

SAFETY PRECAUTIONS: THE MILNOR PRESS

Carefully review these safety pages before attempting to operate or service your MILNOR Press. Some of the cautions which apply to the MILNOR Press are repeated in other sections of this manual. Because there is no substitute for common sense and prudent operation and maintenance, it is the responsibility of the owner to see that the machine is operated and maintained safely.

**DANGER: TO AVOID HAZARD TO LIFE AND LIMB AND
DAMAGE TO MACHINE COMPONENTS, OBSERVE THE
FOLLOWING:**

1. Except when performing authorized maintenance/troubleshooting, do not open the door to any electrical control without first turning off the power. These controls may contain 120V power (or higher) which is extremely dangerous. Always employ the services of a qualified, licensed electrician when troubleshooting the electrical system.
2. When the Sled is fully extended, it protrudes approximately 3 inches beyond the front of the Press. Personnel must stand clear.
3. Never attempt to reach under the Press Main Bell unless Press power is locked OFF and the factory supplied safety supports are secured in place. Then perform maintenance in strict accordance with published maintenance procedures.
4. Never place any part of the body within the Press frame during operation. If access to Press components is required for maintenance, do so only in strict accordance with the published maintenance procedures.
5. The Press is provided with Emergency Stop buttons for instant shutdown. Make certain plant personnel are instructed in emergency shut-down procedure.