



PELLERIN MILNOR CORPORATION

P. O. BOX 400, KENNER, LOUISIANA 70063-0400, USA (504) 467-9591

SERVICE BULLETIN - FACSIMILE SINGLE STAGE PRESS HYDRAULIC (2)

REPLY TO PARTS & SERVICE:

504-469-9777

E-MAIL: SERVICE@MILNOR.COM

DATE: January 23, 2001

YOUR REF.NO.:

MILNOR REF NO.:

FAX NO.:

TO:

FROM: Gary Lazarre

COMPANY:

RETURN TO: Diane Schnauder, Service Dept.

cc:

SUBJECT: **SINGLE STAGE PRESS HYDRAULIC (2)**

Our apologies.

Attached is probably one of our finest works of communication in explaining a problem and how to fix it.

The only problem is we should have said "20 turns 'counterclockwise'" (page 2).

The reprinted document attached is the correct instruction for fixing the problem with hammer in the hydraulic system.

Again, we apologize for the inconvenience.

On a side note, we have seen a number of customers fill the hydraulic tank with the ram down. If you've done this, you're quite familiar with what happens when the ram comes up. Twelve valuable employees begin mopping up 25 gallons of oil off the floor and from everywhere else.

We want to offer this word of caution:

DO NOT FILL THE HYDRAULIC TANK WITH THE RAM DOWN!

We would expect that the hydraulic system may need an addition of oil only to accommodate a minor leak around the bottom of the ram. Obviously, whatever oil comes out of this area needs to be replenished with fresh oil in the tank.

It would be our advice to let the press alert a low oil condition and then refill the press, with the ram in the up position, to the desired level.

If you have any questions or comments, please let me know.

Best regards,

PELLERIN MILNOR CORPORATION

Gary Lazarre

Gary L. Lazarre

Manager

Customer Service

GLL/das

Attachment