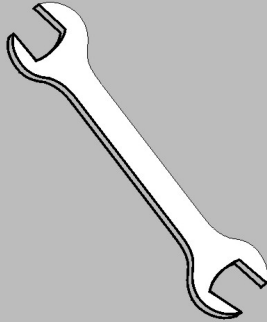


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Please Read

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This manual may contain references to "yellow pages." Although the pages containing troubleshooting procedures are no longer printed on yellow paper, troubleshooting instructions, if any, will be contained in the easily located "Troubleshooting" chapter or section. See the table of contents.

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Field Replacement of 7628/39 CBW Large Sprocket

This procedure is designed to aid in replacement of the large sprocket on the 7628/39 CBWs. Prior to beginning the repair, it is necessary to familiarize yourself with safety precautions located in the CBW manuals. It is imperative that all workers read, understand and strictly follow all safety precautions. Before starting, check sprocket halves to make sure they match.

- Step 1: Position cylinders so that the master link on the chain is easily accessible.
- Step 2: Lock off and tag out power at the wall disconnect before doing anything else.
- Step 3: Remove cosmetic covers that prevent access to drive train.
- Step 4: Loosen and raise the gear reducer. This will provide slack in the chain allowing the master link to be taken off. Remove chain after removing master link.
- Step 5: Loosen and remove all bolts holding sprocket in place.
- Step 6: The sprocket must be cut in half in order to remove it from the machine. Whatever method is used, take extreme caution making sure other machine components are not damaged. Discard old sprocket.
- Step 7: Install new sprocket by placing each half in place and securing with hardware supplied with kit. Torque bolts to 57 foot-pounds or 77 newton-meters.
- Step 8: Reinstall chain by placing chain on sprocket and connecting ends with master link.
- Step 9: Tighten chain to proper tension. (See service manual.)
- Step 10: Replace cosmetic covers.

