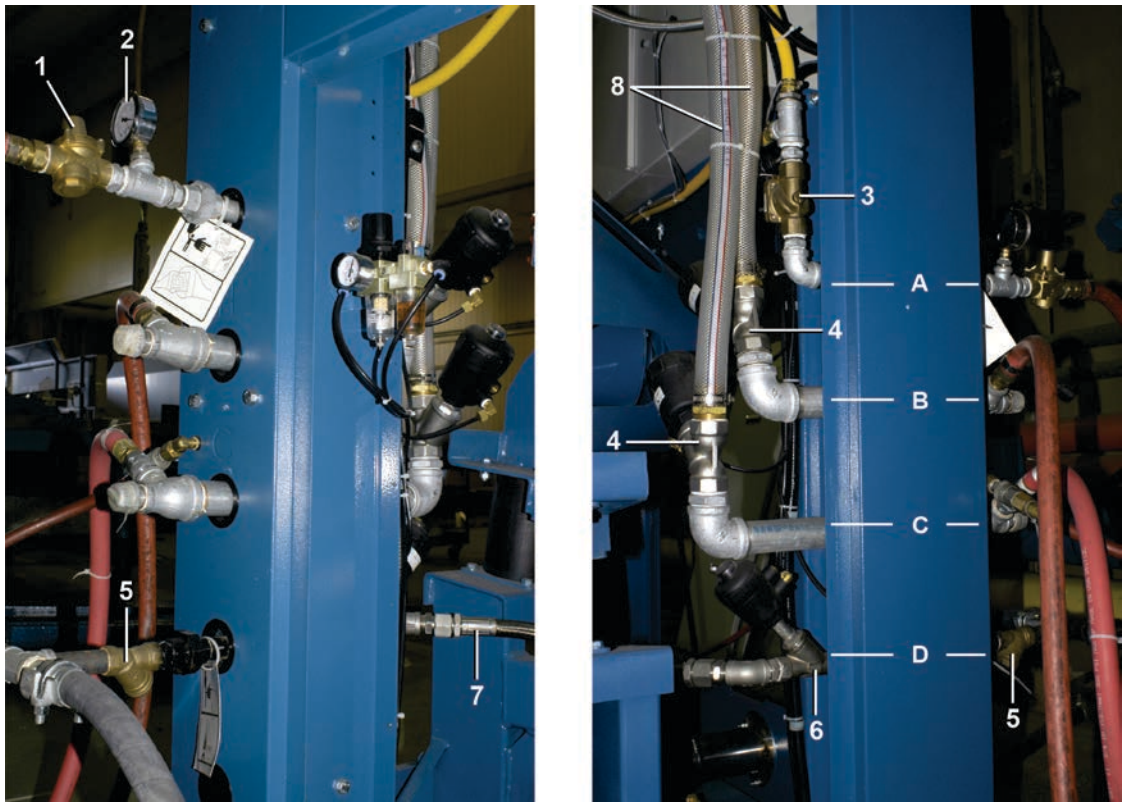
Legend

A . . . Hot water for supply
B . . . Hot
C . . . Cold
D . . . Steam
E . . . Drain trough
F . . . To shell
G . . . To soap chute or 5 compartment supply
H . . . Tilt models
J . . . Non-tilt models

Water and Steam

3 Sheets

MWF63J7, MWF63Z7, MWF63C7, MWF63Y7, MWF77J7, MWF77Z7, MWF77C7, MWF77Y7



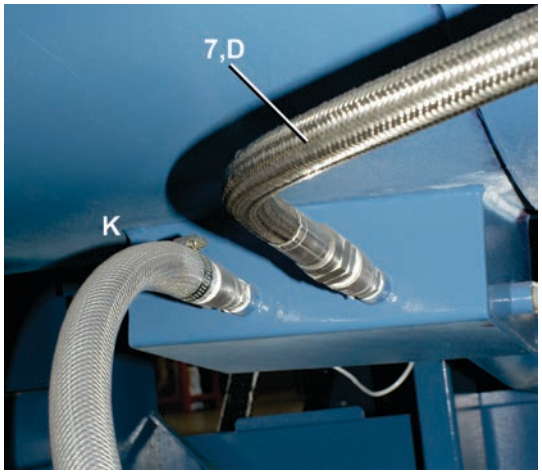
Legend

A . . . Hot water for supply
B . . . Hot
C . . . Cold
D . . . Steam

Water and Steam

3 Sheets

MWF63J7, MWF63Z7, MWF63C7, MWF63Y7, MWF77J7, MWF77Z7, MWF77C7, MWF77Y7



Tilt Washer

Legend

D . . . Steam
K . . . Water from peristaltic

Table 31. Parts List—Water & Steam

Find the assembly for your machine and the letter shown in the "Item" column. The components for your machine will show this letter or the word "all" in the "Used In" column. The numbers shown in the "Item" column are those shown in the illustrations.

Used In	Item	Part Number	Description/Nomenclature	Comments
Reference Assemblies				
	A		NON-TILT MODELS	MWF63J7, MWF63Z7 MWF77J7, MWF77Z7
	B		TILT MODELS	MWF63C7, MWF63Y7 MWF77C7, MWF77Y7
Components				
all	1	98CX820820	PRESSURE REGULATOR, 3/4 28PSI	
all	2	98CX902450	PRESSGAUGE R1/4",0-28PSI	
all	3	96P063B71	3/4"NC 230V 50/60 W/DIN CON PARKER 12F24C2248AAFPH15	
all	4	96D086WE	ANGBODVLV 1.25"NC H20 BRZ	
all	5	98CX820606	Y-STRAINER, 3/4"	
all	6	96D0009E	3/4"NPTBRZ N/C STEAMVAL ANGBOD	
all	7	98MW800406	STEAM HOSE, 3/4X730	
all	8	98CX910816	FLEXIBLE HOSE ID25XOD34X44M	
all	9	98MW489317	WATER INLET HOSE 1.25X39.37", MWF77C7	

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Drain valve 4”

1 Sheet

MWF63C7, MWF63Y7, MWF77C7, MWF77Y7

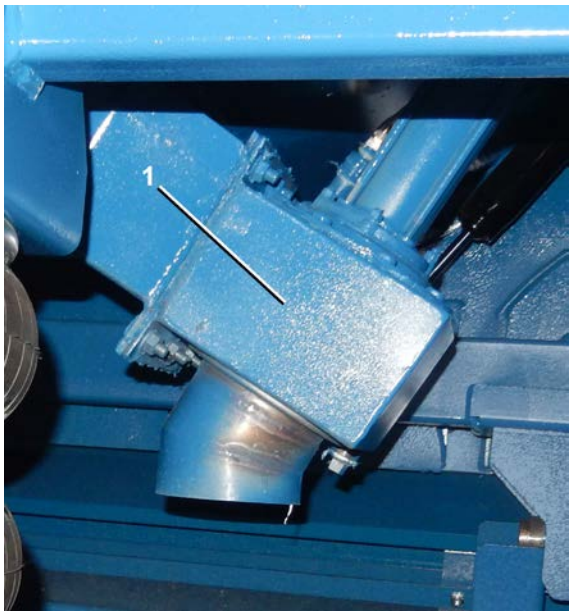


Table 32. Parts List—

Find the assembly for your machine and the letter shown in the "Item" column. The components for your machine will show this letter or the word "all" in the "Used In" column. The numbers shown in the "Item" column are those shown in the illustrations.				
Used In	**Item**	**Part Number**	**Description/Nomenclature**	**Comments**
Components				
all	1	A14 06500B	*DUMP VALVE ASSY=4S/S 4226QHE	

10 Pneumatic Assemblies

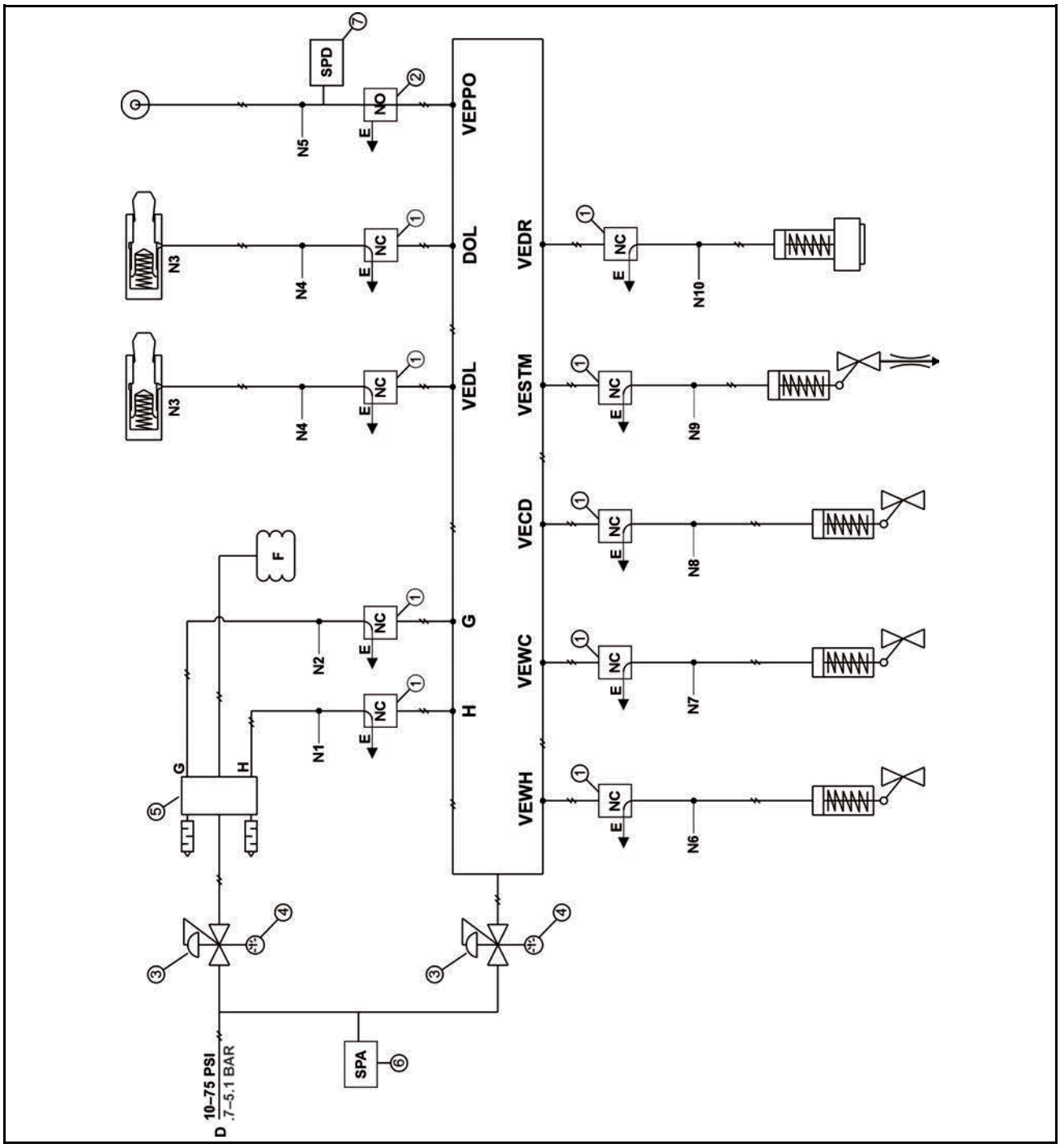
BPWMXP01 / 2022123 BPWMXP01.1 0000420990 A.4 C.3 5/17/22, 3:04 PM Released

Pneumatic Schematic

3 Sheets

MWF63C7, MWF63Y7, MWF77C7, MWF77Y7

NOTE: All pilot valves shown de-energized



Pneumatic Schematic

3 Sheets

MWF63C7, MWF63Y7, MWF77C7, MWF77Y7

Legend
D . . . Compressed air
DOL . . Door open latch
E . . . Exhaust
F . . . Tilt forward
G . . . Up
H . . . Down
N1 . . Pressure is applied to the shuttle valve “down” port when pilot valve is energized.
N2 . . Pressure is applied to the shuttle valve “up” port when pilot valve is energized.
N3 . . Spring lock air open
N4 . . Pressure is applied to latch to retract and open latch when pilot is energized.
N5 . . Pressure is applied to seals to inflate seals when pilot is de-energized. When energized, pressure is released from the seals and the quick exhaust and muffler acts to deflate the seals.
N6 . . Pressure is applied to actuator to open the hot water valve when pilot valve is energized.
N7 . . Pressure is applied to actuator to open the cold water valve when pilot valve is energized.
N8 . . Pressure is applied to actuator to open the cool down valve when pilot valve is energized.
N9 . . Pressure is applied to actuator to open the steam valve when pilot valve is energized.
N10 . . Pressure is applied to actuator to open the drain valve when pilot valve is energized.
NC . . Normally closed
NO . . Normally open
SPA . . Air available pressure switch
SPD . . Door seal pressure switch
VECD . . Third water
VEDL . . Door latch
VEDR . . Drain
VEPPO . . Door seals
VESTM . . Steam
VEWC . . Cold water
VEWH . . Hot water

Pneumatic Schematic

3 Sheets

MWF63C7, MWF63Y7, MWF77C7, MWF77Y7

Table 33. Parts List—Pneumatic Schematic

Find the assembly for your machine and the letter shown in the "Item" column. The components for your machine will show this letter or the word "all" in the "Used In" column. The numbers shown in the "Item" column are those shown in the illustrations.				
Used In	**Item**	**Part Number**	**Description/Nomenclature**	**Comments**
Components				
all	1	96R301B71	1/8" AIRPILOT 3W NC 240V50/60	
all	2	96R302B71	1/8" AIRPILOT 3W NO 240V50/60	
all	3	98CX880511	CSM AIR REGULATOR G1/4 W/O GAGE	
all	4	98CX902450	PRESSGAUGE R1/4",0-28PSI	
all	5	96N0012P	DBL.REM.VLV.3/8"4-WAY=CTR.OFF	
all	6	09N082A	PRESSW NASON CLOSE @ 62 LB.	
all	7	09N082B10	PRESSW NASON CLOSE FALLING AT 9PSI	

11 Control and Sensing

BPWMXZ01 / 2022212 BPWMXZ01.1 0000421199 A.4 C.3 5/17/22, 7:22 AM Released

Excursion Switch

2 Sheets

MWF63C7, MWF63Y7, MWF77C7, MWF77Y7

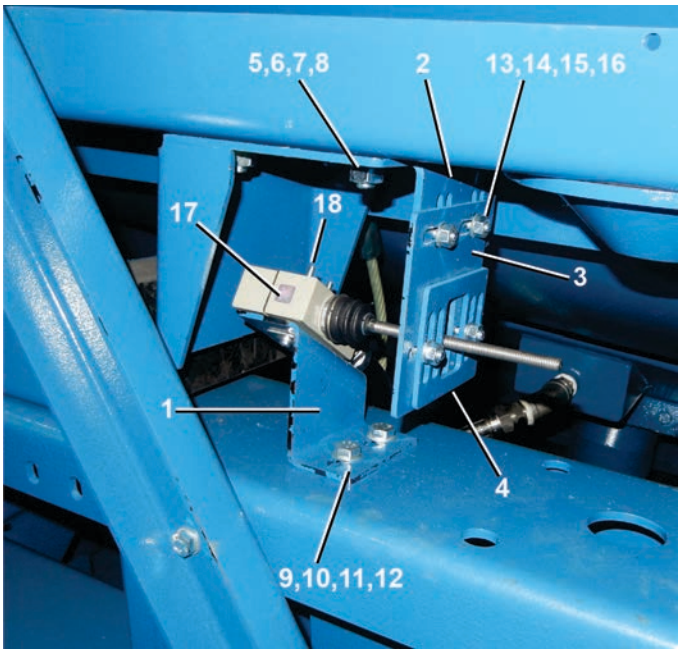


Table 34. Parts List—Excursion Switch

Find the assembly for your machine and the letter shown in the "Item" column. The components for your machine will show this letter or the word "all" in the "Used In" column. The numbers shown in the "Item" column are those shown in the illustrations.

Used In	Item	Part Number	Description/Nomenclature	Comments
			Reference Assemblies	
	A	AES42001	INSTL=EXCURSION SW, MWF77	
			Components	
all	1	02 02944A	BRKT=EXCURSION SWITCH, MWF77	
all	2	02 02943B	BRKT=WAND ADJ, MWF27	
all	3	02 02944C	BRKT=WINDOW ADJ, MWF77	
all	4	02 02944D	BRKT=WINDOW, MWF77	
all	5	15K173A	HXCAPSCR 1/2-13UNC2AX1.75 GR5	
all	6	15G230	HXNUT 1/2-13UNC2B SAE ZINC GR2	
all	7	15U280	FL+WASHER(USS STD)1/2 ZNC PL+D	
all	8	15U300	LOKWASHER REGULAR 1/2 ZINC PLT	
all	9	15K065	HEXCAPSCR 5/16-18UNC2AX1 GR5 Z	
all	10	15G185	HXNUT 5/16-18UNC2B SAE ZINC GR	
all	11	15U200	FLATWASHER(USS STD) 5/16"ZNC P	
all	12	15U210	LOKWASHER MEDIUM 5/16 ZINCPL	
all	13	15K039	HXCAPSCR 1/4-20UNC2AX3/4 GR5 Z	
all	14	15G165	HXNUT 1/4-20UNC2BSAE ZC GR2	

Excursion Switch

2 Sheets

MWF63C7, MWF63Y7, MWF77C7, MWF77Y7

Table 34 Parts List—Excursion Switch (cont'd.)

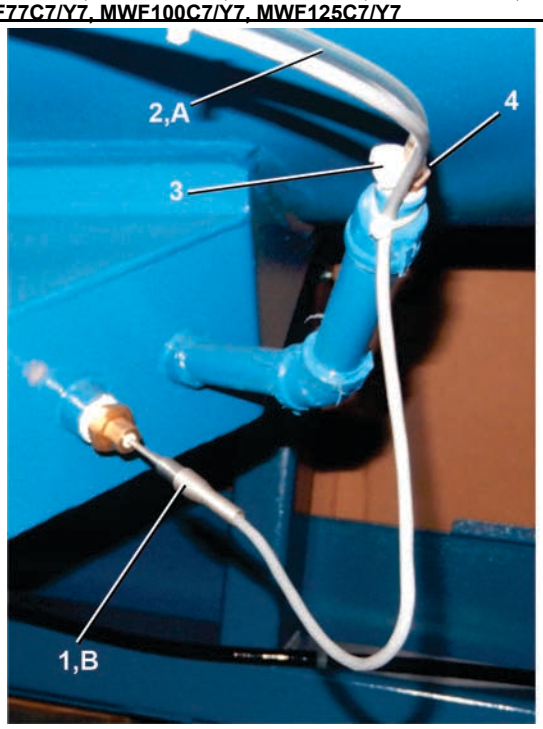
Find the assembly for your machine and the letter shown in the "Item" column. The components for your machine will show this letter or the word "all" in the "Used In" column. The numbers shown in the "Item" column are those shown in the illustrations.				
Used In	**Item**	**Part Number**	**Description/Nomenclature**	**Comments**
all	15	15U185	FLATWASHER(USS STD) 1/4" ZNC P	
all	16	15U180	LOCKWASHER MEDIUM 1/4 ZINCPL	
all	17	98CX965313	EXCURSION SWITCH CSM	
all	18	15N010	PHILPAN MACHSCR M4X30 ZINC	

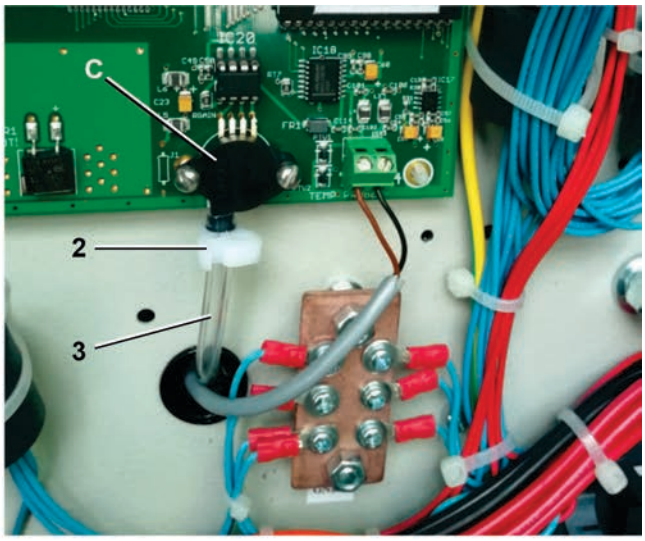
BPWMBZ01 / 2022062 BPWMBZ01.1 0000407434 A.3 C.3 1/31/22, 1:43 PM Released

Water Level & Temperature Sensor

1 Sheet

MWF45J8/Z8, MWF63J7/Z7, MWF77J7/Z7, MWF100J7/Z7, MWF125J7/Z7; MWF45C8/Y8, MWF63C7/Y7, MWF77C7/Y7, MWF100C7/Y7, MWF125C7/Y7





Legend

A . . . To transducer
B . . . Temperature probe
C . . . Transducer

Table 35. Parts List—Water Level & Temperature Sensor

Find the assembly for your machine and the letter shown in the "Item" column. The components for your machine will show this letter or the word "all" in the "Used In" column. The numbers shown in the "Item" column are those shown in the illustrations.

Used In	Item	Part Number	Description/Nomenclature	Comments
			Reference Assemblies	
	A		REFERENCE	E-P Plus® MODELS, MWF45J8/C8, MWF63J7/C7, MWF77J7/C7, MWF100J7/C7, MWF125J7/C7
	B		REFERENCE	MilTouch™ MODELS, MWF45Z8/Y8, MWF63Z7/Y7, MWF77Z7/Y7, MWF100Z7/Y7, MWF125Z7/Y7
			Components	
all	1	30R0043PB	TEMPERATURE PROBE ASSY=BRASS	
A	2	60E004NT	TUBING (NYL.)CLR.1/4"ODX1/8"	
B	2	60E004NA	TUBING CLEAR PVC 3/16"IDX5/16"OD	
A	3	27A047	HOSECLMP 1/8HOSEID CLIP#5000-2	
B	3	27A047A	HOSE CLAMP 5/16" NOMINIAL MIN .256", MFG#5700149	

Water Level & Temperature Sensor

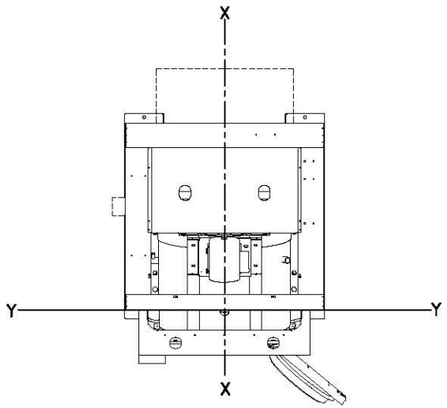
1 Sheet

MWF45J8/Z8, MWF63J7/Z7, MWF77J7/Z7, MWF100J7/Z7, MWF125J7/Z7; MWF45C8/Y8, MWF63C7/Y7, MWF77C7/Y7, MWF100C7/Y7, MWF125C7/Y7

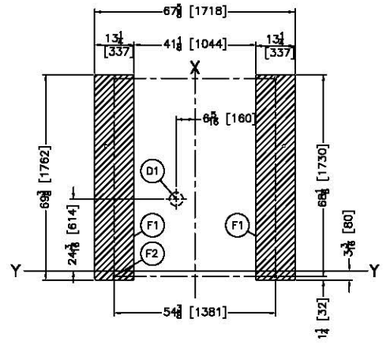
Table 35 Parts List—Water Level & Temperature Sensor (cont'd.)

Find the assembly for your machine and the letter shown in the "Item" column. The components for your machine will show this letter or the word "all" in the "Used In" column. The numbers shown in the "Item" column are those shown in the illustrations.				
Used In	**Item**	**Part Number**	**Description/Nomenclature**	**Comments**
A	4	98CX932420	HOSESTEM BRASS 1/4"BSP X 1/8"HOSE ID	
B	4	98CX932420A	HOSESTEM BRASS 1/4"BSP X 3/16"HOSE ID	

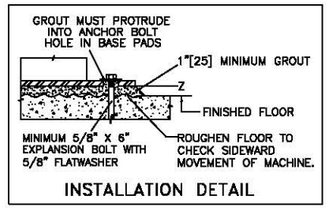
12 Dimensional Drawings



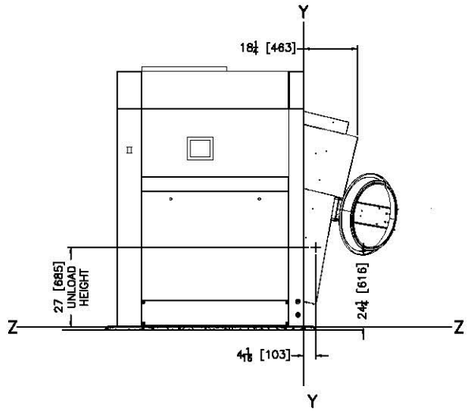
PLAN VIEW
(UNLOAD)



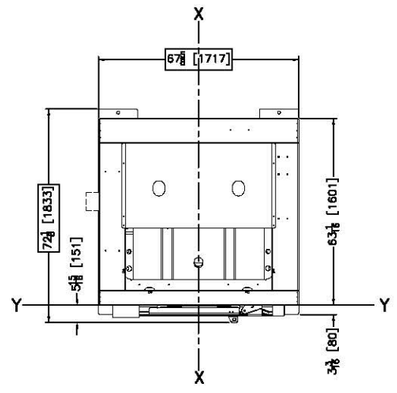
FOUNDATION PLAN



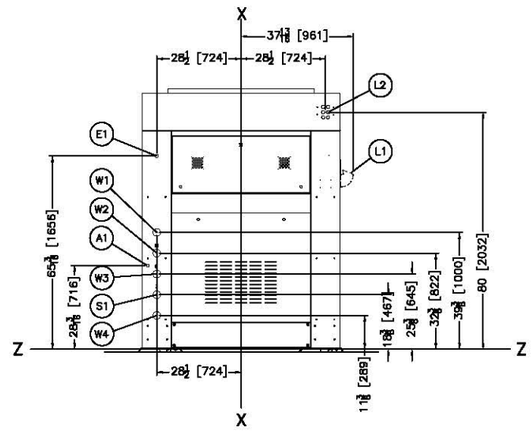
INSTALLATION DETAIL



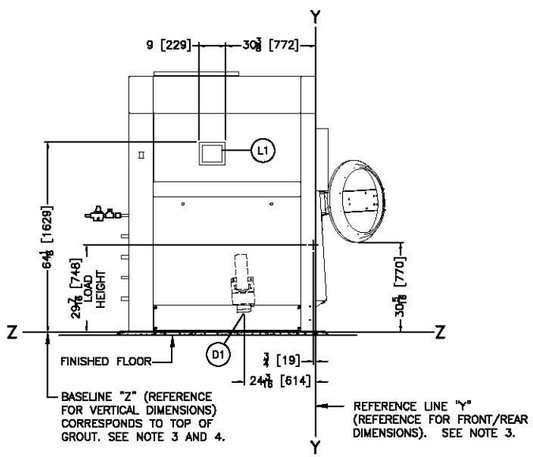
LEFT UNLOAD VIEW



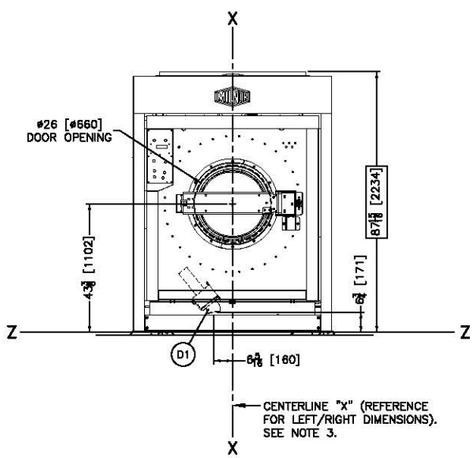
PLAN VIEW



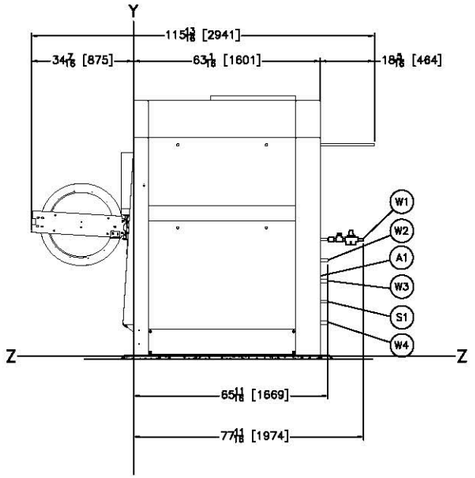
REAR VIEW



LEFT LOAD VIEW



FRONT VIEW
(WASH/LOAD)



RIGHT VIEW

W4	OPTIONAL THIRD (REUSE) WATER INLET, 1-1/4" NPT
	CONNECTION
W3	COLD WATER INLET, 1-1/4" NPT CONNECTION
W2	HOT WATER INLET, 1-1/4" NPT CONNECTION
W1	HOT WATER FOR SUPPLY, 3/4" NPT CONNECTION, PRESSURE
	REGULATOR ASSEMBLY, REMOVED FOR SHIPPING, MUST BE
	ADDED AT INSTALLATION.
S1	OPTIONAL AIR-OPERATED STEAM, 1/2" NPT.
L2	STANDARD LIQUID SUPPLY INLETS, SEE NOTE 10.
L1	STANDARD SOAP CHUTE
F2	(4) 1-1/16" DIAMETER ANCHOR BOLT HOLES, USE
	5/8" X 6" BOLTS MINIMUM.
F1	BASEPADS, 4 PLACES, SEE NOTE 8.
E3	MICROPROCESSOR CONTROL BOX
E2	E-P Plus® Controller on MWF63C7, MiTouch™ Controller
	on MWF63Y7
E1	MAIN ELECTRICAL CONNECTION
D1	DRAIN VALVE, 4-1/2" DIAMETER
A1	MAIN AIR, 1/4" NPT CONNECTION, CUSTOMER MUST SUPPLY
	AIR STRAINER.
ITEM	LEGEND

NOTES

11 12"[305] MINIMUM CLEARANCE IS RECOMMENDED FOR SERVICE TO MACHINE ON SIDES NOT REQUIRING OPERATOR ACCESS. 16"[406] MINIMUM IS RECOMMENDED FOR OPERATOR ACCESS TO SOAP SUPPLY. SEE LOCAL ELECTRIC CODES FOR REQUIRED CLEARANCES.

10 STANDARD LIQUID SUPPLY INLETS COMES WITH THREE SETS OF FIVE FITTINGS. ONE SET OF 3/8" FITTINGS, ONE SET OF 1/2" FITTINGS, AND ONE SET OF PLUGS WHICH ARE SHIPPED ON MACHINE.

9 SHIM TO LEVEL THE MACHINE AND ALLOW FOR 1" [25] MINIMUM GROUT. ANCHOR ALL LABELED ANCHOR BOLT HOLES, USE 5/8" X 6" BOLTS, MINIMUM. SEE INSTALLATION MAINTENANCE MANUAL FOR FURTHER INSTRUCTIONS.

8 SHADED AREA DENOTES BASE PADS WHICH MUST BE CONTINUOUSLY SUPPORT.

7 DO NOT PRE-PIPE ANY CLOSER THAN 60 [1524].

6 AS OF THIS WRITING, THE MINIMUM CLEARANCE REQUIRED BY U.S. NATIONAL ELECTRIC CODES, FROM ELECTRIC BOX TO ANY OBJECT IS:
- 36 [814] IF OBJECT IS AN UNGROUNDED (INSULATED) WALL.
- 42 [1067] IF OBJECT IS A GROUNDED WALL. (ie. BARE CONCRETE, BRICK, ETC.)
- 48 [1219] IF OBJECT IS ANY LIVE PART.

CHECK LOCAL ELECTRIC CODES FOR FURTHER RESTRICTIONS.

5 CUSTOMER TO SUPPLY CIRCUIT BREAKER OR FUSED BRANCH CIRCUIT DISCONNECT (SAFETY) SWITCHES WITH LAG TYPE FUSES FROM POWER SOURCE TO MACHINE. A SEPARATE GROUND WIRE MUST BE CONNECTED FROM DISCONNECT TO EQUIPMENT.

4 BASELINE "Z" IS THE SAME FOR ALL MILNOR MACHINES AND IS SHOWN ON ALL DIMENSIONAL DRAWINGS. THE DISTANCE BETWEEN BASELINE "Z" AND THE FINISHED FLOOR MAY VARY (WITH CHANGES IN FLOOR HEIGHT) AS REQUIRED TO INSURE THAT BASELINE "Z" IS HORIZONTAL AND ALL COMPONENTS REQUIRING GROUT ARE SET ON A MINIMUM 1" [25] THICK GROUT BED.

3 USE REFERENCE LINES "X", "Y", AND "Z" TO LOCATE ALL SERVICE CONNECTIONS.

2 NUMBERS IN BRACKETS [] DENOTE DIMENSIONS IN MILLIMETERS.

1 ALL DIMENSIONS SHOWN ARE APPROXIMATE, SUBJECT TO NORMAL MANUFACTURING TOLERANCES, AND TO OCCASIONAL CHANGES WITHOUT NOTICE THROUGH REDESIGN AND/OR RELOCATION OF COMPONENTS, ETC. DO NOT USE FOR CONSTRUCTION UNLESS CERTIFIED, AND IN NO EVENT PRE-PIPE CLOSER THAN FIVE FEET FROM MACHINE. FACTORY MUST BE CONSULTED FOR DIMENSIONS IF MACHINE IS TO BE MOVED THROUGH NARROW OR LOW CORRIDORS OR OPENINGS.

ATTENTION

MOST REGULATORY AUTHORITIES (INCLUDING OSHA IN THE USA) HOLD THE OWNER/USER ULTIMATELY RESPONSIBLE TO MAINTAIN A SAFE WORKING ENVIRONMENT. ACCORDINGLY, THE OWNER/USER MUST RECOGNIZE ALL FORESEEABLE SAFETY HAZARDS, FURNISH SAFETY INSTRUCTIONS AND GUIDANCE TO ALL PERSONNEL WHO MAY COME IN CONTACT WITH THE INSTALLATION, AND PROVIDE ALL NECESSARY ADDITIONAL SAFETY GUARDS, FENCES, RESTRAINTS, DEVICES, ETC., NOT FURNISHED BY THE EQUIPMENT MANUFACTURER OR VENDOR.

ATTENTION

THE FLOOR AND/OR OTHER SUPPORT COMPONENTS MUST HAVE SUFFICIENT STRENGTH (AND RIGIDITY WITH DUE CONSIDERATION FOR NATURAL OR RESONANT FREQUENCY THEREOF) TO WITHSTAND THE FULLY LOADED WEIGHT OF THE MACHINE INCLUDING THE GOODS, THE WATER, AND ANY REPEATED SINUSOIDAL (ROTATING) FORCES GENERATED DURING ITS OPERATION. WRITE THE FACTORY FOR ADDITIONAL MACHINE DATA FOR USE BY A COMPETENT SOIL AND/OR STRUCTURAL ENGINEER.

MWF63C7, MWF63Y7

DM 0 0.5M
INCHES 0 12 24

BDMWF63CY7BE
2020042D

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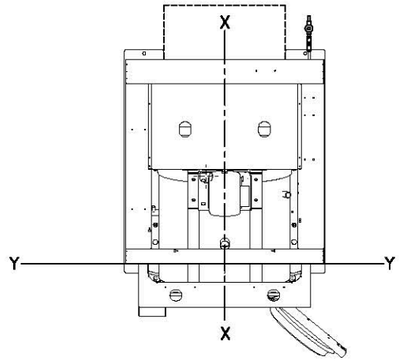
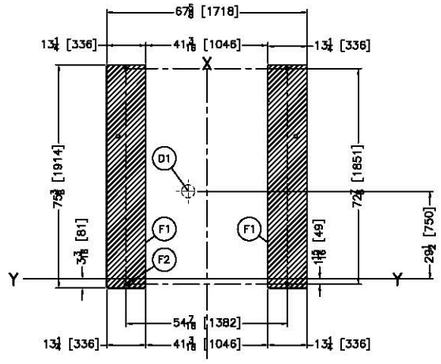
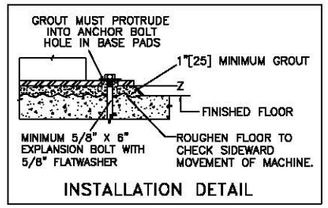
P.O. Box 400 Kenner, LA 70063, USA, Phone 504/467-9591,
FAX 504/468-3094, Email: milnerinfo@milnor.com



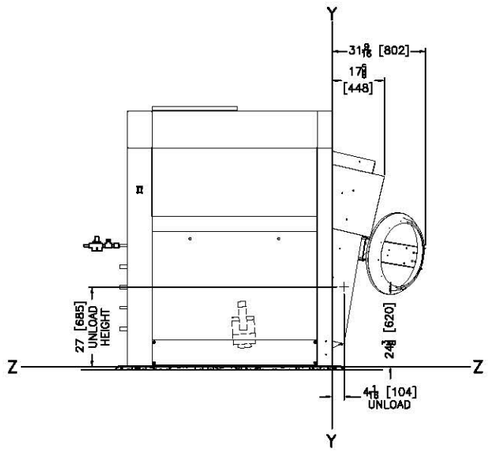
PLAN VIEW
(UNLOAD)



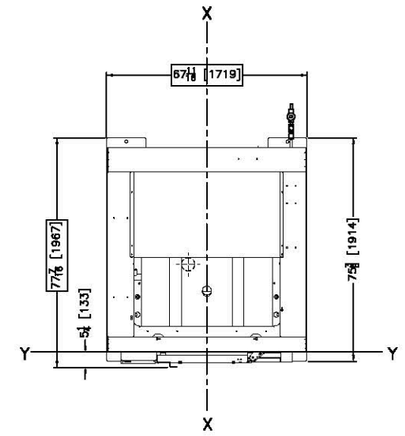
FOUNDATION PLAN



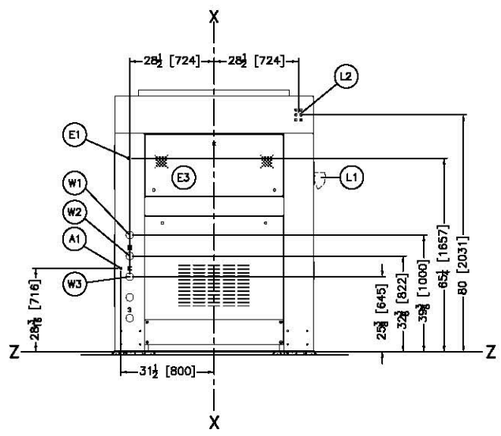
INSTALLATION DETAIL



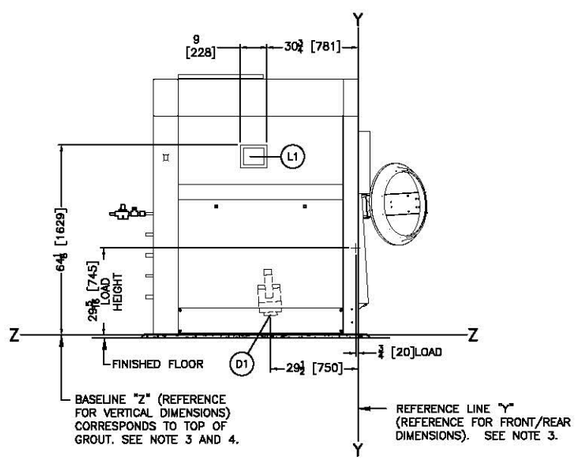
LEFT UNLOAD VIEW



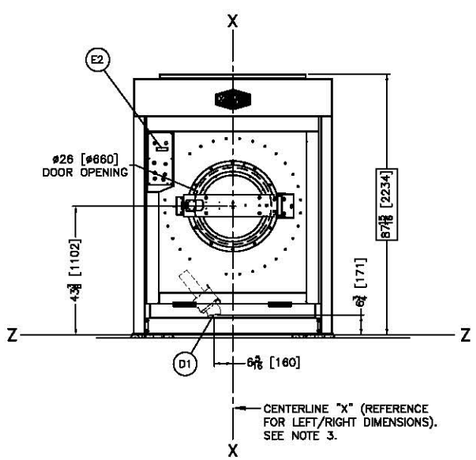
PLAN VIEW
(WASH/LOAD)



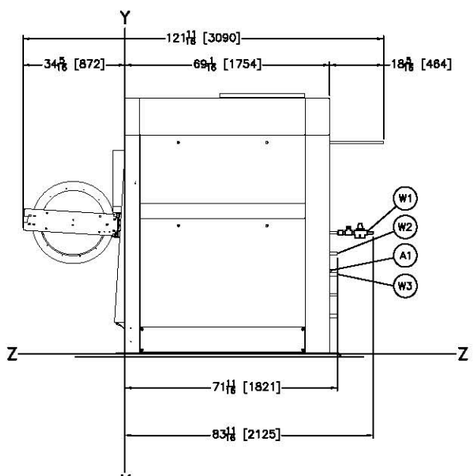
REAR VIEW



LEFT LOAD VIEW



FRONT VIEW
(WASH/LOAD)



RIGHT VIEW

W3	COLD WATER INLET, 1–1/4" NPT CONNECTION
W2	HOT WATER INLET, 1–1/4" NPT CONNECTION
W1	HOT WATER FOR SUPPLY, 3/4" NPT CONNECTION, PRESSURE
	REGULATOR ASSEMBLY, REMOVED FOR SHIPPING, MUST BE
	ADDED AT INSTALLATION.
L2	STANDARD LIQUID SUPPLY INLETS, SEE NOTE 10.
L1	STANDARD SOAP CHUTE
F2	(4) 1–1/16" DIAMETER ANCHOR BOLT HOLES, USE
	5/8" X 6" BOLTS MINIMUM.
F1	BASEPADS, 2 PLACES, SEE NOTE 8.
E3	MICROPROCESSOR CONTROL BOX
E2	E–P Plus® Controller on MWF77C7, MilTouch™ Controller
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E1	MAIN ELECTRICAL CONNECTION
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A1	MAIN AIR, 1/4" NPT CONNECTION, CUSTOMER MUST SUPPLY
	AIR STRAINER.
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MWF77C7, MWF77Y7

DM 0 0.5M
INCHES 0 12 24

BDMWF77CY7BE
2021402D

PELLERIN MILNOR CORPORATION
P.O. Box 400 Kenner, LA 70063, USA, Phone 504/467-9591,
FAX 504/468-3094, Email: milnorinfo@milnor.com