Lubrication Recommendations

Type of Grease—Use Shell Dolium R (factory installed) or Chevron SRI greases for standard service conditions. The extreme and low temperature conditions are not normally encountered in the laundry. However, for extreme conditions, use Darmex 707 and for low temperature conditions, use Arrowshell 7. Contact Baldor for equivalents, if necessary.

Correct Grease Gun Procedures

- 1. Use hand-operated grease gun, not a pneumatic grease gun. Pump grease slowly, taking 10 to 12 seconds to complete each stroke.
- 2. Apply quantity of grease called for. Over-lubrication can be as damaging as under-lubrication. Where quantities are stated in strokes, one stroke of the grease gun is assumed to provide .0624 fluid oz. (1.77 grams) (by volume) of grease. Therefore, one fluid ounce (28.3 grams) of grease would be provided by 16 strokes of the grease gun. Determine the flow rate of your grease gun by pumping one ounce into a calibrated container. If fewer than 16 strokes are required, all quantities in strokes in the chart should be reduced accordingly. If more than 16 strokes are required, the number of strokes should be increased. Before starting lubrication, make sure your grease gun is working and that you get a full charge of grease with every stroke.
- 3. Do not over-lubricate motors. Over-lubrication of a motor can seriously damage it by forcing grease into motor windings. Over-lubrication of the extract motor can force grease into the centrifugal switch causing it to malfunction.
- 4. Do not allow grease to drip on the brake disk or clutch tire/drum during lubrication. This will reduce the braking action considerably, and may permit the cylinder to creep while loading and unloading.

Lubrication Procedure

NOTICE: Motor Damage



To avoid damage to motor bearings, grease must be kept free of dirt. For an extremely dirty environment, contact your Baldor distributor or an authorized Baldor Service Center for additional information.

- 1. Clean grease fittings.
- 2. Remove grease outlet plug.
- 3. Add recommended amount of grease. Be sure grease to be added is compatible with the grease already in motor. Consult your Baldor distributor or an authorized Baldor Service Center if grease other than recommended is to be used. Stop when new grease appears at shaft hole in the endplate or grease outlet plug.
- 4. Replace grease outlet plug.