3.21. **U = Loading Time**—Enter the amount of time (in seconds) that the press waits for loading before bringing the ram down.

Display or Action	Explanation
00	0 seconds (minimum time)
05	5 seconds (default value)
30	30 seconds (maximum time)

Tip: Field experience indicates that the best value for this decision is about 4 seconds. This time usually allows the water to drain from the press load chute before the ram moves down. The reference manual for the Mentor® controller describes the interaction between this configure decision and the *Pause at Top Dead Center* rotation timer.