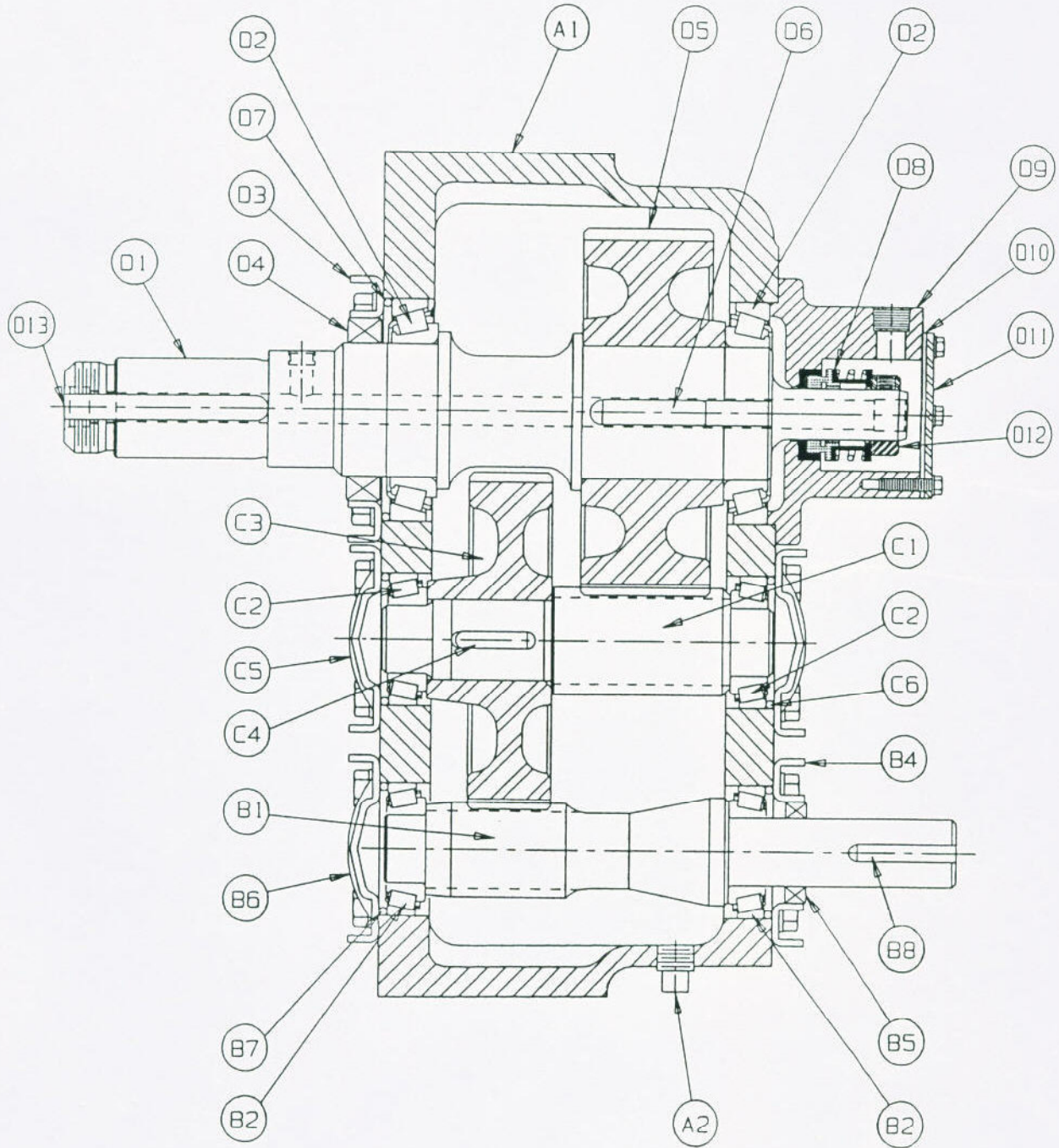


MILNOR MODEL #54S012HC
DORRIS MODEL #1115-25-HC



MILNOR MODEL #54SO12HC

6/3/99 BJK

DORRIS MODEL #1115-25-HC

PLEASE INDICATE MODEL # AND SERIAL # WHEN ORDERING PARTS

<u>PART NAME</u>	<u>REF. NUMBER</u>	<u>QTY</u>	<u>PART #</u>
HOUSING	A1	1	1101-5
L VENT BREATHER	*	1	3/8 L VENT
COVER PLATE	*	2	1103-1
COVER PLATE GASKET	*	2	1160
MAGNETIC DRAIN PLUG	A2	1	3/8 MAG
HEX SOCKET PIPE PLUG	*	2	3/8 HSP
HIGH SPEED PINION	B1	1	1110-23-6
HIGH SPEED CLOSED CAP	B6	1	09195-X
HIGH SPEED OPEN CAP	B4	1	09195-O
HIGH SPEED SPACER RING	B7	2	09195-R
HIGH SPEED BEARING	B2	2	L44610/L44643
HIGH SPEED OIL SEAL	B5	1	410553
HIGH SPEED EXT. KEY	B8	1	A1-002
INTERMEDIATE GEAR	C3	1	1111-93-3
INTERMEDIATE GEAR KEY	C4	1	B1-001H
INTERMEDIATE PINION	C1	1	1109-21-6G
INTERMEDIATE CLOSED CAP	C5	2	09195-X
INTERMEDIATE SPACER RING	C6	2	09195-R
INTERMEDIATE BEARING	C2	2	L44610/L44643
LOW SPEED GEAR	D5	1	1112-80-1
LOW SPEED GEAR KEY	D6	1	E1-007H
LOW SPEED SHAFT	D1	1	1108-4
LOW SPEED OPEN CAP	D3	1	18720-O
LOW SPEED SPACER RING	D7	1	18720-R
LOW SPEED BEARING	D2	2	18720/18790
LOW SPEED OIL SEAL	D4	1	410389
LOW SPEED AIR SEAL	D8	1	24SO20
LOW SPEED AIR SEAL CAP	D9	1	1004
LOW SPEED AIR SEAL GASKET	D10	1	02-15111
LOW SPEED AIR SEAL PLATE	D11	1	02-15108
LOW SPEED AIR SEAL COLLAR	D12	1	02-10380
HEX SOCKET PIPE PLUG	D13	1	1/4 HSP
SHIM SET	*	1	1100SS

*Not Shown On Drawing