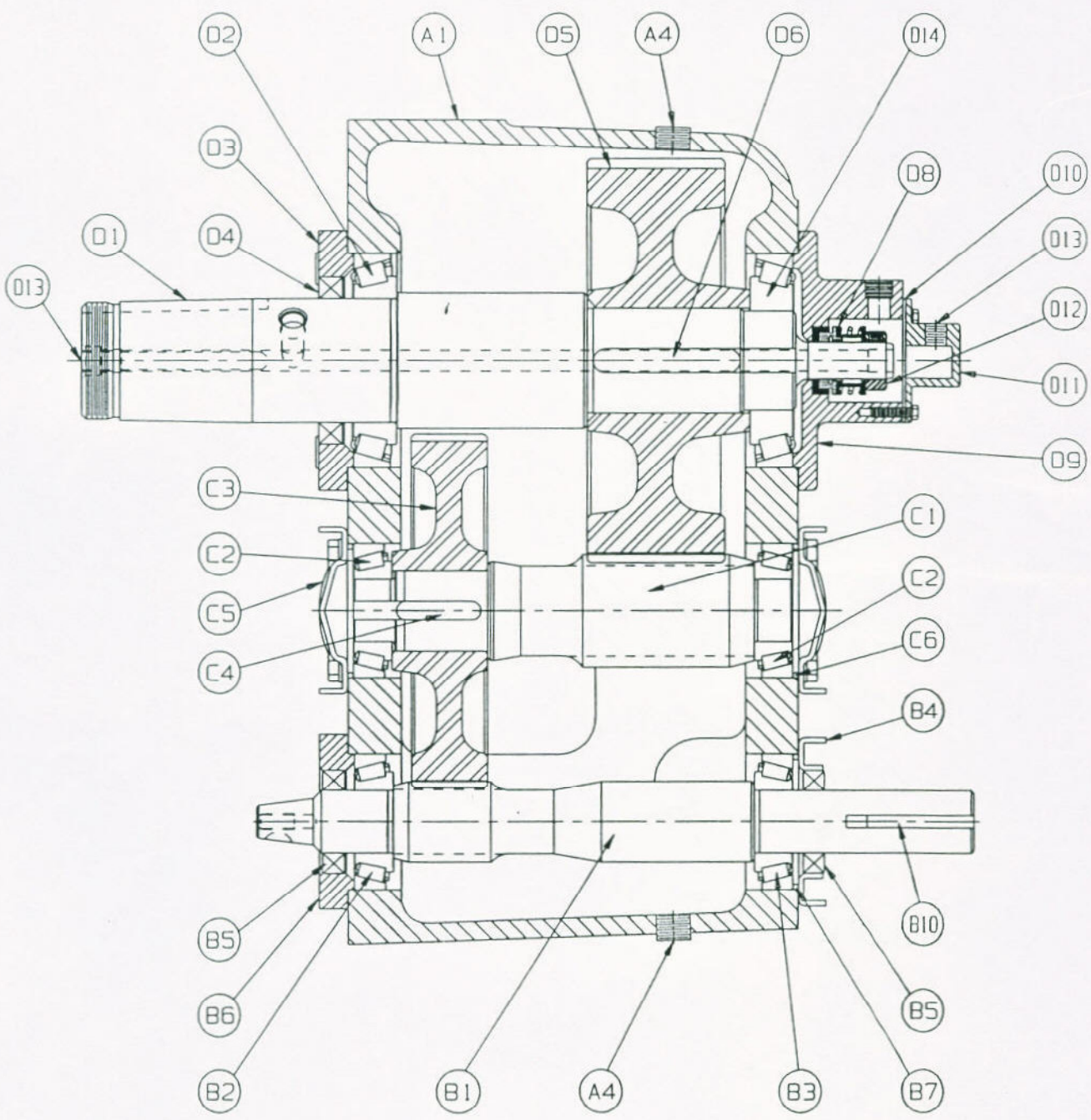


MILNOR MODEL #54S022A
DORRIS MODEL #3220-300-EC-1



MILNOR MODEL #54SO22A
DORRIS MODEL #3220-300-EC-1

PLEASE INDICATE MODEL # AND SERIAL # WHEN ORDERING PARTS

<u>PART NAME</u>	<u>REF. NUMBER</u>	<u>QTY</u>	<u>PART #</u>
HOUSING	A1	1	3201-1
L VENT BREATHER	*	1	3/8 L VENT
COVER PLATE	*	2	22003-BF
COVER PLATE GASKET	*	2	22060
MAGNETIC DRAIN PLUG	*	1	3/8 MAG
HEX SOCKET PIPE PLUG	A4	7	3/8 HSP
HIGH SPEED PINION	B1	1	3210-21-EC
HIGH SPEED OPEN CAP	B6	1	3207-EC
HIGH SPEED OPEN CAP	B4	1	14276-O
HIGH SPEED SPACER RING	B7	1	14276-R
HIGH SPEED BEARING	B2	2	14276/14124
HIGH SPEED OIL SEAL	B5	2	410244
HIGH SPEED EXT. KEY	B10	1	A1-025
INTERMEDIATE GEAR	C3	1	3211-104
INTERMEDIATE GEAR KEY	C4	1	B1-021
INTERMEDIATE PINION	C1	1	3209-23-1
INTERMEDIATE CLOSED CAP	C5	2	14276-X
INTERMEDIATE SPACER RING	C6	2	14276-R
INTERMEDIATE BEARING	C2	2	14276/14124
LOW SPEED GEAR	D5	1	3212-91-1
LOW SPEED GEAR KEY	D6	1	B1-016
LOW SPEED SHAFT	D1	1	3208-1
LOW SPEED OPEN CAP	D3	1	3205
LOW SPEED EXT. SIDE BEARING	D2	1	394A/390A
LOW SPEED BACK SIDE BEARING	D14	1	394A/398
LOW SPEED OIL SEAL	D4	1	410330
LOW SPEED AIR SEAL	D8	1	24SO20
LOW SPEED AIR SEAL CAP	D9	1	3104
LOW SPEED AIR SEAL GASKET	D10	1	02-15111
LOW SPEED AIR SEAL COVER	D11	1	02-15108A
LOW SPEED AIR SEAL COLLAR	D12	1	02-10380
HEX SOCKET PIPE PLUG	D13	2	1/4 HSP
SHIM SET	*	1	3200SS

*Not Shown On Drawing