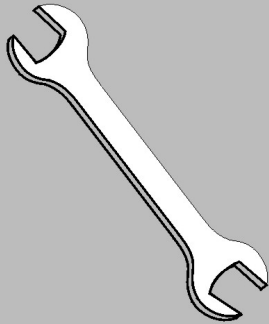


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Kit Instruction— KWDLSF0100

Please Read

About the Manual Identifying Information on the Cover

The front cover displays pertinent identifying information for this manual. Most important, are the published manual number (part number) /ECN (date code). Generally, when a replacement manual is furnished, it will have the same published manual number, but the latest available ECN. This provides the user with the latest information applicable to his machine. Similarly all documents comprising the manual will be the latest available as of the date the manual was printed, **even though older ECN dates for those documents may be listed in the table of contents.**

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References to Yellow Troubleshooting Pages

This manual may contain references to "yellow pages." Although the pages containing troubleshooting procedures are no longer printed on yellow paper, troubleshooting instructions, if any, will be contained in the easily located "Troubleshooting" chapter or section. See the table of contents.

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58040, 58058 & 58080 DRYER LOAD END FLAP SEAL RETRO

These instructions are for installing a dryer load end flap seal on 58-inch Milnor dryers. The approximate time, for a welder that can read shop drawings, to complete this retrofit is four man-hours. Before beginning the retrofit, it is necessary to familiarize yourself with all safety precautions in the equipment's manuals; please observe all safety precautions. It is also imperative that these instructions, including the attached drawing. While working on any electrical or electronic equipment, lockout and tag out the power. Also, inventory the parts received with the kit.

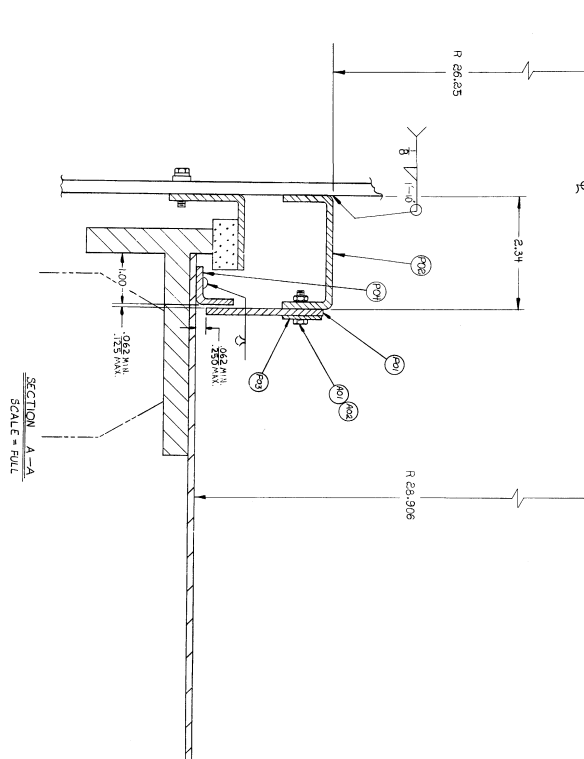
Tools required: a mig welding machine and associated welding tools, and common hand tools.

Through out these instructions refer to attached drawing A75SD003B.

1. Tac weld nuts, item A02, to the load end flap seal ring halves, item P02.
2. Weld the load end flap seal support ring, item P04, to the basket. Grind and buff welds smooth.
3. Inside the dryer basket, assemble the load end flap seal ring halves, item P02, to the load end seal strap, item P03.
4. Weld the load end flap seal ring halves together. Remove the load end seal strap, item P03, and grind and buff the welds smooth.
5. Use wedges to evenly space the load end flap ring at the front of the dryer. Tac weld the assembly to the front of the dryer.
6. Using the button cap screws, item A01, install the flap seal, item P01.
7. Once the clearance dimensions are verified, stitch weld the assembly one inch for every ten inches, to the front of the dryer. Grind and buff welds smooth.
8. Finally, test the dryer and return to service.

If you should have any questions, please call Milnor Technical Support at (504) 467-9591.

Attachment: Drawing A75SD003B

[illegible]