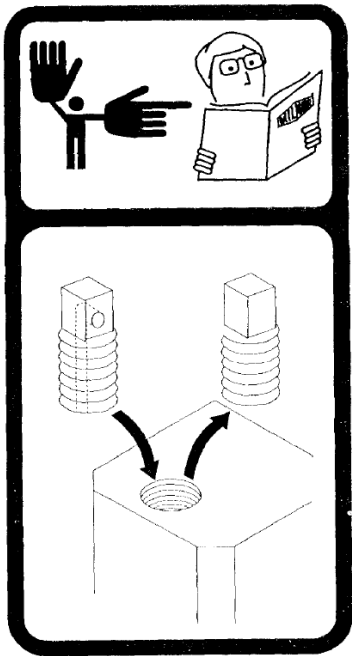


INSTRUCTIONS FOR GEAR REDUCERS SHIPPED WITHOUT OIL AND REQUIRING VENTED PLUG.

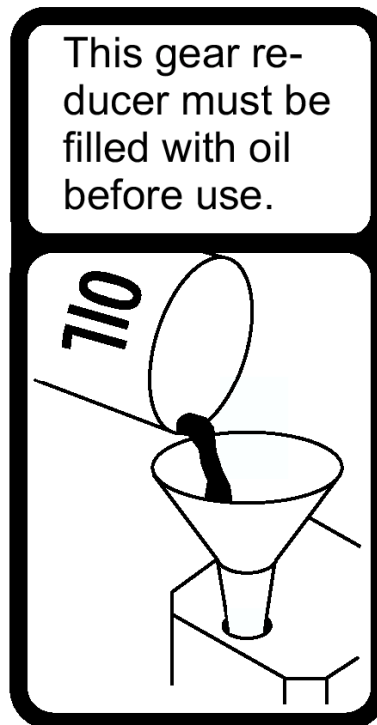
This gear reducer is sent out with a non-vented plug installed. It is shipped without oil. Prior to using, you must remove the non-vented plug, fill the gear reducer with oil (see your machine manual to find oil specification) and insert the vented plug that was sent with the gear reducer.

Some reducers have fill and drain hoses as part of the original assembly. In these cases, use the fittings from your original reducer.

The oil level in the reducer must cover the gears and bearings. After mounting the reducer, remove the highest plug on the side of the reducer and fill the reducer with oil through the top port until oil comes from the side port.



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