MILNOR®

Kit Instruction—

KXMIC00103
KXMIC00104

⚠ **Read the Safety Manual**

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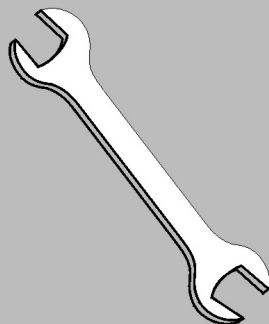
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References to Yellow Troubleshooting Pages
This manual may contain references to "yellow pages." Although the pages containing troubleshooting procedures are no longer printed on yellow paper, troubleshooting instructions, if any, will be contained in the easily located "Troubleshooting" chapter or section. See the table of contents.

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INSTRUCTIONS FOR REPLACING
EPSON DISPLAY WITH OPTREX

●   Wire directions for Optrex display to be used with old Mother board and Processor   ●
    Must use processor board 08BSWPADT, 4 EPROMS on board.

1.   On MTA-4 which plugs into the mother board, remove the wire from MTA-4/05 and insert MTA-3/07.

2.   From Oprtex Buffer Board:

Wiring for machine models C4,5,6P;B & QWP.
For kit KXMIC00103- MTA-2/-5 Remove wire from this MTA plug as it is not used.

MTA 2-3--->MTD 1-3	MTA 3-4--->MTD 2-3
MTA 3-7--->MTD 1-6	MTD 3-5--->MTD 2-4
MTA 2-7--->MTD 2-9	MTA 3-6--->MTD 2-5
MTA 2-8--->MTD 2-8	MTA 3-8--->MTD 1-7
MTA 2-9--->MTD 3-9	MTA 3-9--->MTD 1-5
MTA 2-10-->MTD 2-7	MTA 3-10-->MTD 1-2
MTA 3-3--->MTD 2-2	

Wiring for machine models other than listed above.
For kit KXMIC00104- You may need to ground MTA 7-7 to eliminate break fault.

MTA 1-2--->WCXR-22	MTA 2-4--->WCXR-13
MTA 1-3--->WCXR-09	MTA 2-5--->WCXR-14
MTA 1-5--->WCXR-07	MTA 2-6--->WCXR-16
MTA 1-6--->WCXR-10	MTA 2-7--->WCXR-15
MTA 1-7--->WCXR-02	MTA 2-8--->WCXR-17
MTA 2-2--->WCXR-11	MTA 2-9--->WCXR-18
MTA 2-3--->WCXR-12	
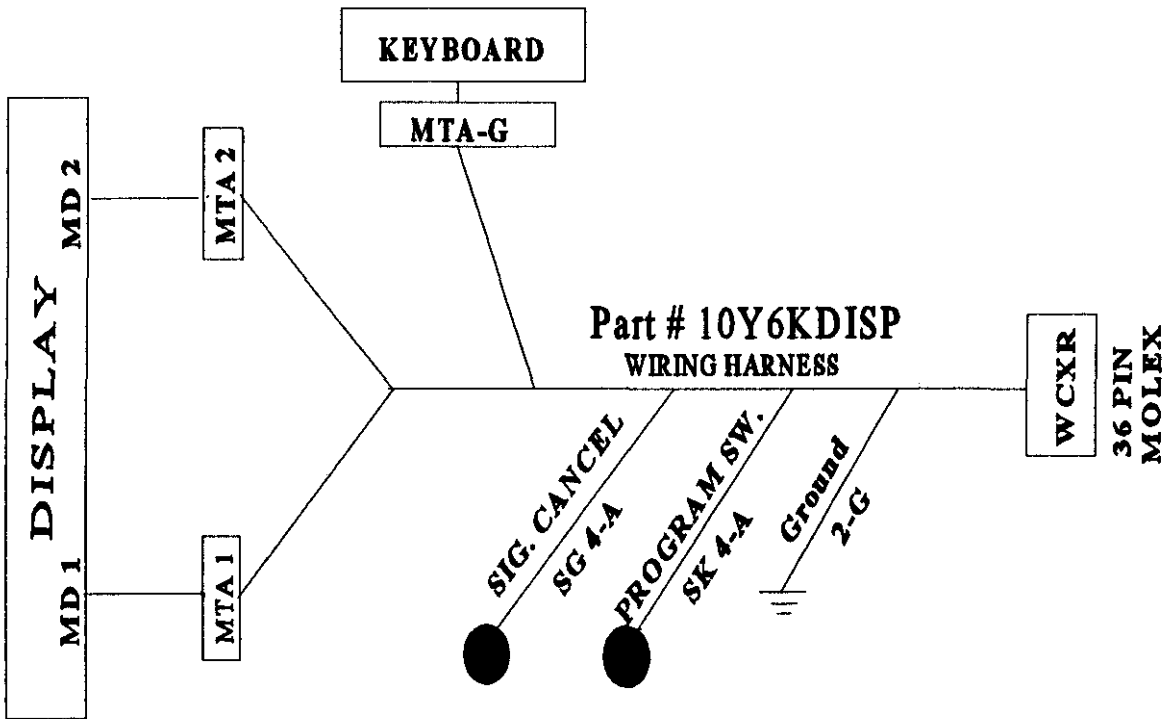
This Harness is supplied with the kit and replaces the 36 pin Molex connector WCXP currently connected to the display, key board and switches.

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